

UPC



C6702942

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN. MAGAZINE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702942
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.100333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0493333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111806

THE AMR FOR THIS RIFLE IS: .9527

CENTROIDAL DISTANCES

Ø TO	1	.534692
1 TO	2	1.131
1 TO	3	.596242

1
+3 <----POA
2

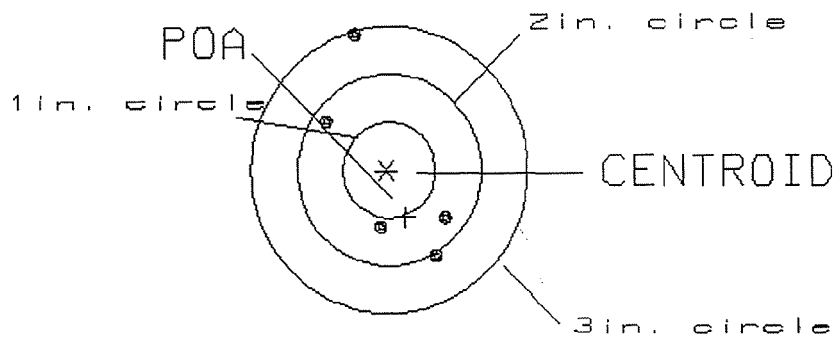
PATTERN #: 1

POA TO CENTROID: .535
 MIN RADIUS : .625
 MEAN RADIUS : .929
 MAX RADIUS : 1.477
 CENTROID X : -.214
 CENTROID Y : .490

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702942

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.22
 VS= 2.28
 GS= 2.44

0
 4
 5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .677

MIN RADIUS : .880

MEAN RADIUS : 1.098

MAX RADIUS : 1.522

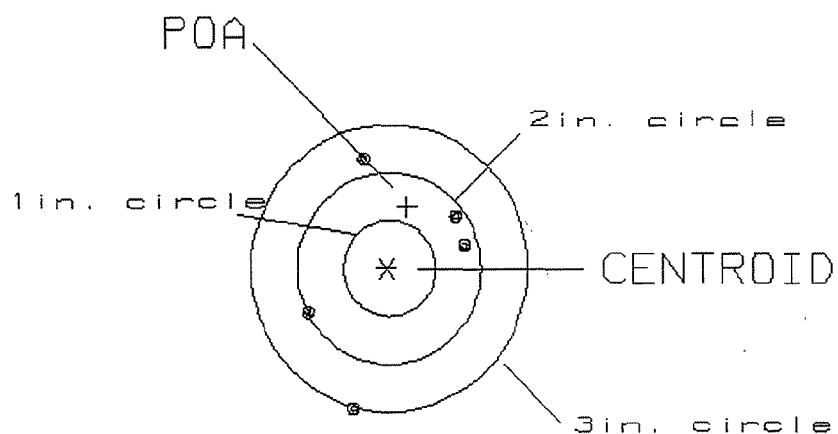
CENTROID X : -.217

CENTROID Y : -.641

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702942

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.75

0

US= 2.60

2

GS= 2.60

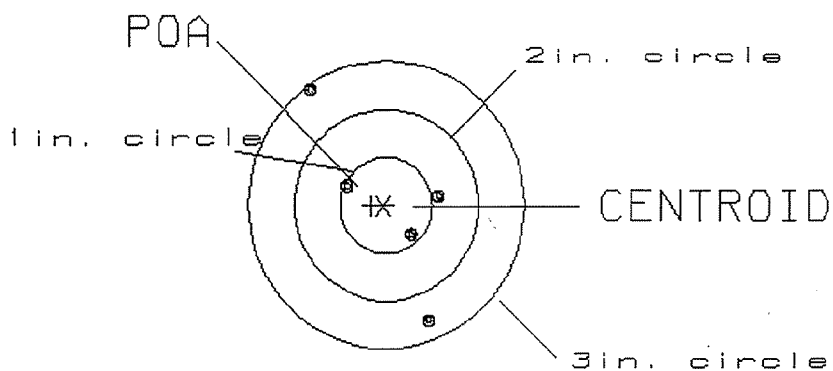
4

PATTERN #: 3
 POA TO CENTROID: .130
 MIN RADIUS : .376
 MEAN RADIUS : .831
 MAX RADIUS : 1.478
 CENTROID X : .130
 CENTROID Y : .003

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CE702942

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.42
 VS= 2.38
 GS= 2.69

2
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702942
DATE 9-10-97
TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.70	2.82		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.73		2.55	
PULL #3	2.60	2.79		2.74	
PULL #4	2.56	2.94		2.47	
PULL #5	2.61	2.53		2.59	
TOTAL	12.96	13.81		12.81	
AVG.	2.59	2.76		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.27		
PULL #2	3.34	3.32		
PULL #3	3.30	3.11		
PULL #4	3.27	3.36		
PULL #5	3.43	3.35		
TOTAL	16.66	16.41		
AVG.	3.33	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.01		4.23
PULL #2	4.23	3.87		4.13
PULL #3	4.17	4.28		4.03
PULL #4	4.27	4.26		4.14
PULL #5	4.40	4.00		4.21
TOTAL	21.23	20.42		20.74
AVG.	4.25	4.08		4.15

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702942

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-11-97	C/C
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CK
	M) IRON SIGHT ALIGNMENT		9-11-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CK
640	GALLERY TEST AND TARGET	Left 80 Right 70	9/12/97	TM
	A) MALFUNCTIONS		9/12/97	TM
	B) PIERCED PRIMERS		9/12/97	TM
645	INSPECT FOR LIVE AMMO		9/12/97	AL
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.42</u> <u>2.47</u> <u>2.55</u> <u>2.46</u> <u>2.45</u>	9/8/97	TM
	C) FUNCTION			

Do Not Use

Do Not Use

SERIAL NO.



C6702942

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.
C6702942

46 ORDER NO.
25705

23DR

Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

5705 C6702942

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

