

UPC



C6702999

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400047590

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

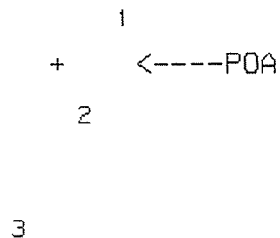
Centroidal distance calculations for Rifle # C6702999
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .111333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.375667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .391817

THE AMR FOR THIS RIFLE IS: 1.234

CENTROIDAL DISTANCES

0 TO 1	.532184
1 TO 2	.695255
1 TO 3	1.57419



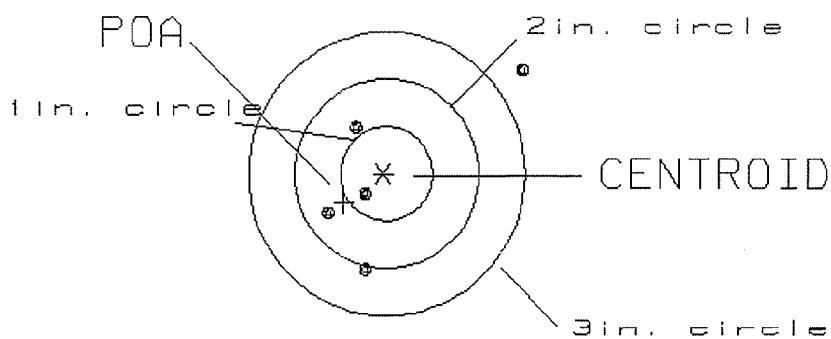
PATTERN #: 1

POA TO CENTROID: .532
 MIN RADIUS : .269
 MEAN RADIUS : .907
 MAX RADIUS : 1.857
 CENTROID X : .434
 CENTROID Y : .308

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702999

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.12
 US= 2.14
 GS= 2.75

1
 3
 4

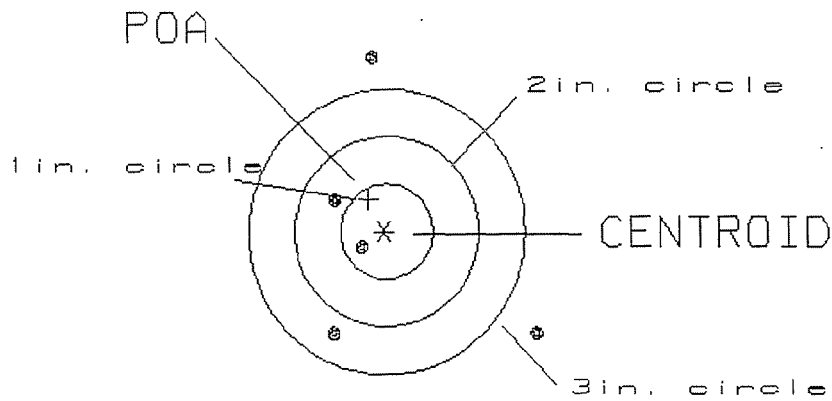
PATTERN #: 2

POA TO CENTROID: .378
 MIN RADIUS : .263
 MEAN RADIUS : 1.186
 MAX RADIUS : 1.905
 CENTROID X : .172
 CENTROID Y : -.336

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.23
 VS= 2.91
 GS= 3.40

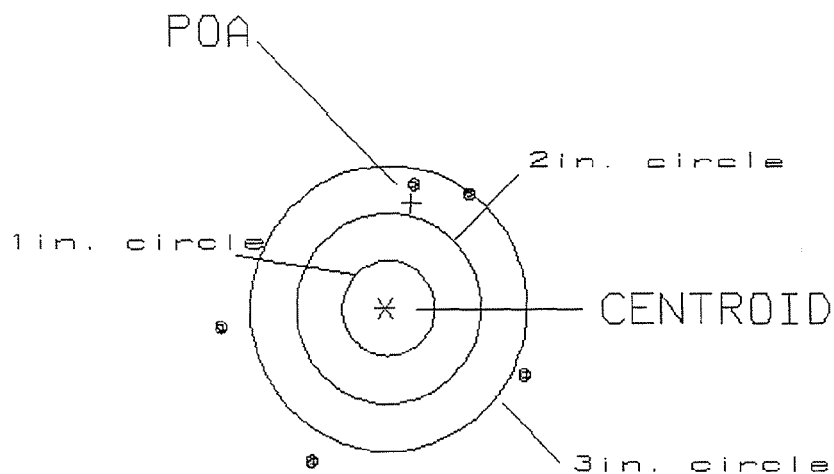
1
 2
 3

PATTERN #: 3
 POA TO CENTROID: 1.132
 MIN RADIUS : 1.342
 MEAN RADIUS : 1.608
 MAX RADIUS : 1.822
 CENTROID X : -.272
 CENTROID Y : -1.099

26 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.32
 VS= 2.91
 GS= 3.35

0
 0
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6702999

DATE 9-9-97

TESTER TAD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.43		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.34		2.59	
PULL #3	2.33	2.44		2.52	
PULL #4	2.31	2.41		2.50	
PULL #5	2.32	2.39		2.61	
TOTAL	11.75	12.01		12.67	
AVG.	2.35	2.40		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.93	3.11		
PULL #2	2.82	2.95		
PULL #3	2.94	3.05		
PULL #4	3.02	3.00		
PULL #5	2.89	3.02		
TOTAL	14.6	15.13		
AVG.	2.92	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.13		3.79
PULL #2	4.14	3.96		3.87
PULL #3	4.06	4.02		3.82
PULL #4	3.96	3.94		3.81
PULL #5	4.13	3.93		3.82
TOTAL	20.47	19.98		19.11
AVG.	4.09	3.99		3.82

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

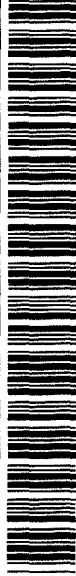
GUN SERIAL # C-6702999

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7</u> <u>6</u> <u>7</u>	9-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1021</u> <u>1022</u> <u>1022</u>	9-19-97	CR
	J) ASSEMBLE STOCK		9-16-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-28-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-16-97	CR
	M) IRON SIGHT ALIGNMENT		9-16-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-16-97	CR
640	GALLERY TEST AND TARGET	L-75 R-75	9/26/97	AC
	A) MALFUNCTIONS		9-26-97	R
	B) PIERCED PRIMERS		9-26-97	A
645	INSPECT FOR LIVE AMMO		9-26-97	9/14
655	FINAL INSPECTION A) HEADSPACE		9-29-97	CK
	B) TRIGGER PULL	<u>2.32</u> <u>2.34</u> <u>2.34</u> <u>2.30</u> <u>2.31</u>	9-29-97	CK
	C) FUNCTION		9-29-97	CK

Do Not Use

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this rifle.	
Remington®	MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6* Reg. U.S. Pat. & Tr. Off. Patent Registered. Patent Deposited.
SERIAL NO. C6702999	ORDER NO. 25705
48	
29DR	



5705 C6702999

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO



C6702999

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

