

UPC



C6703010

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M240004767

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6703010
3 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .143667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0543333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .153598

THE AMR FOR THIS RIFLE IS: 1.216

CENTROIDAL DISTANCES

0 TO 1	.188096
1 TO 2	.16985
1 TO 3	.323878

$+\frac{1}{2}$ <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .188

MIN RADIUS : .478

MEAN RADIUS : 1.309

MAX RADIUS : 2.121

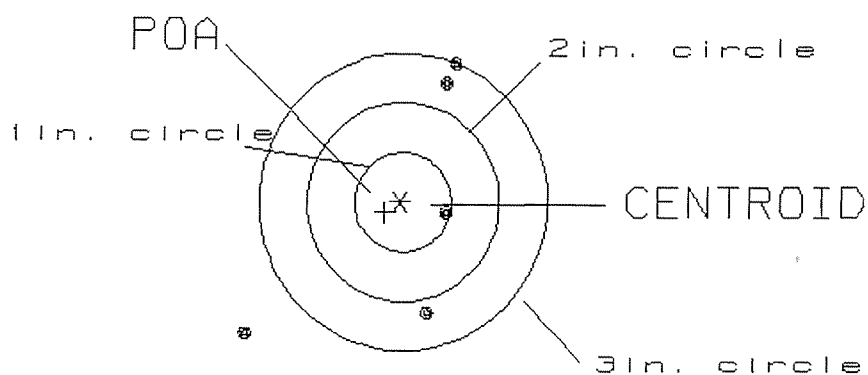
CENTROID X : .154

CENTROID Y : .108

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C670301D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.19

1

VS= 2.70

1

GS= 3.48

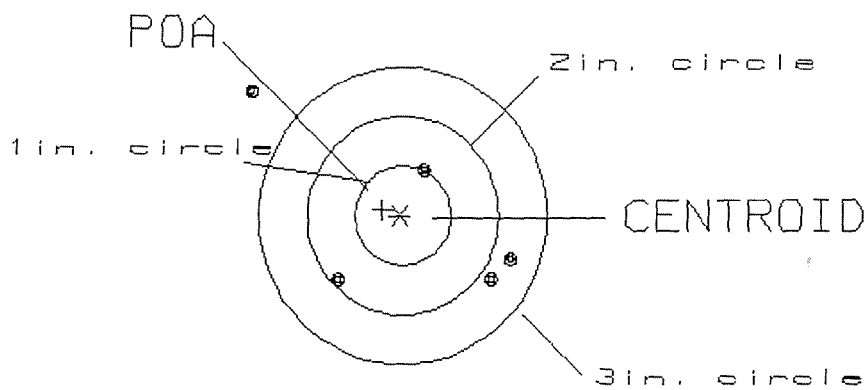
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .189
 MIN RADIUS : .465
 MEAN RADIUS : 1.128
 MAX RADIUS : 1.993
 CENTROID X : .179
 CENTROID Y : -.060

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C670301D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.63

1

VS= 1.93

2

GS= 3.12

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .233

MIN RADIUS : .380

MEAN RADIUS : 1.212

MAX RADIUS : 2.123

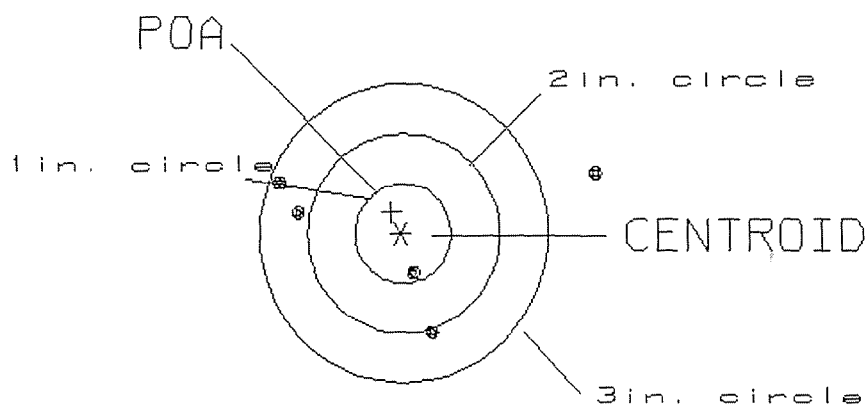
CENTROID X : .098

CENTROID Y : -.211

3 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703010

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.36

1

VS= 1.59

1

GS= 3.36

4

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 3010

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	9-29-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-29-97	CLC
	J) ASSEMBLE STOCK		9-23-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	TCP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-23-97	RW
	M) IRON SIGHT ALIGNMENT		9-23-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-23-97	RW
640	GALLERY TEST AND TARGET	L 75 R 75	10-2-97	AC
	A) MALFUNCTIONS		10-2-97	AC
	B) PIERCED PRIMERS		10-2-97	AC
645	INSPECT FOR LIVE AMMO		10-2-97	AC TM
655	FINAL INSPECTION A) HEADSPACE		10-14-97	TCP
	B) TRIGGER PULL	<u>2.55</u> <u>2.56</u> <u>2.55</u> <u>2.61</u> <u>2.60</u>	10-13-97	CR
	C) FUNCTION		10-14-97	Rf

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6703010

DATE 9-20-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.55	2.57		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.34	2.51		
PULL #3	2.83	2.55	2.56		
PULL #4	2.76	2.60	2.49		
PULL #5	2.72	2.46	2.50		
TOTAL	13.59	12.77	12.63		
AVG.	2.72	2.55	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.15		
PULL #2	3.10	3.06		
PULL #3	3.10	3.11		
PULL #4	3.04	3.14		
PULL #5	3.10	3.10		
TOTAL	15.46	15.46		
AVG.	3.09	3.09		

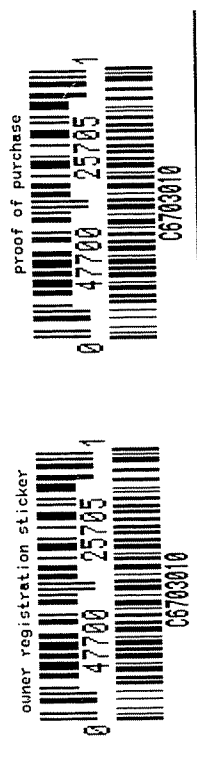
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.03		3.97
PULL #2	3.94	4.02		3.91
PULL #3	3.94	3.99		3.91
PULL #4	3.93	4.06		3.93
PULL #5	3.83	4.07		4.05
TOTAL	19.56	20.17		19.77
AVG.	3.91	4.03		3.95

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO.



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MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6703010

46
ORDER NO.
25705

19RR

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5705 C6703010