C6225105

MODEL 700™ M24

Model SWS™

Action

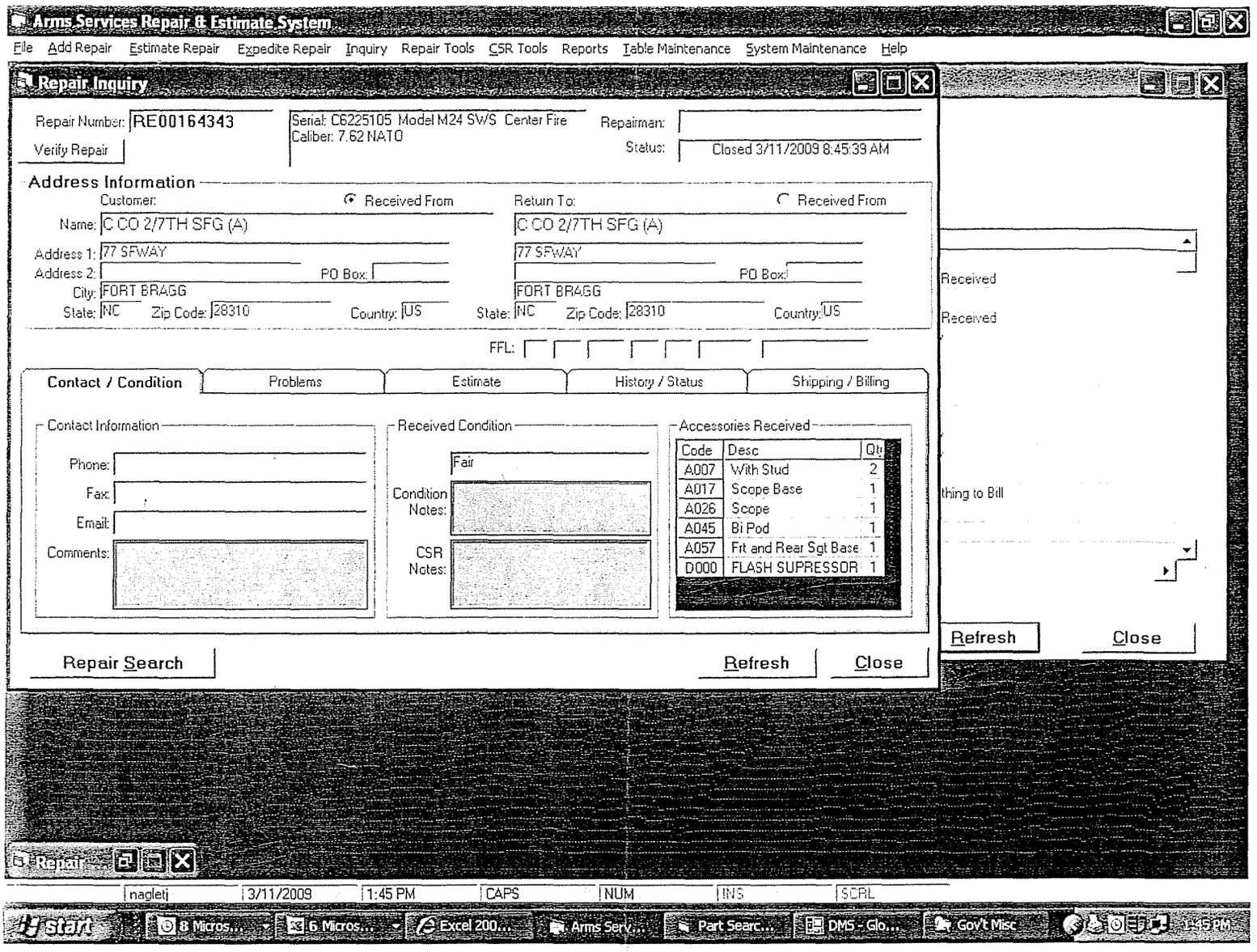
Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington


Arms Services Repair & Estimate System
File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Inquiry
Repair Number: RE00164343
Verify Repair
Serial: C6225105 Model M24 SWS Center Fire
Caliber: 7.62 NATO
Repairman:
Status: Closed 3/11/2009 8:45:39 AM
Address Information
Customer:
Received From
Name: C CO 2/7TH SFG (A)
Address 1: 77 SFWAY
Address 2:
PO Box:
City: FORT BRAGG
State: NC Zip Code: 28310 Country: US
Return To:
Received From
C CO 2/7TH SFG (A)
77 SFWAY
PO Box:
FORT BRAGG
State: NC Zip Code: 28310 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone:
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A007 With Stud 2
A017 Scope Base 1
A026 Scope 1
A045 Bi Pod 1
A057 Frt and Rear Sgt Base 1
D000 FLASH SUPRESSOR 1
Repair Search
Refresh
Close
Received
Received
thing to Bill
Refresh
Close
Repair
nagletj
3/11/2009
1:45 PM
CAPS
NUM
INS
SCRL
start
8 Micros...
6 Micros...
Excel 200...
Arms Serv...
Part Searc...
DMS - Glo...
Gov't Misc
1:45 PM


Serial Number:
C6225105
Model: M24 SWS
RE00164343

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: [redacted]-07-C-0207
ISSUED 10/1/2007

R & E NUMBER 164343
SERIAL NUMBER C6225105
LOG-IN DATE 3/11/09

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		3-12-09	RTR
505	RE-BARREL		3-16-09	RTR
420	ASSEMBLE		3-16-09	RTR
440	PROOF	MAGNA - FLUX MAR 20 2009 OPERATOR	3-17-09	TC
460	CHECK HEADSPACE		3-17-09	TC
470	DIS-ASSEMBLE GUN		3-17-09	RTR
480	MAGNAFLUX		3/20/09	
510	DRILL AND TAP		3-17-09	SP
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	
530 & 540	APPLY COATINGS		3-31	
560	FINAL ASSEMBLY		4-2-09	RTR
640	FUNCTION TEST AND	PASS FAIL	4-2-09	RP
650	TARGET	PASS FAIL	4-2-09	RP
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-2-09	SP
670	FINAL INSPECTION A) HEADSPACE	PASS FAIL	4-7-09	
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.38 2.55 2.54 2.50 2.53	4-4-09	
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	7.0 7.0 7.0		
	G) SAFETY OFF FORCE (2 LBS MIN)	3.0 3.0 3.0		
	I) FIRING PIN INDENT (.020)	.023 .023 .023		
690	PACK		4/8/09	

F006 REV 1/2009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225105.__0
FILE DATE AND TIME: 04/04/2009 06:27

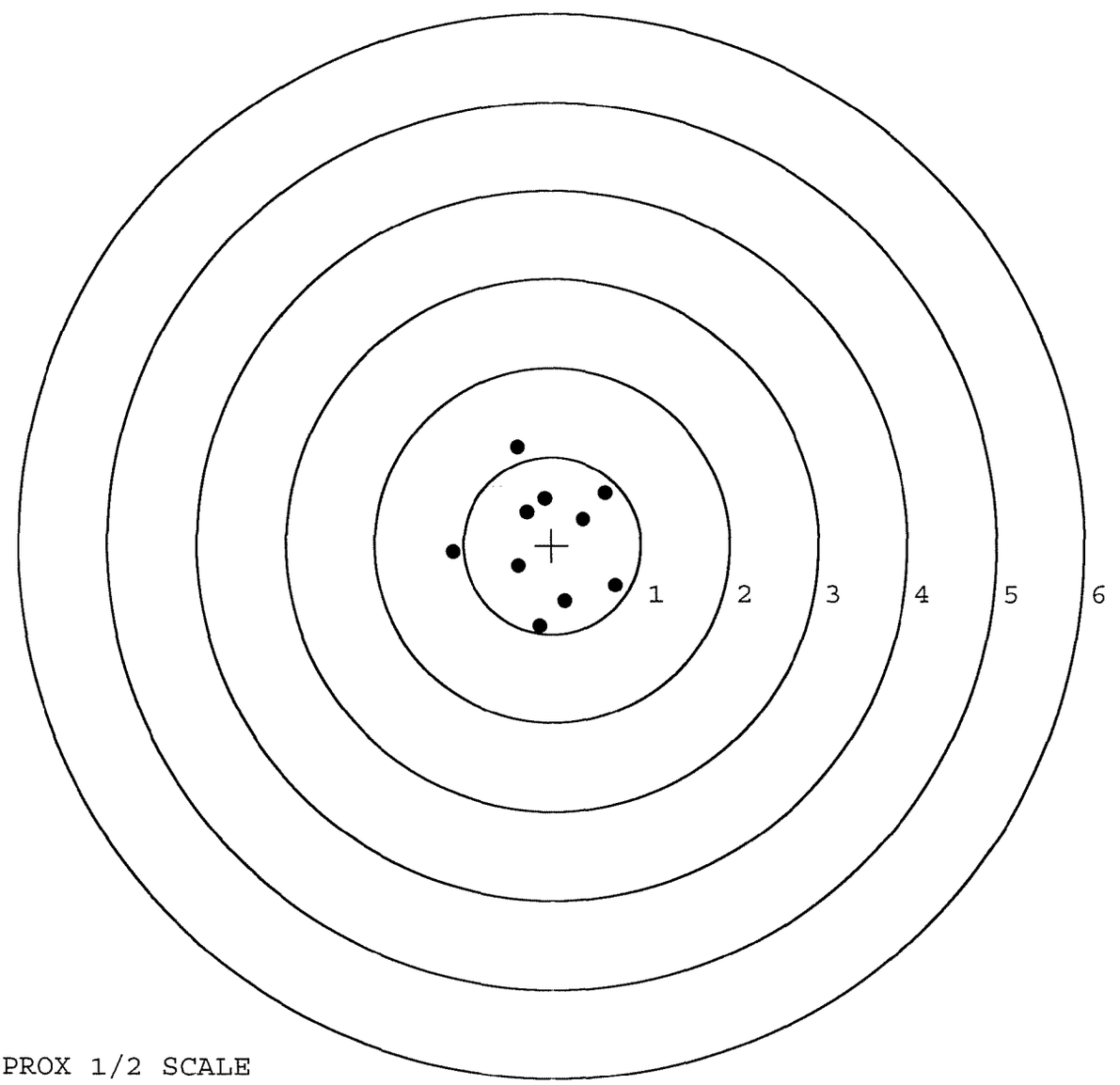
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.100
The Average Y Centroid of the Five Target Set:	-0.025
The Average Point of Impact of the Five Target Set:	0.103
The Average Mean Radius of the Five Target Set:	0.723
The Distance from POA to Centroid Target #1:	0.080
The Distance from Centroid Target #2 to Centroid Target #1:	0.581
The Distance from Centroid Target #3 to Centroid Target #1:	0.020
The Distance from Centroid Target #4 to Centroid Target #1:	0.073
The Distance from Centroid Target #5 to Centroid Target #1:	0.278

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 1
FILE DATE: 04/04/2009
FILE TIME: 06:27

X CENTROID:	-0.058
Y CENTROID:	0.056
POA TO CENTROID:	0.080
HORZ SPREAD:	1.835
VERT SPREAD:	2.027
GROUP SPREAD:	2.041
MIN RADIUS:	0.387
MAX RADIUS:	1.102
MEAN RADIUS:	0.741
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.383	1.108
2:	-0.286	0.368
3:	-0.083	0.526
4:	0.352	0.288
5:	0.603	0.592
6:	0.719	-0.459
7:	0.140	-0.634
8:	-0.143	-0.919
9:	-0.380	-0.234
10:	-1.116	-0.081

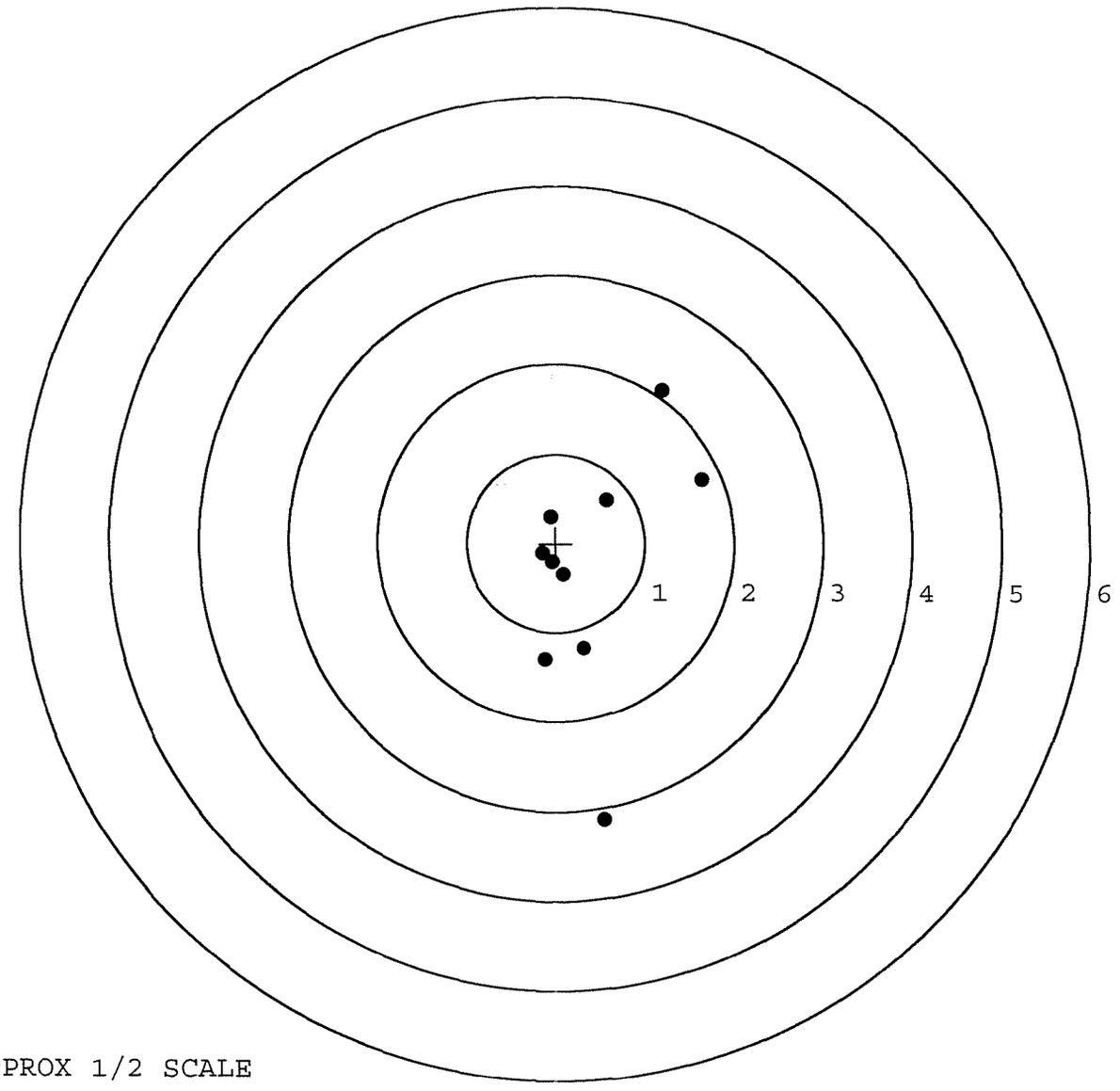


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 2
FILE DATE: 04/04/2009
FILE TIME: 06:27

X CENTROID:	0.398
Y CENTROID:	-0.305
POA TO CENTROID:	0.501
HORZ SPREAD:	1.790
VERT SPREAD:	4.796
GROUP SPREAD:	4.838
MIN RADIUS:	0.320
MAX RADIUS:	2.793
MEAN RADIUS:	1.148
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	7

POINT#	X	Y
1:	1.190	1.703
2:	1.640	0.718
3:	0.571	0.481
4:	0.555	-3.093
5:	0.319	-1.180
6:	-0.121	-1.308
7:	0.081	-0.347
8:	-0.045	-0.210
9:	-0.150	-0.109
10:	-0.057	0.300

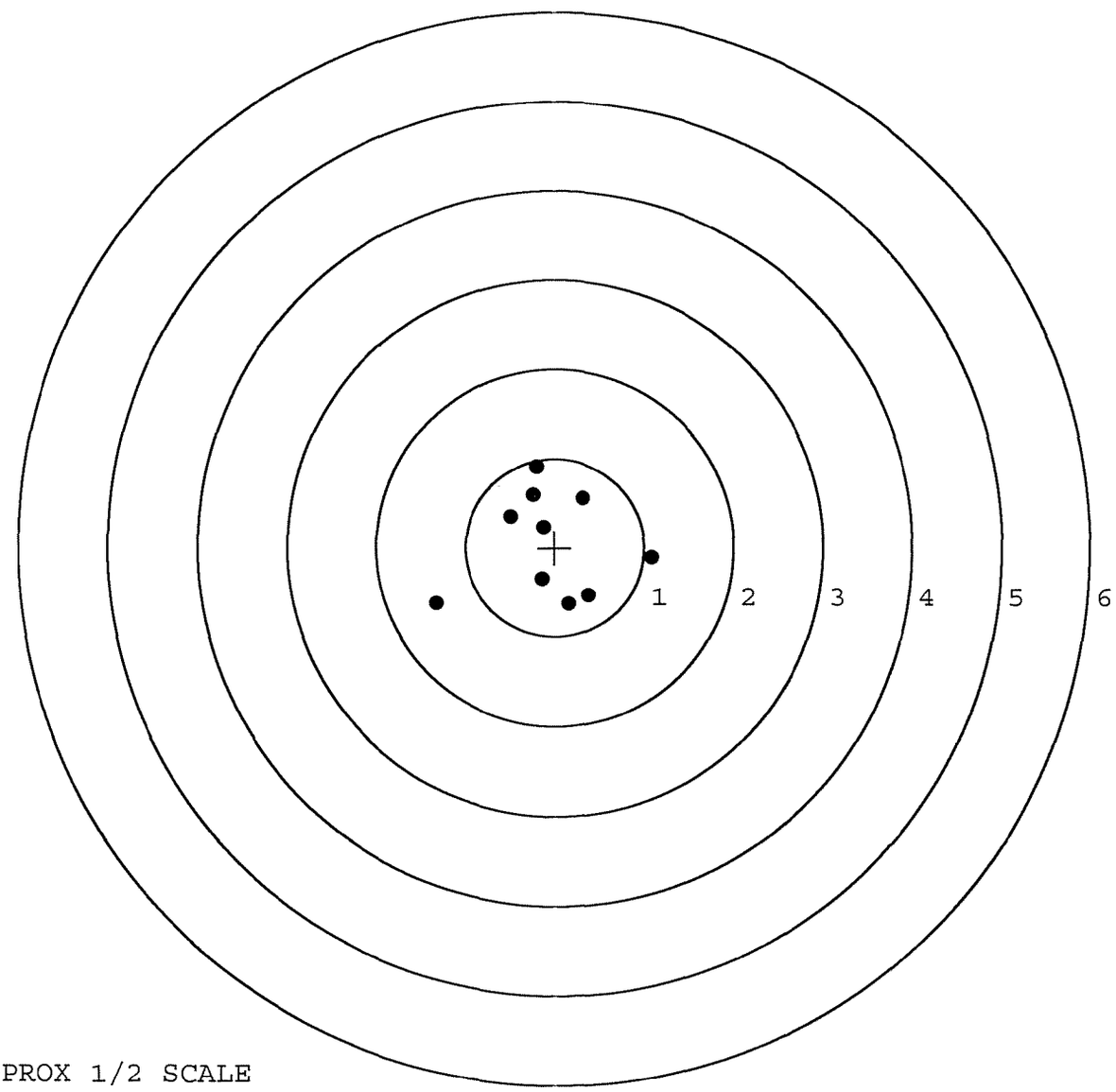


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 3
FILE DATE: 04/04/2009
FILE TIME: 06:27

X CENTROID:	-0.061
Y CENTROID:	0.036
POA TO CENTROID:	0.071
HORZ SPREAD:	2.416
VERT SPREAD:	1.545
GROUP SPREAD:	2.472
MIN RADIUS:	0.204
MAX RADIUS:	1.438
MEAN RADIUS:	0.729
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.332	-0.636
2:	-0.142	-0.359
3:	0.158	-0.638
4:	0.382	-0.537
5:	1.084	-0.112
6:	0.318	0.554
7:	-0.205	0.907
8:	-0.245	0.599
9:	-0.127	0.229
10:	-0.499	0.352

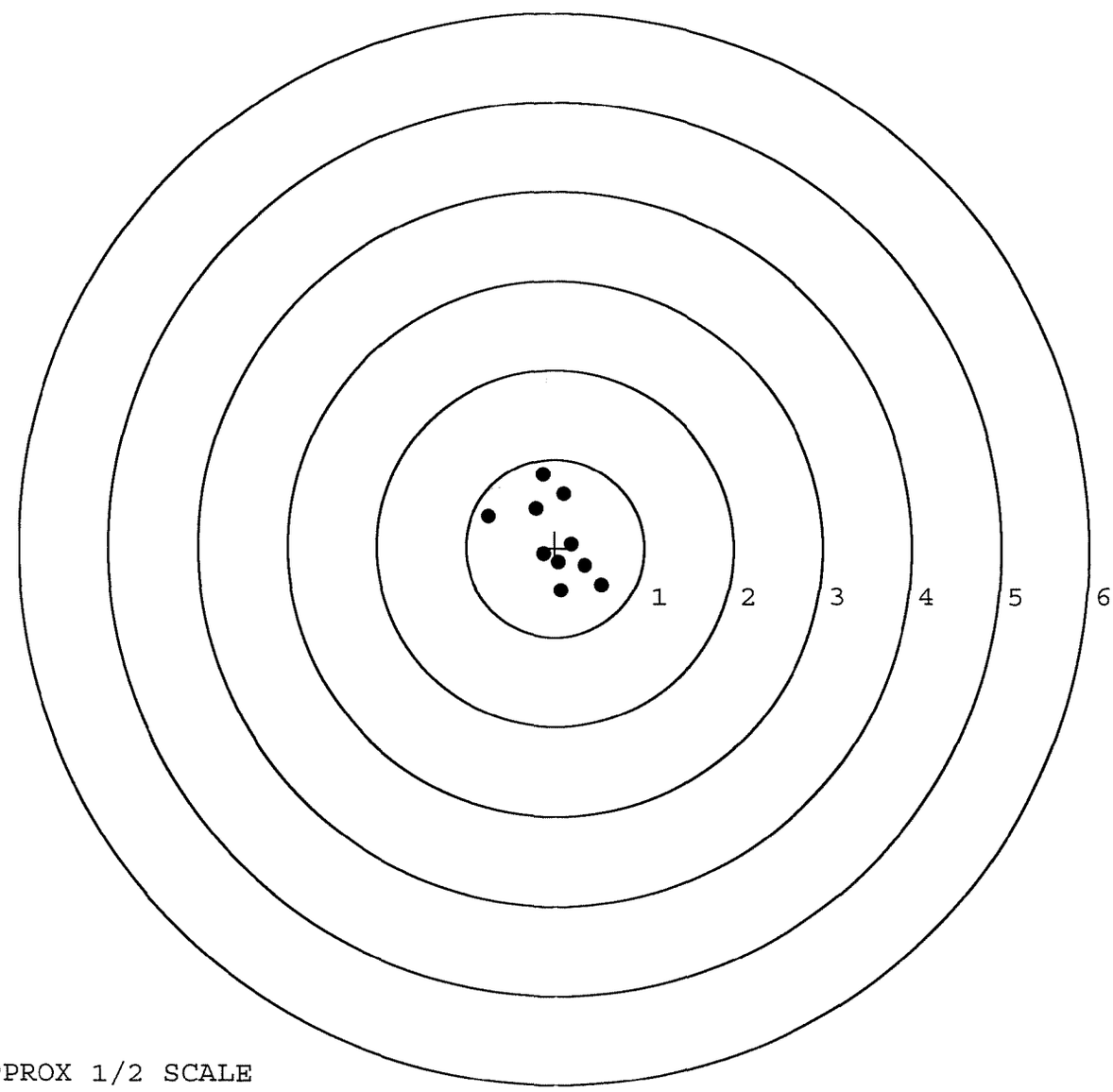


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 4
FILE DATE: 04/04/2009
FILE TIME: 06:27

X CENTROID:	0.004
Y CENTROID:	0.094
POA TO CENTROID:	0.094
HORZ SPREAD:	1.270
VERT SPREAD:	1.312
GROUP SPREAD:	1.489
MIN RADIUS:	0.188
MAX RADIUS:	0.794
MEAN RADIUS:	0.490
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.128	0.830
2:	0.104	0.612
3:	-0.208	0.446
4:	-0.746	0.353
5:	0.524	-0.425
6:	0.070	-0.482
7:	-0.132	-0.071
8:	0.185	0.041
9:	0.335	-0.202
10:	0.039	-0.163

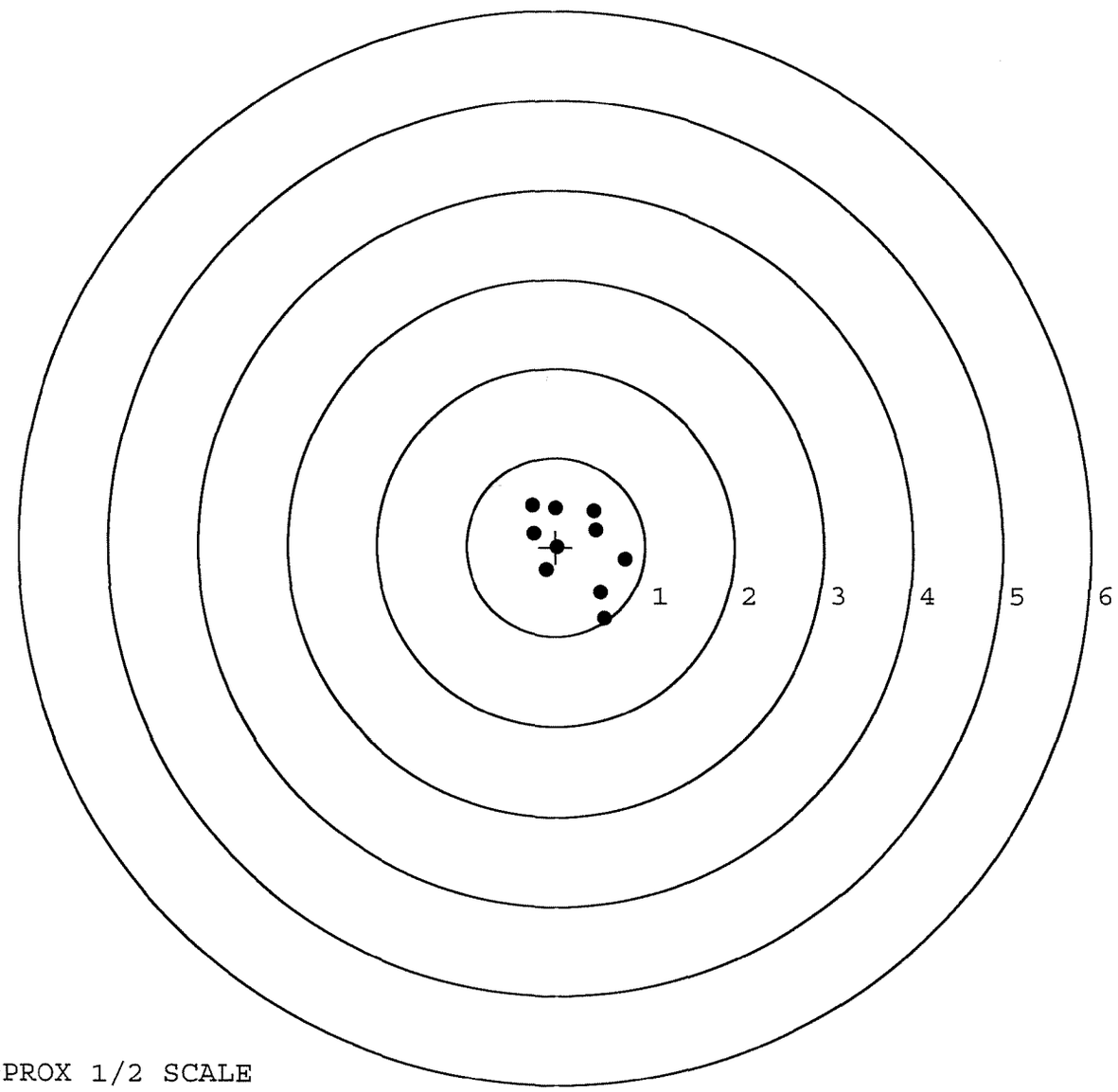


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 5
FILE DATE: 04/04/2009
FILE TIME: 06:27

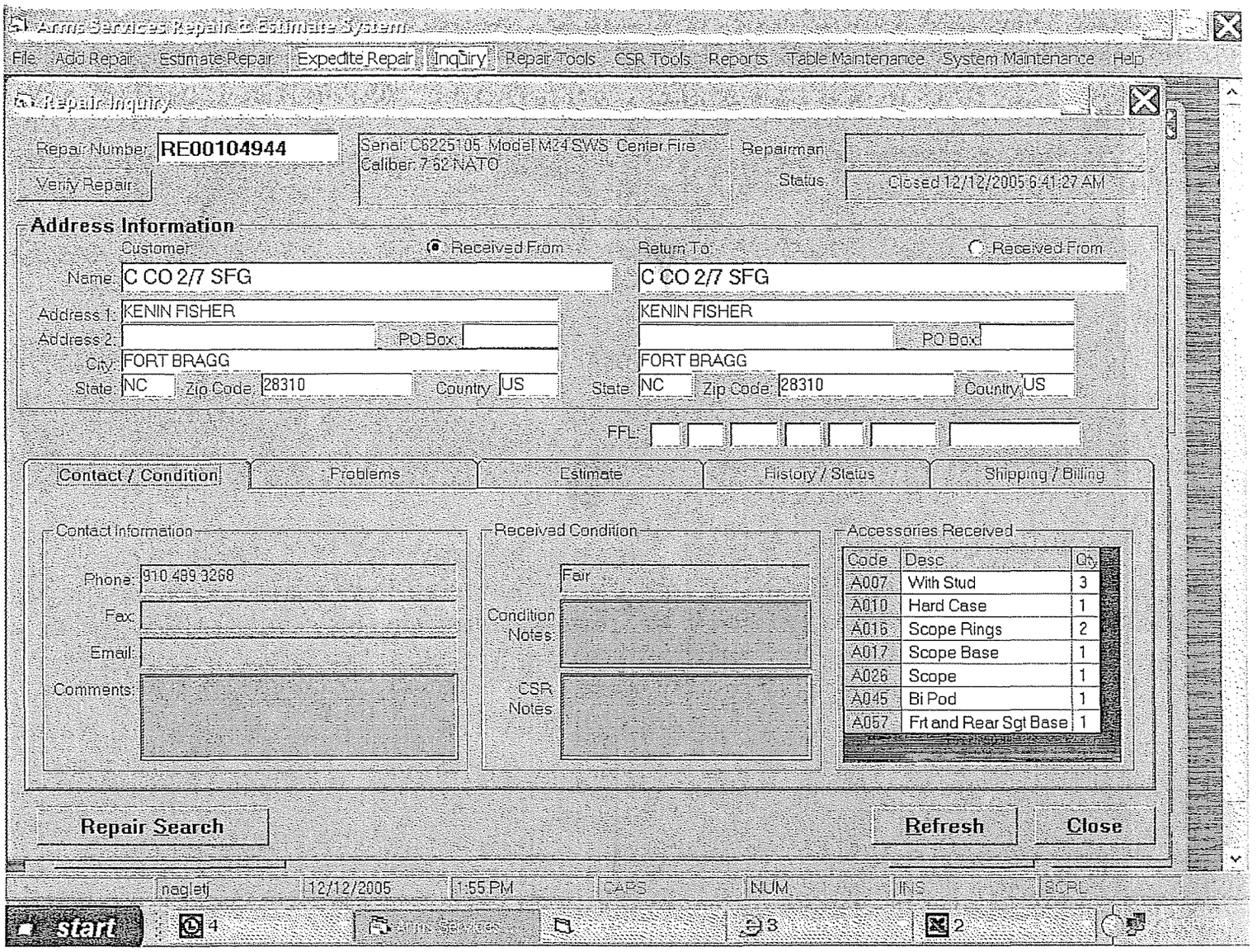
X CENTROID:	0.214
Y CENTROID:	-0.006
POA TO CENTROID:	0.214
HORZ SPREAD:	1.033
VERT SPREAD:	1.267
GROUP SPREAD:	1.501
MIN RADIUS:	0.198
MAX RADIUS:	0.866
MEAN RADIUS:	0.505
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.550	-0.804
2:	0.510	-0.508
3:	0.779	-0.143
4:	0.457	0.188
5:	0.436	0.404
6:	-0.001	0.438
7:	-0.254	0.463
8:	-0.246	0.150
9:	-0.109	-0.254
10:	0.016	0.002



TARGET APPROX 1/2 SCALE

Remington
DUPONT
REG. U.S. PAT. & T.M. OFF.
VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.
MODEL 700TH H24
SERIAL NO.
C6225105
ORDER NO.
5716
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.
5716 C6225105
UPC
0 47700 25716 7


Arms Services Repair & Estimate System
File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Inquiry
Repair Number: RE00104944
Verify Repair
Serial: C6225105 Model: M24 SWS Center Fire Caliber: 7.62 NATO
Repairman:
Status: Closed 12/12/2005 6:41:27 AM
Address Information
Customer
Received From
Name: C CO 2/7 SFG
Address 1: KENIN FISHER
Address 2:
PO Box:
City: FORT BRAGG
State: NC Zip Code: 28310 Country: US
Return To:
Received From
C CO 2/7 SFG
KENIN FISHER
PO Box:
FORT BRAGG
State: NC Zip Code: 28310 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone: 910 499 3268
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A007 With Stud 3
A010 Hard Case 1
A016 Scope Rings 2
A017 Scope Base 1
A026 Scope 1
A045 Bi Pod 1
A057 Frt and Rear Sgt Base 1
Repair Search
Refresh
Close
nagletj
12/12/2005
1:55 PM
CAPS
NUM
INS
SCRL
start


Serial Number: C6225105
Model: M24 SWS
RE00104944

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225105.__0
FILE DATE AND TIME: 12/21/2005 14:44

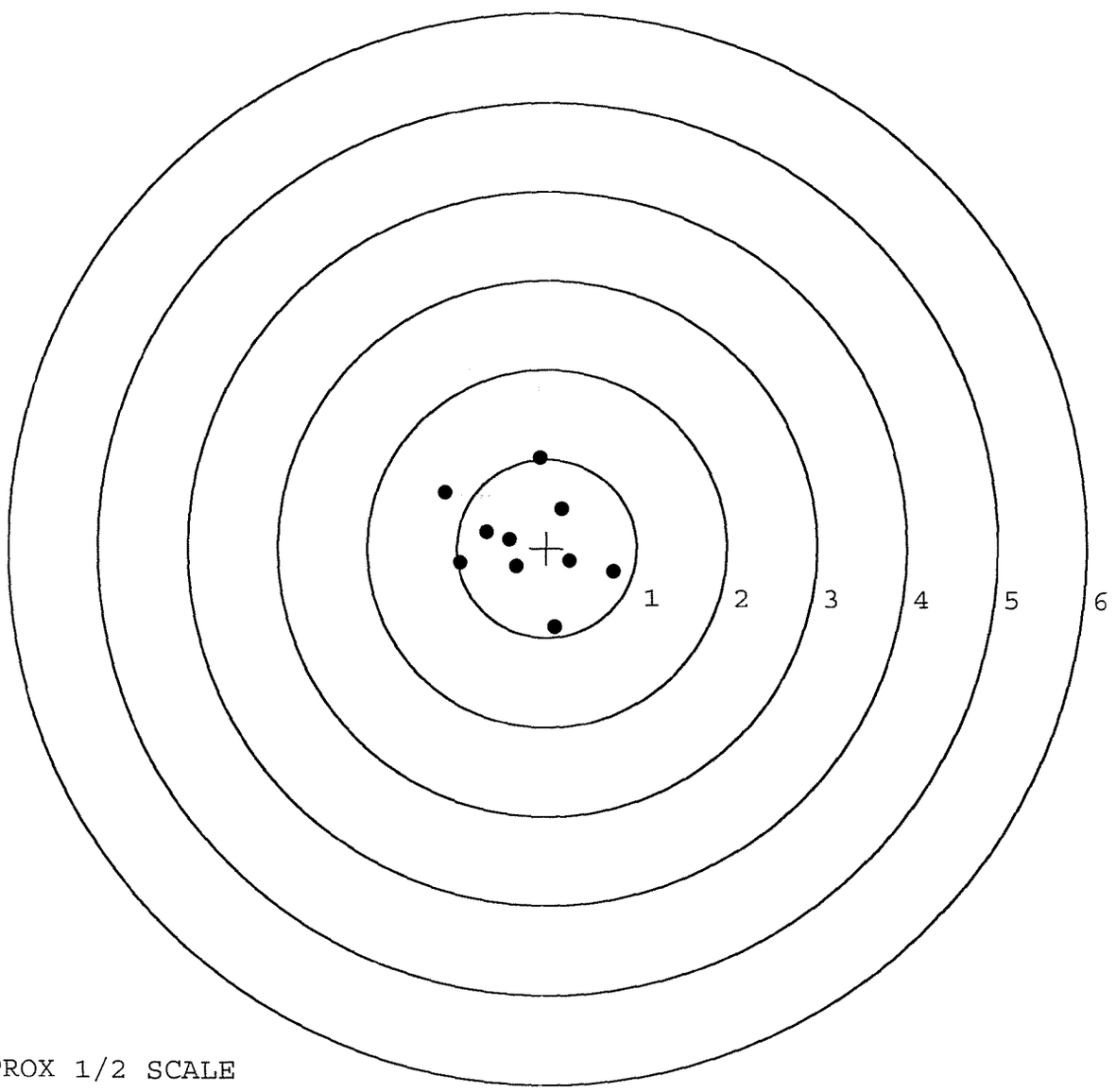
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.061
The Average Y Centroid of the Five Target Set:	0.071
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	0.662
The Distance from POA to Centroid Target #1:	0.244
The Distance from Centroid Target #2 to Centroid Target #1:	0.188
The Distance from Centroid Target #3 to Centroid Target #1:	0.800
The Distance from Centroid Target #4 to Centroid Target #1:	0.739
The Distance from Centroid Target #5 to Centroid Target #1:	0.325

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 1
FILE DATE: 12/21/2005
FILE TIME: 14:44

X CENTROID:	-0.234
Y CENTROID:	0.067
POA TO CENTROID:	0.244
HORZ SPREAD:	1.887
VERT SPREAD:	1.904
GROUP SPREAD:	2.077
MIN RADIUS:	0.185
MAX RADIUS:	1.058
MEAN RADIUS:	0.686
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.141	0.613
2:	-0.084	1.017
3:	0.105	-0.887
4:	0.746	-0.256
5:	0.256	-0.145
6:	-0.339	-0.213
7:	-0.964	-0.178
8:	0.166	0.446
9:	-0.417	0.095
10:	-0.673	0.176

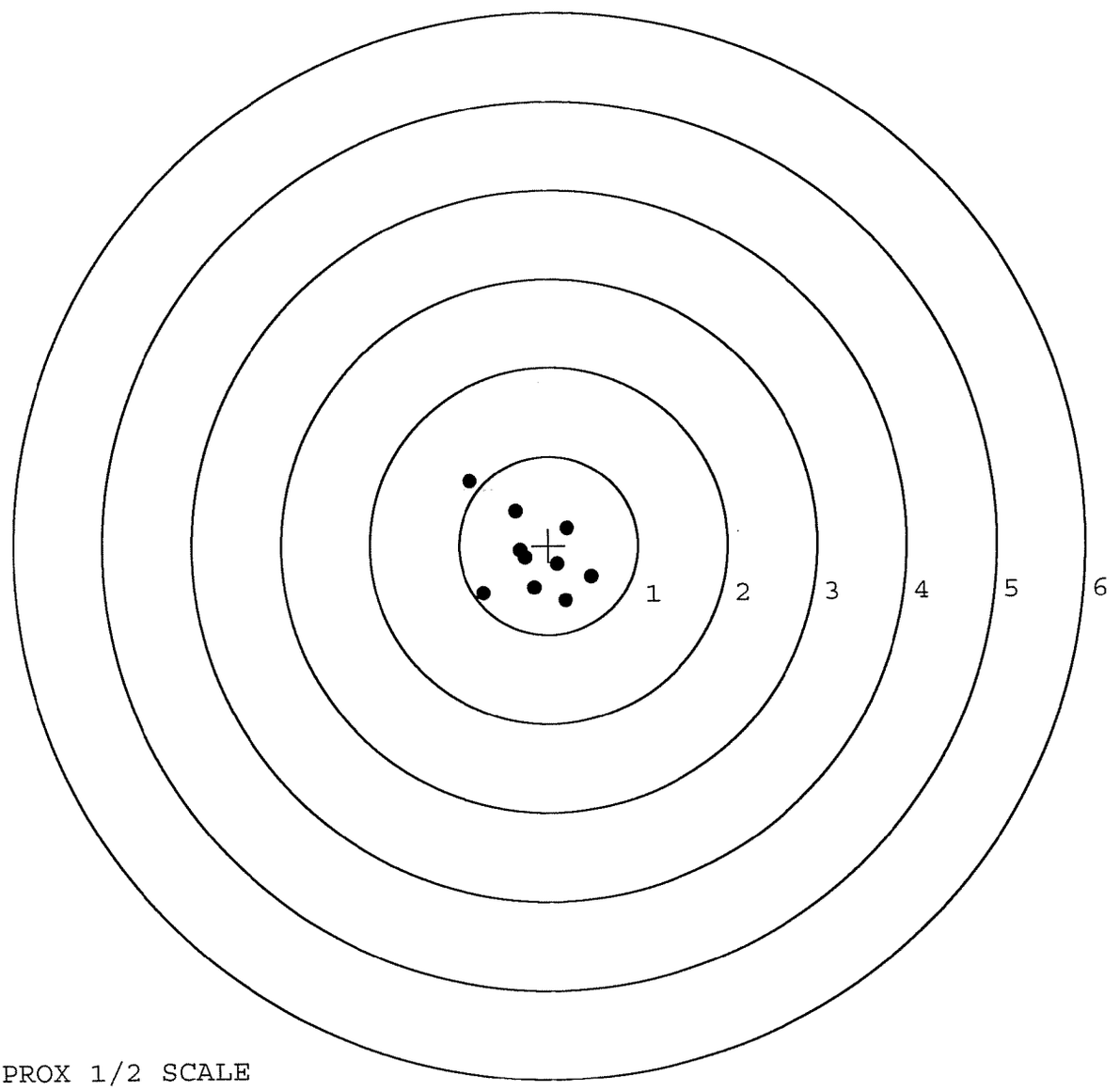


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 2
FILE DATE: 12/21/2005
FILE TIME: 14:44

X CENTROID:	-0.173
Y CENTROID:	-0.111
POA TO CENTROID:	0.205
HORZ SPREAD:	1.357
VERT SPREAD:	1.344
GROUP SPREAD:	1.734
MIN RADIUS:	0.095
MAX RADIUS:	1.089
MEAN RADIUS:	0.504
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.875	0.722
2:	-0.365	0.382
3:	0.212	0.193
4:	-0.730	-0.537
5:	-0.315	-0.058
6:	-0.161	-0.479
7:	0.100	-0.212
8:	0.187	-0.622
9:	0.482	-0.357
10:	-0.263	-0.139

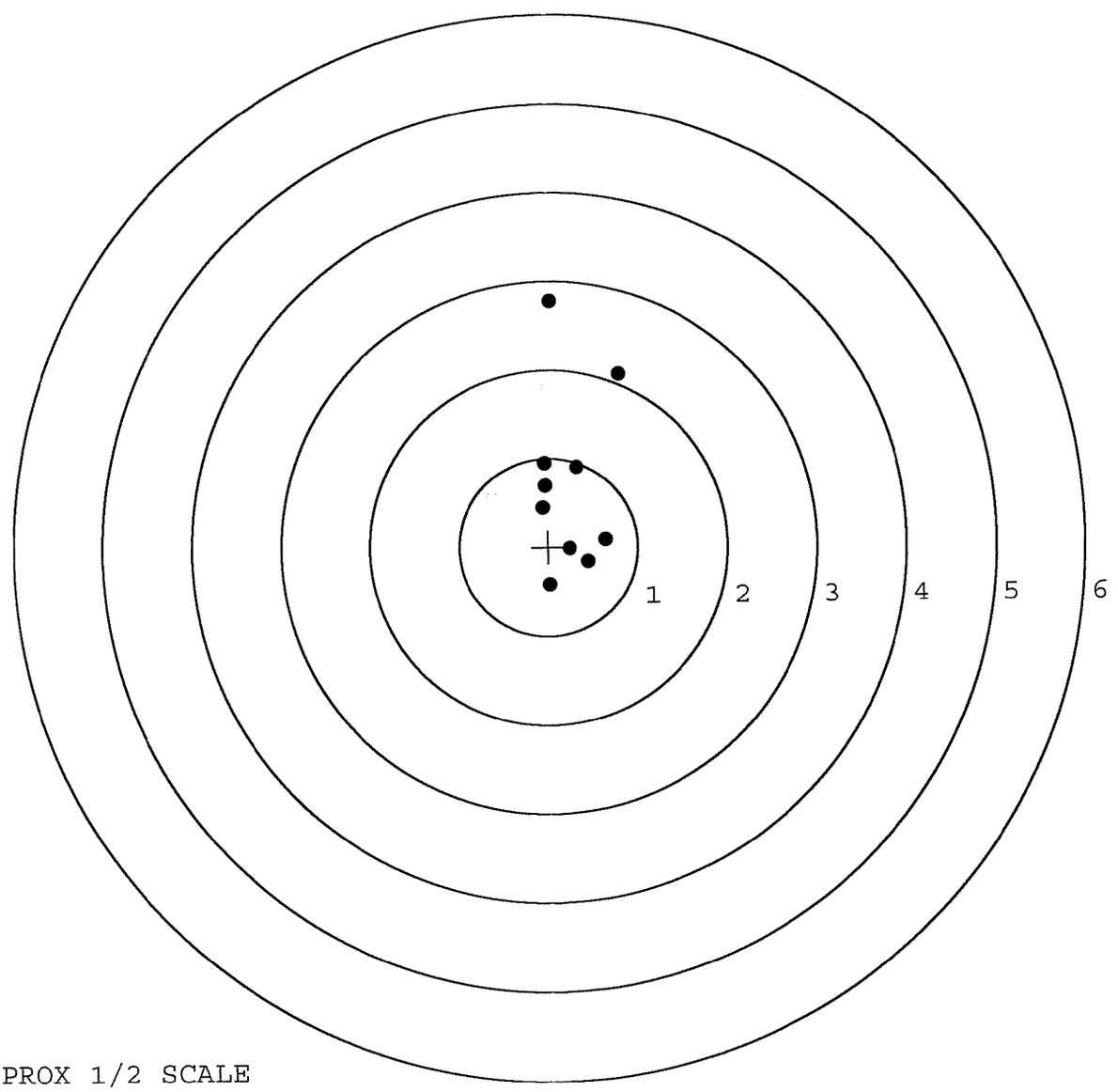


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 3
FILE DATE: 12/21/2005
FILE TIME: 14:44

X CENTROID:	0.235
Y CENTROID:	0.715
POA TO CENTROID:	0.753
HORZ SPREAD:	0.861
VERT SPREAD:	3.196
GROUP SPREAD:	3.196
MIN RADIUS:	0.200
MAX RADIUS:	2.065
MEAN RADIUS:	0.822
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.016	-0.427
2:	0.244	-0.023
3:	0.448	-0.173
4:	0.643	0.080
5:	-0.066	0.442
6:	-0.034	0.693
7:	-0.044	0.946
8:	0.321	0.895
9:	0.795	1.947
10:	0.027	2.769

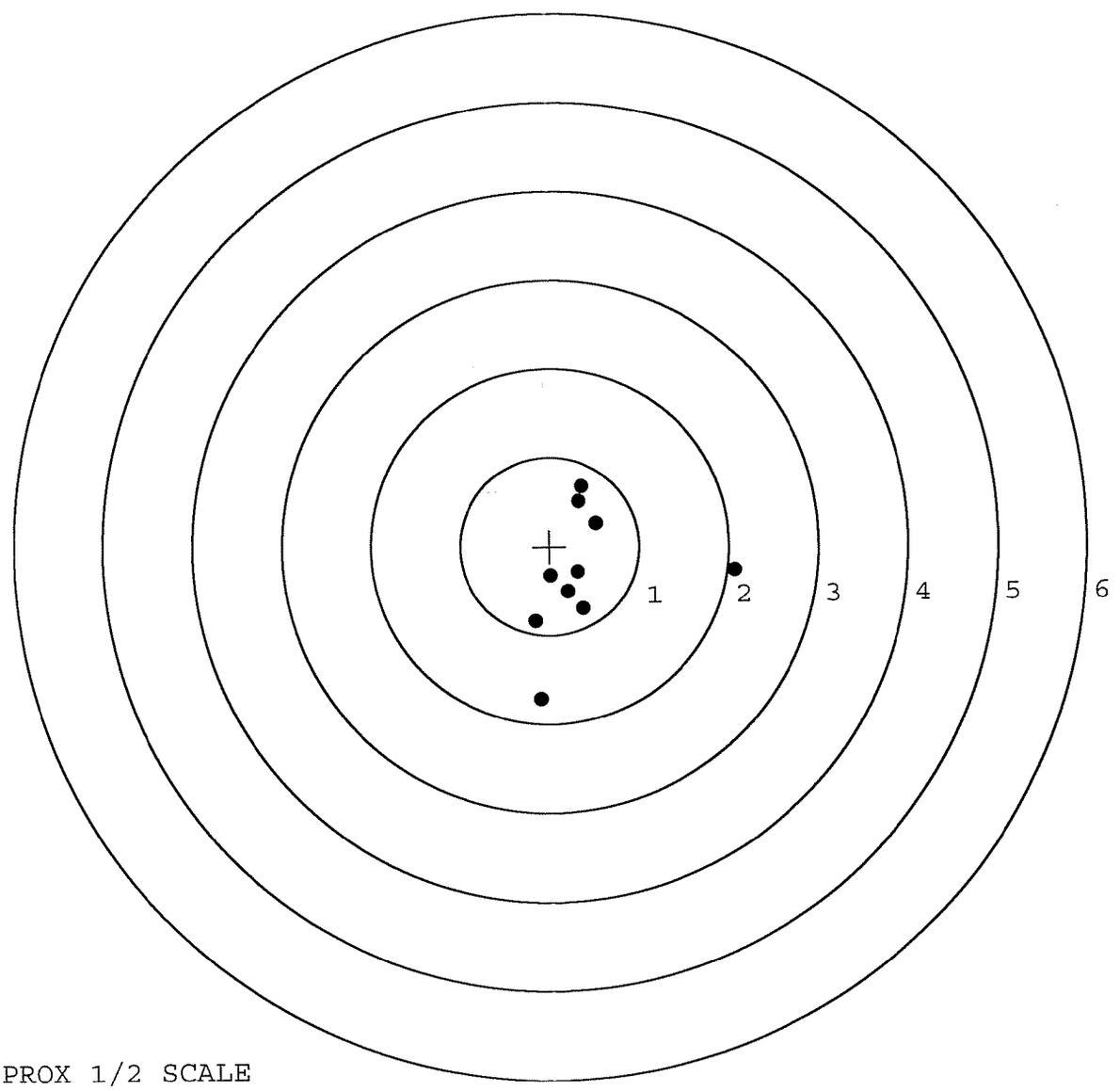


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 4
FILE DATE: 12/21/2005
FILE TIME: 14:44

X CENTROID:	0.391
Y CENTROID:	-0.325
POA TO CENTROID:	0.509
HORZ SPREAD:	2.230
VERT SPREAD:	2.397
GROUP SPREAD:	2.612
MIN RADIUS:	0.081
MAX RADIUS:	1.673
MEAN RADIUS:	0.745
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.364	0.671
2:	0.333	0.500
3:	0.524	0.257
4:	0.007	-0.329
5:	0.318	-0.290
6:	0.377	-0.706
7:	-0.166	-0.841
8:	-0.113	-1.726
9:	2.064	-0.283
10:	0.206	-0.507

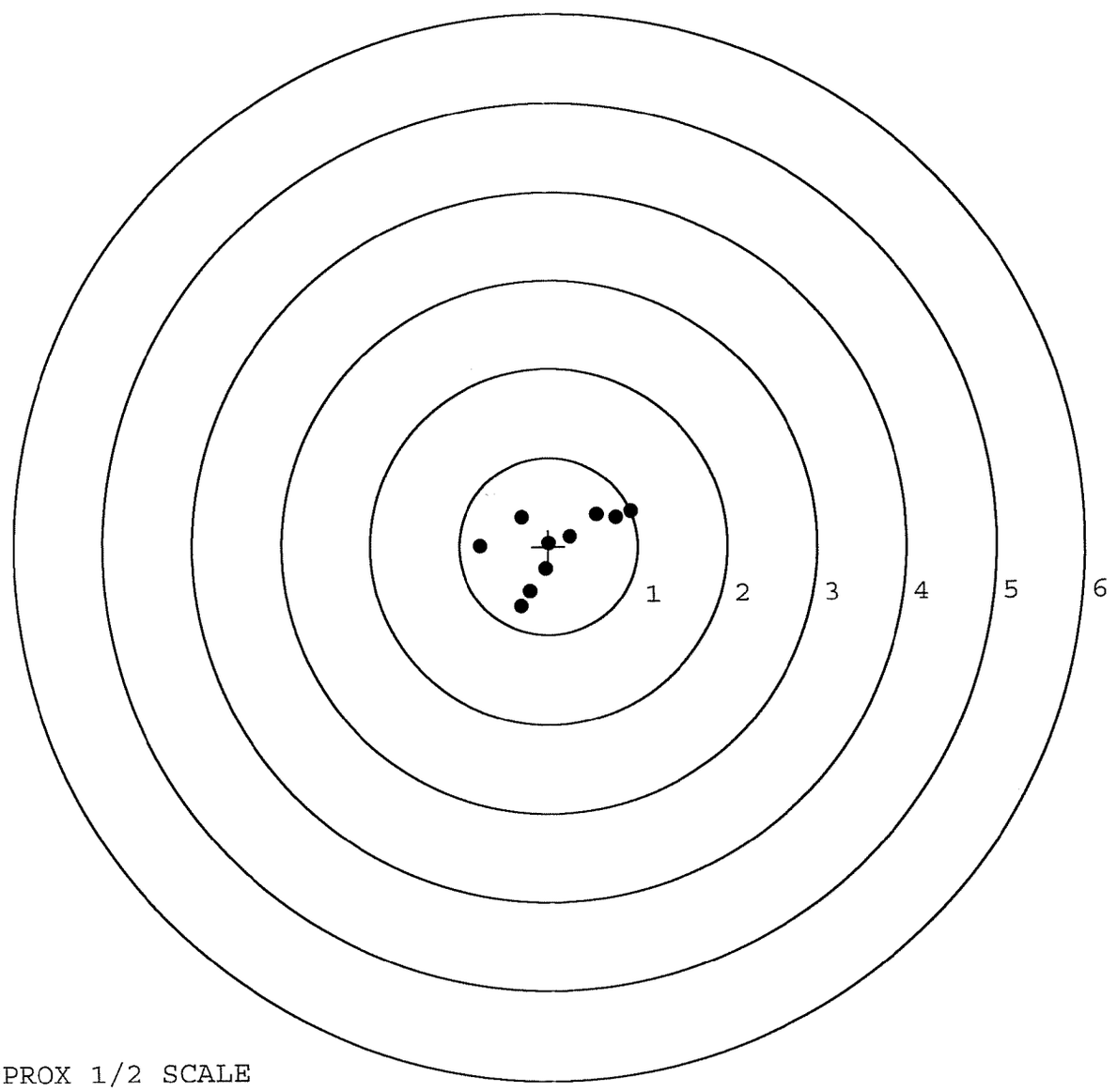


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225105.__0
TARGET NUMBER: 5
FILE DATE: 12/21/2005
FILE TIME: 14:44

X CENTROID:	0.086
Y CENTROID:	0.010
POA TO CENTROID:	0.086
HORZ SPREAD:	1.683
VERT SPREAD:	1.078
GROUP SPREAD:	1.726
MIN RADIUS:	0.085
MAX RADIUS:	0.919
MEAN RADIUS:	0.555
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.762	0.008
2:	-0.298	0.328
3:	0.921	0.393
4:	0.546	0.355
5:	0.246	0.110
6:	0.004	0.035
7:	-0.038	-0.260
8:	-0.212	-0.511
9:	-0.307	-0.685
10:	0.757	0.325



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	104944			
SERIAL NUMBER	C6225105			
LOG-IN DATE	12-12-05			
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		12-13-05	RTR
505	RE-BARREL		12-14-05	RTR
560	ASSEMBLE		12-15-05	RTR
600	PROOF	MAGNA - FLUX	12-15-05	TRW
605	CHECK HEADSPACE	INSPECTED	12-15-05	RTR
610	DIS-ASSEMBLE GUN	DEC 15 2005	12-15-05	RTR
612	MAGNAFLUX	OPERATOR [illegible]	12/15/05	[illegible]
510	DRILL AND TAP		12-15-05	TRW
615	ROLLMARK CALIBER		12-15-05	CW
618	ROTO-BLAST		12-16-05	LB
620	APPLY COATINGS		12/20/05	[illegible]
625	FINAL ASSEMBLY		12-20-05	RTR
640	FUNCTION TEST AND	(PASS) FAIL	12/21/05	[illegible]
650	TARGET	(PASS) FAIL	12-27-05	TRW
	MALFUNCTION Ejects hard	CORRECTION OK	12-27-05	TRW
	MALFUNCTION Follower sometimes binds	CORRECTION OK	12-27-05	TRW
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION	12-27-05	TRW
670	FINAL INSPECTION		12-28-05	AC
	A) HEADSPACE	(PASS) FAIL	12-28-05	AC
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)			AC
680	F) SAFETY ON FORCE (2 LBS MIN 10 LBS)	6 lbs 6 lbs 6 lbs		AC
	G) SAFETY OFF FORCE (2 LBS)	3 lbs 3 lbs 3 lbs		AC
	I) FIRING PIN INDENT (.020)	.023 .023 .023		AC
690	PACK		12-28-05	[illegible]

Scope 0481

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225105

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock	9 12	88	FB
600	Proof	9 19	88	RW
607	Check Headspace	9 19	88	RW
610	Dis-assemble Gun	9 19	88	RW
612	Magnaflux Barrel Action		9 22 88	pfc.
	Magnaflux Bolt		9 22 88	pfc.
615	Rollmark Caliber		10-22	GS.
617	Drill and Tap Sight Holes		10-23	FB
618	Polish Barrel		10-24	WBT
620	Apply Coatings (Barrel Action)		10 31-88	TJA
	Apply Coating (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/2/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/2/89	RW
	C) Inspect Ejector Hole for Chamfer		11/2/89	RW
	D) Oil Firing Pin Ass'y		11/2/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10 Jan 89	RLS

op. #	OP. NAME	READINGS					DATE	INITIAL
625 cont.	F) Safety On Force	6	6	5			11 Jan 89	[illegible]
	G) Safety Off Force	3	3	3			11 Jan 89	[illegible]
	H) Trigger Pull Test & Retainability						10 Jan 89	[illegible]
	I) Firing Pin Indent	.0205	.021	.0215			11 Jan 89	[illegible]
	J) Assemble Stock						1/12/89	[illegible]
	K) Assemble Swivel Studs						31 Jan 89	[illegible]
	L) Attach Front and Rear Sight Assemblies						1/12/89	[illegible]
	M) Iron Sight Alignment						1/12/89	[illegible]
	N) Detach Front & Rear Sights & place in numbered container						1/12/89	[illegible]
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times						1/13/89	[illegible]
640	Gallery Target & Test	55 L	96 L				1/23/89	[illegible]
	A) Time							
	B) Malfunctions	NONE						[illegible]
	C) Pierced Primers	NONE						[illegible]
	D) Optical Clearity of Scope	OK					1/23/89	[illegible]
645	Inspect for Live Ammo	NONE					1/23/89	[illegible]
655	Final Inspection A) Headspace						31 Jan 89	[illegible]
	B) Trigger Pull	2.34	2.36	2.34	2.37	2.39	31 Jan 89	[illegible]
	C) Function						31 Jan 89	[illegible]
660	Pack						23 Jan 89	[illegible]

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 5105

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.19	2.33	2.33		MIN. SETTING,
PULL #2	2.25	2.26	2.30		NO AVG. OF 5
PULL #3	2.32	2.27	2.29		READINGS ACCEPT-
PULL #4	2.23	2.26	2.25		ABLE LESS THAN 2#
PULL #5	2.25	2.14	2.24		
TOTAL	11.24	11.26	11.41		
AVG.	2.24	2.25	2.28		

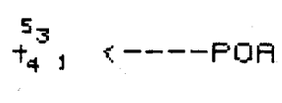
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.17		
PULL #2	3.18	3.20		
PULL #3	3.21	3.18		
PULL #4	3.22	3.16		
PULL #5	3.23	3.20		
TOTAL	16.26	15.91		
AVG.	3.25	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.15		
PULL #2	4.25	4.02		
PULL #3	4.37	4.09		
PULL #4	4.03	4.12		
PULL #5	4.04	4.19		
TOTAL	20.82	20.57		
AVG.	4.16	4.11		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225105
26 Jan 1989

CENTROIDAL DISTANCES

0	TO	1	.771629
1	TO	2	.964375
1	TO	3	.597414
1	TO	4	.510492
1	TO	5	.902323

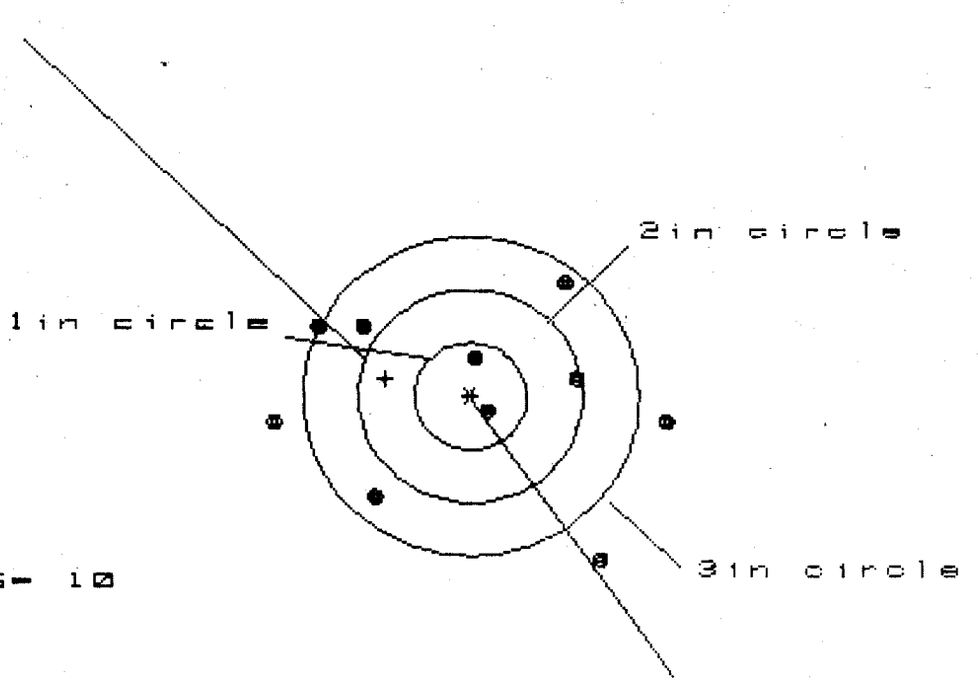


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .5048
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1308
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .521471

THE AMR FOR THIS RIFLE IS: 1.059

25 Jan 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6225105

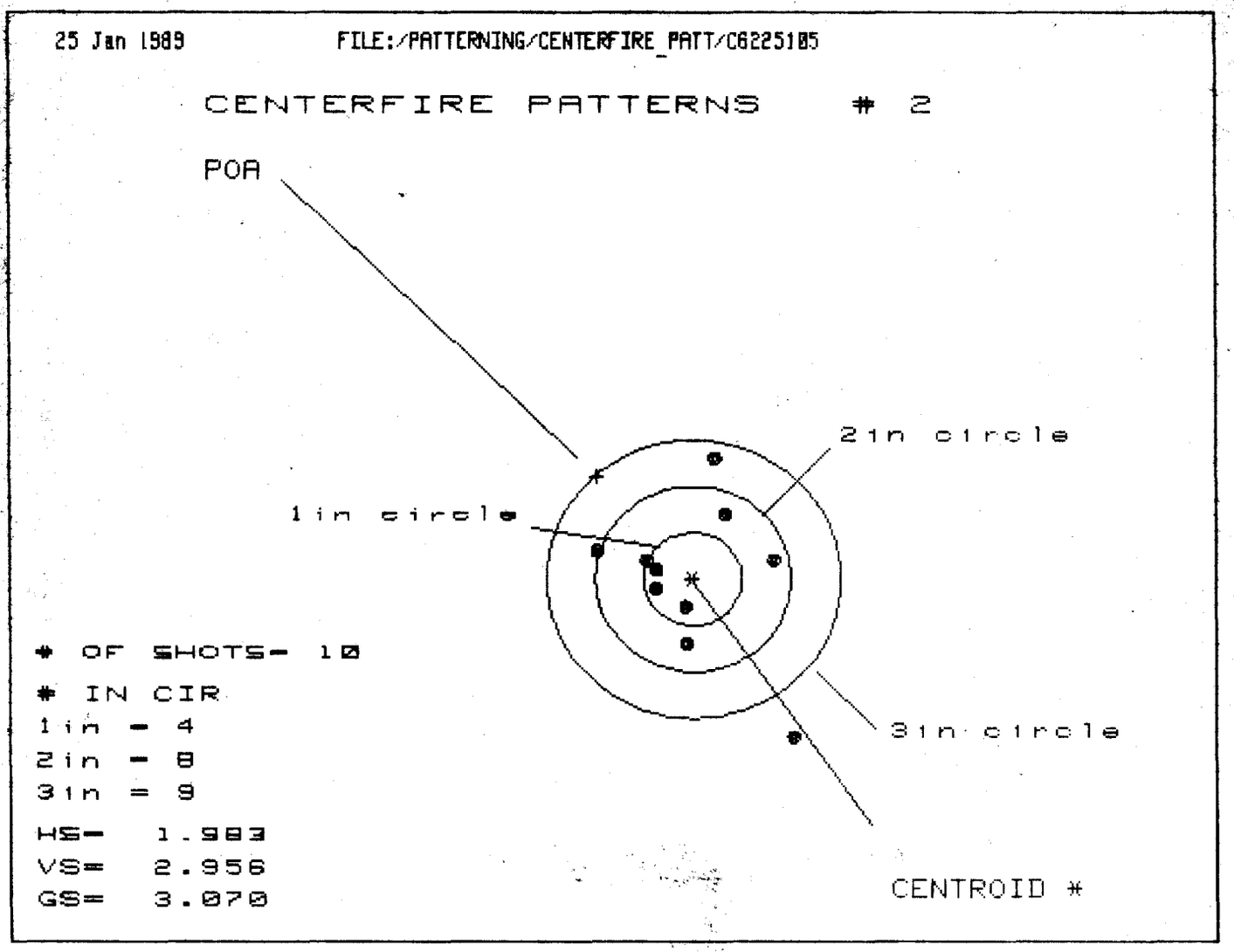
CENTERFIRE PATTERNS # 1



# OF SHOTS= 10
# IN CIR
1in = 2
2in = 3
3in = 6
HS= 3.567
VS= 2.578
GS= 3.567

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.778	1.906	1.698
MINIMUM X	:	-1.789	-1.661	-1.444
MAXIMUM Y	:	1.083	.917	.869
MINIMUM Y	:	-1.495	-1.144	-1.192
CENTROID X	:	.754	.626	.834
CENTROID Y	:	-.164	.002	.050
POA TO CENTROID in.	:	.771	.626	.835
MIN RADIUS	:	.214	.279	.133
MEAN RADIUS	:	1.246	1.166	1.060
MAX RADIUS	:	1.888	1.941	1.749
HORIZONTAL SPREAD	:	3.567	3.567	3.142
VERTICAL SPREAD	:	2.578	2.061	2.061
EXTREME SPREAD	:	3.567	3.567	3.269

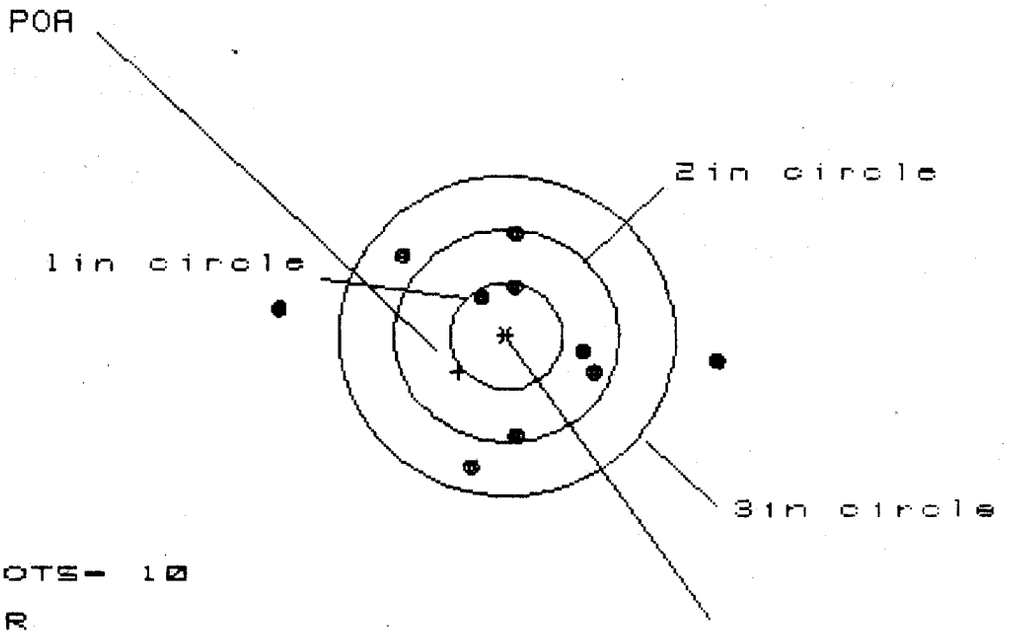
NUMBER IN ONE INCH CIRCLE = 2
NUMBER IN TWO INCH CIRCLE = 3
NUMBER IN THREE INCH CIRCLE = 6



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.021	.930	.968
MINIMUM X	:	-.962	-.848	-.810
MAXIMUM Y	:	1.303	1.120	.688
MINIMUM Y	:	-1.653	-.925	-.785
CENTROID X	:	.978	.864	.826
CENTROID Y	:	-1.102	-.919	-1.059
POA TO CENTROID in.	:	1.474	1.261	1.343
MIN RADIUS	:	.283	.316	.269
MEAN RADIUS	:	.828	.681	.588
MAX RADIUS	:	1.943	1.161	.987
HORIZONTAL SPREAD	:	1.983	1.778	1.778
VERTICAL SPREAD	:	2.956	2.045	1.473
EXTREME SPREAD	:	3.070	2.062	1.778
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

25 Jan 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6225105

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

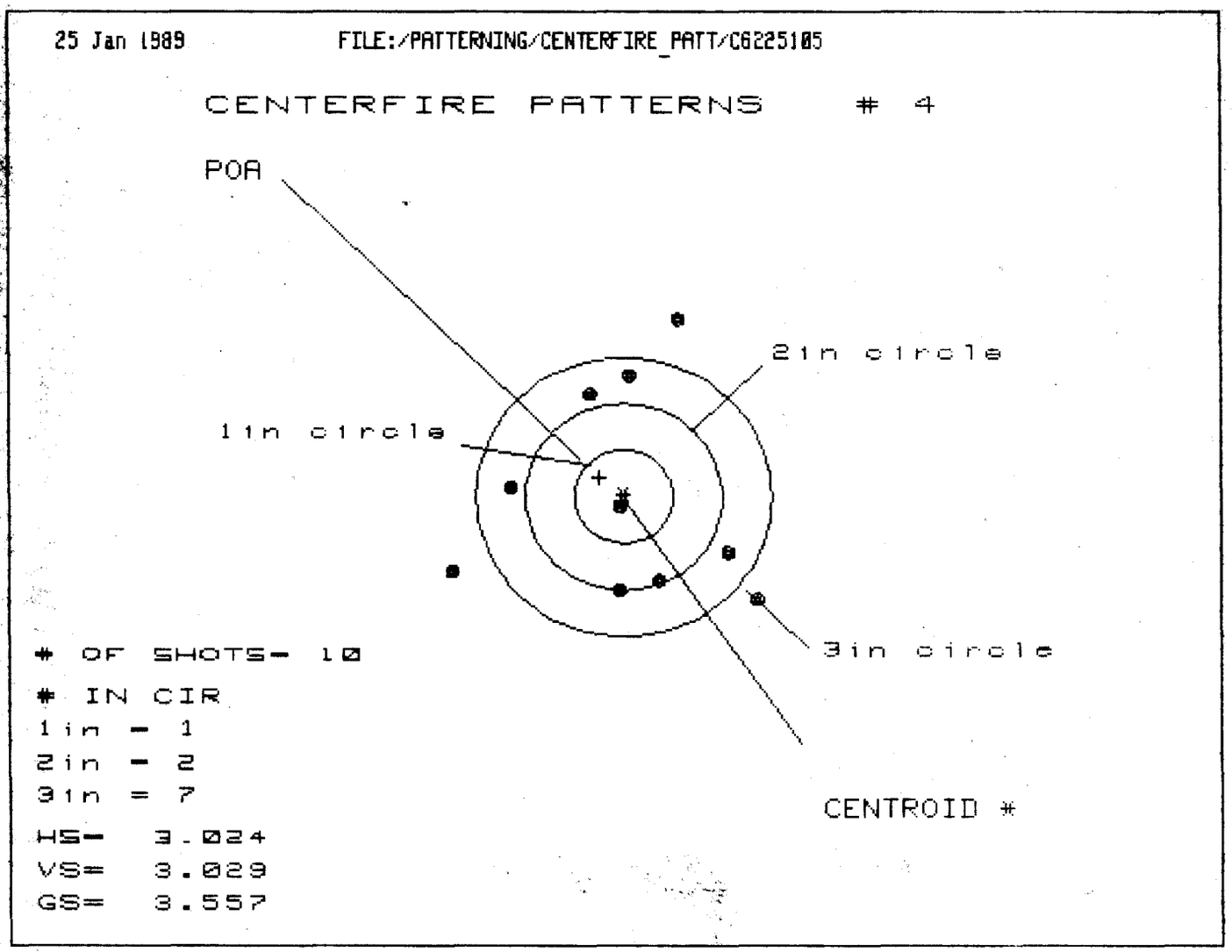
# IN CIR	
1in	2
2in	5
3in	8

HS= 3.907
VS= 2.196
GS= 3.931

PATTERN # : [redacted]

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.845	1.615	.716
MINIMUM X	-2.062	-1.136	-.934
MAXIMUM Y	1.012	1.037	1.014
MINIMUM Y	-1.184	-1.159	-1.182
CENTROID X	.424	.654	.452
CENTROID Y	.334	.309	.332
POA TO CENTROID in.	.540	.723	.561
MIN RADIUS	.420	.478	.438
MEAN RADIUS	1.070	.938	.844
MAX RADIUS	2.075	1.626	1.236
HORIZONTAL SPREAD	3.907	2.751	1.650
VERTICAL SPREAD	2.196	2.196	2.196
EXTREME SPREAD	3.931	2.916	2.242

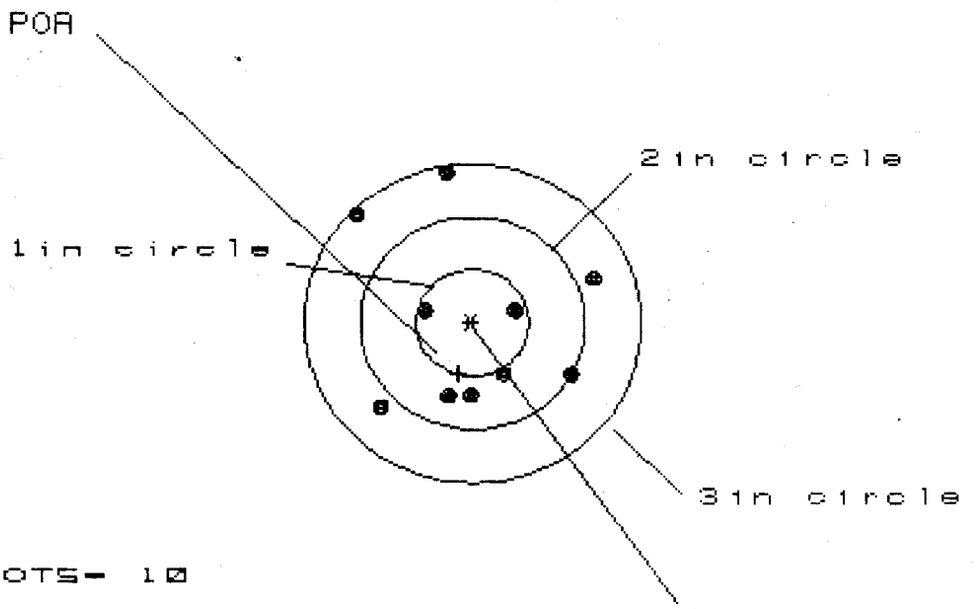
NUMBER IN ONE INCH CIRCLE = 2
NUMBER IN TWO INCH CIRCLE = 5
NUMBER IN THREE INCH CIRCLE = 8



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.321	1.382	1.177
MINIMUM X	:	-1.703	-1.642	-1.283
MAXIMUM Y	:	1.941	1.519	1.445
MINIMUM Y	:	-1.088	-.872	-.946
CENTROID X	:	.245	.184	.389
CENTROID Y	:	-.203	-.419	-.345
POA TO CENTROID in.	:	.318	.457	.520
MIN RADIUS	:	.110	.149	.240
MEAN RADIUS	:	1.256	1.151	1.074
MAX RADIUS	:	2.019	1.745	1.510
HORIZONTAL SPREAD	:	3.024	3.024	2.460
VERTICAL SPREAD	:	3.029	2.391	2.391
EXTREME SPREAD	:	3.557	3.037	2.750
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		7	

25 Jan 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6225105

CENTERFIRE PATTERNS # 5



# OF SHOTS= 10
# IN CIR
1in = 2
2in = 5
3in = 10
HS= 2.080
VS= 2.214
GS= 2.421

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.093	.983	.945
MINIMUM X	:	-.987	-.919	-.957
MAXIMUM Y	:	1.393	1.512	.687
MINIMUM Y	:	-.821	-.702	-.513
CENTROID X	:	.123	.233	.271
CENTROID Y	:	.481	.362	.173
POA TO CENTROID in.	:	.496	.431	.321
MIN RADIUS	:	.393	.346	.239
MEAN RADIUS	:	.895	.801	.667
MAX RADIUS	:	1.452	1.542	1.168
HORIZONTAL SPREAD	:	2.080	1.902	1.902
VERTICAL SPREAD	:	2.214	2.214	1.200
EXTREME SPREAD	:	2.421	2.298	2.249
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

RECEIVING AND ESTIMATING REPORT

COMMENTS: W/LEUPOLD 10X SCOPE M-24

ORDER: R 97-21197

INITIAL	CUSTOMER ORDER NO.
JJM	0126996

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
12/04/97	12/05/97	DI 9-88	C6225105		700 7.62 NATO

ACCESSORIES: SCOPE MNTS SCOPE BASE W/STUDS

Scope# 88-04181

FROM:

DEPT OF THE ARMY
HSC, 2ND. BN 7TH SFG (A)
FT BRAGG NC 28307

SHIP TO:

DEPT OF THE ARMY
HSC, 2ND. BN 7TH SFG (A)
FT BRAGG NC
28307

CUST NO:143691 ILION

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			DOOR

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP	A2	B2			E1	F1
BOLT ASSY.	A3	B3			E2	F2
BARREL ASSY.	A4	B4		D1	E3	F3
REC. ASSY.	A5	B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS: Barrel — 96003

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
RW	12/12/97	1/2/98	1/7/98	1/7/98	

OFFICE COPY

RD8925 REV. 7/97

RD-6947-Rev 3

PAYMENT:
Mastercard / Visa *(circle one)*
Card #:_____
Exp. Date:_____
Signature_____

RETURN:
☒ Clark Street Entrance
☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 012699

DATE 12/4/97

CUSTOMER NAME: HSC 2/7th SFG(A)

ADDRESS: Ft Bragg NC

ZIP: 28307

PHONE: (910) 432-2265

REMINGTON EMPLOYEE:
YES ☐ NO ☐
EMPLOYEE # _____
DEPT. # _____

FIREARM MODEL: M/24

CHECK FOR AMMUNITION ✓

GAUGE: 7.62

SERIAL # C622506

CONDITION:

WOOD GOOD FAIR POOR FANCY PLAIN N/A

METAL (GOOD) FAIR POOR FANCY PLAIN

BARREL VT. RIB PLAIN DEER RSS

ACCESSORIES:

SCOPE: (YES) NO (BRAND NAME/POWER) Leupold

SLING: YES (NO) GUN CASE: YES (NO) (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: See ATTACHED

SIGNATURE: Dallas A Walton DATE: 04 DEC 97
(Person delivering firearm to Plant)

SIGNATURE: [signature] DATE: 12/4
(Security Officer)

SIGNATURE: [signature] DATE: 12/4/97
(Firearm picked up by)

Arm Service Copy

Remington Test Lab, Ilion, N.Y.

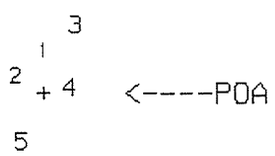
Centroidal distance calculations for Rifle # C6225105
7 Jan 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .004
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1094
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .109473

THE AMR FOR THIS RIFLE IS: 1.169

CENTROIDAL DISTANCES

0 TO 1 .276116
1 TO 2 .248638
1 TO 3 .270815
1 TO 4 .300629
1 TO 5 .612452



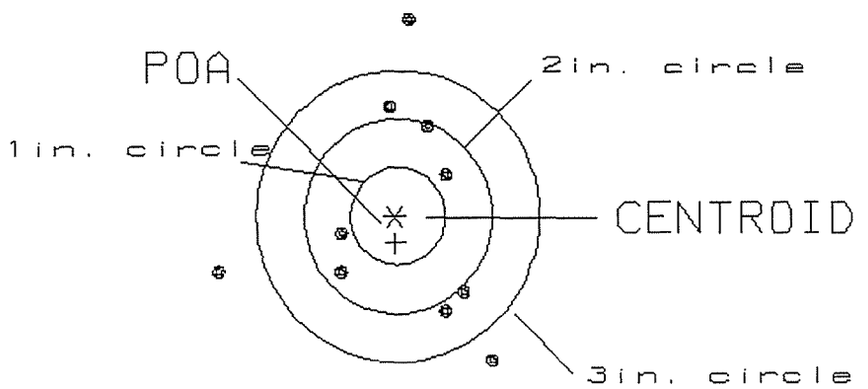
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.276
MIN RADIUS	:	.643
MEAN RADIUS	:	1.229
MAX RADIUS	:	2.063
CENTROID X	:	-.008
CENTROID Y	:	.276

7 Jan 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225105.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 2.89	0
VS= 3.54	3
GS= 3.66	7

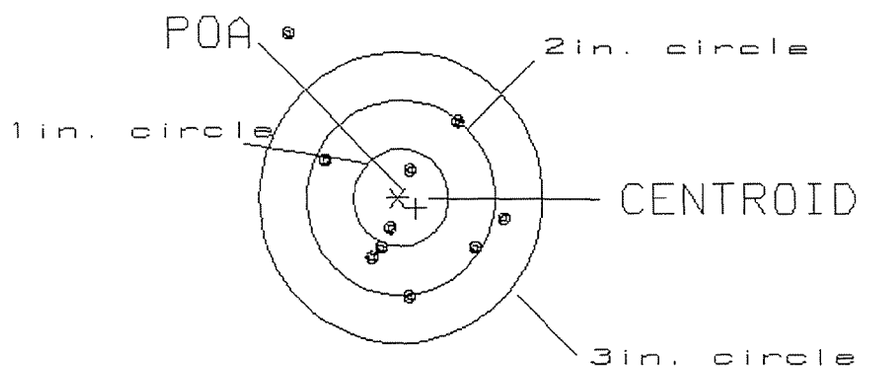
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		.223
MIN RADIUS	:	.321
MEAN RADIUS	:	.879
MAX RADIUS	:	2.055
CENTROID X	:	-.194
CENTROID Y	:	.111

7 Jan 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225105.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.25	2
VS= 2.66	8
GS= 2.96	9

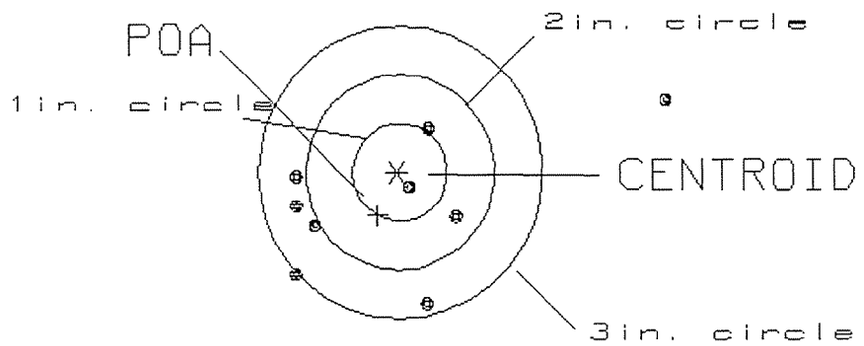
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.490
MIN RADIUS	:	.188
MEAN RADIUS	:	1.362
MAX RADIUS	:	2.956
CENTROID X	:	.202
CENTROID Y	:	.447

7 Jan 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225105.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 10	# IN CIRCLE
HS= 3.96	2
VS= 4.31	3
GS= 4.33	7

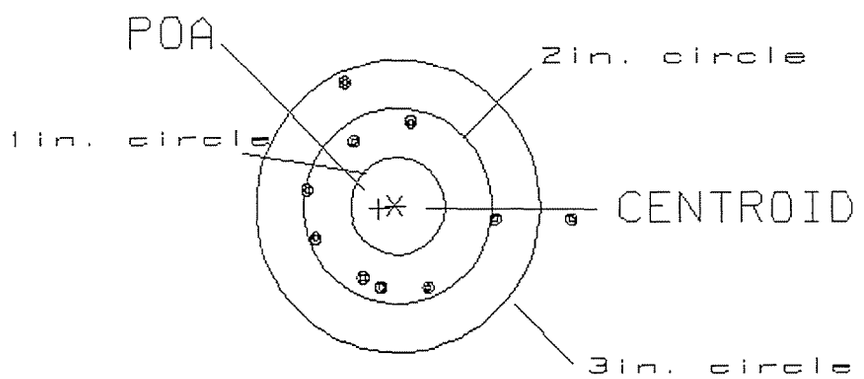
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 4

POA TO CENTROID:	.172
MIN RADIUS :	.788
MEAN RADIUS :	1.030
MAX RADIUS :	1.790
CENTROID X :	.169
CENTROID Y :	.033

7 Jan 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225105.1

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 2.72	0
VS= 2.12	7
GS= 2.73	9

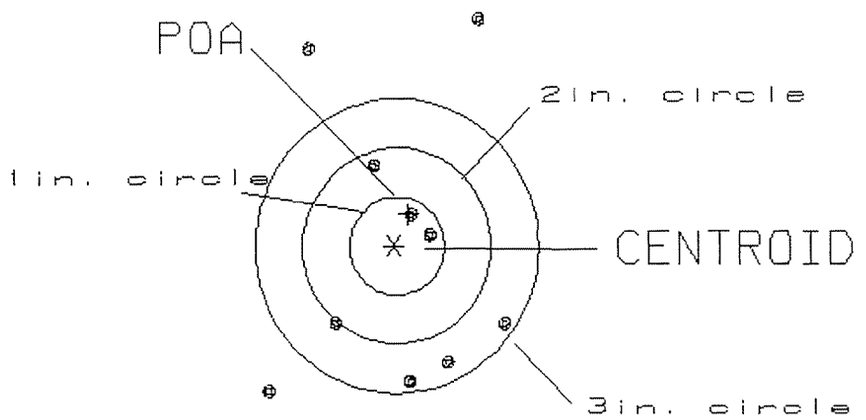
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

POA TO CENTROID:		.353
MIN RADIUS	:	.318
MEAN RADIUS	:	1.347
MAX RADIUS	:	2.491
CENTROID X	:	-.149
CENTROID Y	:	-.320

7 Jan 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225105.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 2.47	2
VS= 3.85	3
GS= 4.40	7

SWS/Repair

Final Inspection

Sn: C6225105 | Date Rec'd: 12/4/97 | Date Ret'd:

Auditor: RW

Item:
Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:
Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ✓ Scope
- ✓ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ✓ Looseness
- ✓ Clarity

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Depoyment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: _____

21 DAY TURN - AROUND

M-24
CONTRACT # DAAA09-92-C-0834

R&E NO. **SERIAL NO.** C6225105

LOG IN DATE: 12/4/97			**DATE**	**INIT.**
INSPECT & VERIFY:				
OP. #		**OP. NAME**		
550		DIS-ASSEMBLE GUN		
560	A	RE-BARREL AT CUSTOM SHOP		
	B	DRILL & TAP		
	C	POLISH		
575		ASSEMBLE		
600		PROOF	12/18/97	RW
605		CHECK HEADSPACE		
610		DIS-ASSEMBLE		
612		MAGNAFLUX		
615		ROLLMARK CALIBER		
618		ROTO-BLAST		
620		APPLY COATINGS		
625	A	FINAL ASSEMBLY		
	B	TRIGGER PULL TEST		
	C	SAFETY ON FORCE		
	D	SAFETY OFF FORCE		
	E	FIRING PIN INDENT		
640		TARGET	1/7/98	AA
655		FINAL INSPECT		
660		PACK		
		QAR INSPECTION	SHIP DATE	

DOC IDENT: FTE | RI FROM | M&S | STOCK NUMBER: FSC / NIIN / ADD | UNIT OF ISSUE | QUANTITY | DOCUMENT NUMBER: SERV / REQUISITIONER / DATE / SERIAL | SUFFIX | SUPPLEMENTARY ADDRESS: SERV | SIGNAL | FUND | DISTRIBUTION | PROJECT | PRIORITY | REQ'D DEL DATE | ADVICE | RI | UNIT PRICE: DOLLARS / CTS

FTE | 1005-01-240-2136 | EA | 00011 | W36QZZ | 7336 | 2004

SHIPPED FROM (A): HSC 2/7TH SFG(A) WHOODO
FBNC 28307

SHIP TO (B):

MARK FOR (C):

PROJECT (D): LIN: R95387
PBIC: 8
UIC: WHΦΦDΦ

TOTAL PRICE (E): DOLLARS / CTS

WAREHOUSE LOCATION (F) | TYPE OF CARGO (G) | UNIT PACK (H) | UNIT WEIGHT (I) | UNIT CUBE (J) | UFC (K) | NMFC (L) | FREIGHT RATE (M) | (N) | DOCUMENT DATE (O) | MAT COND (P) | QUANTITY (Q) | (R) | (S)

SUBSTITUTE DATA (ITEM ORIGINALLY REQUESTED) (T) | FREIGHT CLASSIFICATION NOMENCLATURE (U)

C6225105, C6225543
C6225554, C6225178

ITEM NOMENCLATURE (W): x RIFLE, SNIPER M24 SER: C6348808, C6348882, C6225445

SHIPPERS USE

(1) SELECTED BY AND DATE	(2) TYPE OF CONTAINER(S)	(3) TOTAL WEIGHT
(4) PACKED BY AND DATE	(5) NO OF CONTAINER(S)	(6) TOTAL CUBE

RECEIVERS USE

C6225206, C6225438
C6225567, C6225468

(7) RECEIVED BY AND DATE	(8) INSPECTED BY AND DATE
(9) WAREHOUSED BY AND DATE	(10) WAREHOUSE LOCATION

REMARKS: (AA) (BB) (CC) (DD) (EE)

FIRST DESTINATION ADDRESS (11):

DATE SHIPPED (12):

(FF) (GG)

13 TRANSPORTATION CHARGEABLE TO

14 B/LADING, AWB, OR RECEIVER'S SIGNATURE (AND DATE)

15 RECEIVER'S DOCUMENT NUMBER: 3241

DD FORM 1348-1A, SEP 87 *(BLUE)* *Jun 86 edition may be used.* FORM APPROVED. OMB NO. 0704-0188 DOD SINGLE LINE ITEM RELEASE/RECEIPT DOCUMENT

DOC IDENT: AOE | RI FROM | M&S | STOCK NUMBER: FSC / NIIN / ADD | UNIT OF ISSUE | QUANTITY | DOCUMENT NUMBER: SERV / REQUISITIONER / DATE / SERIAL | SUFFIX | SUPPLEMENTARY ADDRESS: SERV | SIGNAL | FUND | DISTRIBUTION | PROJECT | PRIORITY | REQ'D DEL DATE | ADVICE | RI | UNIT PRICE: DOLLARS / CTS

AOE | 1005-01-240-2136 | EA | 00011 | W36QZZ | 7336 | 2005

SHIPPED FROM (A): HSC 2/7TH SFG(A)
FBNC 28307

SHIP TO (B):

MARK FOR (C):

PROJECT (D):

TOTAL PRICE (E): DOLLARS / CTS

WAREHOUSE LOCATION (F) | TYPE OF CARGO (G) | UNIT PACK (H) | UNIT WEIGHT (I) | UNIT CUBE (J) | UFC (K) | NMFC (L) | FREIGHT RATE (M) | (N) | DOCUMENT DATE (O) | MAT COND (P) | QUANTITY (Q) | (R) | (S)

SUBSTITUTE DATA (ITEM ORIGINALLY REQUESTED) (T) | FREIGHT CLASSIFICATION NOMENCLATURE (U)

~~C6225105~~, ~~C6225543~~, ~~C6225567~~
~~C6225554~~, ~~C6225178~~, ~~C6225468~~
~~C6348808~~, ~~C6348882~~, ~~C6225445~~

ITEM NOMENCLATURE (W): x RIFLE, SNIPER M24 SER: C6225206, C6225438

SHIPPERS USE

(1) SELECTED BY AND DATE	(2) TYPE OF CONTAINER(S)	(3) TOTAL WEIGHT
(4) PACKED BY AND DATE	(5) NO OF CONTAINER(S)	(6) TOTAL CUBE

RECEIVERS USE

(7) RECEIVED BY AND DATE	(8) INSPECTED BY AND DATE
(9) WAREHOUSED BY AND DATE: W52H09 7342 H242	(10) WAREHOUSE LOCATION

FORT BRAGG N.C.

REMARKS: (AA) (BB) (CC) (DD) (EE)

FIRST DESTINATION ADDRESS (11): SCHOFIELD BARRACKS HAWAII

DATE SHIPPED (12):

(FF) W52H09 7342 H243 (GG)

13 TRANSPORTATION CHARGEABLE TO

14 B/LADING, AWB, OR RECEIVER'S SIGNATURE (AND DATE)

15 RECEIVER'S DOCUMENT NUMBER

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DEPARTMENT OF THE ARMY
Company C, 2nd Bn, 7th Special Forces Group (Airborne)
U.S. Army Special Forces Command
Fort Bragg, North Carolina 27307-5252
SR-7-SFG 20-BN-SUP. CO.
SCAL - ULLS 54
BLDG 2050

AOSO-SFB-JA 14 NOV 97

28307-5000

MEMORANDUM FOR Whom It May Concern

SUBJECT: Transportation of U.S. Army soldiers are traveling under official government orders:

NAME	RANK	SSN
Walker, Dilles A.	SFC	385-60-2131
Muench, Todd J.	SSG	345-62-2065

2. In accordance with Army Regulation 190-14, the above named soldiers are authorized to carry a weapon for security purposes.

3. The above named individuals are traveling to Ilion, NY for maintenance on the under named weapons. The following weapons are being transported for security purposes:

WEAPONS	SERIAL
M-9	1046172
M-9	1050170
AMMUNITION	

SYSTEMS FOR MAINTENANCE;

WEAPONS	SERIAL NUMBER	WEAPON	SERIAL NUMBER
M-24	C6348808	M-24	C6348882
M-24	C6225206	M-24	C6225438
M-24	C6225567	M-24	C6225468
M-24	C6225554	M-24	C6225178
M-24	C6225105	M-24	C6225543
M-24	C6225445		

4. Point of contact is the undersigned. I can be reached at (910) 432-3632 or after duty hours call the 7th Special Forces Group Staff Duty Officer at (910) 432-3423.

JAMES A. CAMPBELL
MAJ. SF
COMMANDING

DONALDSON
73. GUNS

#415 STRAPPING MATERIAL

8850' PER COIL

$55./COIL

DEPARTMENT OF THE ARMY
C COMPANY, 2ND BATTALION, 7TH SPECIAL FORCES GROUP (AIRBORNE)
FORT BRAGG, NC 28307-5000

AOSO-SFB-SN-CC 12/08/97

MEMORANDUM FOR Steven Morris

SUBJECT: Maintenance Request

Reference: Memorandum For Whom It May Concern, dated 14 NOV 97, Subject: Transportation of U.S. Army soldiers traveling under official government orders.

Reference: Documents: Firearms Delivered to Plant; File No. 012699 to 012709.

Reference: Phone conversation between SGM Ervin and Steven Morris on 08 DEC 97.

1. This unit requests the Remmington Factory replace the barrels on the weapons listed in the above references.

2. The round count for these weapons averages 9,700 rounds and will exceed 10,000 rounds by the end of February 1998. December is the only opportunity this unit has to submit these weapons for maintenance.

3. The points of contact for this memorandum are the undersigned and MAJ Campbell at (910)432-3632.

ROBERT J. ERVIN
SGM, USA
Company Sergeant Major