

UPC



06702935

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702935
9 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .005
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0586667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0588793

THE AMR FOR THIS RIFLE IS: .9363

CENTROIDAL DISTANCES

Ø TO 1	.134272
1 TO 2	.219009
1 TO 3	.254136

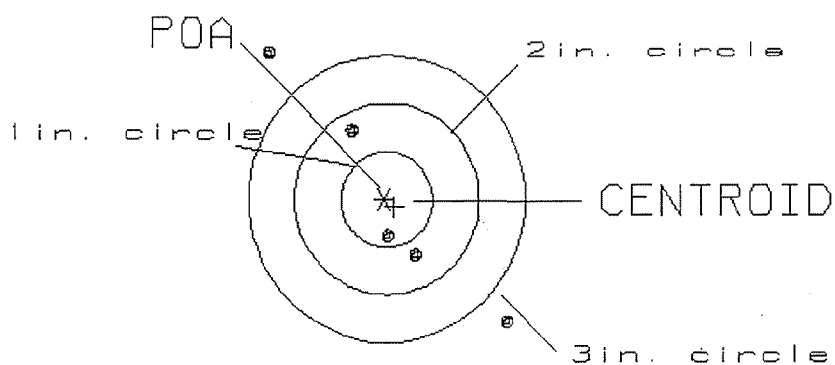
2
1+3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .135
 MIN RADIUS : .419
 MEAN RADIUS : 1.120
 MAX RADIUS : 1.959
 CENTROID X : -.110
 CENTROID Y : .077

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702935

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 2.73

3

GS= 3.75

3

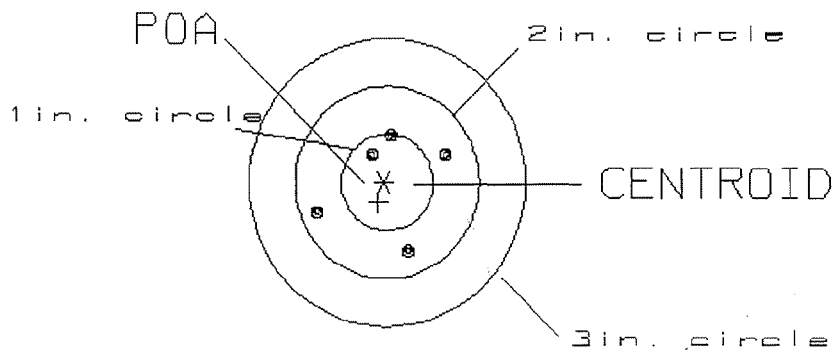
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .219
 MIN RADIUS : .343
 MEAN RADIUS : .622
 MAX RADIUS : .841
 CENTROID X : .064
 CENTROID Y : .210

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.44

2

VS= 1.16

5

GS= 1.57

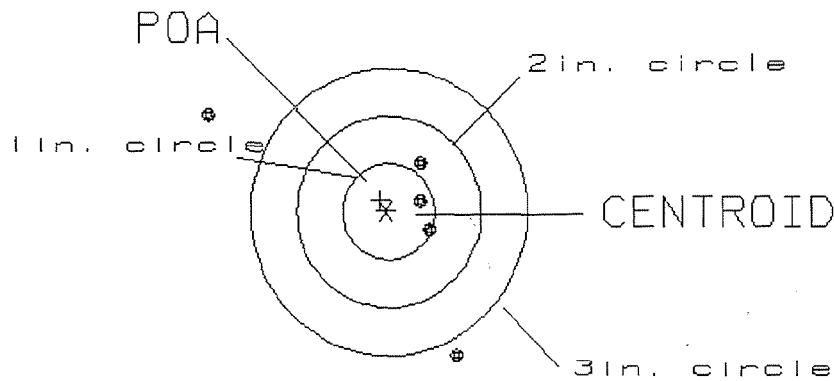
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .127
 MIN RADIUS : .393
 MEAN RADIUS : 1.067
 MAX RADIUS : 2.219
 CENTROID X : .061
 CENTROID Y : -.111

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.73
 VS= 2.48
 GS= 3.69

2
 3
 3

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702935

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	CL
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-3-97	CL
	J) ASSEMBLE STOCK		10/1/97	RW
	K) ASSEMBLE SWIVEL STUDS		10/16/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-1-97	RW
	M) IRON SIGHT ALIGNMENT		10-1-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-1-97	RW
640	GALLERY TEST AND TARGET	L 78 R 72	10/9/97	LT
	A) MALFUNCTIONS		10/9/97	LT
	B) PIERCED PRIMERS		10/9/97	LT
645	INSPECT FOR LIVE AMMO		10/9/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/16/97	RP
	B) TRIGGER PULL	<u>2.62</u> <u>2.63</u> <u>2.58</u> <u>2.52</u> <u>2.43</u>	10-3-97	CR
	C) FUNCTION		10/16/97	RP
660	BACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702935

DATE 10-1-97

TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.61	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.43	2.48	
PULL #3	2.52	2.56	2.48	
PULL #4	2.65	2.50	2.61	
PULL #5	2.61	2.58	2.56	
TOTAL	12.89	12.68	12.66	
AVG.	2.58	2.54	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	2.93	
PULL #2	3.12	3.07	
PULL #3	2.98	2.95	
PULL #4	2.99	2.90	
PULL #5	3.10	2.97	
TOTAL	15.28	14.82	
AVG.	3.06	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.11		3.98
PULL #2	4.10	4.01		3.83
PULL #3	3.96	4.03		3.83
PULL #4	4.03	4.16		3.84
PULL #5	4.14	3.91		3.72
TOTAL	20.36	20.22		19.22
AVG.	4.07	4.04		3.84

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Harce Registrada Marca Deposee

SERIAL NO.
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46

ORDER NO.
25705

04XR



5705 C6702935

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MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



06702935

owner registration sticker



06702935