

UPC



C6702943

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702943

6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.00566667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0526667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0529706

THE AMR FOR THIS RIFLE IS: .862

CENTROIDAL DISTANCES

0 TO 1 .14624
1 TO 2 .247976
1 TO 3 .259124

2
1 + <----POA
3

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .146

MIN RADIUS : .539

MEAN RADIUS : .823

MAX RADIUS : 1.110

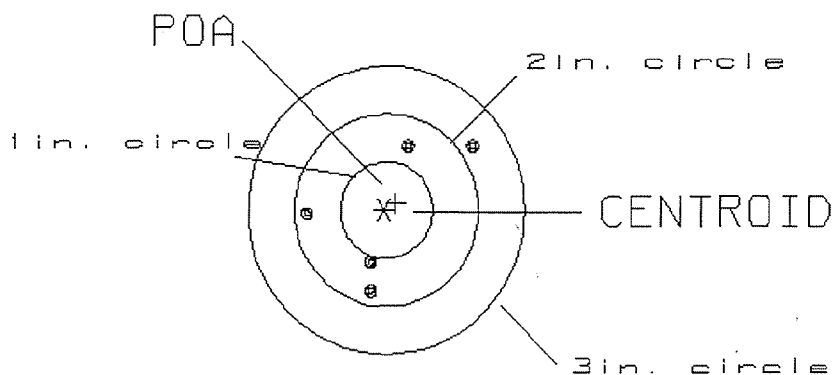
CENTROID X : -.131

CENTROID Y : -.065

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702943

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.78

0

VS= 1.51

4

GS= 1.91

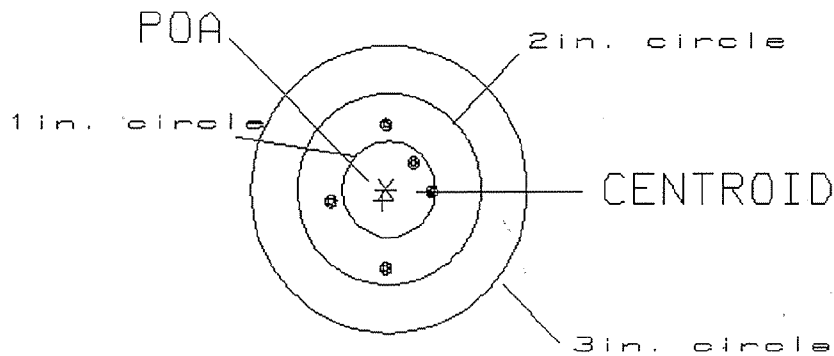
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .126
 MIN RADIUS : .424
 MEAN RADIUS : .610
 MAX RADIUS : .851
 CENTROID X : .033
 CENTROID Y : .121

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.03
 VS= 1.57
 GS= 1.57

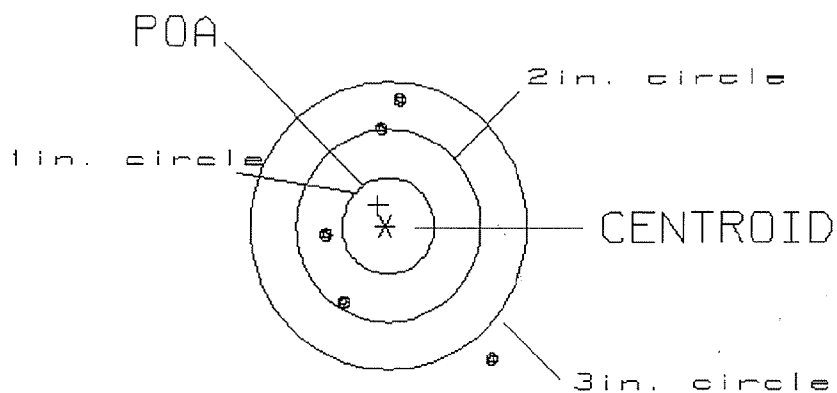
2
 5
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .229
 MIN RADIUS : .680
 MEAN RADIUS : 1.153
 MAX RADIUS : 1.820
 CENTROID X : .081
 CENTROID Y : -.214

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.81
 VS= 2.76
 GS= 2.94

0
 3
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 66702943

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1021</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-15-97	CR
	M) IRON SIGHT ALIGNMENT		9-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-15-97	CR
640	GALLERY TEST AND TARGET	L50 R100	9-26-97 10-4-97	AC DH
	A) MALFUNCTIONS		10-4-97	DH
	B) PIERCED PRIMERS		10-4-97	DH
645	INSPECT FOR LIVE AMMO		10-4-97	DH
655	FINAL INSPECTION A) HEADSPACE		10/15/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.51</u> <u>2.55</u> <u>2.60</u> <u>2.67</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-6702943

DATE 9-12-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.47	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.41	2.67	
PULL #3	2.69	2.43	2.68	
PULL #4	2.70	2.43	2.71	
PULL #5	2.69	2.46	2.76	
TOTAL	13.44	12.20	13.11	
AVG.	2.688	2.440	2.622	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.09	
PULL #2	2.99	3.19	
PULL #3	3.06	3.12	
PULL #4	3.09	3.03	
PULL #5	3.12	2.96	
TOTAL	15.50	15.39	
AVG.	3.100	3.078	

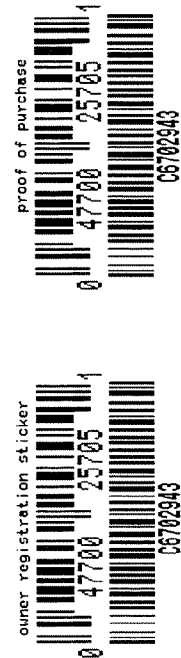
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.07		4.13
PULL #2	4.07	4.05		3.96
PULL #3	4.02	4.09		3.89
PULL #4	4.18	4.13		4.04
PULL #5	3.90	4.06		3.98
TOTAL	20.21	20.4		20
AVG.	4.042	4.08		4

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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46

19RR



5705 C6702943

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MODEL 700™ M24

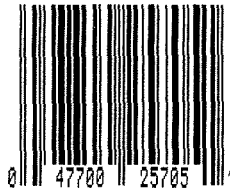
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