

UPC



C6702990

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702990
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.127
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .153667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .199355

THE AMR FOR THIS RIFLE IS: 1.146

CENTROIDAL DISTANCES

0 TO 1	.333096
1 TO 2	.494271
1 TO 3	1.18583

3

+ 1 <----POA
2

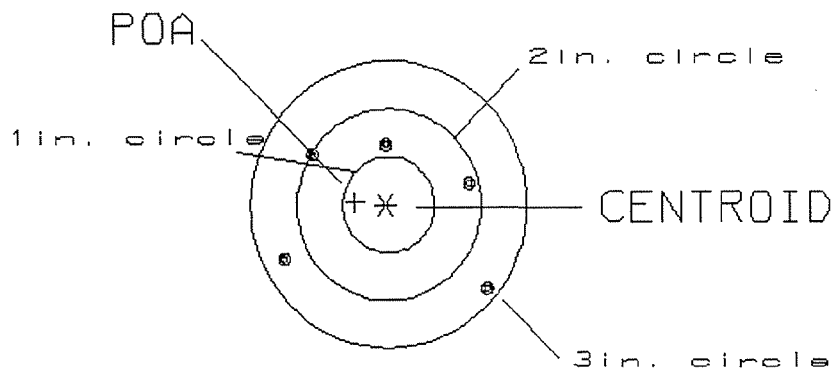
PATTERN #: 1

POA TO CENTROID: .333
 MIN RADIUS : .666
 MEAN RADIUS : 1.029
 MAX RADIUS : 1.372
 CENTROID X : .332
 CENTROID Y : -.027

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702990

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.23

0

VS= 1.51

3

GS= 2.33

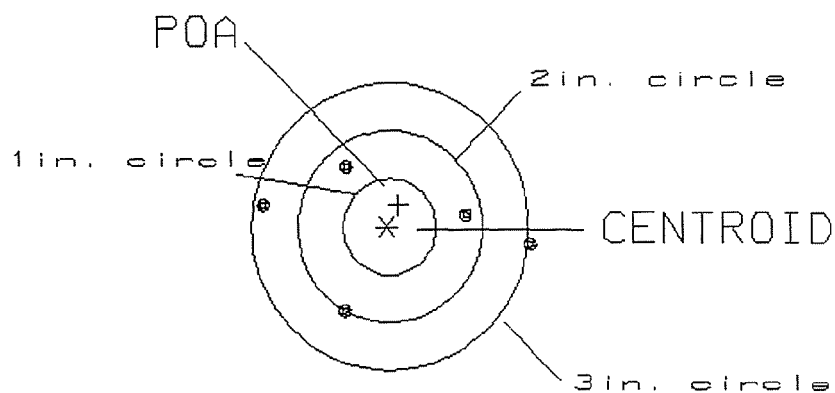
5

PATTERN #: 2
 POA TO CENTROID: .257
 MIN RADIUS : .784
 MEAN RADIUS : 1.114
 MAX RADIUS : 1.559
 CENTROID X : -.120
 CENTROID Y : -.227

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.96

0

VS= 1.55

2

GS= 2.98

4

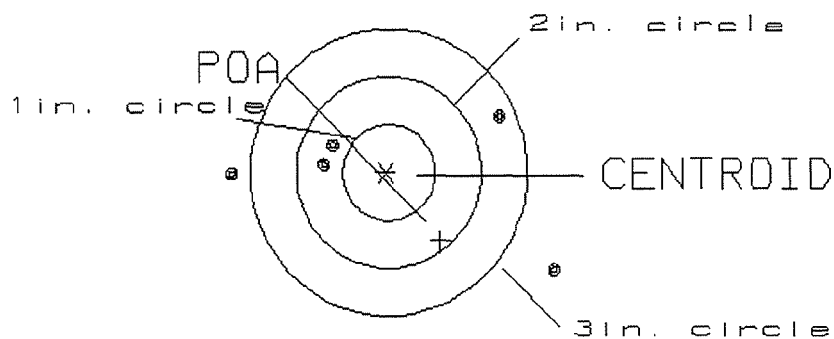
PATTERN #: 3

POA TO CENTROID: .929
 MIN RADIUS : .669
 MEAN RADIUS : 1.296
 MAX RADIUS : 2.046
 CENTROID X : -.593
 CENTROID Y : .715

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.48
 VS= 1.61
 GS= 3.61

0
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C-6702990

DATE 9-12-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.37	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.46	2.67	
PULL #3	2.55	2.56	2.68	
PULL #4	2.60	2.57	2.69	
PULL #5	2.62	2.59	2.71	
TOTAL	12.91	12.55	13.30	
AVG.	2.582	2.510	2.660	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.26	
PULL #2	3.14	3.12	
PULL #3	2.91	3.21	
PULL #4	3.06	3.09	
PULL #5	3.07	3.27	
TOTAL	15.34	15.95	
AVG.	3.068	3.190	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	3.99		3.99
PULL #2	4.10	4.12		4.21
PULL #3	4.08	4.24		4.22
PULL #4	4.20	4.33		4.25
PULL #5	4.16	4.12		4.20
TOTAL	20.63	20.80		20.87
AVG.	4.126	4.160		4.174

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 6670 2990

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>6</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.022</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-12-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-12-97	CR
	M) IRON SIGHT ALIGNMENT		9-12-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-12-97	CR
640	GALLERY TEST AND TARGET	Left 58 Right 92	9/17/97	TM
	A) MALFUNCTIONS		9/17/97	TM
	B) PIERCED PRIMERS		9/17/97	TM
645	INSPECT FOR LIVE AMMO		9/17/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.52</u> <u>2.41</u> <u>2.52</u> <u>2.52</u> <u>2.61</u>	9/18/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO. C6702990	46 ORDER NO. 25705
Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.	
 5705 C6702990	
23DR	

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MODEL 700™ M24

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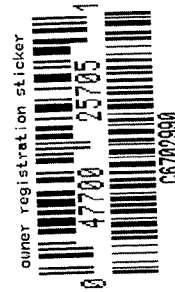


C6702990

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM