

UPC



C6703017

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6703017
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.038$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.272667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.275302$

THE AMR FOR THIS RIFLE IS: 1.161

CENTROIDAL DISTANCES

0 TO 1	.270681
1 TO 2	.0939415
1 TO 3	.0131529

32
+ <----POA

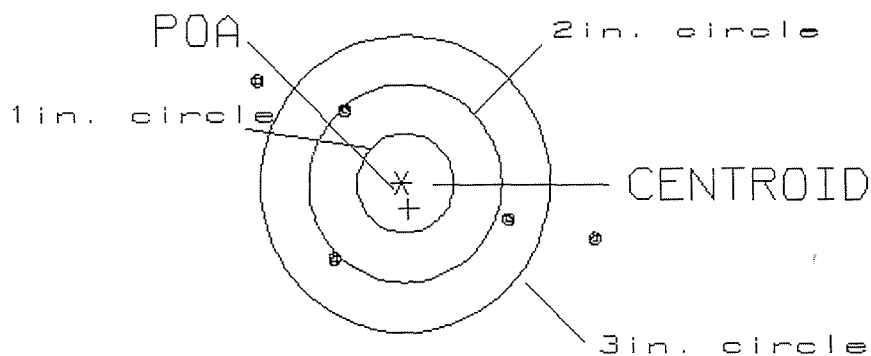
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .271
 MIN RADIUS : 1.009
 MEAN RADIUS : 1.419
 MAX RADIUS : 2.022
 CENTROID X : -.068
 CENTROID Y : .262

30 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6703017.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.49

0

VS= 1.77

0

GS= 3.83

3

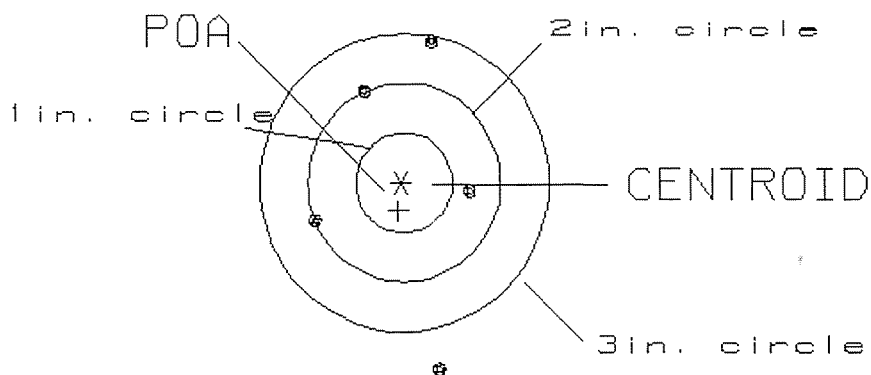
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .282
 MIN RADIUS : .687
 MEAN RADIUS : 1.203
 MAX RADIUS : 1.886
 CENTROID X : .024
 CENTROID Y : .281

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.63
 VS= 3.24
 GS= 3.24

0
 2
 4

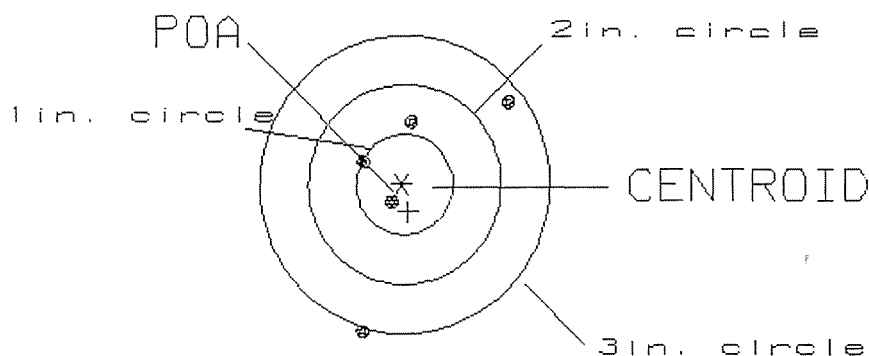
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .284
 MIN RADIUS : .231
 MEAN RADIUS : .860
 MAX RADIUS : 1.569
 CENTROID X : -.070
 CENTROID Y : .275

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.52
 VS= 2.34
 GS= 2.78

1
 3
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 3017

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-29-97	CC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	9-29-97	CC
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L81 R69	9/30/97	BWT
	A) MALFUNCTIONS		9/30/97	BWT
	B) PIERCED PRIMERS		9/30/97	BWT
645	INSPECT FOR LIVE AMMO		9/30/97	KT
655	FINAL INSPECTION A) HEADSPACE		10-1-97	TRP
	B) TRIGGER PULL	<u>2.47</u> <u>2.44</u> <u>2.50</u> <u>2.49</u> <u>2.53</u>	10/1/97	TAM
	C) FUNCTION		10-1-97	TRP
660	BACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

SERIAL NO. C-6703017

2.50# + .50#

DATE 9-24-97

3.00# + .75#

TESTER TM

4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.45	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.41	2.55		
PULL #3	2.50	2.46	2.52		
PULL #4	2.43	2.38	2.59		
PULL #5	2.31	2.32	2.52		
TOTAL	12.15	12.02	12.71		
AVG.	2.43	2.40	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.09		
PULL #2	2.94	3.10		
PULL #3	2.88	3.03		
PULL #4	2.93	3.07		
PULL #5	3.05	3.02		
TOTAL	14.96	15.31		
AVG.	2.99	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.93		3.90
PULL #2	3.97	3.89		3.98
PULL #3	3.99	3.94		4.06
PULL #4	4.13	3.98		4.19
PULL #5	4.11	3.94		4.17
TOTAL	20.18	19.68		20.30
AVG.	4.03	3.93		4.06

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

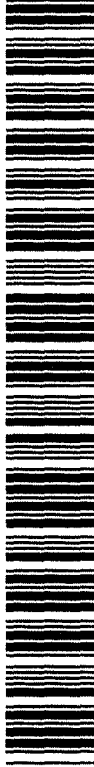
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6703017

46
ORDER NO

25705



5705 C6703017

10RR

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM