

UPC



C6702979

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702979
13 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .162667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .155
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .22469

THE AMR FOR THIS RIFLE IS: .8997

CENTROIDAL DISTANCES

0 TO 1 .118406
1 TO 2 .504081
1 TO 3 .291172

2
3
+1 <----POA

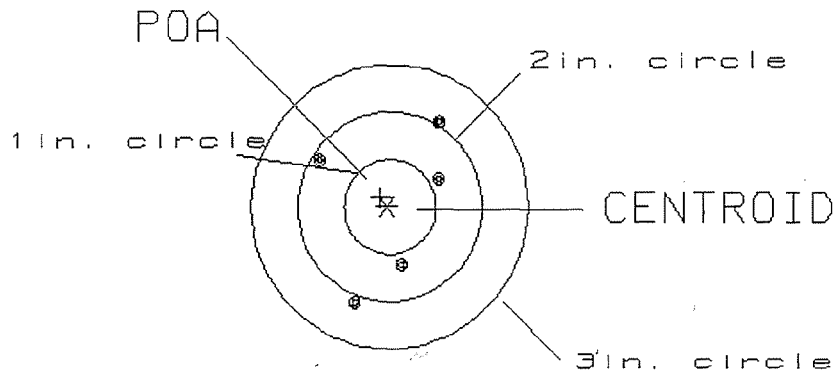
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .119
 MIN RADIUS : .575
 MEAN RADIUS : .845
 MAX RADIUS : 1.123
 CENTROID X : .072
 CENTROID Y : -.094

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702979

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.34
 VS= 1.91
 GS= 2.14

0
 3
 5

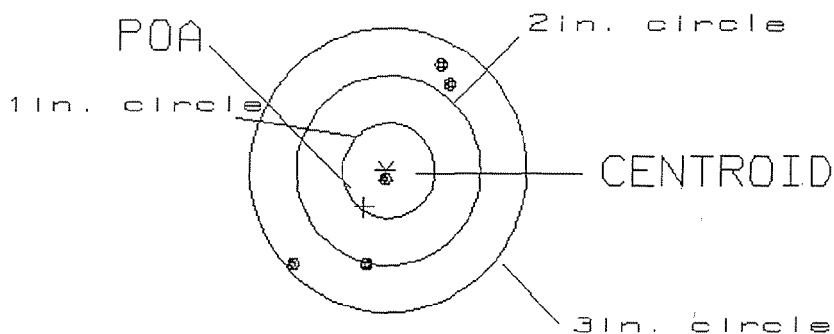
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .450
 MIN RADIUS : .070
 MEAN RADIUS : .976
 MAX RADIUS : 1.424
 CENTROID X : .235
 CENTROID Y : .383

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG782979

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 2.10
 GS= 2.63

1
 1
 5

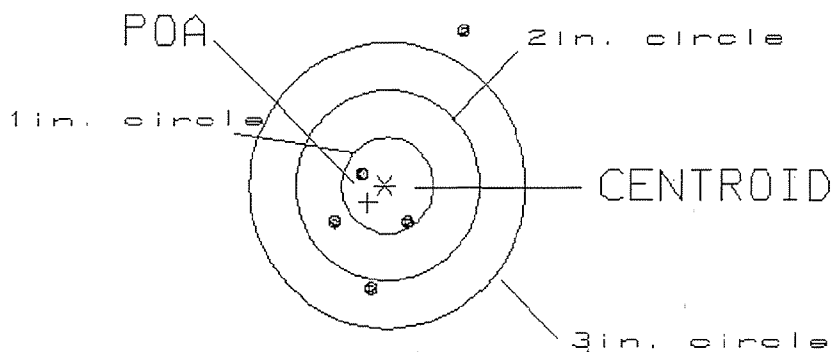
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .253
 MIN RADIUS : .349
 MEAN RADIUS : .878
 MAX RADIUS : 1.851
 CENTROID X : .181
 CENTROID Y : .176

13 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702979

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.43
 VS= 2.69
 GS= 2.88

2
 3
 4

Sealed

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702979
8 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .213
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .346667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .406874

THE AMR FOR THIS RIFLE IS: 2.045

CENTROIDAL DISTANCES

0 TO 1	.690149
1 TO 2	.628815
1 TO 3	.420954

1
3
+ 2 <----POA

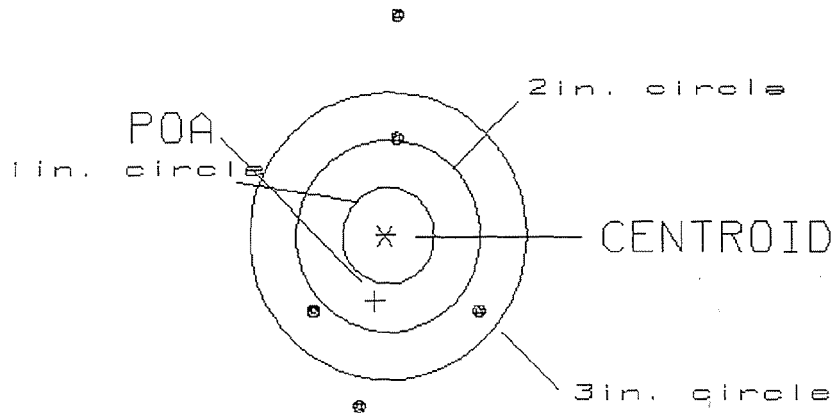
PATTERN #: 1

POA TO CENTROID: .690
 MIN RADIUS : 1.018
 MEAN RADIUS : 1.498
 MAX RADIUS : 2.274
 CENTROID X : .112
 CENTROID Y : .681

8 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782979

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.86

0

VS= 4.01

0

GS= 4.03

3

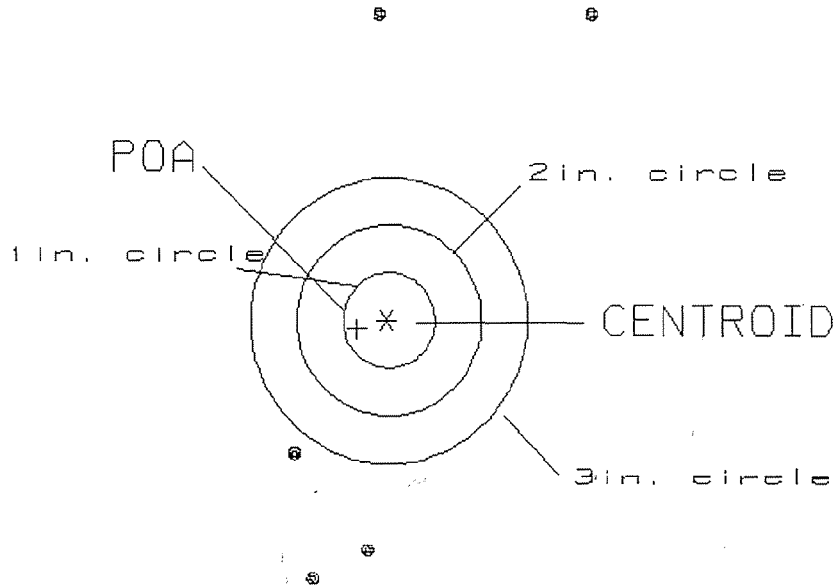
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .336
 MIN RADIUS : 1.727
 MEAN RADIUS : 2.815
 MAX RADIUS : 3.909
 CENTROID X : .324
 CENTROID Y : .089

8 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782979

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.22

0

VS= 5.93

0

GS= 6.66

0

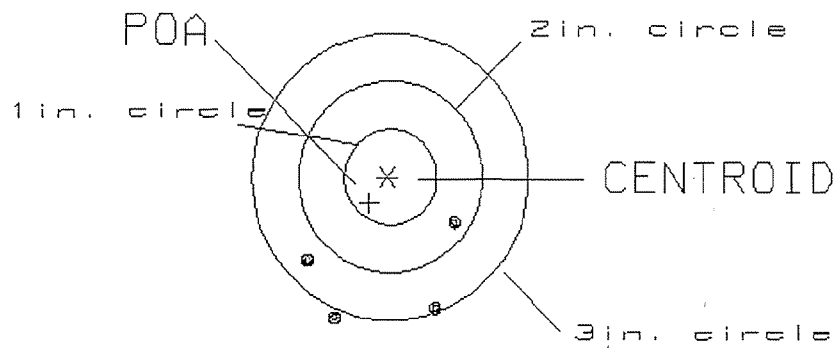
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .338
 MIN RADIUS : .791
 MEAN RADIUS : 1.822
 MAX RADIUS : 4.075
 CENTROID X : .203
 CENTROID Y : .270

8 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702979

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.58

0

VS= 5.46

1

GS= 5.58

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702979

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-3-97	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	10-3-97	
	J) ASSEMBLE STOCK		9-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		10/18/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-97	CR
	M) IRON SIGHT ALIGNMENT		9-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-97	CR
640	GALLERY TEST AND TARGET	L 52 R 88 L 50 R 100	10/8/97 10/13/97	PB KT
	A) MALFUNCTIONS		10/8/97 10/13/97	PB KT
	B) PIERCED PRIMERS		10/8/97 10/13/97	PB KT
645	INSPECT FOR LIVE AMMO		10/8/97 10/13/97	PB, KT
655	FINAL INSPECTION A) HEADSPACE		10/18/97	TRP
	B) TRIGGER PULL	<u>265</u> <u>270</u> <u>264</u> <u>272</u> <u>268</u>	10/18/97	TRM
	C) FUNCTION		10/18/97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702979

DATE 9-23-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.33		2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.66		2.37	
PULL #3	2.67	2.65		2.56	
PULL #4	2.72	2.62		2.50	
PULL #5	2.48	2.69		2.52	
TOTAL	13.18	12.95		12.7	
AVG.	2.636	2.59		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.82	3.12		
PULL #2	2.86	3.08		
PULL #3	2.83	3.00		
PULL #4	3.19	3.02		
PULL #5	3.08	3.12		
TOTAL	14.78	15.34		
AVG.	2.956	3.068		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.18		4.03
PULL #2	3.95	3.97		4.10
PULL #3	3.90	3.93		4.10
PULL #4	3.91	4.11		4.09
PULL #5	4.02	4.05		4.12
TOTAL	19.81	20.24		20.44
AVG.	3.962	4.048		4.088

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

SERIAL NO.



C6702979

ORDER 25705
MODEL 700™ M24
UPC



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ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

SERIAL NO.
C6702979

48 ORDER NO.
25705

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