

UPC



C6702951

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702951
29 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.282667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.194$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.342836$

THE AMR FOR THIS RIFLE IS: 1.033

CENTROIDAL DISTANCES

0 TO 1	.0711969
1 TO 2	.763236
1 TO 3	.239654

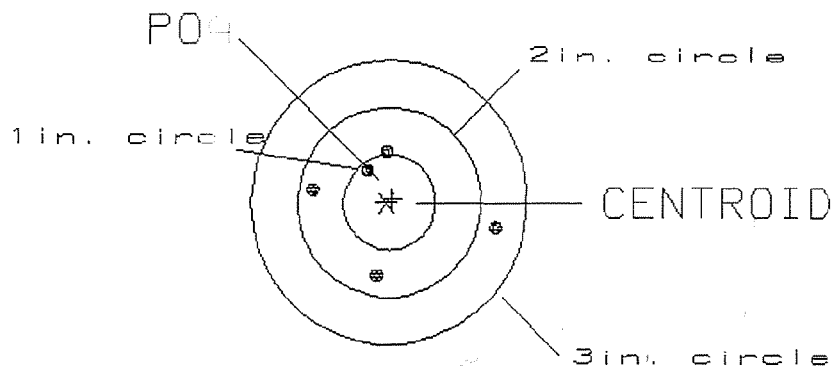
2
3
+ <----POA

PATTERN #: 1
 POA TO CENTROID: .071
 MIN RADIUS : .395
 EAN RADIUS : .748
 MAX RADIUS : 1.199
 CENTROID X : -.062
 CENTROID Y : -.035

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.99

1

VS= 1.32

4

GS= 2.02

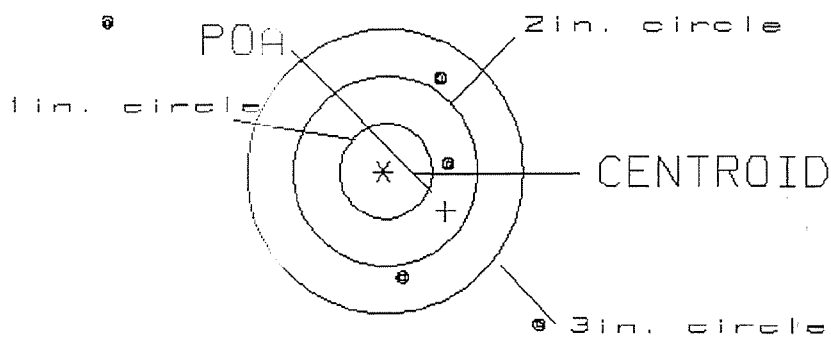
5

PATTERN #: 2
 POA TO CENTROID: .796
 MIN RADIUS : .734
 EAN RADIUS : 1.754
 MAX RADIUS : 3.452
 CENTROID X : -.677
 CENTROID Y : .417

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.70

0

US= 3.28

1

GS= 5.73

3

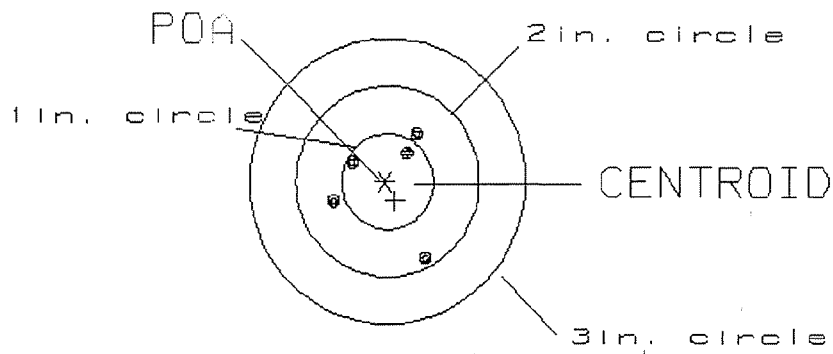
PATTERN #: 3

POA TO CENTROID: .228
 MIN RADIUS : .378
 MEAN RADIUS : .598
 MAX RADIUS : .926
 CENTROID X : -.109
 CENTROID Y : .200

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .96
 VS= 1.38
 GS= 1.38

2
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6702951

DATE 9-17-97

TESTER TRO

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.39	2.51	2.51	MIN. SETTING,
PULL #2	2.17	2.42		2.56	NO AVG. OF 5
PULL #3	2.26	2.45		2.54	READINGS ACCEPT-
PULL #4	2.28	2.40		2.55	ABLE LESS THAN 2#
PULL #5	2.27	2.38		2.50	
TOTAL	11.20	12.04		12.66	
AVG.	2.24	2.40		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.04		
PULL #2	2.89	3.06		
PULL #3	2.98	3.14		
PULL #4	3.04	3.13		
PULL #5	2.97	3.17		
TOTAL	14.88	15.54		
AVG.	2.97	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.59	3.96		3.89
PULL #2	3.52	3.98		3.85
PULL #3	3.56	3.88		3.75
PULL #4	3.62	3.95		3.86
PULL #5	3.65	3.74		3.83
TOTAL	18.00	19.71		19.18
AVG.	3.60	3.94		3.83

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702951

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-18-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-29-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-18-97	CR
	M) IRON SIGHT ALIGNMENT		9-18-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-18-97	CR
640	GALLERY TEST AND TARGET	^{65 85} R. L.	9-27-97	DH
	A) MALFUNCTIONS		9-27-97	DH
	B) PIERCED PRIMERS		9-27-97	DH
645	INSPECT FOR LIVE AMMO		9-27-97	DH
655	FINAL INSPECTION A) HEADSPACE		9-29-97	CIC
	B) TRIGGER PULL	<u>2.44</u> <u>2.46</u> <u>2.57</u> <u>2.36</u> <u>2.47</u>	9-29-97	RP
	C) FUNCTION		9-29-97	CIC

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



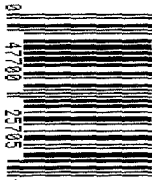
46 FORM

Do Not Use

SERIAL NO.



06702951



01 47700

25705 11

UPC

ORDER 25705



01 47700

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Do Not Use

LOT #25

Remington		VERY IMPORTANT Instructions: Read carefully to assure safe use of this weapon.	
MODEL 700 [™] M24		PART NO. C6702951	
BOLT ACTION CENTERFIRE RIFLE		48 ORDER NO.	
24" BARREL 7.62 NATO 6*		25705	
		29DR	
5705 C6702951			