

UPC



C6702938

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702938
3 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.158333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .101667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .188164

THE AMR FOR THIS RIFLE IS: .9163

CENTROIDAL DISTANCES

0 TO 1	.325407
1 TO 2	.689548
1 TO 3	.855952

3 2
+ <----POA
1

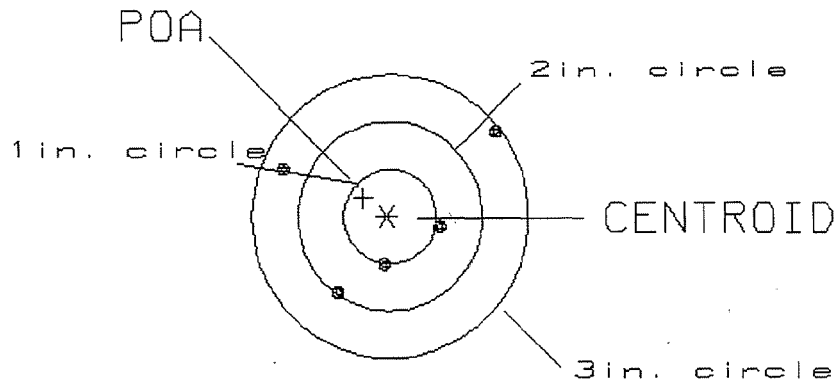
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .326
 MIN RADIUS : .487
 MEAN RADIUS : .960
 MAX RADIUS : 1.494
 CENTROID X : .259
 CENTROID Y : -.197

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782938

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.34
 VS= 1.74
 GS= 2.42

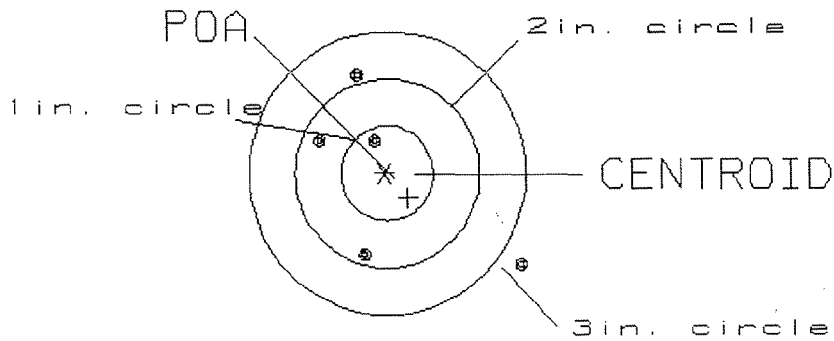
1
 3
 5

PATTERN #: 2
 POA TO CENTROID: .366
 MIN RADIUS : .396
 MEAN RADIUS : .987
 MAX RADIUS : 1.744
 CENTROID X : -.260
 CENTROID Y : .257

3 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702930

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.15

1

VS= 2.04

3

GS= 2.73

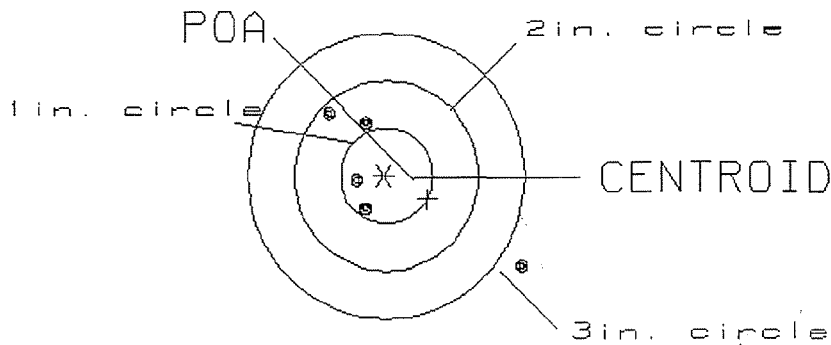
4

PATTERN #: 3
 POA TO CENTROID: .533
 MIN RADIUS : .373
 MEAN RADIUS : .802
 MAX RADIUS : 1.685
 CENTROID X : -.474
 CENTROID Y : .245

3 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.01

2

VS= 1.60

4

GS= 2.57

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6702938

DATE 8-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.51	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.42	2.46	
PULL #3	2.40	2.47	2.35	
PULL #4	2.30	2.48	2.44	
PULL #5	2.40	2.55	2.54	
TOTAL	11.99	12.43	12.40	
AVG.	2.398	2.486	2.480	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	3.25	
PULL #2	3.10	3.20	
PULL #3	3.14	3.28	
PULL #4	3.15	3.22	
PULL #5	3.14	3.20	
TOTAL	15.74	16.15	
AVG.	3.148	3.230	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.10		3.95
PULL #2	4.19	4.11		4.19
PULL #3	4.16	4.17		4.21
PULL #4	4.17	4.23		4.30
PULL #5	3.98	3.93		4.26
TOTAL	20.63	20.54		20.91
AVG.	4.126	4.108		4.182

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702938

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-6-97	CK
	K) ASSEMBLE SWIVEL STUDS		9/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-6-97	CK
	M) IRON SIGHT ALIGNMENT		8-6-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-6-97	CK
640	GALLERY TEST AND TARGET	R 80 L 60	9/13/97	BWT
	A) MALFUNCTIONS		9/13/97	BWT
	B) PIERCED PRIMERS		9/13/97	BWT
645	INSPECT FOR LIVE AMMO		9/13/97	RP KT
655	FINAL INSPECTION A) HEADSPACE		9/10/97	TRP
	B) TRIGGER PULL	<u>2.58</u> <u>2.56</u> <u>2.45</u> <u>2.61</u> <u>2.59</u>	9-9-97	CK
	C) FUNCTION		9/10/97	RP
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered. Trademark Deposited.

SERIAL NO.
C6702938

46 ORDER NO.
25705

15DR

5705 C6702938

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



C6702938

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

