

UPC



C6702992

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702992
2 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.183333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.134$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.227084$

THE AMR FOR THIS RIFLE IS: 1.294

CENTROIDAL DISTANCES

0 TO	1	.106621
1 TO	2	.446534
1 TO	3	.516706

3 +1 <----POA
2

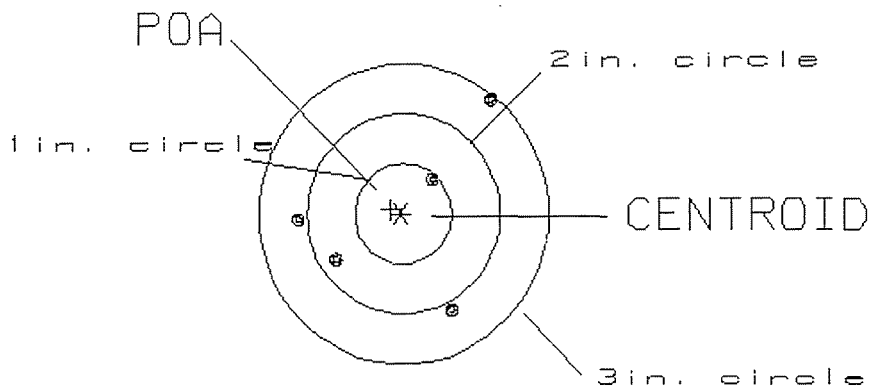
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .107
 MIN RADIUS : .499
 MEAN RADIUS : .974
 MAX RADIUS : 1.401
 CENTROID X : .098
 CENTROID Y : -.042

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702992

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.94
 VS= 2.02
 GS= 2.26

1
 2
 5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .415

MIN RADIUS : .072

MEAN RADIUS : 1.581

MAX RADIUS : 3.305

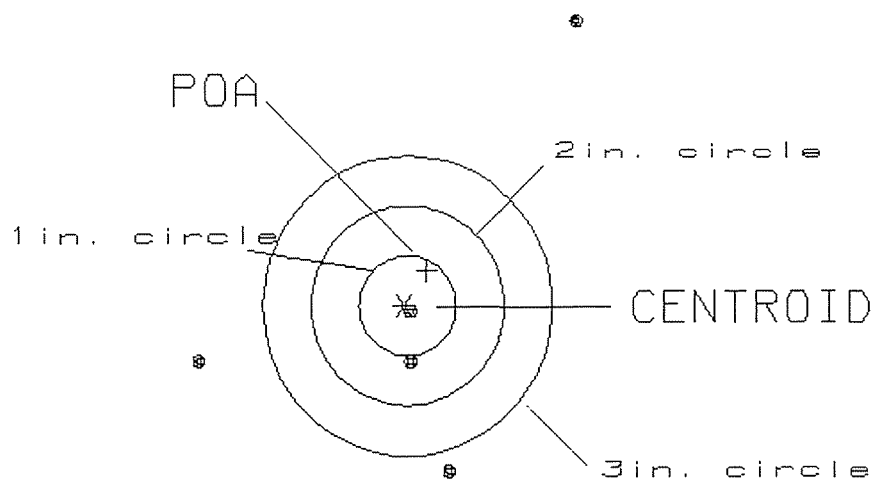
CENTROID X : -.230

CENTROID Y : -.345

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702992

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.93

1

VS= 4.46

2

GS= 5.17

2

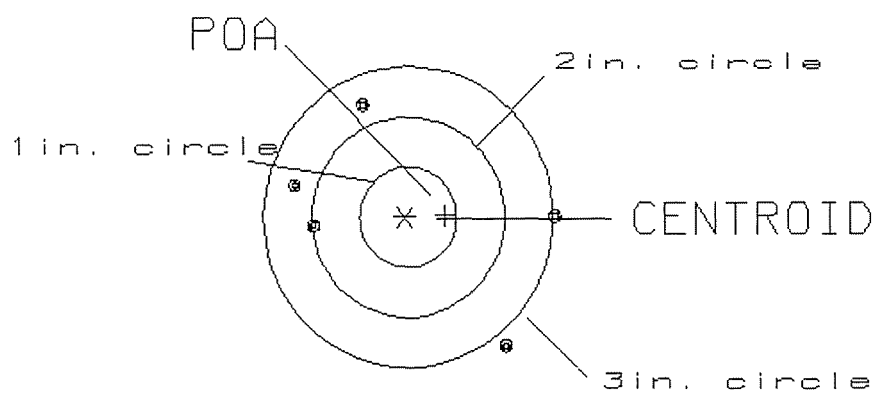
PATTERN #: 3

POA TO CENTROID: .419
 MIN RADIUS : .959
 MEAN RADIUS : 1.327
 MAX RADIUS : 1.690
 CENTROID X : -.418
 CENTROID Y : -.015

2 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702992

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.73
 VS= 2.44
 GS= 2.87

0
 1
 3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-670 2992

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-23-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-23-97	RW
	M) IRON SIGHT ALIGNMENT		9-23-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-23-97	RW
640	GALLERY TEST AND TARGET	LSI R69	10/2/97	KT
	A) MALFUNCTIONS	LSI R69	10/2/97	KT
	B) PIERCED PRIMERS		10/2/97	KT
645	INSPECT FOR LIVE AMMO		10/2/97	DS
655	FINAL INSPECTION A) HEADSPACE		10-3-97 10-3-97	RP
	B) TRIGGER PULL	<u>2.48</u> <u>2.48</u> <u>2.32</u> <u>2.35</u> <u>2.36</u>	10-3-97	RP
	C) FUNCTION		10-3-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C 6702992
DATE 9-18-97
TESTER AC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.86	2.56	2.79	2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.69		2.69	
PULL #3	2.69	2.72		2.77	
PULL #4	2.75	2.82		2.93	
PULL #5	2.74	2.82		2.79	
TOTAL	13.68	13.61		13.97	
AVG.	2.73	2.72		2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.26		
PULL #2	3.36	3.37		
PULL #3	3.33	3.42		
PULL #4	3.33	3.32		
PULL #5	3.33	3.41		
TOTAL	16.65	16.78		
AVG.	3.33	3.35		

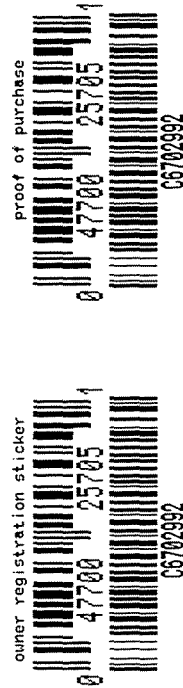
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.20		4.20
PULL #2	4.30	4.31		4.17
PULL #3	4.30	4.33		4.20
PULL #4	4.31	4.34		4.16
PULL #5	4.32	4.41		4.27
TOTAL	21.54	21.59		21.00
AVG.	4.30	4.31		4.20

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



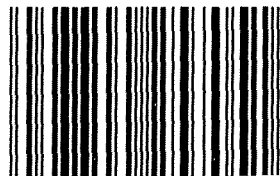
Not Use

Do Not Use

Lot #7

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. C6702992

46 ORDER NO. 25705

19RR

5705 C6702992