

UPC



C6702939

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY \* **6**

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702939  
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.207667$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.0453333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.212557$

THE AMR FOR THIS RIFLE IS:  $1.208$

## CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .226773 |
| 1 TO 2 | .23947  |
| 1 TO 3 | .346919 |

$\begin{matrix} 3 \\ 2 \\ 1 \end{matrix} + \text{-----POA}$

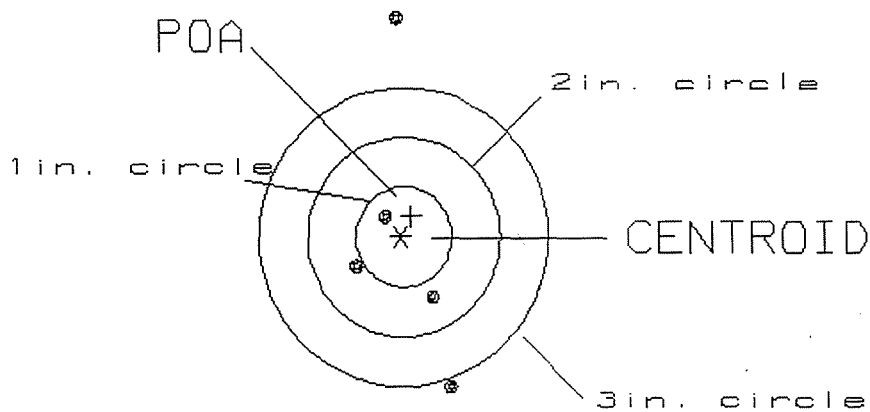
PATTERN #: 1

POA TO CENTROID: .227  
 MIN RADIUS : .305  
 MEAN RADIUS : 1.087  
 MAX RADIUS : 2.243  
 CENTROID X : -.105  
 CENTROID Y : -.201

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6702939

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.00  
 VS= 3.78  
 GS= 3.83

1  
 3  
 3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .306

MIN RADIUS : .914

MEAN RADIUS : 1.587

MAX RADIUS : 2.464

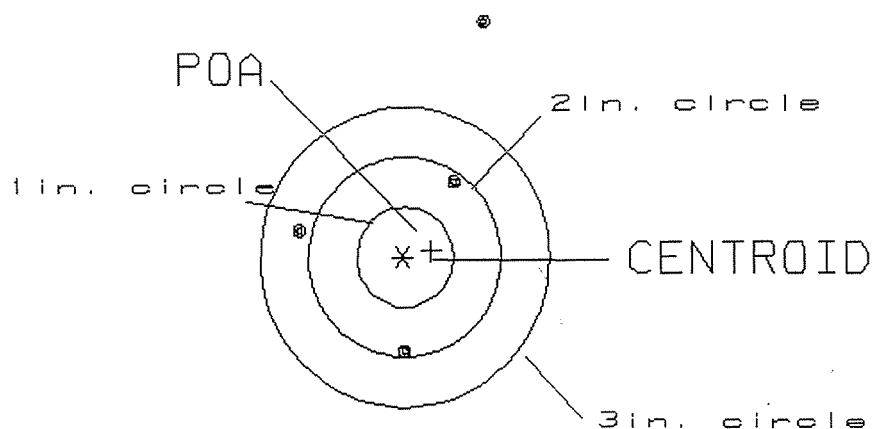
CENTROID X : -.300

CENTROID Y : -.062

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## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.92

0

VS= 4.76

2

GS= 4.84

3

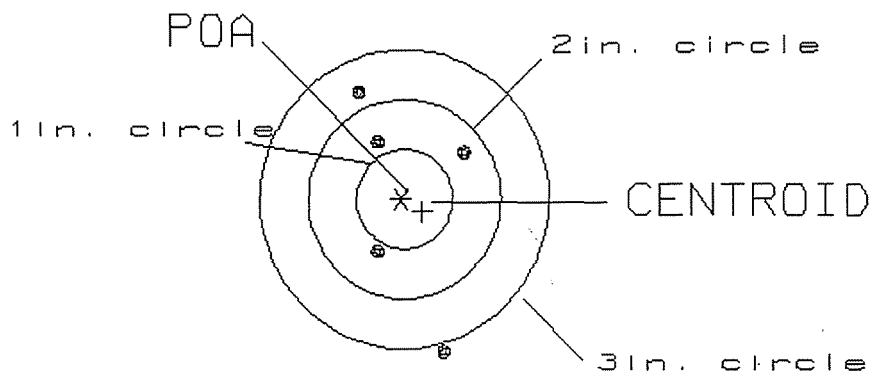
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .253  
 MIN RADIUS : .624  
 MEAN RADIUS : .950  
 MAX RADIUS : 1.563  
 CENTROID X : -.218  
 CENTROID Y : .127

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.08  
 VS= 2.54  
 GS= 2.70

0  
 3  
 4

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702939

DATE 9-5-97

TESTER TM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.53             | 2.52                     | 2.53                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.55             | 2.42                     | 2.55                           |  |                                                                        |
| PULL #3 | 2.48             | 2.46                     | 2.57                           |  |                                                                        |
| PULL #4 | 2.49             | 2.50                     | 2.57                           |  |                                                                        |
| PULL #5 | 2.46             | 2.49                     | 2.51                           |  |                                                                        |
| TOTAL   | 12.51            | 12.39                    | 12.73                          |  |                                                                        |
| AVG.    | 2.502            | 2.478                    | 2.546                          |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.06             | 2.95                     |  |          |
| PULL #2 | 3.10             | 3.03                     |  |          |
| PULL #3 | 3.09             | 3.09                     |  |          |
| PULL #4 | 3.08             | 2.99                     |  |          |
| PULL #5 | 3.10             | 3.07                     |  |          |
| TOTAL   | 15.43            | 15.13                    |  |          |
| AVG.    | 3.086            | 3.026                    |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.93             | 4.09                     |                                | 4.01                                 |
| PULL #2 | 3.99             | 3.99                     |                                | 4.08                                 |
| PULL #3 | 4.01             | 3.98                     |                                | 3.96                                 |
| PULL #4 | 4.04             | 4.04                     |                                | 4.09                                 |
| PULL #5 | 3.98             | 3.98                     |                                | 4.09                                 |
| TOTAL   | 19.95            | 20.08                    |                                | 20.23                                |
| AVG.    | 3.990            | 4.016                    |                                | 4.046                                |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702939

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |



| OP. # | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>5</u>                                  | 9-10-97 | CK      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 9-10-97 | CK      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.021</u> <u>.021</u>                         | 9-10-97 | CK      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 9-8-97  | CK      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 9-8-97  | CK      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 9-8-97  | CK      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 9-8-97  | CK      |
| 640   | GALLERY TEST AND<br>TARGET                                               | Left 95 Right 55                                            | 9/15/97 | TM      |
|       | A) MALFUNCTIONS                                                          |                                                             | 9-15-97 | AC      |
|       | B) PIERCED PRIMERS                                                       |                                                             | 9-15-97 | AC      |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 9-15-97 | AC + TM |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-15-97 | RW      |
|       | B) TRIGGER PULL                                                          | <u>2.51</u> <u>2.59</u> <u>2.57</u> <u>2.59</u> <u>2.59</u> | 9-15-97 | RW      |
|       | C) FUNCTION                                                              |                                                             |         |         |
| 660   | BACK                                                                     |                                                             |         |         |

Do Not Use

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SERIAL NO.



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25705

MODEL 700™ M24

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VERY IMPORTANT  
Instruction  
enclosed to  
safe use  
firearm.

**Remington®**

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Im. Off., Marca Registrada. Marque Deposee.

SERIAL NO.

C6702939

ORDER NO.

46

25705

22D



5705 C6702939

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

