

UPC



C6702987

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702987
10 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.18
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.142333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .229475

THE AMR FOR THIS RIFLE IS: 1.18

CENTROIDAL DISTANCES

Ø TO	1	.266603
1 TO	2	.321048
1 TO	3	.427563

3
+ <----POA
1
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

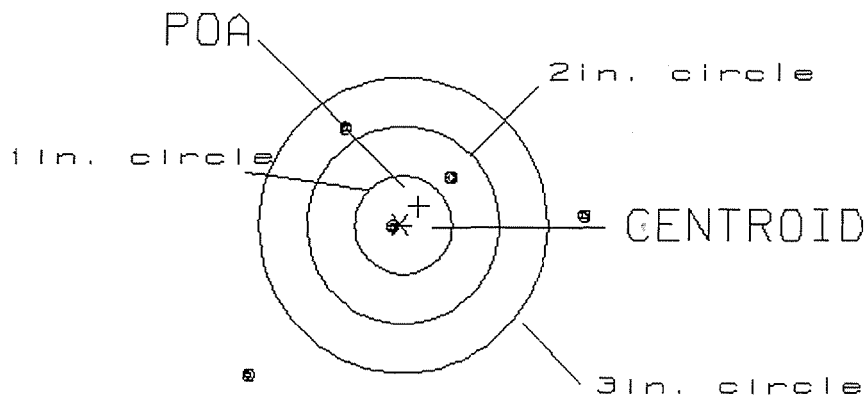
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .267
 MIN RADIUS : .153
 MEAN RADIUS : 1.223
 MAX RADIUS : 2.240
 CENTROID X : -.191
 CENTROID Y : -.186

10 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702907

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.51
 VS= 2.46
 GS= 3.85

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

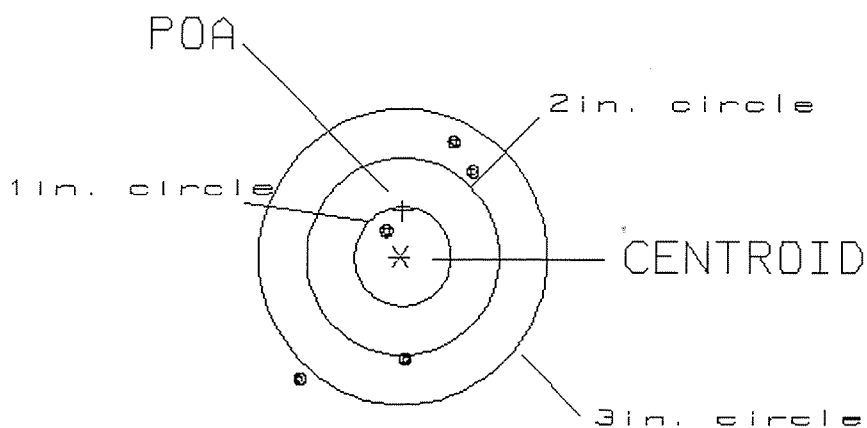
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .463
 MIN RADIUS : .326
 MEAN RADIUS : 1.083
 MAX RADIUS : 1.669
 CENTROID X : -.027
 CENTROID Y : -.462

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702987

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.86

1

VS= 2.38

1

GS= 2.88

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

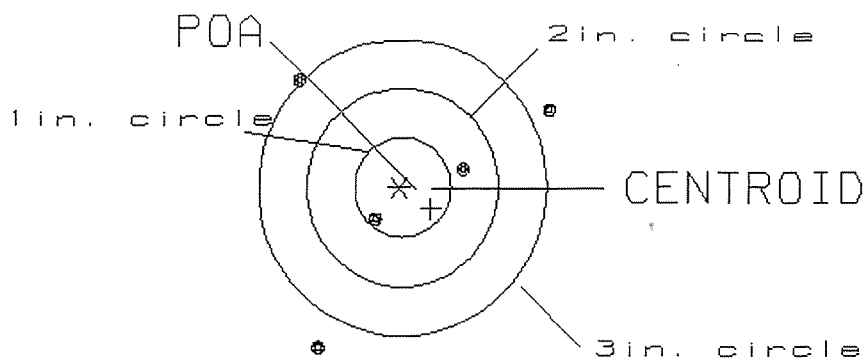
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .391
 MIN RADIUS : .440
 MEAN RADIUS : 1.234
 MAX RADIUS : 1.834
 CENTROID X : -.322
 CENTROID Y : .221

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702907

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.59

1

VS= 2.71

2

GS= 3.36

2

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702987

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400047459

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	10-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1021</u> <u>1022</u>	10-2-97	CK
	J) ASSEMBLE STOCK		9-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/15/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-97	RW
	M) IRON SIGHT ALIGNMENT		9-30-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-97	RW
640	GALLERY TEST AND TARGET	L 75 R 75	10/10/97	P.B.
	A) MALFUNCTIONS		10/10/97	P.B.
	B) PIERCED PRIMERS		10/10/97	P.B.
645	INSPECT FOR LIVE AMMO		10/10/97	✓
655	FINAL INSPECTION A) HEADSPACE		10/15/97	RP
	B) TRIGGER PULL	<u>2.53</u> <u>2.70</u> <u>2.71</u> <u>2.72</u> <u>2.71</u>	10-13-97	CR
	C) FUNCTION		10/15/97	RP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702987

DATE 9-29-97

TESTER DED

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.20	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.10	2.58		
PULL #3	2.30	2.23	2.60		
PULL #4	2.34	2.31	2.59		
PULL #5	2.32	2.24	2.40		
TOTAL	11.81	11.08	12.70		
AVG.	2.36	2.21	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.00		
PULL #2	3.01	2.88		
PULL #3	3.02	2.84		
PULL #4	3.10	2.95		
PULL #5	2.84	2.80		
TOTAL	15.13	14.47		
AVG.	3.02	2.89		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.15		3.96
PULL #2	3.97	4.08		4.02
PULL #3	3.89	3.98		4.01
PULL #4	3.97	3.92		4.05
PULL #5	3.92	4.01		4.00
TOTAL	19.75	20.14		20.04
AVG.	3.95	4.02		4.00

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



C6702987

ORDER 25705
MODEL 700TM M24
UPC



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Do Not Use

Remington®

MODEL 700TM M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

C6702987

46 ORDER NO.

25705

19RR



5705 C6702987