

UPC



C6702936

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702936
29 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0243333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0683333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0725366

THE AMR FOR THIS RIFLE IS: .682

CENTROIDAL DISTANCES

0 TO 1	.229055
1 TO 2	.127581
1 TO 3	.377604

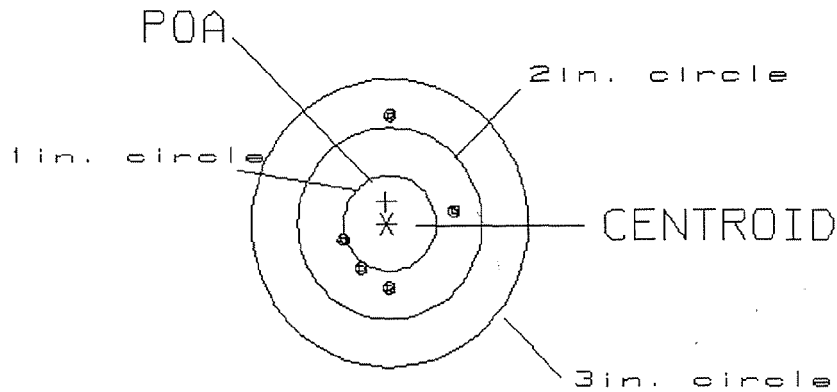
$\begin{matrix} 3 \\ \uparrow \\ 2 \\ \uparrow \\ 1 \end{matrix}$ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .229
 MIN RADIUS : .499
 MEAN RADIUS : .708
 MAX RADIUS : 1.117
 CENTROID X : .005
 CENTROID Y : -.229

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702936

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.18
 VS= 1.74
 GS= 1.74

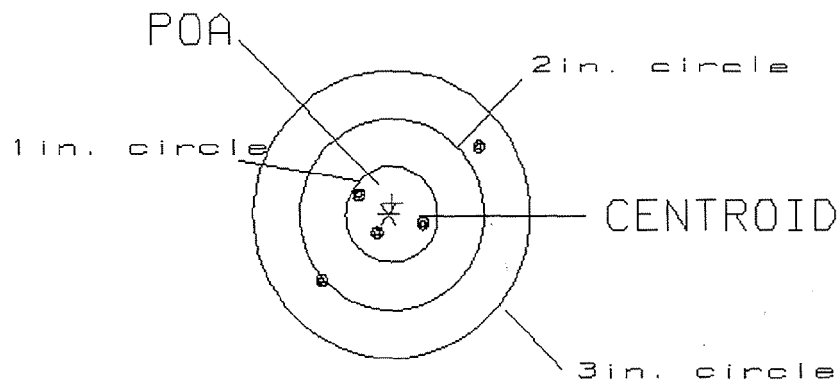
1
 4
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .117
 MIN RADIUS : .314
 MEAN RADIUS : .659
 MAX RADIUS : 1.173
 CENTROID X : -.041
 CENTROID Y : -.110

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.62

3

VS= 1.40

4

GS= 2.14

5

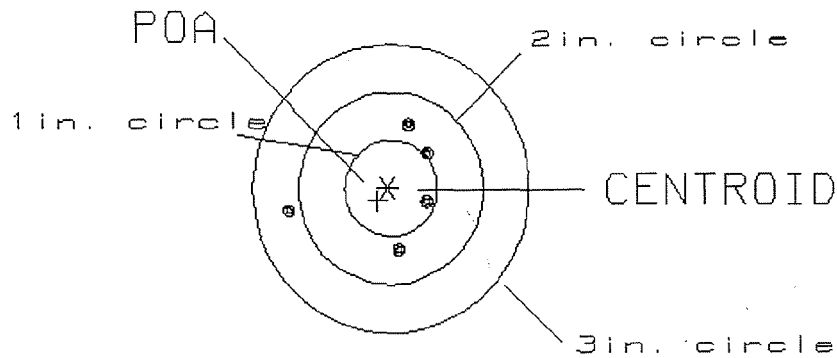
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .173
 MIN RADIUS : .438
 MEAN RADIUS : .679
 MAX RADIUS : 1.163
 CENTROID X : .109
 CENTROID Y : .134

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.56
 VS= 1.22
 GS= 1.68

1
 4
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2936

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	10-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.022</u>	10-15-97	CR
	J) ASSEMBLE STOCK		10-10-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-10-97	RW
	M) IRON SIGHT ALIGNMENT		10-10-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-10-97	RW
640	GALLERY TEST AND TARGET	L 76 R 74	10/29/97	KT
	A) MALFUNCTIONS		10/29/97	KT
	B) PIERCED PRIMERS		10/29/97	KT
645	INSPECT FOR LIVE AMMO		10/29/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		11/7/97	TCP
	B) TRIGGER PULL	<u>2.51</u> <u>2.28</u> <u>2.48</u> <u>2.28</u> <u>2.40</u>	10-31-97	CR
	C) FUNCTION		11/7/97	TCP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702936

DATE 10-10-97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.59		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.38		2.45	
PULL #3	2.47	2.57		2.38	
PULL #4	2.39	2.80		2.44	
PULL #5	2.64	2.45		2.53	
TOTAL	12.8	12.79		12.28	
AVG.	2.56	2.558		2.456	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.85	3.25		
PULL #2	2.91	3.12		
PULL #3	2.84	3.20		
PULL #4	2.80	3.10		
PULL #5	2.84	3.10		
TOTAL	14.24	15.77		
AVG.	2.848	3.154		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.08		4.01
PULL #2	4.22	4.18		4.21
PULL #3	4.09	4.18		4.17
PULL #4	4.12	4.22		4.19
PULL #5	4.06	4.12		4.17
TOTAL	20.41	20.78		20.75
AVG.	4.082	4.156		4.15

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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