

UPC



C6702924

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400046865

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702924
9 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .074
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .267667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .277707

THE AMR FOR THIS RIFLE IS: 1.185

CENTROIDAL DISTANCES

0 TO	1	.372336
1 TO	2	.186601
1 TO	3	.484125

1 2 3
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

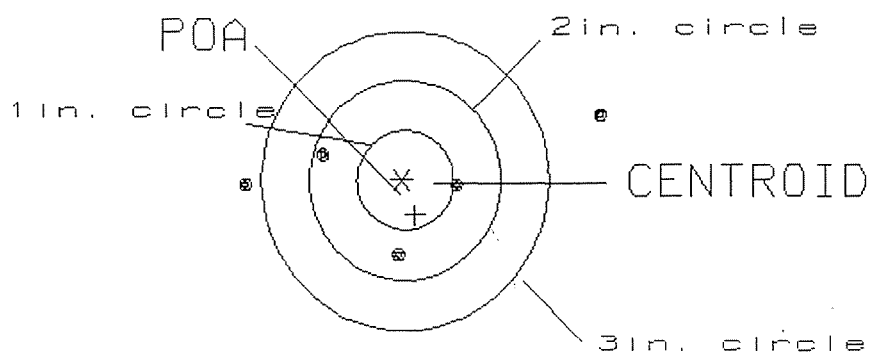
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .373
 MIN RADIUS : .554
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.157
 CENTROID X : -.135
 CENTROID Y : .347

9 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702924.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.78

0

VS= 1.38

3

GS= 3.84

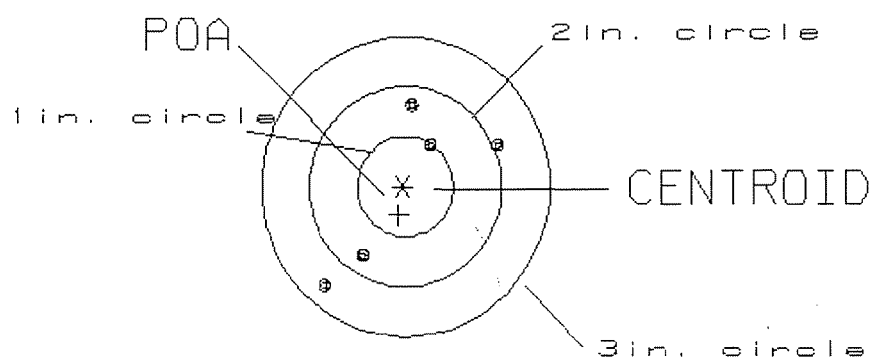
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .288
 MIN RADIUS : .474
 MEAN RADIUS : .908
 MAX RADIUS : 1.306
 CENTROID X : .041
 CENTROID Y : .285

9 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702924.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.86

1

VS= 1.81

3

GS= 2.32

5

REMINGTON CENTERFIRE ACCURACY TEST

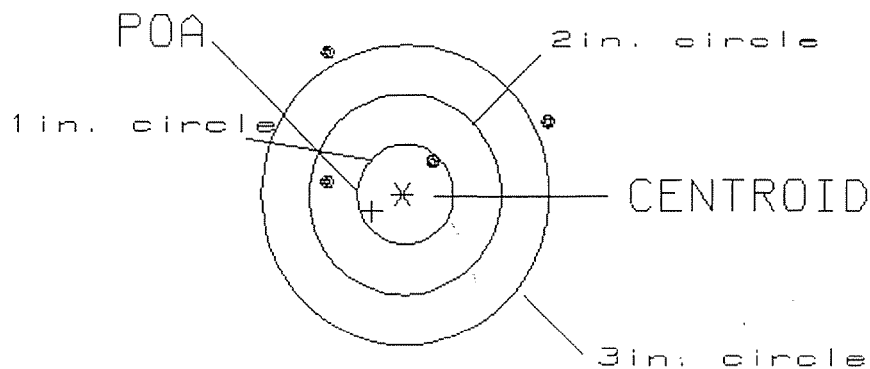
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .359
 MIN RADIUS : .467
 MEAN RADIUS : 1.440
 MAX RADIUS : 2.608
 CENTROID X : .316
 CENTROID Y : .171

9 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702924.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.34

1

VS= 4.03

2

GS= 4.08

2

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702924
5 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.028$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0816667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0863333$

THE AMR FOR THIS RIFLE IS: 1.316

CENTROIDAL DISTANCES

0 TO 1	.04005
1 TO 2	.228114
1 TO 3	.176082

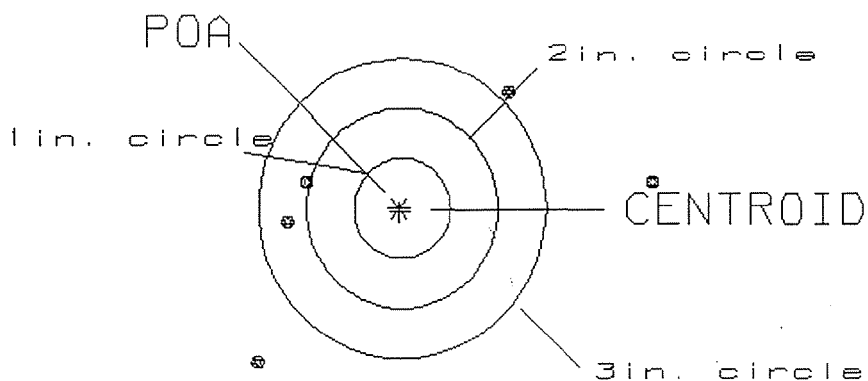
$\frac{1}{23}$ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .040
 MIN RADIUS : 1.051
 MEAN RADIUS : 1.716
 MAX RADIUS : 2.598
 CENTROID X : -.002
 CENTROID Y : .040

5 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702924

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.05

0

VS= 2.66

0

GS= 4.43

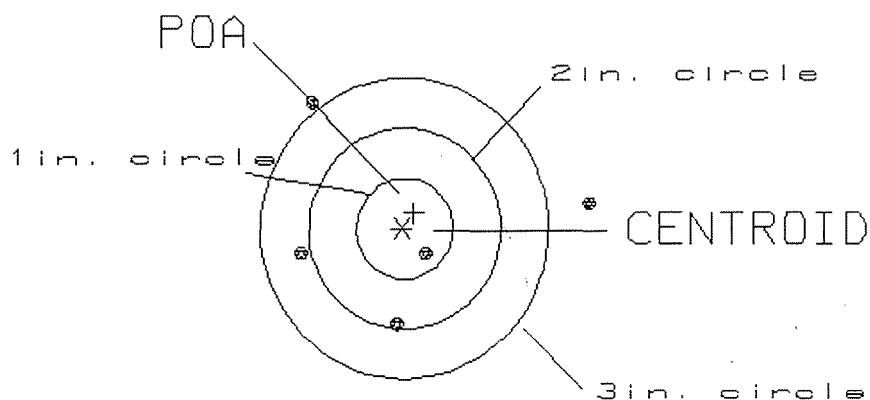
2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .197
 MIN RADIUS : .322
 MEAN RADIUS : 1.198
 MAX RADIUS : 1.970
 CENTROID X : -.122
 CENTROID Y : -.154

5 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702924

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.02

1

VS= 2.23

2

GS= 3.15

3

REMINGTON CENTERFIRE ACCURACY TEST

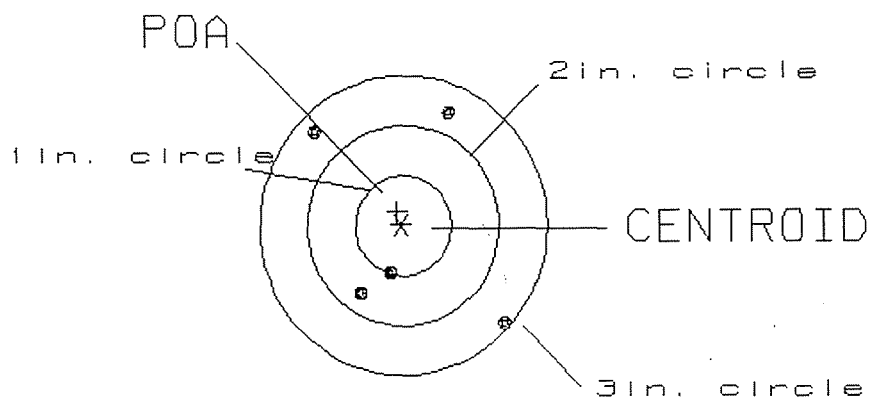
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .137
 MIN RADIUS : .453
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.384
 CENTROID X : .040
 CENTROID Y : -.131

5 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702924

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.98

1

VS= 2.07

2

GS= 2.69

5

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702924

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

#	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	12-3-97	CR
	J) ASSEMBLE STOCK		11-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-24-97	CR
	M) IRON SIGHT ALIGNMENT		11-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-24-97	CR
640	GALLERY TEST AND TARGET	L 57 R 93	12/5/97 12/9/97	PB 14T
	A) MALFUNCTIONS		12/5/97 12/9/97	PB 14T
	B) PIERCED PRIMERS		12/5/97 12/9/97	PB 14T
645	INSPECT FOR LIVE AMMO		12/5/97 12/9/97	14T PB
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CK
	B) TRIGGER PULL	<u>2.52</u> <u>2.55</u> <u>2.51</u> <u>2.55</u> <u>2.51</u>	12/10/97	TAM
	C) FUNCTION		12-11-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702924

DATE 11-21-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.38	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.56	2.47	
PULL #3	2.47	2.61	2.56	
PULL #4	2.54	2.59	2.56	
PULL #5	2.61	2.64	2.57	
TOTAL	12.64	12.78	12.7	
AVG.	2.528	2.556	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.02	
PULL #2	2.97	3.09	
PULL #3	3.13	3.02	
PULL #4	3.19	3.01	
PULL #5	3.00	3.09	
TOTAL	15.3	15.21	
AVG.	3.06	3.042	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.88	3.77		4.00
PULL #2	4.15	3.76		3.93
PULL #3	4.08	4.30		3.93
PULL #4	4.09	4.33		3.96
PULL #5	4.04	4.24		3.97
TOTAL	20.24	20.4		19.79
AVG.	4.048	4.08		3.958

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

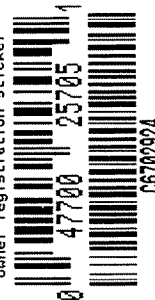
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

SERIAL NO.



C6702924

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6702924

46
ORDER NO.
25705

15XR

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5705 C6702924