

UPC



C6702968

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

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BARREL LENGTH 24"

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Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702968
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .024
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.323667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .324555

THE AMR FOR THIS RIFLE IS: .8013

CENTROIDAL DISTANCES

0 TO 1	.456856
1 TO 2	.497905
1 TO 3	.0876641

+2 <----POA

13

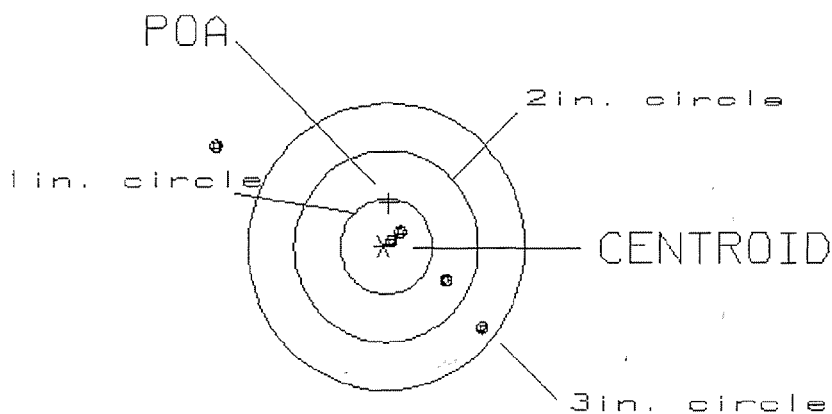
PATTERN #: 1

POA TO CENTROID: .457
 MIN RADIUS : .057
 MEAN RADIUS : .904
 MAX RADIUS : 2.146
 CENTROID X : -.051
 CENTROID Y : -.454

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702968

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.96

2

VS= 1.83

3

GS= 3.48

4

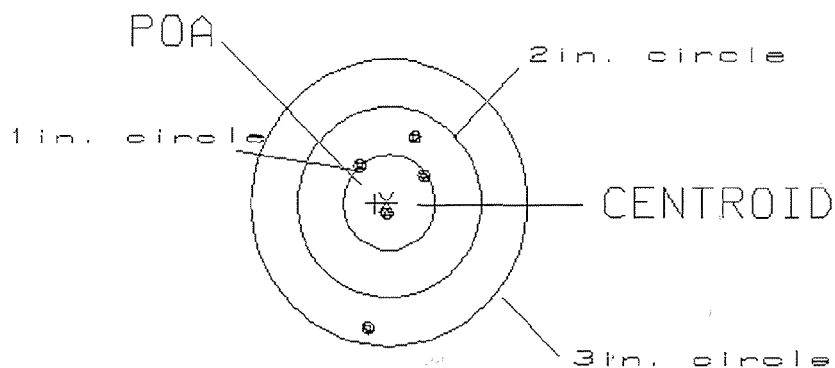
PATTERN #: C 2 C

POA TO CENTROID: .128
 MIN RADIUS : .112
 MEAN RADIUS : .643
 MAX RADIUS : 1.335
 CENTROID X : .127
 CENTROID Y : .011

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .70
 VS= 2.04
 GS= 2.10

2
 4
 5

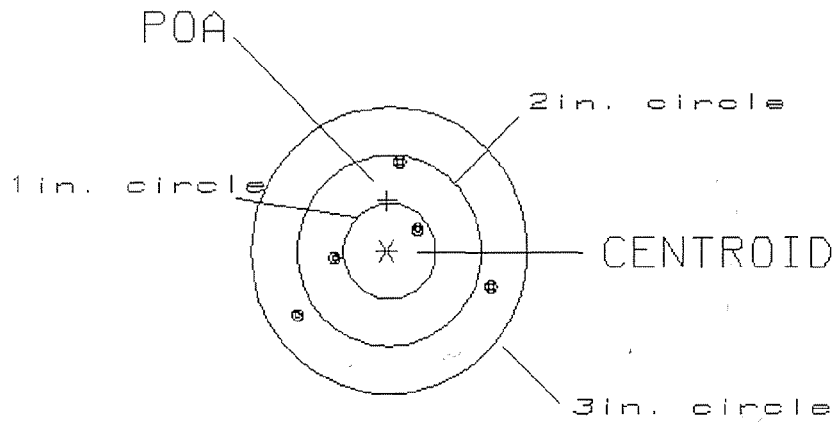
PATTERN #: 03

POA TO CENTROID: .528
 MIN RADIUS : .380
 MEAN RADIUS : .857
 MAX RADIUS : 1.209
 CENTROID X : -.004
 CENTROID Y : -.528

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.12
 VS= 1.61
 GS= 2.14

1
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702968

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>5</u> <u>6</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-75 R-75	9/30/97	TM
	A) MALFUNCTIONS		9/30/97	TM
	B) PIERCED PRIMERS		9/30/97	TM
645	INSPECT FOR LIVE AMMO		9/30/97	TM AL
655	FINAL INSPECTION A) HEADSPACE		10-1-97	TRP
	B) TRIGGER PULL	<u>2.38</u> <u>2.38</u> <u>2.37</u> <u>2.42</u> <u>2.40</u>	10/1/97	TM
	C) FUNCTION		10-1-97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-6702968

DATE 9-24-97

TESTER TM

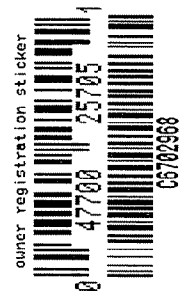
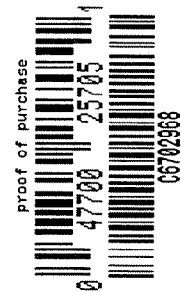
	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.54	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.56	2.48	
PULL #3	2.53	2.53	2.46	
PULL #4	2.50	2.57	2.48	
PULL #5	2.51	2.52	2.47	
TOTAL	12.59	12.72	12.40	
AVG.	2.51	2.544	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	2.94	
PULL #2	3.05	3.01	
PULL #3	3.02	3.02	
PULL #4	2.97	3.08	
PULL #5	2.93	2.95	
TOTAL	14.93	15.00	
AVG.	2.98	3.00	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.01		4.17
PULL #2	4.21	3.98		4.13
PULL #3	4.15	4.04		3.99
PULL #4	4.13	4.01		4.06
PULL #5	4.10	4.01		4.07
TOTAL	20.70	20.05		20.42
AVG.	4.14	4.01		4.08

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

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