

UPC



C6702966

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702966
16 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0333333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.114333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.119093$

THE AMR FOR THIS RIFLE IS: $.888$

CENTROIDAL DISTANCES

0	TO	1	.399546
1	TO	2	.646845
1	TO	3	.330123

1 3
+ <----POA
2

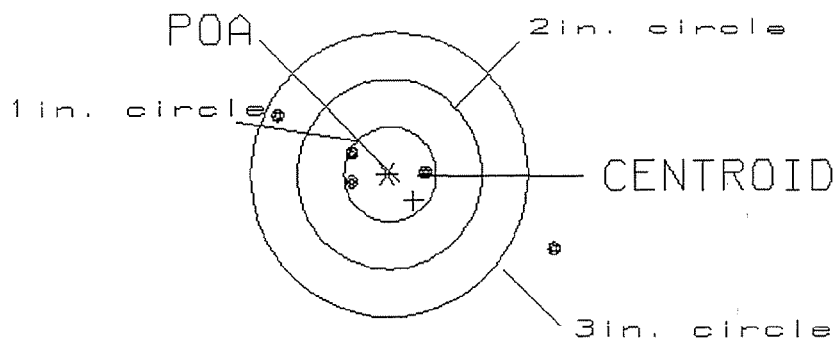
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .400
 MIN RADIUS : .359
 MEAN RADIUS : .913
 MAX RADIUS : 1.915
 CENTROID X : -.286
 CENTROID Y : .279

16 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702966

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.99

3

VS= 1.38

3

GS= 3.29

4

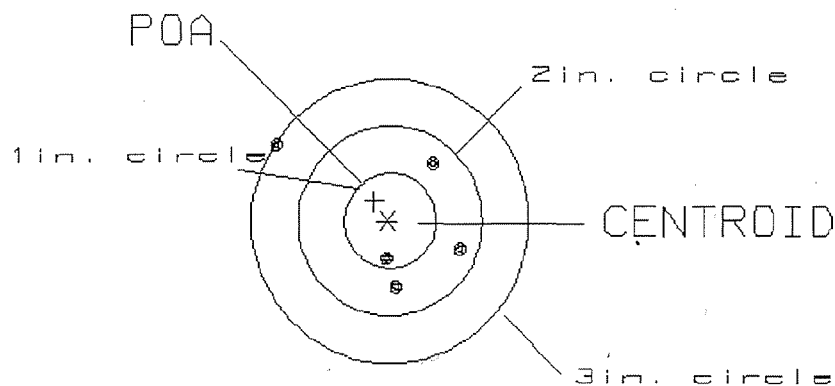
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .250
 MIN RADIUS : .411
 MEAN RADIUS : .857
 MAX RADIUS : 1.496
 CENTROID X : .142
 CENTROID Y : -.206

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.08

1

VS= 1.49

4

GS= 2.34

5

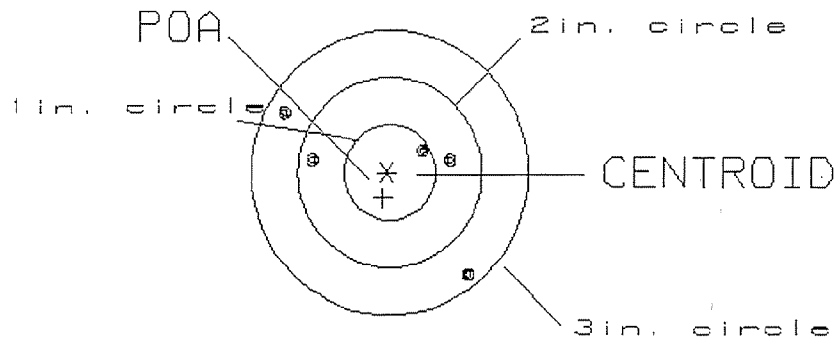
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .273
 MIN RADIUS : .423
 MEAN RADIUS : .894
 MAX RADIUS : 1.360
 CENTROID X : .044
 CENTROID Y : .270

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.99
 VS= 1.63
 GS= 2.57

1
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702966

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>3</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.022</u> <u>.021</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-7-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/8/97	TKP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	RW
	M) IRON SIGHT ALIGNMENT		10-7-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	RW
640	GALLERY TEST AND TARGET	L64 R86	10/16/97	P.B.
	A) MALFUNCTIONS		10/16/97	P.B.
	B) PIERCED PRIMERS		10/16/97	P.B.
645	INSPECT FOR LIVE AMMO		10/16/97	KR
655	FINAL INSPECTION A) HEADSPACE		10/18/97	RF
	B) TRIGGER PULL	<u>2.60</u> <u>2.59</u> <u>2.59</u> <u>2.65</u> <u>2.64</u>	10/16/97	TM
	C) FUNCTION		10/16/97	F1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702966

DATE 10-2-97

TESTER CK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.33		2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.62		2.47	
PULL #3	2.44	2.39		2.46	
PULL #4	2.56	2.44		2.45	
PULL #5	2.59	2.39		2.53	
TOTAL	12.23	12.17		12.31	
AVG.	2.446	2.434		2.462	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.81	3.11		
PULL #2	3.18	3.06		
PULL #3	3.12	3.11		
PULL #4	3.09	3.09		
PULL #5	3.07	3.08		
TOTAL	15.27	15.45		
AVG.	3.054	3.09		

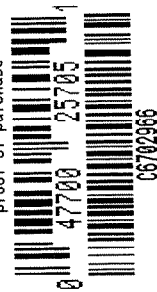
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.85		3.88
PULL #2	3.94	3.93		3.94
PULL #3	3.98	3.86		3.93
PULL #4	3.97	4.01		3.85
PULL #5	3.99	3.82		3.80
TOTAL	19.81	19.47		19.5
AVG.	3.962	3.894		3.9

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

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