

UPC



C6702940

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

KINZ V. REMINGTON

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702940
7 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .270333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .084

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283083

THE AMR FOR THIS RIFLE IS: 1.237

CENTROIDAL DISTANCES

Ø TO	1	.0914166
1 TO	2	.799203
1 TO	3	.487562

3

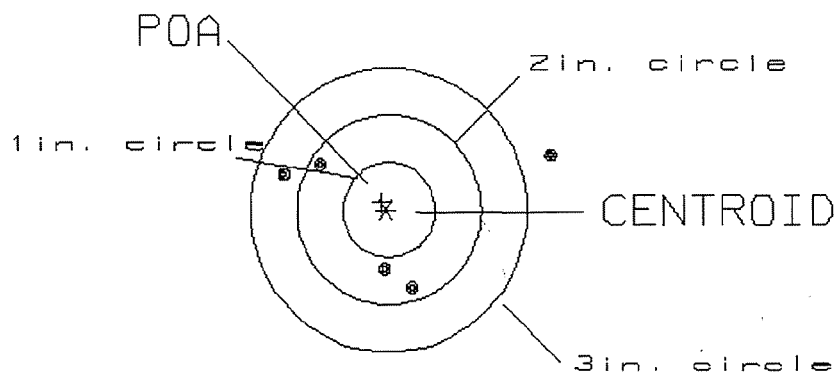
† ←-2--POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .091
 MIN RADIUS : .662
 MEAN RADIUS : 1.090
 MAX RADIUS : 1.868
 CENTROID X : .046
 CENTROID Y : -.079

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702940

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.91
 VS= 1.39
 GS= 2.92

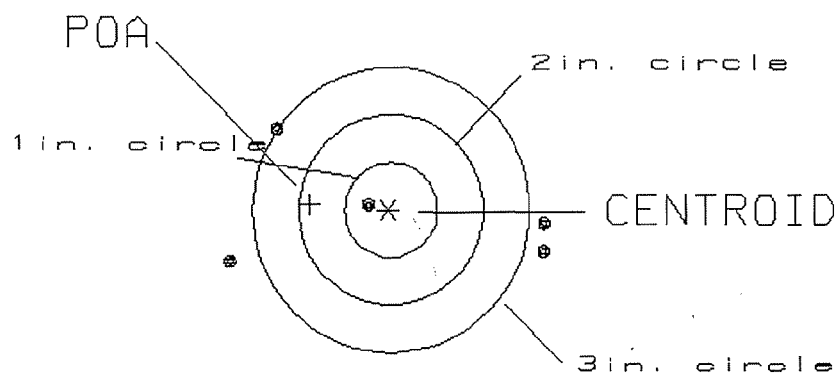
0
 3
 4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .847
 MIN RADIUS : .281
 MEAN RADIUS : 1.383
 MAX RADIUS : 1.794
 CENTROID X : .845
 CENTROID Y : -.061

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.36

1

VS= 1.39

1

GS= 3.36

1

PATTERN #: 030

POA TO CENTROID: .400

MIN RADIUS : .673

MEAN RADIUS : 1.238

MAX RADIUS : 1.941

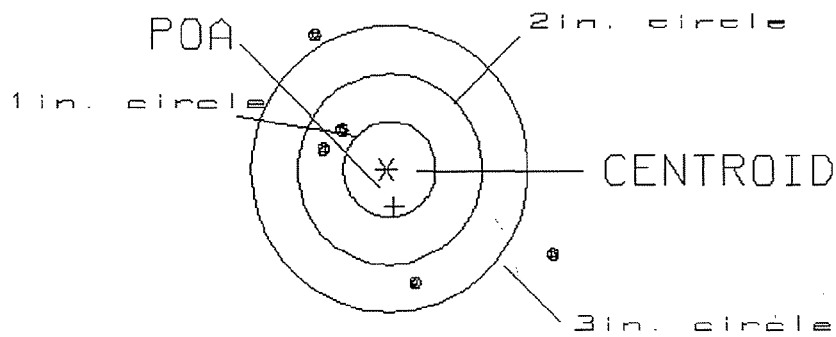
CENTROID X : -.080

CENTROID Y : .392

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.60

0

VS= 2.56

2

GS= 3.43

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2940

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-8-97	CIC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	CIC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-3-97	CIC
	J) ASSEMBLE STOCK		9-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-29-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	RW
	M) IRON SIGHT ALIGNMENT		9-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	RW
640	GALLERY TEST AND TARGET		10/6/97	LT
	A) MALFUNCTIONS		10/6/97	LT
	B) PIERCED PRIMERS		10/6/97	LT
645	INSPECT FOR LIVE AMMO		10/6/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CIC
	B) TRIGGER PULL	<u>2.34</u> <u>2.32</u> <u>2.34</u> <u>2.35</u> <u>2.36</u>	10-3-97	CR
	C) FUNCTION		10-29-97	CIC

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

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10RR

5705 C6702940

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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SERIAL NO.



C6702940

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM