

UPC



C6702926

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702926  
11 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.131  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00633333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .131153

THE AMR FOR THIS RIFLE IS: .931

### CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .164247 |
| 1 TO 2 | .470805 |
| 1 TO 3 | .19574  |

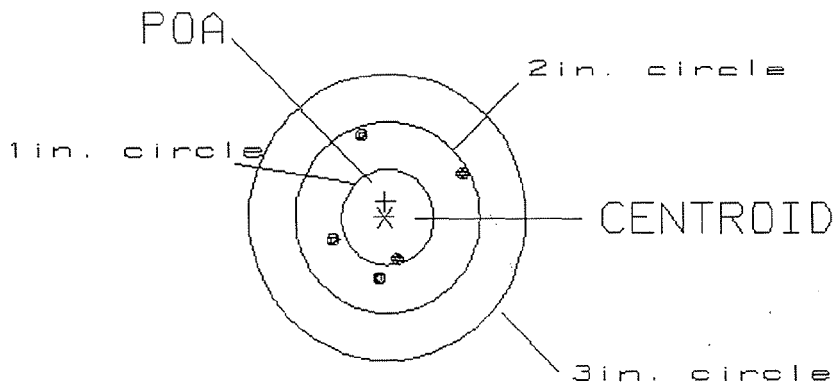
2 3 <----POA  
1

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .164  
 MIN RADIUS : .478  
 MEAN RADIUS : .715  
 MAX RADIUS : .944  
 CENTROID X : -.009  
 CENTROID Y : -.164

11 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/CG702926

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.38  
 VS= 1.49  
 GS= 1.55

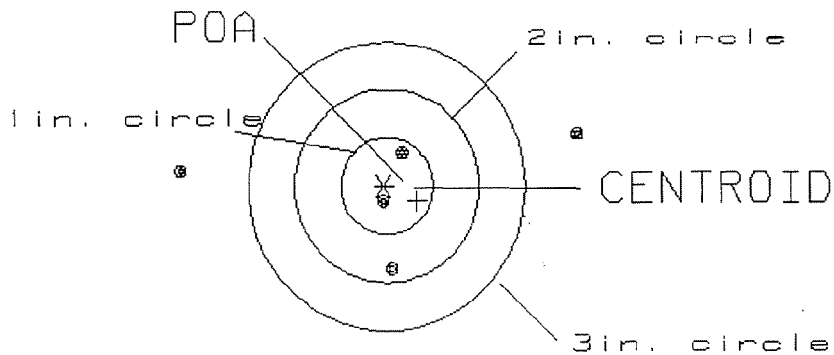
1  
 5  
 5

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .389  
 MIN RADIUS : .204  
 MEAN RADIUS : 1.157  
 MAX RADIUS : 2.197  
 CENTROID X : -.358  
 CENTROID Y : .152

11 Nov 1997

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## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 4.21  
 VS= 1.45  
 GS= 4.23

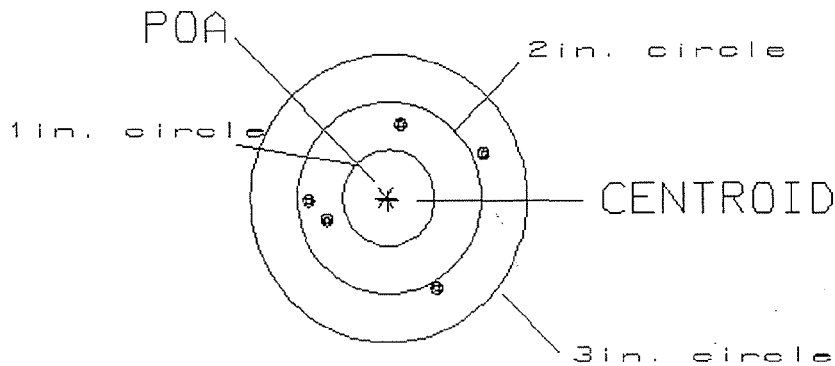
2  
 3  
 3

PATTERN #: ☐ 3 ☐  
 POA TO CENTROID: .040  
 MIN RADIUS : .748  
 MEAN RADIUS : .921  
 MAX RADIUS : 1.107  
 CENTROID X : -.026  
 CENTROID Y : .031

11 Nov 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.89  
 VS= 1.75  
 GS= 1.95

0  
 3  
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702926  
30 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .220333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.223333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .313727

THE AMR FOR THIS RIFLE IS: 1.367

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| Ø TO 1 | .332615 |
| 1 TO 2 | .284965 |
| 1 TO 3 | .27398  |

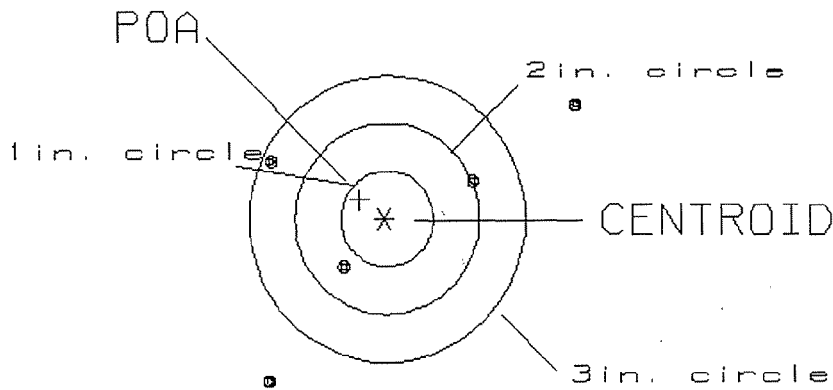
+3 <----POA  
1  
2

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .333  
 MIN RADIUS : .738  
 MEAN RADIUS : 1.549  
 MAX RADIUS : 2.418  
 CENTROID X : .268  
 CENTROID Y : -.197

30 Oct 1997

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# CENTERFIRE PATTERN # 1



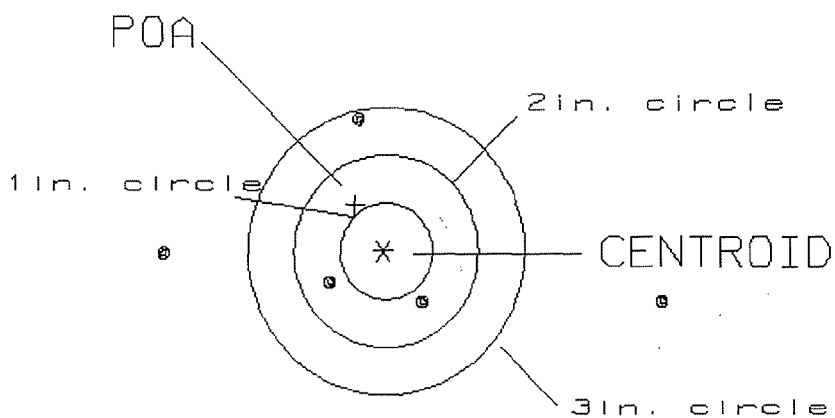
| # OF SHOTS= 5 | # IN CIRCLE |
|---------------|-------------|
| HS= 3.36      | 0           |
| VS= 2.96      | 1           |
| GS= 4.44      | 3           |

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .570  
 MIN RADIUS : .699  
 MEAN RADIUS : 1.665  
 MAX RADIUS : 3.032  
 CENTROID X : .309  
 CENTROID Y : -.479

30 Oct 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 5.45

0

VS= 1.96

2

GS= 5.47

3

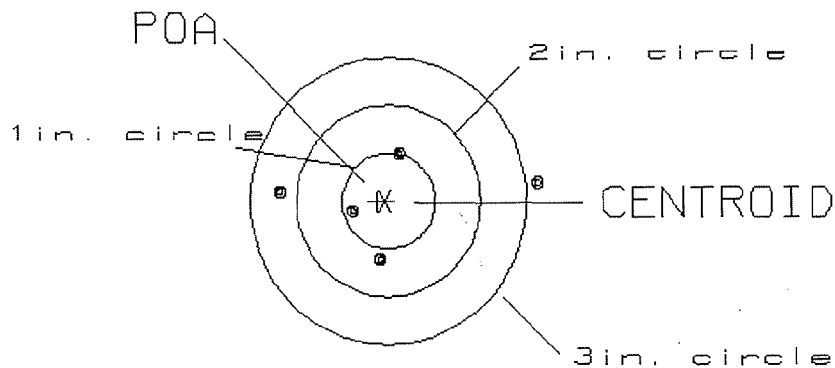
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .084  
 MIN RADIUS : .437  
 MEAN RADIUS : .888  
 MAX RADIUS : 1.613  
 CENTROID X : .084  
 CENTROID Y : .006

30 Oct 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.82

1

VS= 1.15

3

GS= 2.82

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702926

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE                 | INITIAL        |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------------|----------------|
| 625   | F) SAFETY ON FORCE                                                       | <u>6</u> <u>6</u> <u>7</u>                                  | 10-15-97             | CR             |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>4</u> <u>4</u> <u>4</u>                                  | 10-15-97             | CR             |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |                      |                |
|       | I) FIRING PIN INDENT                                                     | <u>.023</u> <u>.023</u> <u>.022</u>                         | 10-15-97             | CR             |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 10-10-97             | RW             |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-3-97              | CK             |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 10-10-97             | RW             |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 11-10-97             | RW             |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 10-10-97             | RW             |
| 640   | GALLERY TEST AND<br>TARGET                                               | L-65 R85                                                    | 10-30-97<br>11-11-97 | DD             |
|       | A) MALFUNCTIONS                                                          |                                                             | 10/30/97<br>11-11-97 | DD             |
|       | B) PIERCED PRIMERS                                                       |                                                             | 10/30/97<br>11-11-97 | DD             |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 10/30/97<br>11-11-97 | DD TM<br>DB TM |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-3-97              | CK             |
|       | B) TRIGGER PULL                                                          | <u>2.35</u> <u>2.42</u> <u>2.38</u> <u>2.44</u> <u>2.38</u> | 11/3/97              | RP             |
|       | C) FUNCTION                                                              |                                                             | 12-3-97              | CK             |
| 660   | PACK                                                                     |                                                             |                      |                |

## SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702926DATE 10-10-97TESTER C.K.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.37                     |                                | 2.62  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.60             | 2.48                     |                                | 2.71  |                                                                        |
| PULL #3 | 2.55             | 2.47                     |                                | 2.50  |                                                                        |
| PULL #4 | 2.55             | 2.38                     |                                | 2.70  |                                                                        |
| PULL #5 | 2.50             | 2.39                     |                                | 2.61  |                                                                        |
| TOTAL   | 12.86            | 12.09                    |                                | 13.14 |                                                                        |
| AVG.    | 2.572            | 2.418                    |                                | 2.628 |                                                                        |

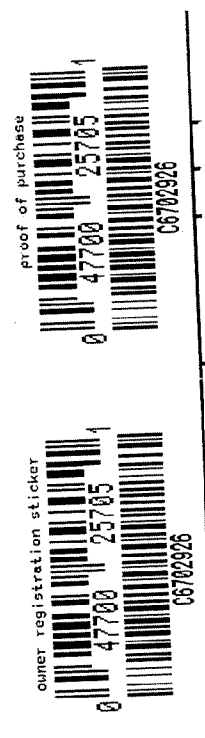
|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.15             | 2.82                     |  |          |
| PULL #2 | 3.15             | 2.89                     |  |          |
| PULL #3 | 3.02             | 2.88                     |  |          |
| PULL #4 | 2.94             | 2.84                     |  |          |
| PULL #5 | 2.90             | 2.97                     |  |          |
| TOTAL   | 15.16            | 14.4                     |  |          |
| AVG.    | 3.032            | 2.88                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.71             | 3.92                     |                                | 3.88                                 |
| PULL #2 | 3.97             | 3.97                     |                                | 4.06                                 |
| PULL #3 | 4.25             | 4.23                     |                                | 3.94                                 |
| PULL #4 | 4.13             | 4.26                     |                                | 4.00                                 |
| PULL #5 | 4.20             | 4.30                     |                                | 4.05                                 |
| TOTAL   | 20.26            | 20.68                    |                                | 19.93                                |
| AVG.    | 4.052            | 4.136                    |                                | 3.986                                |

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINS:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- MUSEUM/COUNTRY STORE FLIER  
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

Lot #18

SERIAL NO



C6702926

ORDER 25705  
MODEL 700™ M24  
UPC



ORDER 25705  
MODEL 700™ M24  
UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

|                       |    |                   |      |
|-----------------------|----|-------------------|------|
| SERIAL NO<br>C6702926 | 46 | ORDER NO<br>25705 | 04XR |
|-----------------------|----|-------------------|------|

5705 C6702926