

UPC



06702932

ORDER NO. **25705**

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374645
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .03
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0113333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0320694

THE AMR FOR THIS RIFLE IS: 1.113

CENTROIDAL DISTANCES

0 TO 1	.509362
1 TO 2	.696003
1 TO 3	.776207

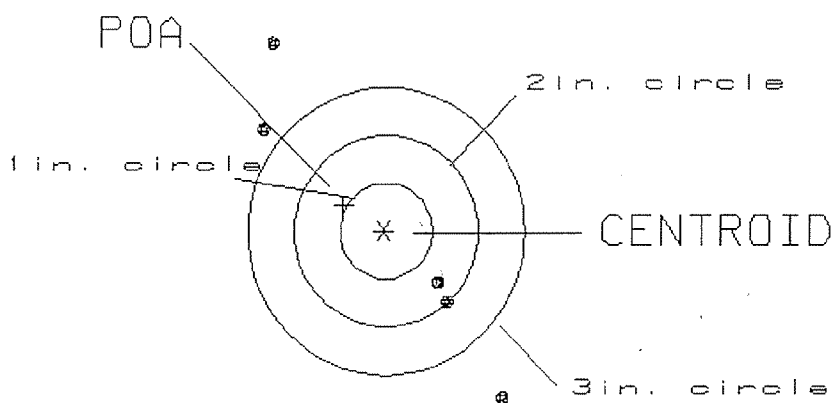
$\frac{3}{2} +$ <----POA
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .509
 MIN RADIUS : .814
 MEAN RADIUS : 1.608
 MAX RADIUS : 2.337
 CENTROID X : .435
 CENTROID Y : -.265

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374645

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.62

0

VS= 3.71

1

GS= 4.49

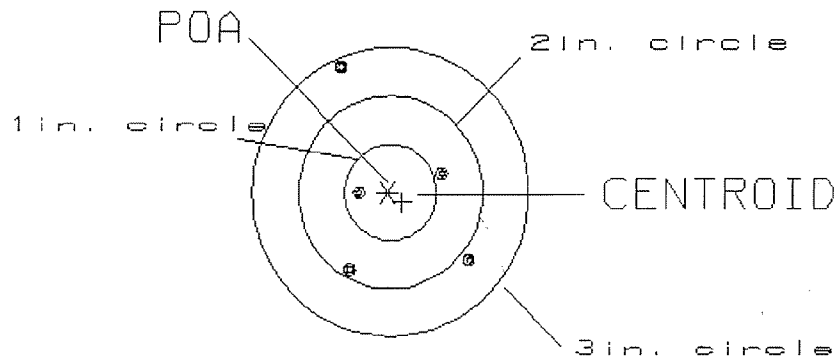
2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .187
 MIN RADIUS : .342
 MEAN RADIUS : .872
 MAX RADIUS : 1.403
 CENTROID X : -.157
 CENTROID Y : .101

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374645

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.47

1

VS= 2.11

3

GS= 2.43

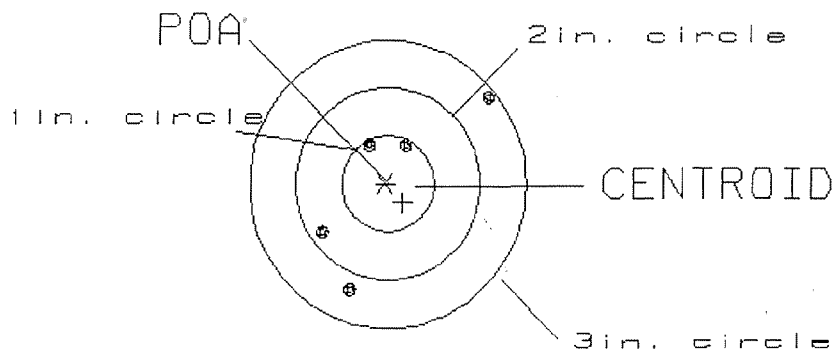
5

PATTERN #: 3
 POA TO CENTROID: .273
 MIN RADIUS : .398
 MEAN RADIUS : .858
 MAX RADIUS : 1.443
 CENTROID X : -.188
 CENTROID Y : .198

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374645

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83

2

VS= 1.99

3

GS= 2.53

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374645

DATE 10-24-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.74	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.77	2.45	
PULL #3	2.60	2.47	2.64	
PULL #4	2.26	2.67	2.67	
PULL #5	2.55	2.35	2.60	
TOTAL	12.64	13.00	12.95	
AVG.	2.53	2.60	2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.54	
PULL #2	2.72	2.46	
PULL #3	2.88	2.99	
PULL #4	2.87	2.76	
PULL #5	2.80	2.79	
TOTAL	14.28	14.54	
AVG.	2.86	2.91	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.03
PULL #2	3.96	3.86		4.07
PULL #3	3.99	3.77		4.09
PULL #4	3.77	3.68		4.18
PULL #5	3.81	3.77		4.07
TOTAL	19.57	19.12		20.44
AVG.	3.91	3.82		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6374645

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

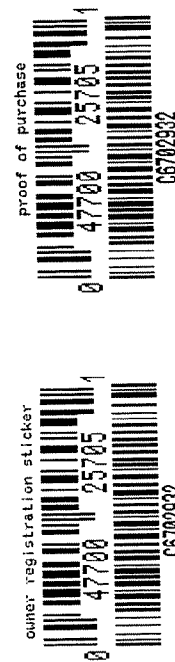
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-28-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-28-97	CR
	M) IRON SIGHT ALIGNMENT		10-28-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-28-97	CR
640	GALLERY TEST AND TARGET	L 50 R 100	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12/8/97	LW
	B) TRIGGER PULL	<u>2.45</u> <u>2.42</u> <u>2.46</u> <u>2.41</u> <u>2.40</u>	11/20/97	TMM
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO
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48
ORDER NO
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22XR

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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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SERIAL NO



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