

UPC



C6702947

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702947
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0363333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.233333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.236145$

THE AMR FOR THIS RIFLE IS: 1.2

CENTROIDAL DISTANCES

0 TO	1	.524047
1 TO	2	.479416
1 TO	3	.563214

1
3
2+ <----POA

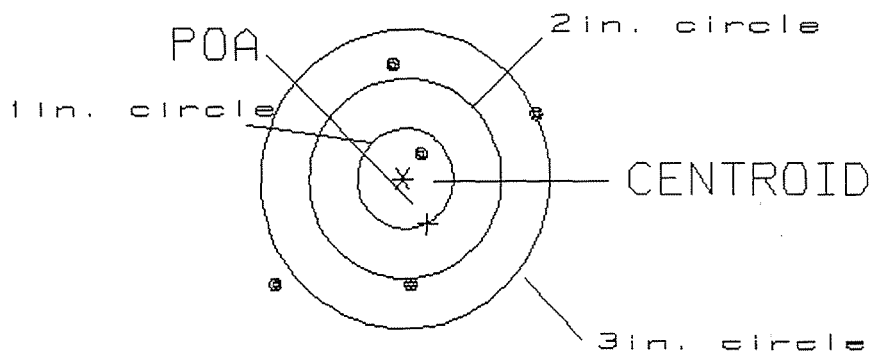
PATTERN #: 1

POA TO CENTROID: .524
 MIN RADIUS : .304
 MEAN RADIUS : 1.133
 MAX RADIUS : 1.671
 CENTROID X : -.260
 CENTROID Y : .455

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702947

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.68

1

VS= 2.16

1

GS= 3.17

3

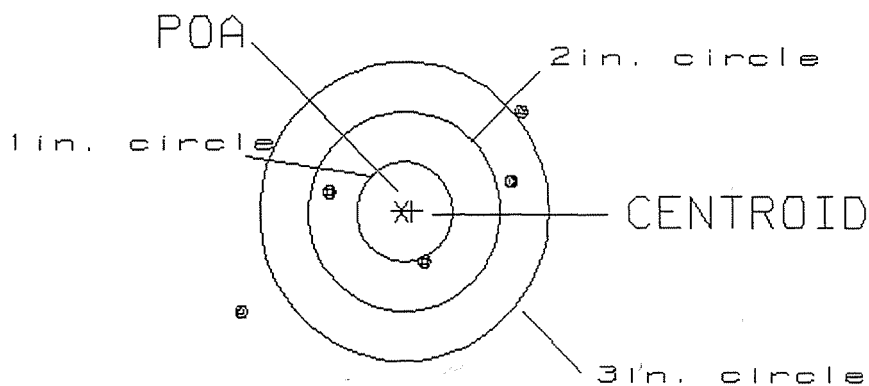
PATTERN #: 2

POA TO CENTROID: .112
 MIN RADIUS : .564
 MEAN RADIUS : 1.204
 MAX RADIUS : 1.923
 CENTROID X : -.112
 CENTROID Y : -.001

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.84

0

VS= 1.93

2

GS= 3.44

3

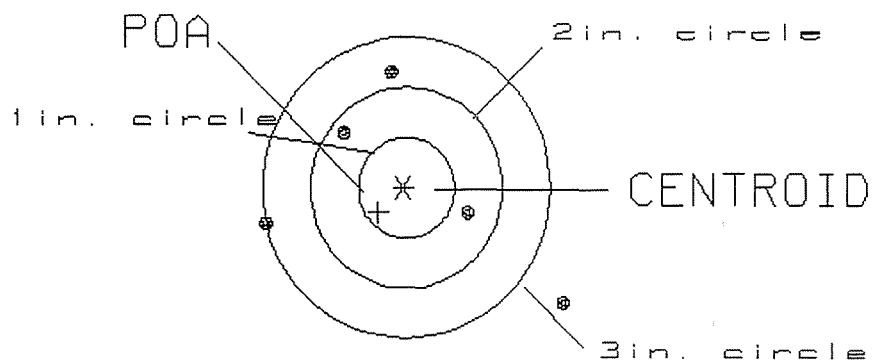
PATTERN #: 3

POA TO CENTROID: .360
 MIN RADIUS : .707
 MEAN RADIUS : 1.264
 MAX RADIUS : 2.015
 CENTROID X : .263
 CENTROID Y : .246

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.11
 VS= 2.38
 GS= 3.22

0
 2
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

SERIAL NO. C-6702947

DATE 9-9-97

TESTER A.A.P.

2.50# $\pm$.50#
3.00# $\pm$.75#
4.00# $\pm$ 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.53	2.54		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.25	2.34	2.32		
PULL #3	2.35	2.39	2.55		
PULL #4	2.49	2.40	2.46		
PULL #5	2.63	2.34	2.42		
TOTAL	12.23	12.00	12.29		
AVG.	2.46	2.40	2.46		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.02		
PULL #2	2.78	3.20		
PULL #3	3.15	3.09		
PULL #4	3.10	3.13		
PULL #5	2.74	2.97		
TOTAL	14.88	15.41		
AVG.	2.98	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.81		4.13
PULL #2	3.99	4.13		4.05
PULL #3	4.14	4.34		3.92
PULL #4	4.23	4.14		4.07
PULL #5	4.22	4.23		4.14
TOTAL	20.57	20.65		20.31
AVG.	4.11	4.13		4.06

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702947

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>8</u> <u>9</u> <u>8</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY		9-12-97	RW
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-11-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CK
	M) IRON SIGHT ALIGNMENT		9-11-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CK
640	GALLERY TEST AND TARGET	Left 55 Right 95	9/17/97	TM
	A) MALFUNCTIONS		9/17/97	TM
	B) PIERCED PRIMERS		9/17/97	TM
645	INSPECT FOR LIVE AMMO		9/17/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.53</u> <u>2.58</u> <u>2.56</u> <u>2.55</u> <u>2.57</u>	9/18/97	TM
	C) FUNCTION			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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VERY IMPORTANT
Instruction
enclosed to
safe use of
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
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2570

23DR

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