

UPC



C6702984

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

M2400047413

CONFIDENTIAL SUBJECT TO PROTECTIVE ORDER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702984
23 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .157333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.199667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .254206

THE AMR FOR THIS RIFLE IS: .9737

CENTROIDAL DISTANCES

0 TO 1 .554834
1 TO 2 .454528
1 TO 3 .479416

± 3 <----POA

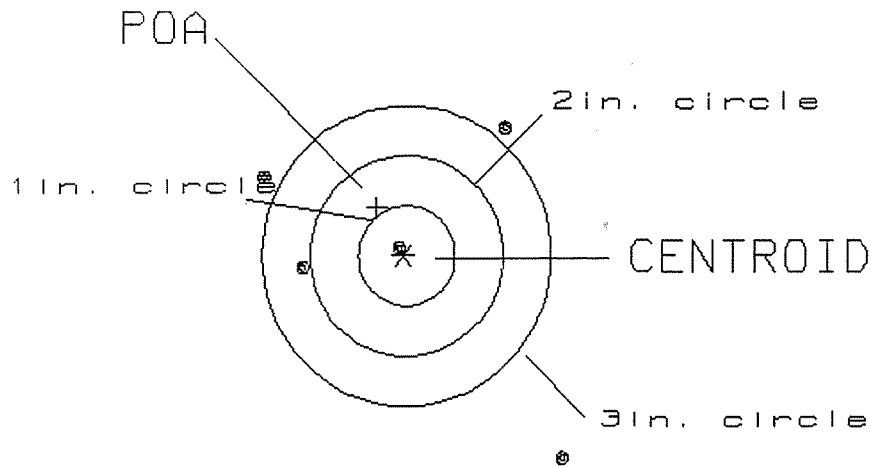
1

PATTERN #: 1
 POA TO CENTROID: .555
 MIN RADIUS : .153
 MEAN RADIUS : 1.412
 MAX RADIUS : 2.593
 CENTROID X : .280
 CENTROID Y : -.479

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702984

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.14
 VS= 3.27
 GS= 4.18

1
 1
 2

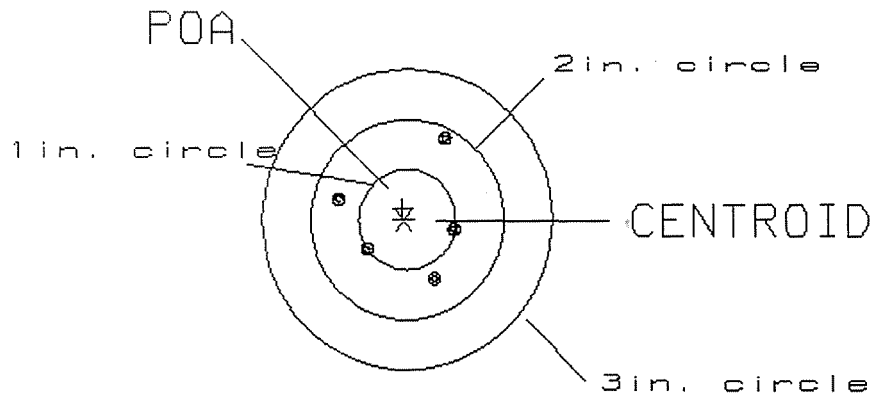
PATTERN #: 2

POA TO CENTROID: .110
 MIN RADIUS : .485
 MEAN RADIUS : .674
 MAX RADIUS : .912
 CENTROID X : .016
 CENTROID Y : -.109

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702984

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 1.44

5

GS= 1.44

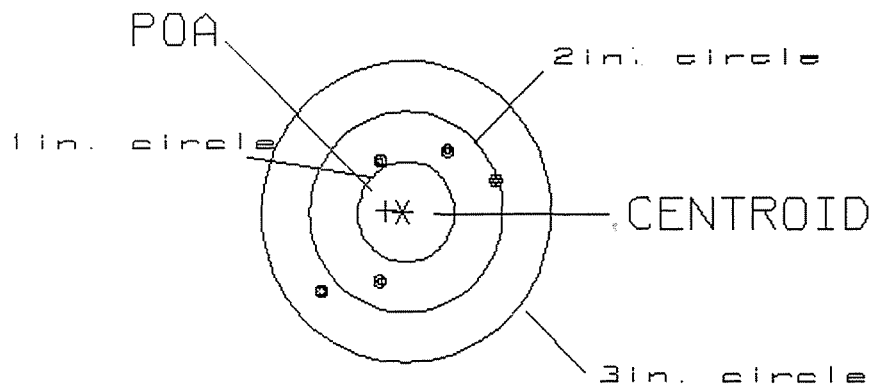
5

PATTERN #: 3
 POA TO CENTROID: .176
 MIN RADIUS : .577
 MEAN RADIUS : .835
 MAX RADIUS : 1.173
 CENTROID X : .176
 CENTROID Y : -.011

23 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702984

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82

0

VS= 1.35

4

GS= 2.13

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702984
19 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.255
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .838
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .875939

THE AMR FOR THIS RIFLE IS: 1.655

CENTROIDAL DISTANCES

0 TO 1	.608185
1 TO 2	1.47632
1 TO 3	.812219

2

3

1

+ <----POA

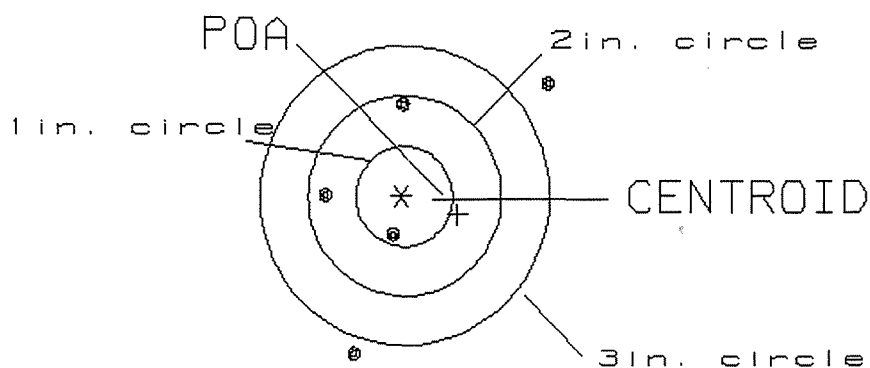
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .608
 MIN RADIUS : .432
 MEAN RADIUS : 1.121
 MAX RADIUS : 1.852
 CENTROID X : -.580
 CENTROID Y : .183

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702904

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.32

1

VS= 2.62

3

GS= 3.32

3

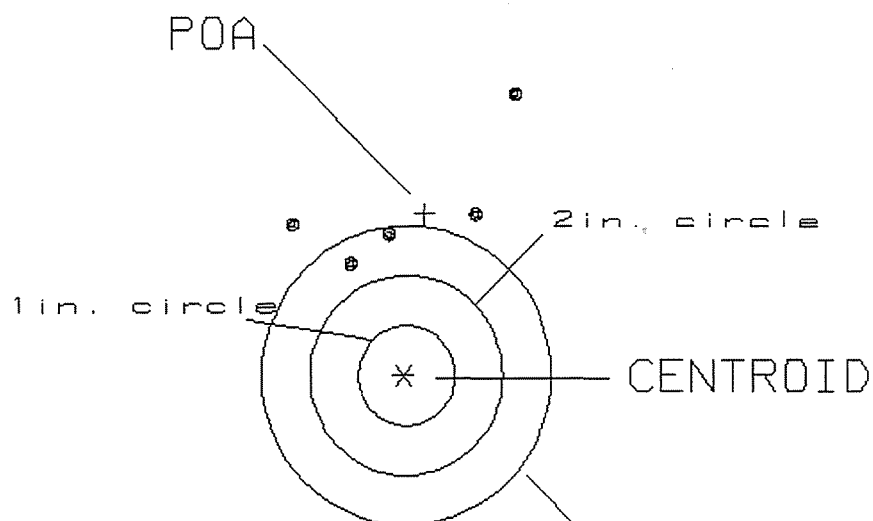
PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.629
MIN RADIUS : 1.198
MEAN RADIUS : 2.967
MAX RADIUS : 8.447
CENTROID X : -.217
CENTROID Y : -1.614

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702904

CENTERFIRE PATTERN # 2



OF SHOTS= 6

IN 3 in. circle

HS= 2.29

0

VS= 11.25

0

GS= 11.30

2

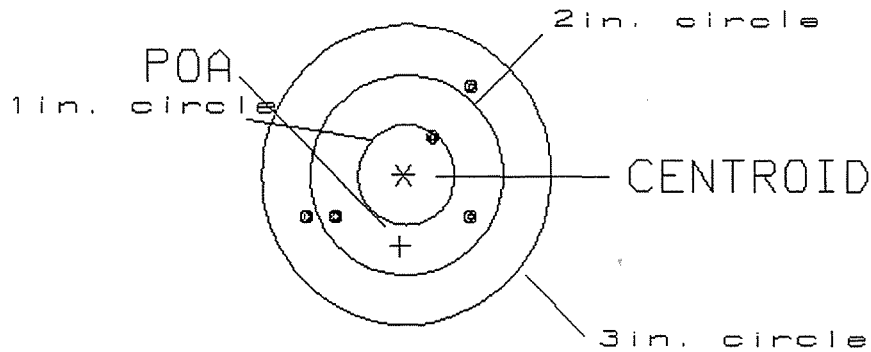
PATTERN #: 3

POA TO CENTROID: .717
 MIN RADIUS : .475
 MEAN RADIUS : .878
 MAX RADIUS : 1.165
 CENTROID X : .032
 CENTROID Y : .717

19 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702904

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.70

1

VS= 1.36

3

GS= 2.17

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702984

DATE 9-9-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.70		2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.67		2.69	
PULL #3	2.64	2.74		2.52	
PULL #4	2.49	2.76		2.71	
PULL #5	2.65	2.75		2.75	
TOTAL	13.03	13.62		13.46	
AVG.	2.61	2.72		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.11		
PULL #2	3.22	3.25		
PULL #3	3.19	3.23		
PULL #4	3.25	3.20		
PULL #5	3.25	3.23		
TOTAL	16.24	16.02		
AVG.	3.25	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.19		4.08
PULL #2	4.07	4.17		4.04
PULL #3	4.22	4.23		4.03
PULL #4	4.26	4.25		3.50
PULL #5	4.27	4.27		3.99
TOTAL	21.06	21.11		19.64
AVG.	4.21	4.22		3.93

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702984

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>8</u> <u>8</u> <u>8</u>	9-12-97	Lu
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-12-97	Lu
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	9-12-97	Lu
	J) ASSEMBLE STOCK		9-10-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-11-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-97	CR
	M) IRON SIGHT ALIGNMENT		9-10-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-97	CR
640	GALLERY TEST AND TARGET	R 84 L 66	9/19/97	BWT
	A) MALFUNCTIONS		9-23-97	AC
	B) PIERCED PRIMERS		9/19/97	BWT
			9-23-97	AC
645	INSPECT FOR LIVE AMMO		9/19/97	BT
			9-23-97	AC 9M
655	FINAL INSPECTION A) HEADSPACE		9-24-97	C/K
	B) TRIGGER PULL	<u>2.50</u> <u>2.48</u> <u>2.47</u> <u>2.48</u> <u>2.50</u>	9/24/97	TOM
	C) FUNCTION		9-24-97	C/K

Do Not Use

SERIAL NO



C6702984

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5705 C6702984

VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

SERIAL NO
C6702

46

ORDER NO.

257

257

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

