

UPC



C6702964

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702964
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0673333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.100667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.12111$

THE AMR FOR THIS RIFLE IS: $.936$

CENTROIDAL DISTANCES

0 TO 1	.335801
1 TO 2	.545443
1 TO 3	.368046

1
2³+ <----POA

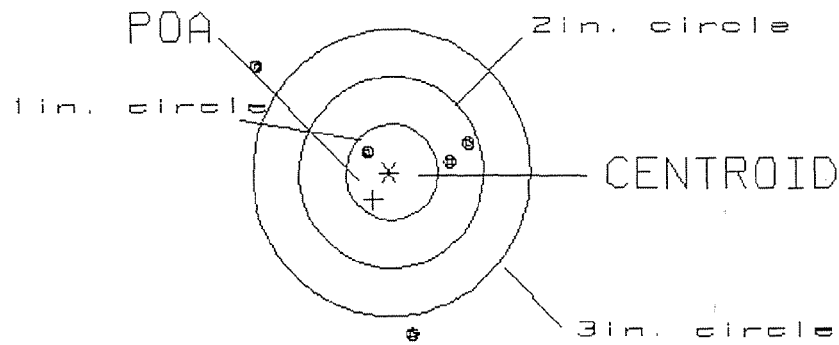
PATTERN #: 1

POA TO CENTROID: .336
 1IN RADIUS : .345
 MEAN RADIUS : 1.073
 MAX RADIUS : 1.790
 CENTROID X : .171
 CENTROID Y : .289

15 Oct 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6702964

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.29
 VS= 2.75
 GS= 3.24

1
 3
 3

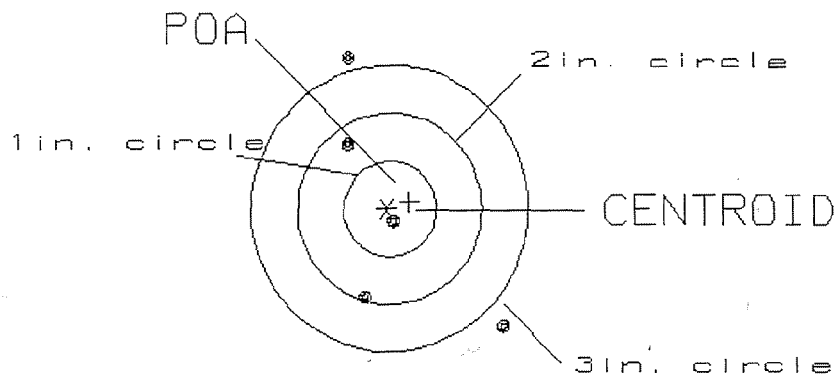
PATTERN #: 2

POA TO CENTROID: .248
 MIN RADIUS : .120
 MEAN RADIUS : 1.048
 MAX RADIUS : 1.690
 CENTROID X : -.237
 CENTROID Y : -.073

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.67
 VS= 2.76
 GS= 3.22

1
 3
 3

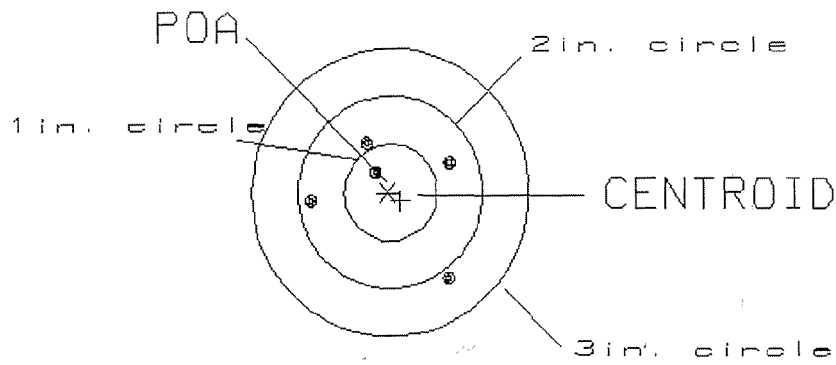
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .161
 1IN RADIUS : .281
 MEAN RADIUS : .687
 MAX RADIUS : 1.084
 CENTROID X : -.136
 CENTROID Y : .086

15 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 1.34

4

GS= 1.67

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702964

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-3-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-16-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-3-97	CR
	M) IRON SIGHT ALIGNMENT		10-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-3-97	CR
640	GALLERY TEST AND TARGET		10/15/97	PB
	A) MALFUNCTIONS		10/15/97	PB
	B) PIERCED PRIMERS		10/15/97	PB
645	INSPECT FOR LIVE AMMO		10/15/97	KT
655	FINAL INSPECTION A) HEADSPACE		10-16-97	CK
	B) TRIGGER PULL	<u>2.40</u> <u>2.40</u> <u>2.40</u> <u>2.32</u> <u>2.32</u>	10/16/97	TAM
	C) FUNCTION		10-16-97	CK

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. CG902964

DATE 10-2-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.58	2.40		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.70	2.42		
PULL #3	2.53	2.59	2.40		
PULL #4	2.54	2.59	2.38		
PULL #5	2.52	2.61	2.42		
TOTAL	12.52	13.07	12.03		
AVG.	2.50	2.61	2.40		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.03		
PULL #2	3.02	2.94		
PULL #3	3.09	2.89		
PULL #4	3.04	2.92		
PULL #5	3.04	2.93		
TOTAL	15.27	14.71		
AVG.	3.05	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.02		4.02
PULL #2	4.00	3.95		3.99
PULL #3	3.98	3.99		4.02
PULL #4	4.02	3.91		3.87
PULL #5	3.97	3.85		3.99
TOTAL	19.96	19.72		19.89
AVG.	3.99	3.94		3.98

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

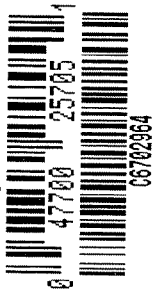
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

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SERIAL NO



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MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
WEAPON

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46

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01XR

5705 C6702964

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee