

UPC



C6702957

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN. MAGAZINE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702957
19 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.3$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.171$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.345313$

THE AMR FOR THIS RIFLE IS: 1.203

CENTROIDAL DISTANCES

0 TO 1	$.0705762$
1 TO 2	$.322531$
1 TO 3	$.86369$

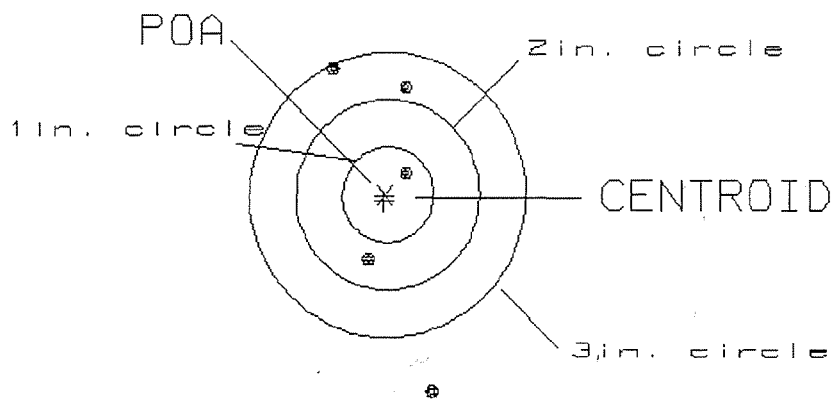
4
2 <----POA
3

PATTERN #: 1
 POA TO CENTROID: .070
 MIN RADIUS : .334
 MEAN RADIUS : 1.155
 MAX RADIUS : 2.124
 CENTROID X : .009
 CENTROID Y : .070

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702957

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.06
 US= 3.40
 GS= 3.56

1
 2
 4

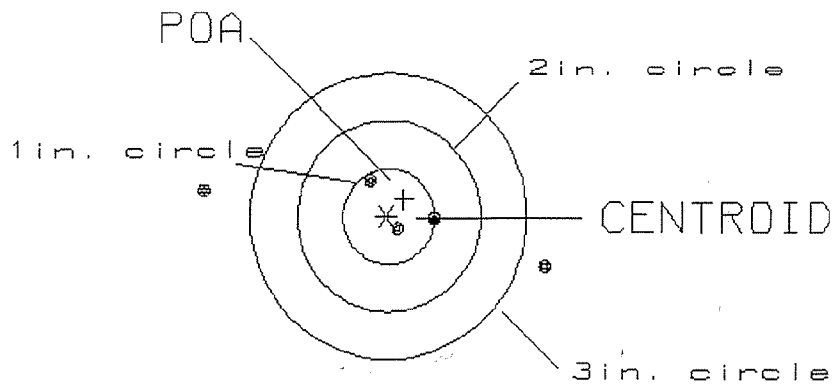
PATTERN #: 2

POA TO CENTROID: .266
 MIN RADIUS : .155
 MEAN RADIUS : .982
 MAX RADIUS : 2.042
 CENTROID X : -.196
 CENTROID Y : -.179

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.68
 VS= .93
 GS= 3.76

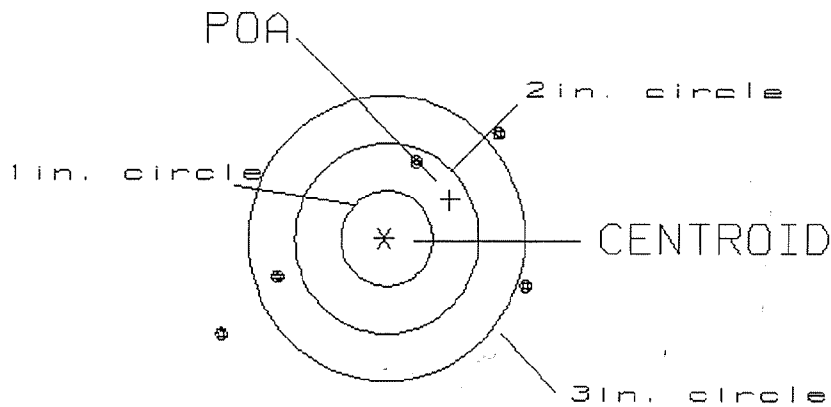
2
 3
 3

PATTERN #: 3
 POA TO CENTROID: .819
 MIN RADIUS : .850
 MEAN RADIUS : 1.471
 MAX RADIUS : 2.016
 CENTROID X : -.713
 CENTROID Y : -.404

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.27
 VS= 2.06
 GS= 3.60

0
 1
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702957

DATE 9-10-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.55	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.54	2.44	
PULL #3	2.57	2.53	2.54	
PULL #4	2.54	2.56	2.42	
PULL #5	2.55	2.59	2.55	
TOTAL	12.82	12.79	12.27	
AVG.	2.564	2.558	2.454	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.16	
PULL #2	2.82	3.04	
PULL #3	2.90	2.97	
PULL #4	2.85	3.00	
PULL #5	2.91	2.97	
TOTAL	14.44	15.14	
AVG.	2.888	3.028	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	3.91		3.83
PULL #2	3.99	3.98		3.92
PULL #3	4.12	4.07		3.86
PULL #4	4.03	4.13		3.89
PULL #5	4.07	4.07		3.85
TOTAL	20.15	20.16		19.35
AVG.	4.03	4.032		3.87

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-67029.57

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-12-97	SW
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-12-97	SW
	H) TRIGGER PULL TEST AND RETAINABILITY		8-	
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-97	CR
	M) IRON SIGHT ALIGNMENT		9-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-97	CR
640	GALLERY TEST AND TARGET	285 465	9/19/97	KT
	A) MALFUNCTIONS		9/19/97	KT
	B) PIERCED PRIMERS		9/19/97	KT
645	INSPECT FOR LIVE AMMO		9/19/97	BWT
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.67</u> <u>2.67</u> <u>2.65</u> <u>2.69</u> <u>2.70</u>	9/22/97	TM
	C) FUNCTION		8-22-97	CK

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

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48 ORDER NO.
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