

UPC



01 47700 25705 1

C6702965

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702965
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.087$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.026$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.090802$

THE AMR FOR THIS RIFLE IS: 1.163

CENTROIDAL DISTANCES

0 TO 1	.14481
1 TO 2	.191651
1 TO 3	.335107

3
+2 <----POA
1

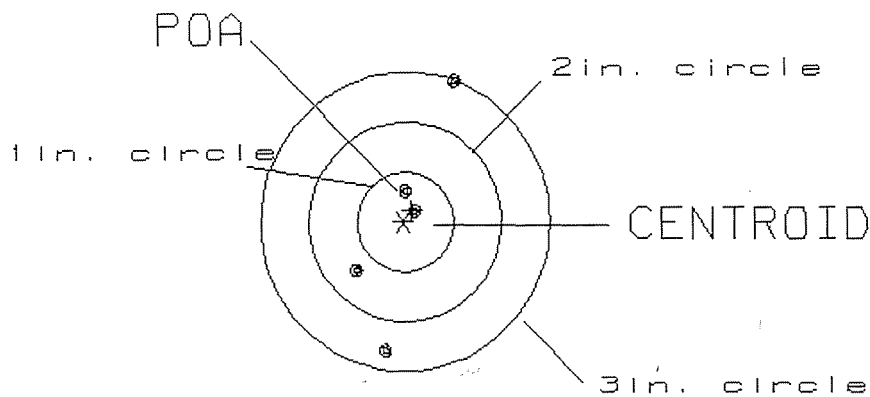
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .145
 MIN RADIUS : .128
 MEAN RADIUS : .778
 MAX RADIUS : 1.460
 CENTROID X : -.093
 CENTROID Y : -.111

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702965.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .98

2

VS= 2.63

3

GS= 2.72

5

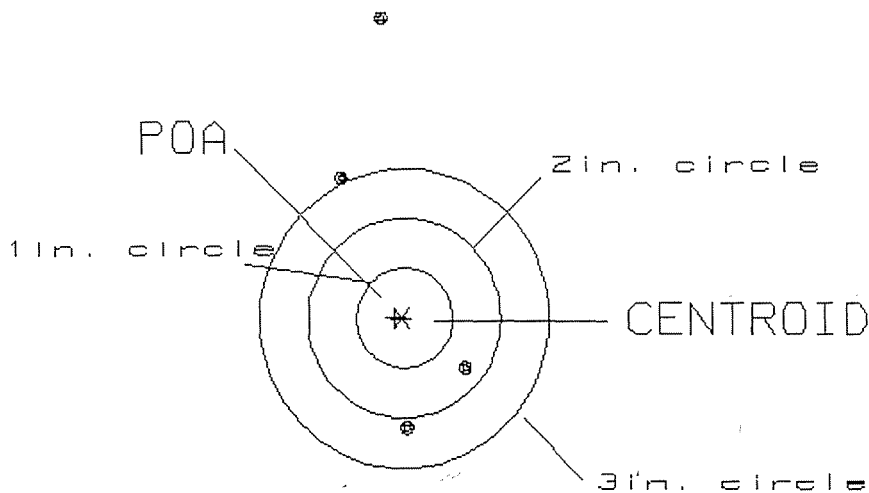
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .066
 MIN RADIUS : .754
 MEAN RADIUS : 1.865
 MAX RADIUS : 2.993
 CENTROID X : .066
 CENTROID Y : -.004

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702955.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.27
 VS= 5.88
 GS= 5.91

0
 1
 2

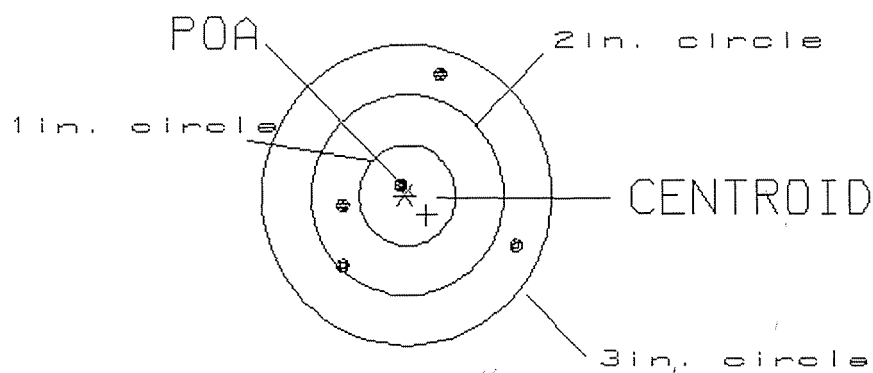
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .304
 MIN RADIUS : .176
 MEAN RADIUS : .845
 MAX RADIUS : 1.211
 CENTROID X : -.234
 CENTROID Y : .193

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C670296.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.75

1

VS= 1.91

3

GS= 2.14

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C67029665

DATE 10-4-97

TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.55		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.35		2.54	
PULL #3	2.40	2.44		2.54	
PULL #4	2.41	2.46		2.36	
PULL #5	2.52	2.49		2.53	
TOTAL	12.49	12.29		12.40	
AVG.	2.49	2.45		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.15		
PULL #2	3.50	3.25		
PULL #3	3.28	3.22		
PULL #4	3.42	3.20		
PULL #5	3.52	3.14		
TOTAL	17.06	15.96		
AVG.	3.41	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.21		4.29
PULL #2	4.49	4.36		4.11
PULL #3	4.28	4.33		4.25
PULL #4	4.43	4.52		4.14
PULL #5	4.33	4.37		4.12
TOTAL	21.74	21.79		20.91
AVG.	4.34	4.35		4.18

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

~~C 670 29 65~~

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-7-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	RW
	M) IRON SIGHT ALIGNMENT		10-7-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	RW
640	GALLERY TEST AND TARGET	R 71 L 79	10/21/97	LT
	A) MALFUNCTIONS		10/21/97	LT
	B) PIERCED PRIMERS		10/21/97	LT
645	INSPECT FOR LIVE AMMO		10/21/97	PB.
655	FINAL INSPECTION A) HEADSPACE		10/23/97	RP
	B) TRIGGER PULL	<u>248</u> <u>245</u> <u>240</u> <u>250</u> <u>246</u>	10/22/97	RP
	C) FUNCTION		10/23/97	RP

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

SERIAL NO.



C6702965

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6702965

VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

SERIAL NO.
C6702965

46

ORDER NO.

257

10R