

UPC



C6702985

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702985
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.001
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0183333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0183606

THE AMR FOR THIS RIFLE IS: .652

CENTROIDAL DISTANCES

0	TO	1	.0594138
1	TO	2	.100568
1	TO	3	.0577062

$\frac{1}{2}^3$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .060

MIN RADIUS : .379

MEAN RADIUS : .656

MAX RADIUS : 1.277

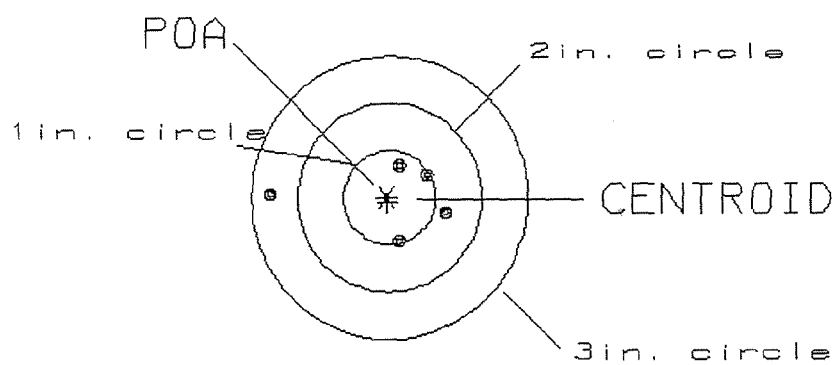
CENTROID X : -.007

CENTROID Y : .059

15 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6702985

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.91

2

VS= .85

4

GS= 1.92

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .054

MIN RADIUS : .453

MEAN RADIUS : .717

MAX RADIUS : 1.113

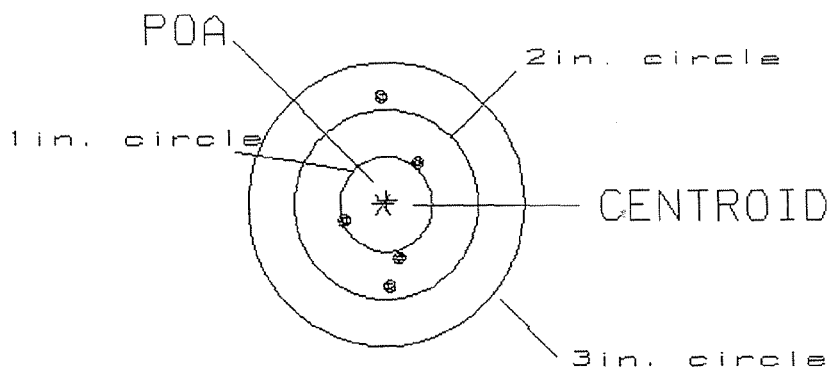
CENTROID X : -.040

CENTROID Y : -.036

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702985

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .77

1

US= 2.01

4

GS= 2.01

5

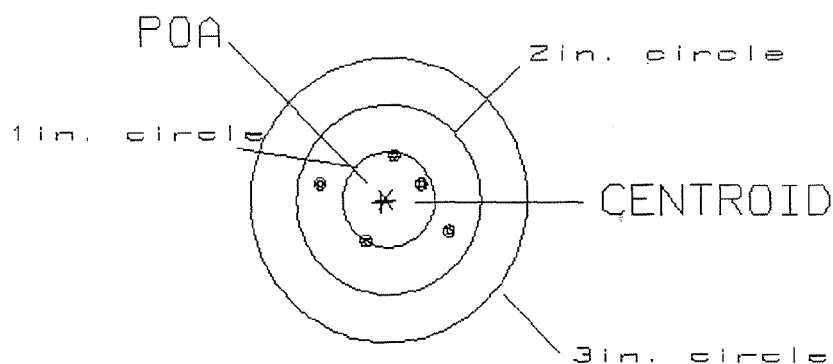
PATTERN #: 3

POA TO CENTROID: .055
 MIN RADIUS : .373
 MEAN RADIUS : .583
 MAX RADIUS : .772
 CENTROID X : .044
 CENTROID Y : .032

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702985

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.37
 VS= .95
 GS= 1.49

2
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702985

DATE 9-6-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.52	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.55	2.71		
PULL #3	2.51	2.53	2.71		
PULL #4	2.47	2.58	2.74		
PULL #5	2.55	2.61	2.71		
TOTAL	12.57	12.79	13.57		
AVG.	2.51	2.56	2.71		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.04		
PULL #2	2.93	3.05		
PULL #3	2.98	3.07		
PULL #4	2.99	3.11		
PULL #5	3.02	2.94		
TOTAL	14.90	15.21		
AVG.	2.98	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	4.11		4.06
PULL #2	4.09	4.13		4.21
PULL #3	4.02	4.08		4.26
PULL #4	4.01	4.15		4.24
PULL #5	4.09	3.70		4.16
TOTAL	20.12	20.17		20.93
AVG.	4.02	4.03		4.19

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # CL702985

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>.6</u> <u>6</u> <u>6</u>	9-10-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-10-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-10-97	CK
	J) ASSEMBLE STOCK		9-8-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CK
	M) IRON SIGHT ALIGNMENT		9-8-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CK
640	GALLERY TEST AND TARGET	Left 65 Right 85	9/15/97	TM
	A) MALFUNCTIONS		9/15/97	TM
	B) PIERCED PRIMERS		9/15/97	TM
645	INSPECT FOR LIVE AMMO		9/15/97	AL
655	FINAL INSPECTION A) HEADSPACE		9-15-97	RW
	B) TRIGGER PULL	<u>2.53</u> <u>2.53</u> <u>2.55</u> <u>2.55</u> <u>2.55</u>	9-15-97	RW
	C) FUNCTION			
660	BACK			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6702985

46
ORDER NO.
25705

23DR

5705 C6702985

ORDER 25705

MODEL 700™ M24

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Do Not Use

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SERIAL NO.



C6702985

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM