

UPC



C6702993

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702993
15 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.036$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0646667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.074012$

THE AMR FOR THIS RIFLE IS: $.9223$

CENTROIDAL DISTANCES

0 TO 1	.220057
1 TO 2	.256195
1 TO 3	.202082

2B <----POA
1

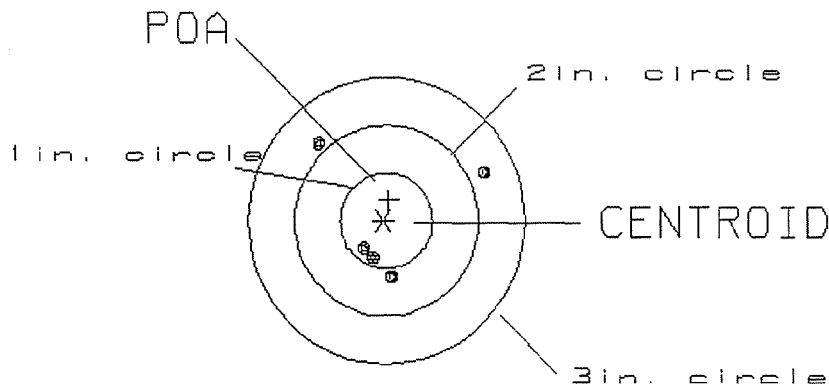
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .220
 MIN RADIUS : .383
 MEAN RADIUS : .733
 MAX RADIUS : 1.131
 CENTROID X : -.059
 CENTROID Y : -.212

15 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702993

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.76
 VS= 1.42
 GS= 1.79

2
 3
 5

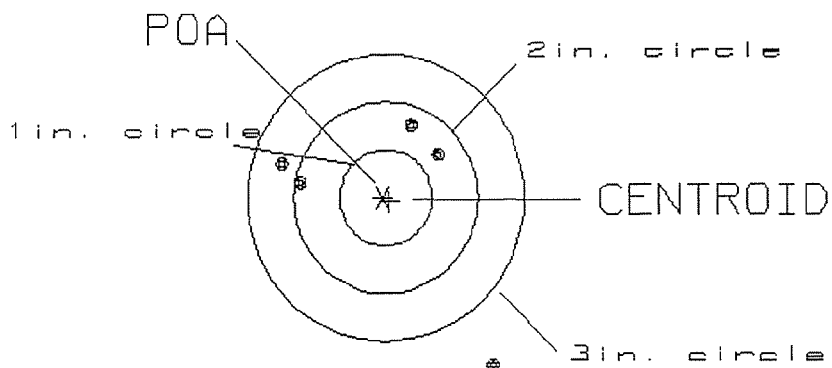
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .082
 MIN RADIUS : .697
 MEAN RADIUS : 1.120
 MAX RADIUS : 2.047
 CENTROID X : -.069
 CENTROID Y : .044

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C5702993

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.24

0

VS= 2.43

3

GS= 3.02

4

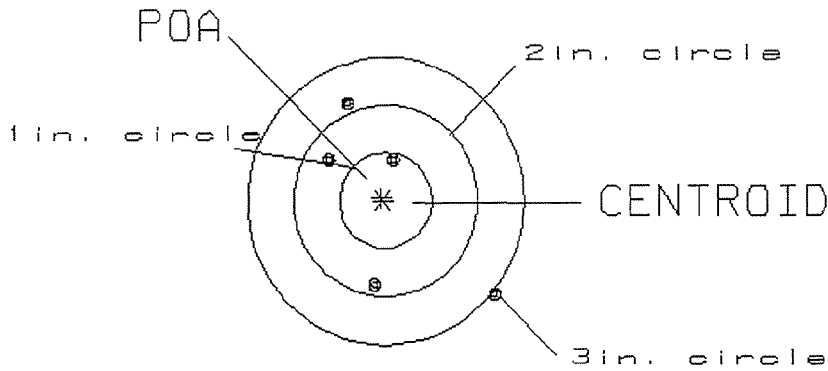
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .032
 MIN RADIUS : .395
 MEAN RADIUS : .914
 MAX RADIUS : 1.491
 CENTROID X : .020
 CENTROID Y : -.026

15 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.75
 VS= 1.99
 GS= 2.52

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6702993

DATE 9-4-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.37	2.52	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.54	2.55	
PULL #3	2.33	2.47	2.55	
PULL #4	2.34	2.47	2.52	
PULL #5	2.32	2.43	2.54	
TOTAL	11.68	12.43	12.69	
AVG.	2.336	2.486	2.538	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.12	
PULL #2	3.04	3.20	
PULL #3	3.07	3.22	
PULL #4	3.10	3.21	
PULL #5	3.09	3.20	
TOTAL	15.31	15.95	
AVG.	3.062	3.190	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.95		4.19
PULL #2	4.03	4.03		4.13
PULL #3	4.07	4.05		4.10
PULL #4	4.19	4.06		4.19
PULL #5	4.04	4.04		4.10
TOTAL	20.31	20.13		20.71
AVG.	4.062	4.026		4.142

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-10-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-10-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.023</u>	9-14-97	CK
	J) ASSEMBLE STOCK		9-8-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-8-97	CK
	M) IRON SIGHT ALIGNMENT		9-8-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-8-97	CK
640	GALLERY TEST AND TARGET	Left 84 Right 66	9/5/97	TM
	A) MALFUNCTIONS		9/5/97	TM
	B) PIERCED PRIMERS		9/5/97	TM
645	INSPECT FOR LIVE AMMO		9/5/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-15-97	Rw
	B) TRIGGER PULL	<u>2.52</u> <u>2.54</u> <u>2.53</u> <u>2.51</u> <u>2.49</u>	9-15-97	Rw
	C) FUNCTION			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702993

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
C6702993

46 ORDER NO.
25705

22DR

5705 C6702993

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MODEL 700™ M24

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C6702993

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

