

UPC



C6702976

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN PUMP

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702976
13 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.127667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.353333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.37569$

THE AMR FOR THIS RIFLE IS: 1.106

CENTROIDAL DISTANCES

Ø TO 1	.328702
1 TO 2	.501079
1 TO 3	.399772

2
3
1 + <----POA

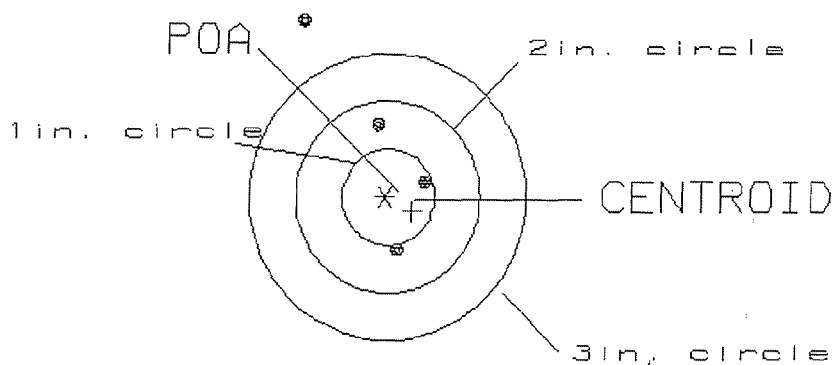
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .328
 MIN RADIUS : .426
 MEAN RADIUS : 1.221
 MAX RADIUS : 2.229
 CENTROID X : -.294
 CENTROID Y : .147

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C5702976.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.43
 VS= 4.06
 GS= 4.30

1
 3
 3

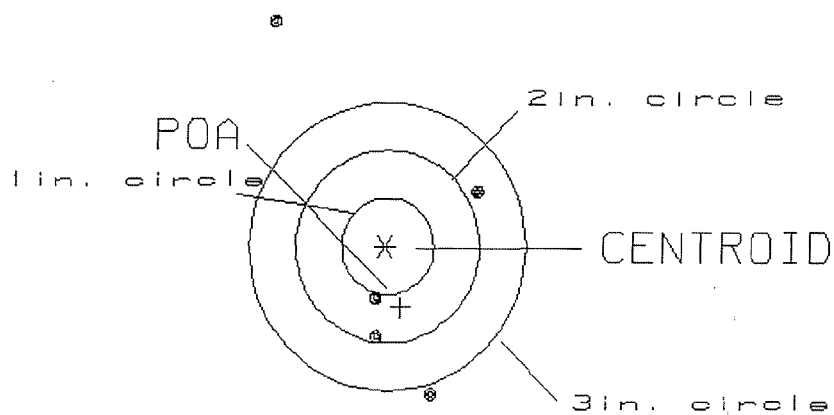
PATTERN #: 2

POA TO CENTROID: .656
 MIN RADIUS : .538
 MEAN RADIUS : 1.390
 MAX RADIUS : 2.690
 CENTROID X : -.172
 CENTROID Y : .633

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702976.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.26

0

VS= 3.89

2

GS= 4.25

3

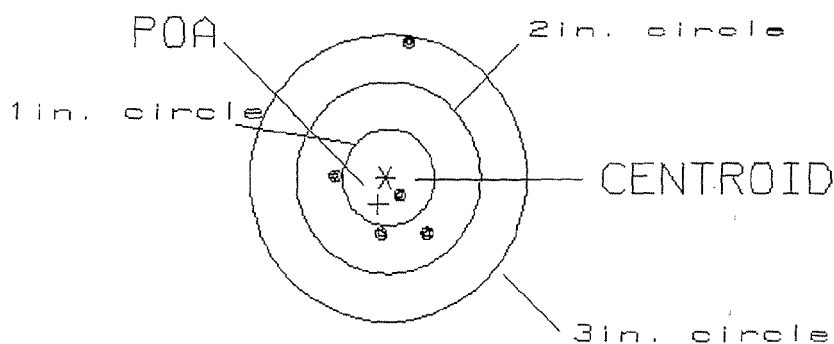
PATTERN #: 3

POA TO CENTROID: .292
 MIN RADIUS : .249
 MEAN RADIUS : .706
 MAX RADIUS : 1.395
 CENTROID X : .083
 CENTROID Y : .280

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702976.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.00

1

VS= 1.97

4

GS= 1.98

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702976
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .339
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.775667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .84651

THE AMR FOR THIS RIFLE IS: 1.473

CENTROIDAL DISTANCES

Ø TO 1	.217463
1 TO 2	.97989
1 TO 3	1.16962

+ <----POA
1
2 3

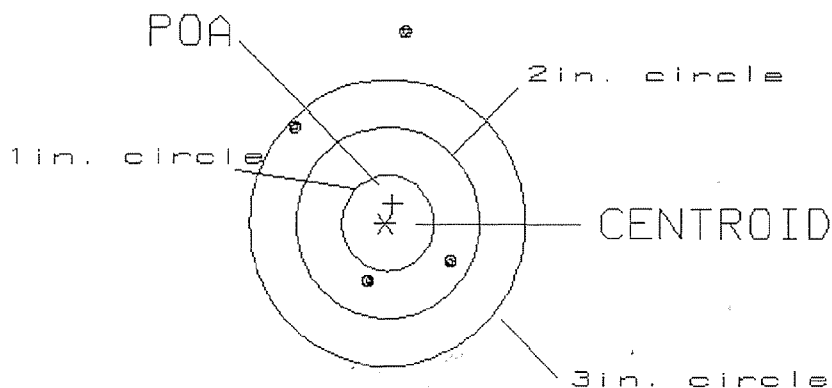
PATTERN #: 1

POA TO CENTROID: .217
 MIN RADIUS : .628
 MEAN RADIUS : 1.400
 MAX RADIUS : 2.111
 CENTROID X : -.083
 CENTROID Y : -.201

30 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702976

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.72
 VS= 4.11
 GS= 4.12

0
 2
 3

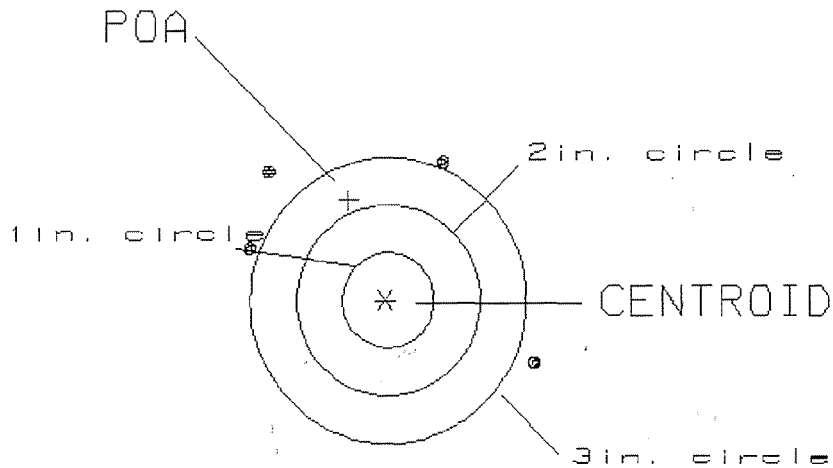
PATTERN #: 2

POA TO CENTROID: 1.125
 MIN RADIUS : 1.521
 MEAN RADIUS : 1.908
 MAX RADIUS : 2.786
 CENTROID X : .408
 CENTROID Y : -1.049

30 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702976

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.04
 VS= 4.10
 GS= 4.59

0
 0
 0

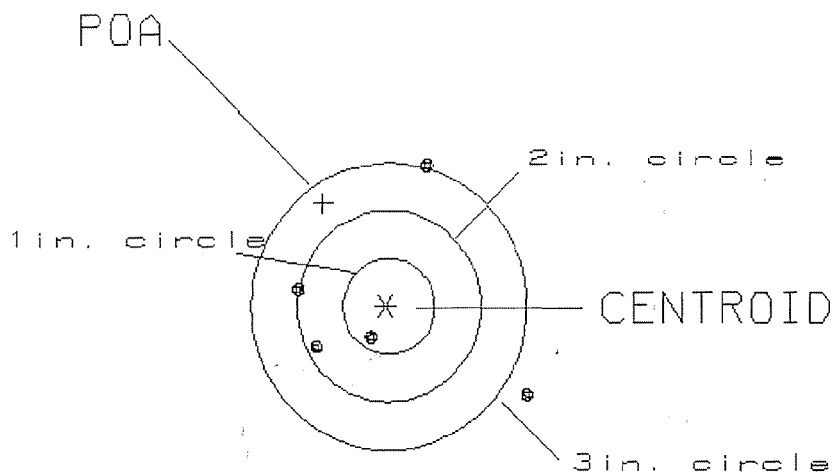
PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.280
 MIN RADIUS : .348
 MEAN RADIUS : 1.110
 MAX RADIUS : 1.820
 CENTROID X : .692
 CENTROID Y : -1.077

30 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782976

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.50
 VS= 2.44
 GS= 2.76

1
 3
 3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702976
3 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.110333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0566667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.124034$

THE AMR FOR THIS RIFLE IS: 1.421

CENTROIDAL DISTANCES

Ø TO 1	.40671
1 TO 2	.666697
1 TO 3	.599921

1
+
2³ <----POA

PATTERN #: 010

POA TO CENTROID: .407

MIN RADIUS : 1.073

MEAN RADIUS : 1.750

MAX RADIUS : 2.493

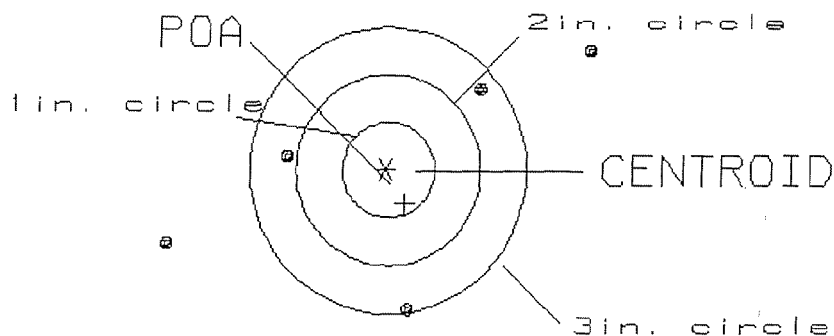
CENTROID X : -.202

CENTROID Y : .353

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702976.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.55

0

VS= 2.61

0

GS= 4.94

3

PATTERN #: 2

POA TO CENTROID: .333

MIN RADIUS : .939

MEAN RADIUS : 1.523

MAX RADIUS : 2.156

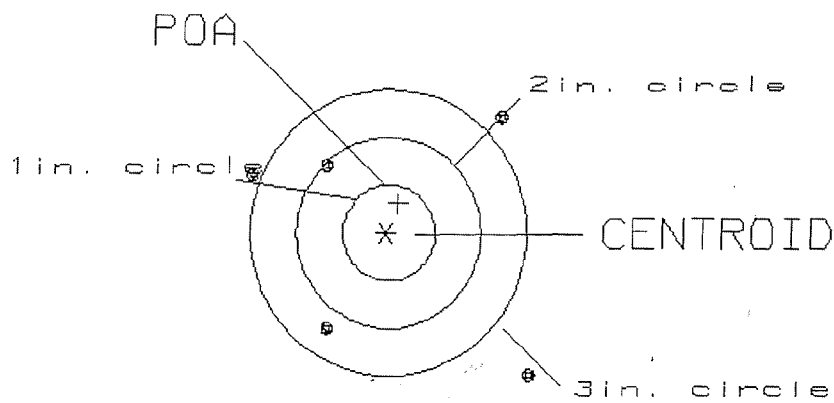
CENTROID X : -.125

CENTROID Y : -.309

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702976.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.04

0

US= 2.67

1

GS= 3.68

2

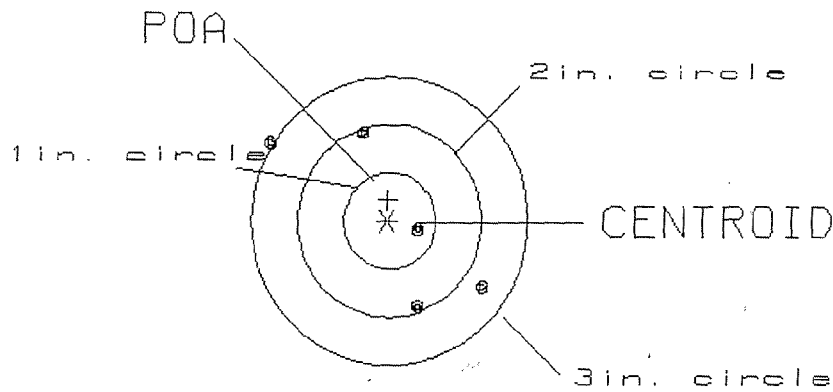
PATTERN #: 3

POA TO CENTROID: .214
 MIN RADIUS : .343
 MEAN RADIUS : .991
 MAX RADIUS : 1.535
 CENTROID X : -.006
 CENTROID Y : -.214

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702976.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 1.76
 GS= 2.75

1
 3
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702976

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-29-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-29-97	CLC
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/18/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	R 76 L 74 R 74 L 74 R 72 L 78	9/30/97 10/13/97 10/13/97	BWT LT LT
	A) MALFUNCTIONS		9/30/97 10/13/97 10/13/97	BWT LT LT
	B) PIERCED PRIMERS		9/30/97 10/13/97 10/13/97	BWT LT LT
645	INSPECT FOR LIVE AMMO		9/30/97 10/13/97 10/13/97	LT PB
655	FINAL INSPECTION A) HEADSPACE		10/18/97	RP
	B) TRIGGER PULL	<u>2.58</u> <u>2.59</u> <u>2.59</u> <u>2.58</u> <u>2.64</u>	10/9/97	TM
	C) FUNCTION		10/18/97	RP

650

BACK

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. L-6702976

DATE 9-24-96

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.57	2.29		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.40	2.34		
PULL #3	2.52	2.41	2.29		
PULL #4	2.52	2.47	2.36		
PULL #5	2.43	2.43	2.40		
TOTAL	12.57	12.28	11.68		
AVG.	2.51	2.45	2.33		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.06		
PULL #2	3.10	3.12		
PULL #3	3.21	3.15		
PULL #4	3.29	3.13		
PULL #5	3.25	3.10		
TOTAL	15.92	15.56		
AVG.	3.18	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.23		4.10
PULL #2	4.27	4.25		3.94
PULL #3	4.21	4.23		3.98
PULL #4	4.19	4.20		3.99
PULL #5	4.22	4.26		4.06
TOTAL	21.04	21.17		20.07
AVG.	4.20	4.23		4.01

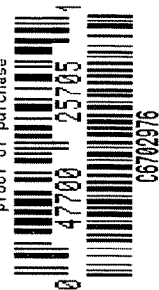
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

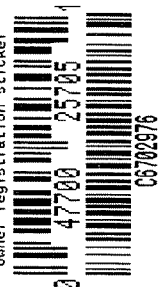
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
SHOULD BE ASSURED
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
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46 ORDER NO
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