

UPC



C6702991

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702991
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.157667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.085
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .179119

THE AMR FOR THIS RIFLE IS: 1.301

CENTROIDAL DISTANCES

0 TO 1	.404606
1 TO 2	1.06943
1 TO 3	.70841

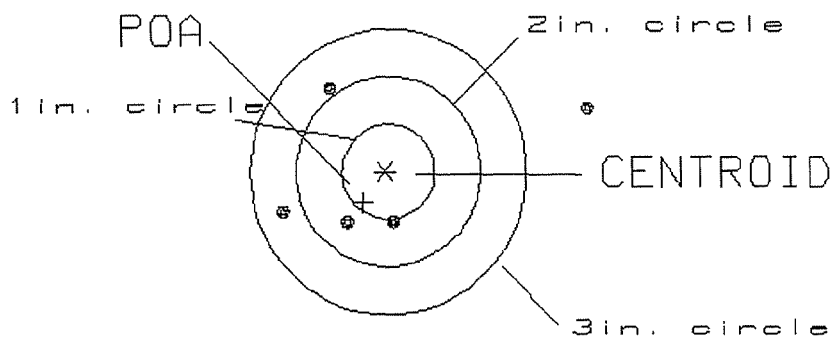
1
3 + <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .404
 MIN RADIUS : .546
 MEAN RADIUS : 1.157
 MAX RADIUS : 2.282
 CENTROID X : .241
 CENTROID Y : .325

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.34

0

VS= 1.39

2

GS= 3.51

4

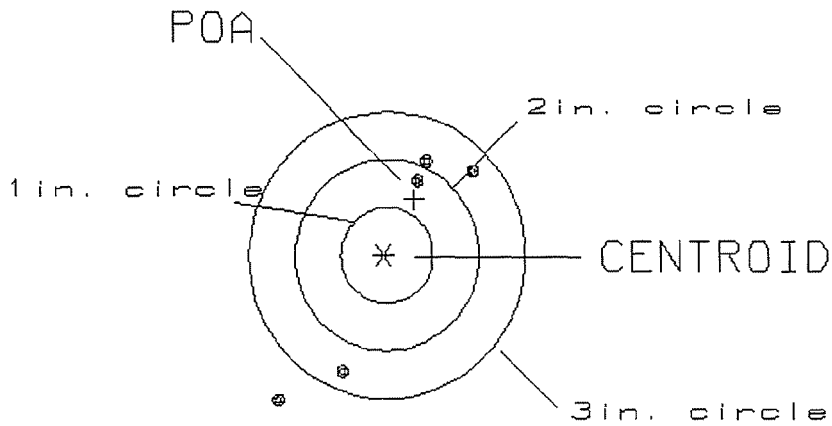
PATTERN #: 2

POA TO CENTROID: .667
 MIN RADIUS : .848
 MEAN RADIUS : 1.261
 MAX RADIUS : 1.862
 CENTROID X : -.324
 CENTROID Y : -.583

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702991

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.04
 VS= 2.50
 GS= 3.08

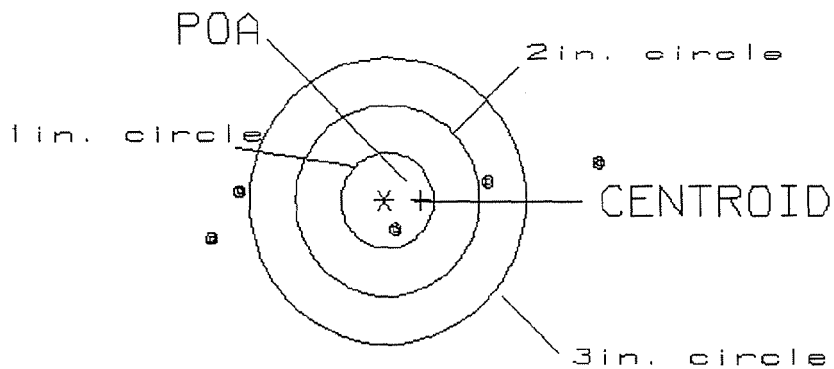
0
 1
 4

PATTERN #: 3
 POA TO CENTROID: .390
 MIN RADIUS : .332
 MEAN RADIUS : 1.485
 MAX RADIUS : 2.358
 CENTROID X : -.390
 CENTROID Y : .003

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.26

1

VS= .79

1

GS= 4.33

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702991

DATE 9-9-97

TESTER TRD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.76	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.74	2.35	
PULL #3	2.52	2.78	2.36	
PULL #4	2.51	2.73	2.35	
PULL #5	2.44	2.69	2.38	
TOTAL	12.58	13.70	11.84	
AVG.	2.516 2.516	2.74	2.368	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.22	
PULL #2	3.06	3.23	
PULL #3	3.19	3.24	
PULL #4	3.03	3.32	
PULL #5	3.18	2.98	
TOTAL	15.51	15.99	
AVG.	3.102	3.198	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.00		3.93
PULL #2	4.14	4.04		3.92
PULL #3	4.16	4.08		3.92
PULL #4	4.17	4.02		3.95
PULL #5	4.15	4.24		3.98
TOTAL	20.77	20.38		19.70
AVG.	4.154	4.076		3.94

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>8</u> <u>8</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/16/97	TM
	A) MALFUNCTIONS		9/16/97	TM
	B) PIERCED PRIMERS		9/16/97	TM
645	INSPECT FOR LIVE AMMO		9/16/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.24</u> <u>2.39</u> <u>2.31</u> <u>2.32</u> <u>2.20</u>	9-16-97	RW
	C) FUNCTION			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702991

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Res. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee

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46 ORDER NO
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MODEL 700™ M24

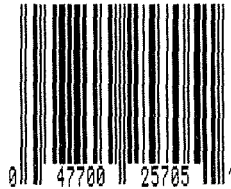
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

