

UPC



C6702982

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702982
12 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0983333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.167667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.194375$

THE AMR FOR THIS RIFLE IS: 1.228

CENTROIDAL DISTANCES

0 TO 1	.226824
1 TO 2	.04998
1 TO 3	.0508035

$\frac{1}{2}$
+ <----POA

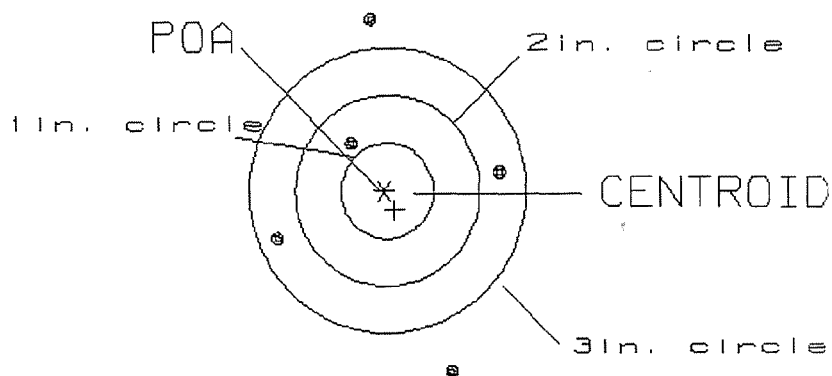
PATTERN #: 1

POA TO CENTROID: .227
 MIN RADIUS : .653
 MEAN RADIUS : 1.405
 MAX RADIUS : 2.048
 CENTROID X : -.107
 CENTROID Y : .200

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702982

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.39
 VS= 3.73
 GS= 3.83

0
 1
 3

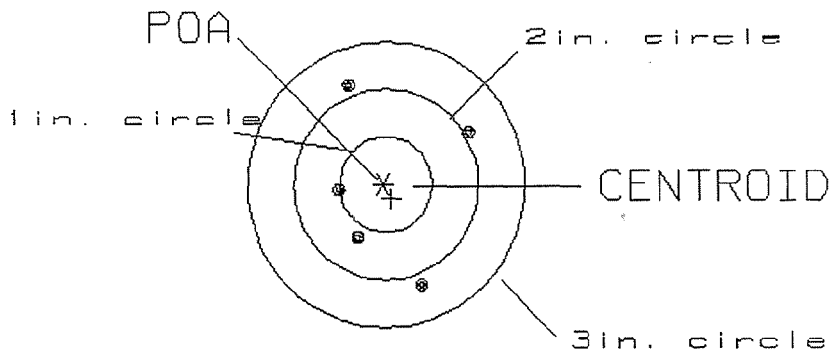
PATTERN #: 2

POA TO CENTROID: .177
 MIN RADIUS : .527
 MEAN RADIUS : .907
 MAX RADIUS : 1.158
 CENTROID X : -.090
 CENTROID Y : .153

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.45
 VS= 2.14
 GS= 2.30

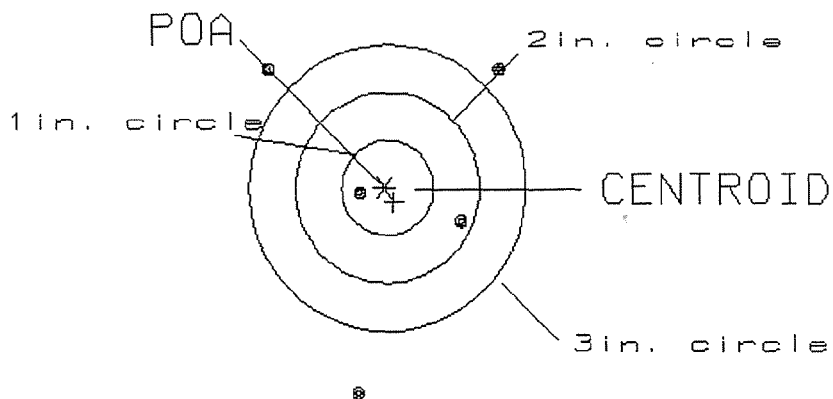
0
 2
 5

PATTERN #: 3
 POA TO CENTROID: .179
 MIN RADIUS : .306
 MEAN RADIUS : 1.373
 MAX RADIUS : 2.150
 CENTROID X : -.098
 CENTROID Y : .150

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52
 VS= 3.39
 GS= 3.68

1
 2
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6702982

DATE 9-8-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.64		2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.65		2.57	
PULL #3	2.49	2.39		2.59	
PULL #4	2.52	2.48		2.56	
PULL #5	2.46	2.45		2.61	
TOTAL	12.59	12.61		12.85	
AVG.	2.518	2.522		2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.83	3.07		
PULL #2	3.09	2.99		
PULL #3	3.07	2.96		
PULL #4	3.01	2.95		
PULL #5	3.06	2.97		
TOTAL	15.06	14.94		
AVG.	3.012	2.988		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.81	3.98		3.99
PULL #2	3.90	4.01		4.04
PULL #3	3.92	4.00		4.12
PULL #4	3.93	4.07		4.13
PULL #5	3.93	3.99		4.08
TOTAL	19.49	20.05		20.36
AVG.	3.898	4.01		4.072

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702982

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>7</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.023</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	L 74 R 74	9/12/97	KT
	A) MALFUNCTIONS		9/12/97	KT
	B) PIERCED PRIMERS		9/12/97	KT
645	INSPECT FOR LIVE AMMO		9/12/97	BWT
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.34</u> <u>2.33</u> <u>2.28</u> <u>2.31</u> <u>2.27</u>	9-15-97	RW
	C) FUNCTION			
660	PACK			

Do Not Use

SERIAL NO.



C6702982

ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 C6702982

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO.

C6702982

40

ORDER NO.

25705

22DR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

