

UPC



C6702944

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702944
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.085$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.00433333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0851104$

THE AMR FOR THIS RIFLE IS: 1.176

CENTROIDAL DISTANCES

0 TO 1	.227178
1 TO 2	.95109
1 TO 3	.360007

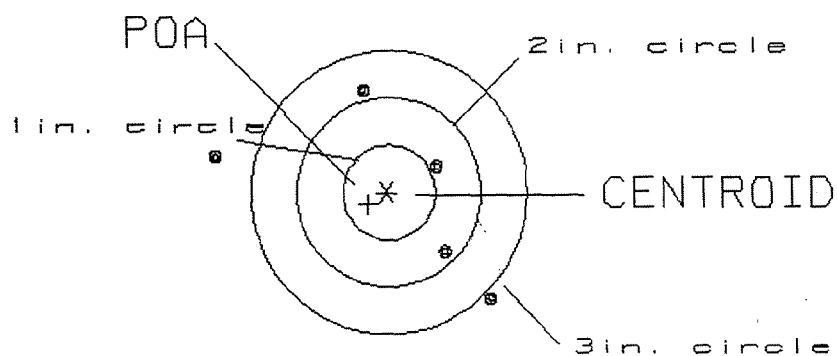
3
+ 1 <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .227
 MIN RADIUS : .609
 MEAN RADIUS : 1.226
 MAX RADIUS : 1.983
 CENTROID X : .191
 CENTROID Y : .123

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702944

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.00
 VS= 2.14
 GS= 3.36

0
 2
 3

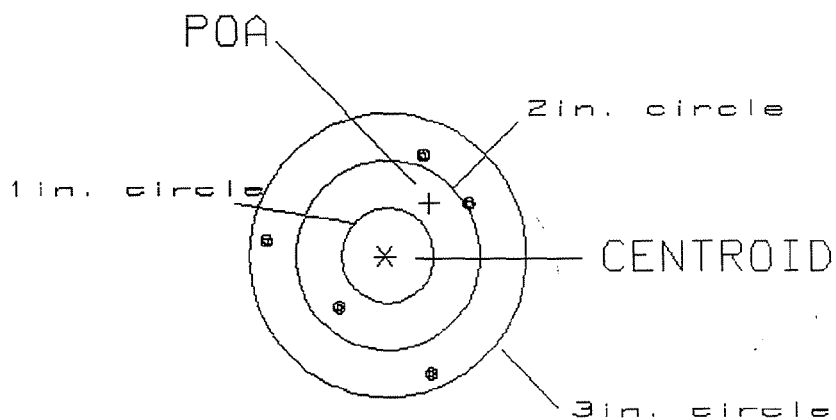
PATTERN #: 2

POA TO CENTROID: .731
 MIN RADIUS : .708
 MEAN RADIUS : 1.116
 MAX RADIUS : 1.391
 CENTROID X : -.476
 CENTROID Y : -.555

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.16
 VS= 2.35
 GS= 2.35

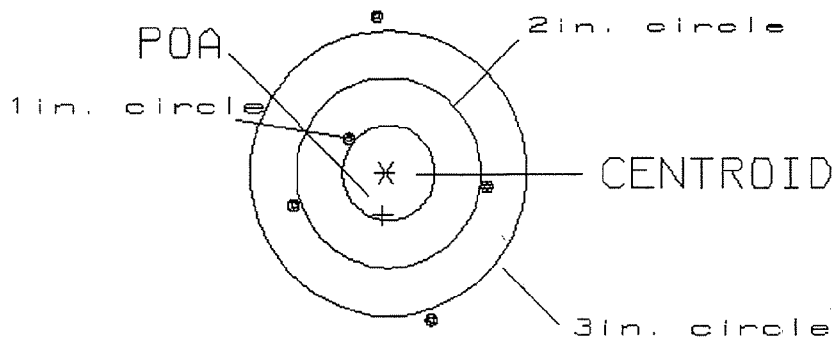
0
 1
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .446
 MIN RADIUS : .539
 MEAN RADIUS : 1.187
 MAX RADIUS : 1.618
 CENTROID X : .030
 CENTROID Y : .445

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782944

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.12
 VS= 3.14
 GS= 3.19

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702944

DATE 9-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.44	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.43	2.53	
PULL #3	2.41	2.45	2.49	
PULL #4	2.44	2.45	2.40	
PULL #5	2.43	2.38	2.42	
TOTAL	12.15	12.15	12.39	
AVG.	2.430	2.430	2.478	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.07		
PULL #2	3.10	3.00		
PULL #3	3.12	3.01		
PULL #4	3.13	3.04		
PULL #5	3.15	2.96		
TOTAL	15.58	15.08		
AVG.	3.116	3.016		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.04		4.00
PULL #2	3.92	3.91		4.02
PULL #3	4.02	3.96		3.91
PULL #4	4.02	3.98		3.97
PULL #5	3.99	4.01		3.99
TOTAL	19.99	19.90		19.89
AVG.	3.998	3.980		3.978

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702944

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1021</u> <u>1022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-26-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	1286 L 64	9/22/97	BWT
	A) MALFUNCTIONS		9/22/97	BWT
	B) PIERCED PRIMERS		9/22/97	BWT
645	INSPECT FOR LIVE AMMO		9/22/97	ICK
655	FINAL INSPECTION A) HEADSPACE		9-26-97	CK
	B) TRIGGER PULL	<u>2.33</u> <u>2.33</u> <u>2.41</u> <u>2.34</u> <u>2.45</u>	9-26-97	TCP
	C) FUNCTION		9-26-97	CK
660	PACK			

Do Not Use

Do Not Use

SERIAL NO



06702944

ORDER 25705
MODEL 700™ M24
UPC



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VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO 06702944
46
ORDER NO 25705
29DR

5705 06702944

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

