

UPC



06702998

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400047579

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702998
9 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0216667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0793333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0822388

THE AMR FOR THIS RIFLE IS: .9943

CENTROIDAL DISTANCES

0	TO	1	.269668
1	TO	2	.340309
1	TO	3	.748124

1
+2 <----POA
3

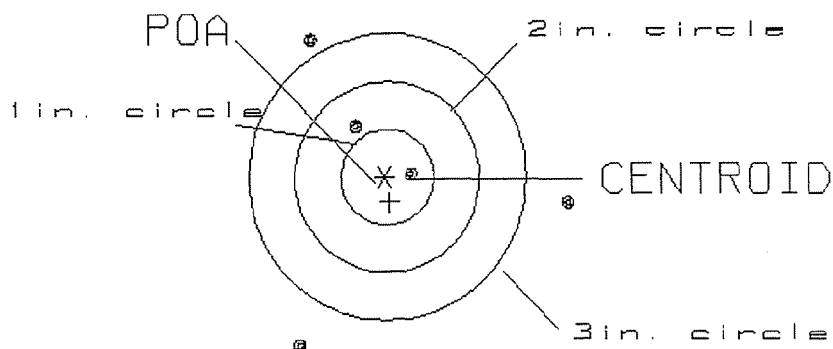
PATTERN #: 1

POA TO CENTROID: .270
 MIN RADIUS : .234
 MEAN RADIUS : 1.295
 MAX RADIUS : 1.995
 CENTROID X : -.055
 CENTROID Y : .264

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702998

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.81
 VS= 3.17
 GS= 3.21

1
 2
 2

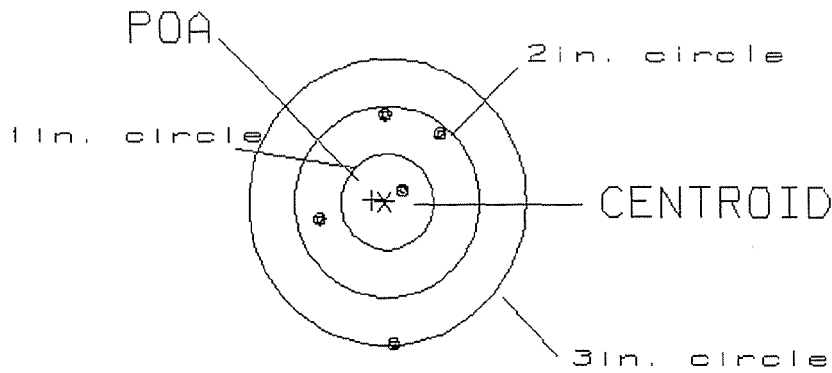
PATTERN #: 2

POA TO CENTROID: .135
 MIN RADIUS : .155
 MEAN RADIUS : .848
 MAX RADIUS : 1.511
 CENTROID X : .134
 CENTROID Y : -.019

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702998

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.27
 VS= 2.47
 GS= 2.47

1
 4
 4

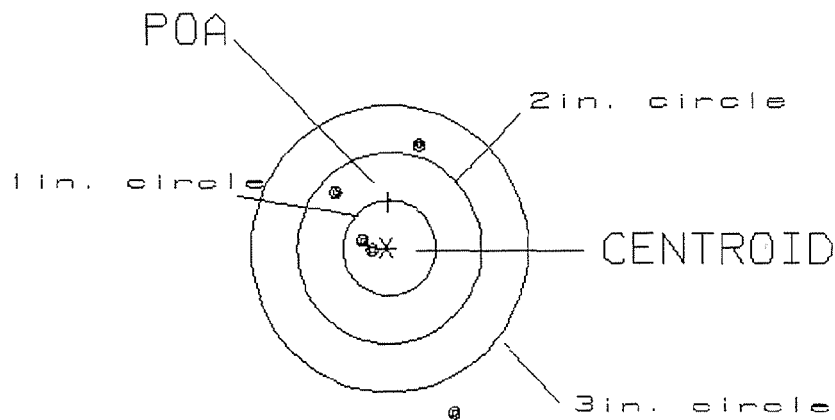
PATTERN #: 3

POA TO CENTROID: .483
 MIN RADIUS : .166
 MEAN RADIUS : .840
 MAX RADIUS : 1.863
 CENTROID X : -.014
 CENTROID Y : -.483

9 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702998

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.26
 VS= 2.79
 GS= 2.83

2
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702998

DATE 8-18-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.58	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.57	2.45	
PULL #3	2.53	2.55	2.48	
PULL #4	2.57	2.63	2.44	
PULL #5	2.51	2.62	2.60	
TOTAL	12.52	12.95	12.37	
AVG.	2.504	2.590	2.474	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.20	
PULL #2	3.21	3.24	
PULL #3	3.24	3.21	
PULL #4	3.23	3.29	
PULL #5	3.18	3.27	
TOTAL	16.08	16.21	
AVG.	3.216	3.242	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	3.96		4.04
PULL #2	3.98	4.02		4.05
PULL #3	4.04	4.07		4.12
PULL #4	3.91	4.00		4.04
PULL #5	4.02	3.99		4.10
TOTAL	20.15	20.04		20.35
AVG.	4.030	4.008		4.070

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702998

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-8-97	CR
	J) ASSEMBLE STOCK		8-20-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-20-97	CR
	M) IRON SIGHT ALIGNMENT		8-20-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-20-97	CR
640	GALLERY TEST AND TARGET	R 96 L 54	9-4-97	KT
	A) MALFUNCTIONS		9-9-97	KT
	B) PIERCED PRIMERS		9-9-97	KT
645	INSPECT FOR LIVE AMMO		9-9-97	DS
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.56</u> <u>2.45</u> <u>2.43</u> <u>2.30</u> <u>2.30</u>	9/14/97	TM
	C) FUNCTION			
660	PACK			

Do Not Use

Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Res. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.	
VERY IMPORTANT! Instruction Book enclosed to ensure safe use of this rifle.	SERIAL NO. C6702998
46	ORDER NO. 25705
22DR	
 5705 C6702998	

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6702998

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

