Model

Action

*Includes 1 in chamber.

Order No.

Capacity

Barrel Length

M - 24 CONTRACT # DAAA21-87-C-0086 GUN SERIAL # C6335566					
01	PERATION	DATE	INT		
#	NAME	DELLE	7117		
575- 580	ASSEMBLY 2	26	FB		
600	PROOF 21	29	Pul		
615	MAGNAFLUX BARREL	7/3/881	spe.		
	MAGNAFLUX BOLT	7/3/85	ppe.		
620	COATING				
625 <i>-</i> 630	FINAL ASSEMBLY		4 (2)		
635	TEST				
640	TARGET				
	FIRING PIN INDENT				
660	PACK		i i		

SCOPE # 1212

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # ((225506

	OP.#	OP. NAME	READINGS	DATE	IAITINI
	575 &	Assemble Action			
	580	and stock			
	600	Proof			
	607	Check Headspace			
	610	Dis-assemble gun			
	612	Magnaflux Barrel			
	012	Action			
		Magnaflux Bolt			
	615	Rollmark Caliber			
	617	Drill & Tap Sight Holes			
	618	Polish Barrel			
	620	Apply Coatings			
	020	(Barrel Action)			
·					
		Apply Coatings (Bolt)			
	625	Final Assembly A)Clean inside of		\ \\ \\ \/ \/ \\ \\ \\ \\ \\ \\ \\ \\ \\	
		Bolt Assembly		8/23/88	1 HAL
		B) Inspect Rear Firing			1
		Pin Hole for Chamfer		~//	
		in Bolt Head		8/23/88	AU
· ·		C) Inspect Ejector Hole			1
	1	for Chamfer	1	0/10	

OVER

·				
OP.#		READINGS	DATE	INITIM
625	D) Oil Firing Pin Ass'y	ı	8/23/88	KW
cont.	E) Adjust Trigger Pull to Min. Setting and Stake		25aug 88	Jy Hole
	F) Safety on Force	6 6 6	250488	July 3
·	G) Safety off Force	3.75 3.75 3.79	5 25aug88	J.44 D.S.
	H) Trigger Pull Test & Retainabilty		25 aug 88	Ju. +94. 2.
	I) Firing Pin Indent	:022 :022 :022	250Ug88	gutbis.
	J) Assemble Stock		8/25/88	RW
	K) Assemble Swivel Studs			
	L) Attach Front & Rear Sight Assemblies		8/25/88	RW
	M) Iron Sight Alignment		96/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/2/88	RW
·	0) Attach Scope to Rifle	64R 92L 48E	9/2/88	Ru
	P) Detach & Attach Scope 20 times	W1x046F 65 R	9/8/88	W. B.
640	Gallery Target & Test	13,20	9/9/88	A.C.
	A) Optical Clearity of Sc	ope . OF		
645	Inspect for Live Ammo		2/2/88	A.C.
655	Final Inspection A) Headspace	ok	9/30/88	9021
	B) Trigger Pull	OK.	9/30/88	212
	C) Function	Ok	9/30/88	20.26
660	Pack		10-24-88	95.2.

CENTRODIAL DISTANCE CALCULATIONS FOR RIFLE # C6225506

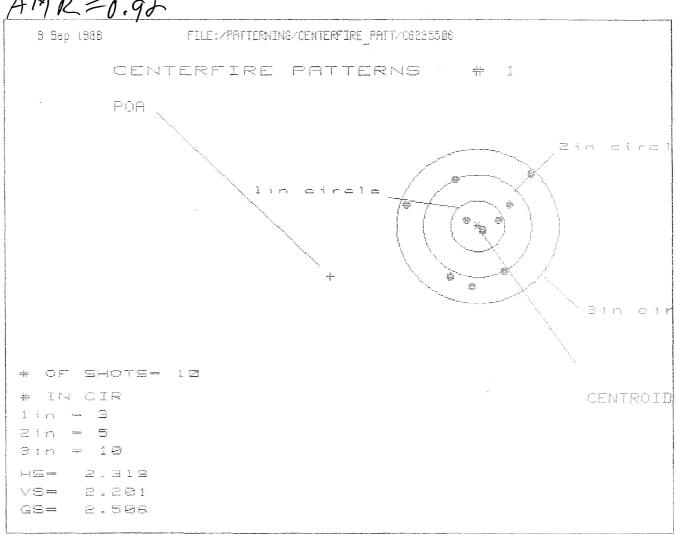
CENTROIDAL DISTANCES

Ø TO 1 2.887Ø6 1 TO 2 .195489 1 TO 3 1.39547 1 TO 4 .91337 1 TO 5 .72Ø731

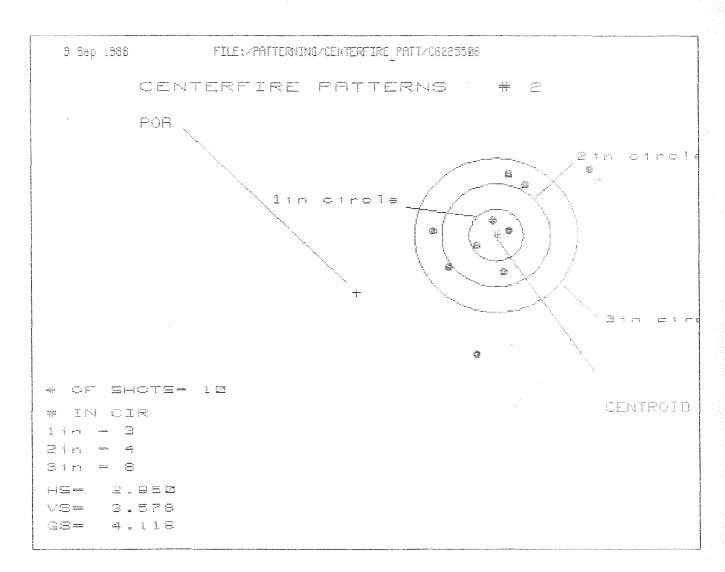
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: 2.4408
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .5298
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 2.49764

THE AMR FOR THIS RIFLE IS: .92

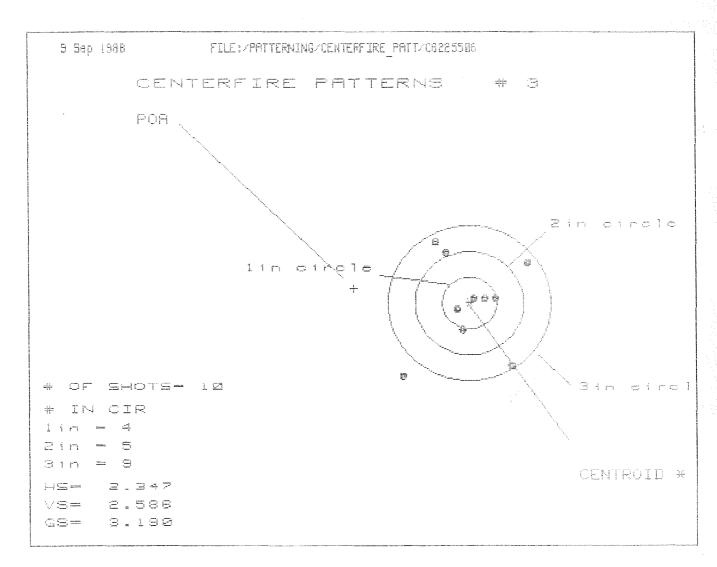
AMR=0.92



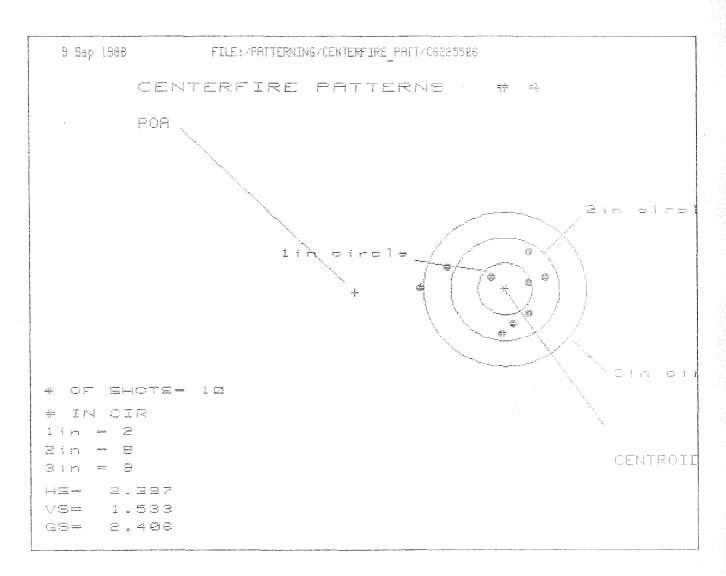
PATTERH #	3 11			
SHOTS (BEST OF)	ž	10	9	8
MAXIMUM X	2 5	.994	.668	.516
MINIMUM X	3	-1.325	-1.215	562
MAXIMUM Y	2	1.062	. 994	1.059
MIRIMUM Y	g 1	-1.139	-1.021	956
CENTROID X	\$ #	2.716	2.606	2.758
CEHTROID Y	£	.979	.861	.795
POA TO CENTROID in	: 1	2.887	2.744	2.870
MIN RADIUS	Ē	.130	.230	.139
MEAN RADIUS	5	.854	.802	.715
MAX RADIUS	£	1.454	1.324	1.137
HORIZONTAL SPREAD	2 5	2.319	1.883	1.078
VERTICAL SPREAD	± ±	2.201	2.015	2.015
EXTREME SPREAD	5 2	2.506	2.251	2.031
MUMBER IH ONE IH	CH CIRCLE	=	3	
HUMBER IH TWO IN	CH CIRCLE	=	5	
NUMBER IN THREE IN	CH CIRCLE	=	10	



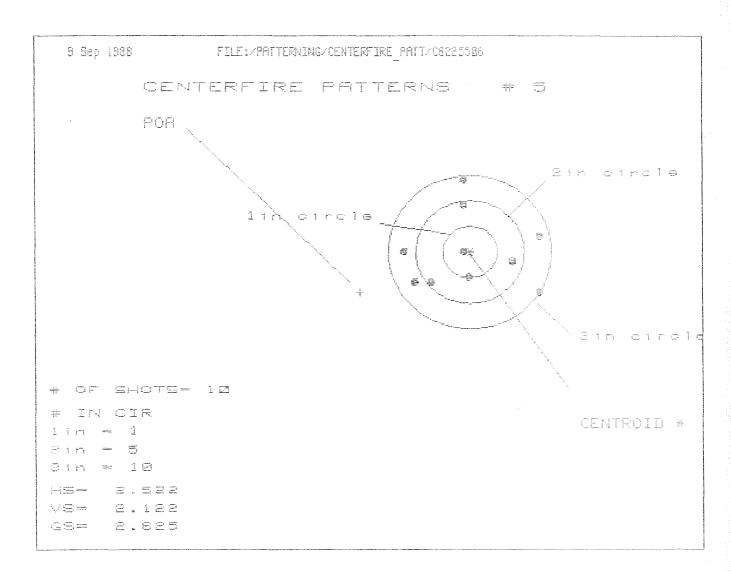
PATTERN #	\$			
SHOTS (BEST OF)	Ē	10	9	8
MAXIMUM X	į.	1.707	1.671	.710
MINIMUM X	3	-1.143	-1.179	971
MAKIMUM Y	5	1.244	.985	1.092
MINIMUM Y	ž	-2.334	924	801
CENTROID X	<u>:</u>	2.570	2.606	2.398
CEHTROID Y	5	1.109	1.368	1.245
POA TO CENTROID in	: :	2.799	2.944	2.702
MIH RADIUS	3 2	.257	.124	.136
MEAH RADIUS	# #	1.069	.912	.761
MAX RADIUS	± ±	2.357	1.939	1.168
HORIZONTAL SPREAD	5	2.850	2.850	1.681
VERTICAL SPREAD	z z	3.578	1.909	1.893
EXTREME SPREAD	<u> </u>	4.116	3.182	2.161
NUMBER IN ONE IN	CH CIRCLE	hours secon	3	
NUMBER IN TWO IN	CH CIRCLE	errina Maria	1	
HUMBER IN THREE IN	CH CIRCLE	=	8	



PATTERN #	5	-3		
SHOTS (BEST OF)	± ±	10	9	S
MAKIMUM X	÷	1.080	.939	1.016
MINIMUM X	# #	-1.267	806	729
MAXIMUM Y	± 2	1.195	1.041	.868
MINIMUM Y	=	-1.391	-1.386	825
CENTROID X	.	2.129	2.270	2.193
CENTROID Y		287	133	.041
POA TO CEMTROID in	n 2	2.148	2.274	2.193
MIN RADIUS	± .	.092	.121	.276
MEAN RADIUS	*	.871	.744	.680
MAX RADIUS	u z	1.881	1.517	1.133
HORIZONTAL SPREAD	8- 2-	2.347	1.745	1.745
VERTICAL SPREAD	<u>.</u>	2.586	2.427	1.692
EXTREME SPREAD	* 3	3.190	2.813	1.796
NUMBER IN ONE IN	CH CIRCLE	=	4	
MUMBER IN TWO IN	CH CIRCLE	=	5	
NUMBER IN THREE IN	CH CIRCLE	=	g,	



SHOTS (BEST OF): 10 9 8 MAXIMUM X: .783 .604 .444 MINIMUM X: -1.614 -1.276633 MAXIMUM Y: .683 .685 .745 MINIMUM Y: .850848788 CENTROID X: .2.765 .2.944 3.104 CENTROID Y: .067 .065 .005 POR TO CENTROID in.: .2.766 .2.945 3.104 MIN RADIUS: .397 .281 .196 MEAN RABIUS: .397 .281 .196 MEAN RABIUS: .824 .694 .574 MAX RABIUS: .1.614 1.365 .876 HORIZONTAL SPREAD: .2.397 1.880 1.077 VERTICAL SPREAD: .2.397 1.880 1.612 NUMBER IN ONE INCH CIRCLE = .2 NUMBER IN TWO INCH CIRCLE = .2	PATTERN #	ř			
MINIMUM X : -1.614 -1.276633 MAXIMUM Y : .683 .685 .745 MINIMUM Y :850848788 CENTROID X : 2.765 2.944 3.104 CENTROID Y : .067 .065 .005 POR TO CENTROID in.: 2.766 2.945 3.104 MIN RABIUS : .397 .281 .196 MEAN RABIUS : .824 .694 .574 MAX RABIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTRENE SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	SHOTS (BEST OF)	5 2	10	9	8
MAXIMUM Y : .683 .685 .745 MINIMUM Y : 850 848 788 CENTROID X : 2.765 2.944 3.104 CENTROID Y : .067 .065 .095 POA TO CENTROID in.: 2.766 2.945 3.104 MIN RABIUS : .397 .281 .196 MEAN RABIUS : .824 .694 .574 MAX RABIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD 1.533 1.533 1.533 EXTREME SPREAD 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MAXIMUM X	± -	.783	.604	. 444
MINIMUM Y :850848788 CENTROID X : 2.765 2.944 3.104 CENTROID Y : .067 .065 .005 POR TO CENTROID in: 2.766 2.945 3.104 MIN RADIUS : .397 .281 .196 MEAN RADIUS : .824 .694 .574 MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTRENE SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MINIMUM X	£	-1.614	-1.276	633
CENTROID X : 2.765 2.944 3.104 CENTROID Y : .067 .065 .005 POR TO CENTROID In.: 2.766 2.945 3.104 MIN RADIUS : .397 .281 .196 MEAN RADIUS : .824 .694 .574 MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTREME SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MAXIMUM Y		.683	.685	.745
CENTROID Y : .067 .065 .005 POA TO CENTROID in.: 2.766 2.945 3.104 MIN RADIUS : .397 .281 .196 MEAN RADIUS : .824 .694 .574 MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTREME SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MIHIMUM Y	<u>.</u>	850	848	788
POR TO CENTROID in.: 2.766 2.945 3.104 MIN RADIUS : .397 .281 .196 MEAN RADIUS : .824 .694 .574 MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTREME SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	CENTROID X	±	2.765	2.944	3.104
MIN RADIUS : .397 .281 .196 MEAN RADIUS : .824 .694 .574 MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTRENE SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	CENTROID Y	5 <u>4</u>	.067	.065	.005
MEAN RADIUS : .824 .594 .574 MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTREME SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	POA TO CENTROID in		2.766	2.945	3.104
MAX RADIUS : 1.614 1.365 .876 HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 1.533 EXTREME SPREAD : 2.406 1.898 1.612 NUMBER IN ONS INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MIN RADIUS	± 2	.397	.281	.196
HORIZONTAL SPREAD : 2.397 1.880 1.077 VERTICAL SPREAD : 1.533 1.533 EXTREME SPREAD : 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MEAN RADIUS	<u> </u>	.824	.594	.574
VERTICAL SPREAD: 1.533 1.533 1.533 EXTREME SPREAD: 2.406 1.898 1.612 NUMBER IN ONE INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	MAX RADIUS	# #	1.614	1.365	.876
EXTREME SPREAD: 2.406 1.898 1.612 NUMBER IN ONS INCH CIRCLE = 2 NUMBER IN TWO INCH CIRCLE = 8	HORIZONTAL SPREAD	3 2	2.397	1.880	1.877
NUMBER IN ONS INCH CIRCLE = 2 · NUMBER IN TWO INCH CIRCLE = 8	VERTICAL SPREAD	± =	1.533	1.533	1.533
NUMBER IN TWO INCH CIRCLE = 8	EXTREME SPREAD	<u>u</u>	2.406	1.898	1.612
-	NUMBER IN ONE IN	OH CIRCLE	man Janu	2	
BRIMBES IN TUSCE INCU CISCLE _ S	NUMBER IN TWO IN	OH CIRCLE	many many	8	
MONDER IN INSECTION CIRCLE = 3	NUMBER IN THREE IN	CH CIRCLE	==	9	



PATTERN #	3 6	The state of the s		
SHOTS (BEST OF)	- -	10	9	8
MAXIMUM X	2 2	1.268	1.405	1.413
MINIMUM X	3	-1.254	-1.113	-1.105
MAXIMUM Y	2 2	1.375	1.292	.961
MINIMUM Y	ž E	747	699	538
CEHTROID X	5 8	2.023	1.882	1.874
CENTROID Y	ž	.781	.864	.703
POR TO CENTROID in		2.169	2.071	2.002
MIN RADIUS	2 2	.135	. 029	.148
MEAN RADIUS	4	.982	.910	.851
MAX RADIUS	2	1.472	1.430	1.478
HORIZONTAL SPREAD	20	2.522	2.518	2.518
VERTICAL SPREAD	a h	2.122	1.991	1.499
EXTREME SPREAD	: -	2.625	2.545	2.545
NUMBER IN OHE IN	CH CIRCLE	African Name	1	
NUMBER IN TWO IN	CH CIRCLE	- 1989s - 1994	er L	
HUMBER IN THREE IN	CH CIRCLE	minut mass	10	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN INITIAL & CYCLE TESTS

2.50#± .50# 3.00#± .75# 4.00#±1.00# SERIAL NO. <u>Clo22550</u>(

DATE 35 aug 88

TESTER Q. J. J. Z.

	2.50# INITIAL	2.50# AFTER 50 CYCLES		TEST & SET 2.50#	COMMENTS
PULL #1	2.57	2.5/	2.64	2,12	MIN. SETTING,
PULL #2	2.50	2.50	2.06	2-25	NO AVG. OF 5
PULL #3	2.55	2.55	253	2-20	READINGS ACCEPT-
PULL #4	2.54	2.50	2.64	2,03	ABLE LESS THAN 2#
PULL #5	2.51	2.54	251	2-04	
TOTAL	12.63	12.60	12.98	10.64	
AVG.	21526	2.52	2.596	2.128	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.46	
PULL #2	3,28	3.42.	
PULL #3	3,34	349	
PULL #4	3,27	3.42	
PULL #5	3.29	3,43	
TOTAL	1641	10,22	
AVG.	3.2 %	3444	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4//	4.16	·	4.19
PULL #2	4.00	416		4.16.
PULL #3	4.07	4.20		4.13
PULL #4	403	4.26.		416
PULL #5	4,07	4.28		422
TOTAL	20.34	2/1/2		20.79
AVG.	4.068	4.244		4.158

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225506 13 Apr 1998

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THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0674
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .8062
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .809012
```

THE AMR FOR THIS RIFLE IS: 1.047

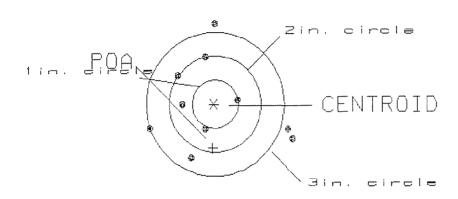
CENTROIDAL DISTANCES

Ø TO | .913198 1 TO 2 .398848 1 TO 3 .551951 1 TO 4 .160112 1 TO 5 .180936

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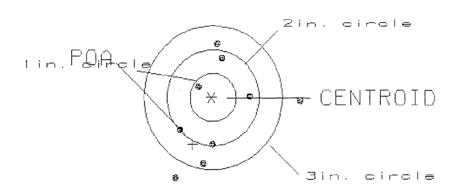
PATTERN #: 🗆 1		
POA TO CENTROI!	D:	.913
MIN RADIUS	:	.532
MEAN RADIUS	;	1.173
MAX RADIUS	:	1.866
CENTROID X	:	.019
CENTROID Y	:	.913

13 Apr 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6625506 CENTERFIRE PATTERN # 1



PATTERN #: □ 2	<u> </u>	
POA TO CENTRO!	ID:	1.059
MIN RADIUS	:	.359
MEAN RADIUS	:	1.295
MAX RADIUS	:	2.755
CENTROID X	:	.413
CENTROID Y	:	. 975

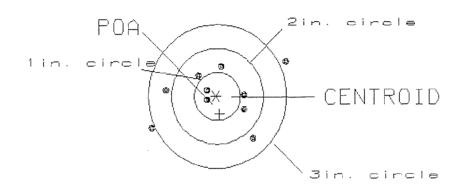
FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6625506 13 Apr 1998 CENTERFIRE PATTERN # 2



OF SHOTS= 10 # IN CIRCLE HS = 2.76İ US= 4.24 4 GS= 4.24

PATTERN #: 🗆	3 🗆	
POA TO CENTRO	ID:	.379
MIN RADIUS	:	.265
MEAN RADIUS	:	.853
MAX RADIUS	:	1.648
CENTROID X	:	080
CENTROID Y	:	.370

13 Apr 1998 FILE:/Hpbasic/Accuracy/Potterning/Centerfire_Pott/C6625506
CENTERFIRE PATTERN # 3

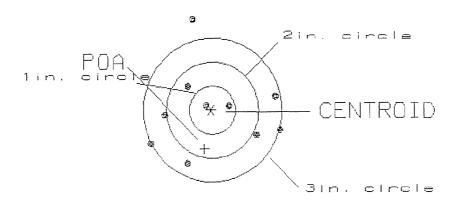


OF SHOTS= 10 # IN CIRCLE

HS= 2.96 2 VS= 1.59 6 GS= 3.28 8

PATTERN #: 0 4		
POA TO CENTROI		.819
MIN RADIUS	:	.186
MEAN RADIUS	:	1.101
MAX RADIUS	:	1.905
CENTROID X	:	.139
CENTROID Y	:	.807

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6625506
CENTERFIRE PATTERN # 4

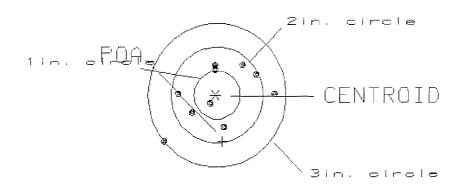


US= 3.01 3 GS= 3.02 8

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER KINZER V. REMINGTON

PATTERN #:	5 0	
POA TO CENT	ROID:	.978
MIN RADIUS	:	.278
MEAN RADIUS	:	.811
MAX RADIUS	:	1.504
CENTROID X	:	154
CENTROID Y	:	.966

13 Apr 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6625506 CENTERFIRE PATTERN # 5



OF SHOTS= 10 # IN CIRCLE

HS= 2.38 2 VS= 1.69 6

GS= 2.62 9

03/17/98 0 accessories H	ARD CASÉ SCOPI - FR 1ST SFG AIBOI UNIT 35123	W/STUI	NEW SERIAL NO. COPE BASE DS, SWIVELS	MBER MODEL AN 700 SOFT CA:	7.62	NATO ING STRAP
03/17/98 0 ACCESSORIES H	3/17/98 ARD CASE SCOPE - FR 1ST SFG AIBOUUNIT 35123	C622550 E MNTS	COPE BASE	700	7.62	
L	PR 1ST SFG AIBO UNIT 35123		7 15 7 15 VV J. 9 has has ha			TIME BUILDING
L	PR 1ST SFG AIBO UNIT 35123	RNE		SHIP TO);	
ACCOUNT NUMBER	OKINAWA JAPAN SAN FRANSICO JAPAN -		96376 NO:185169	TINU NINO I NAZ IAGAL	ST SFG AI 35123 AWA JAPAN FRANSICO V	
	ACCOUNT NUMBER N/C		٦	PROM. DAT	E ESTIMATE	1
		WAITE]			UPS"
BUN CONDITION						REPAIR CHARGE
_ NEW ☐ LIGHTLY WORN	* The state of the					EXCISE
LIGHTLY WORK						INSURANCE
						UPS
VERY WORN						PARCEL POST
UNREPAIRABLE						TOTAL
MARRED	CDA1 ALAMA ELLI	MOTION	ALCO!	10:07	IT IA	ISPECT
CUSTOMER CONC	ERN AMMO FU	NCTION F	INISH ACCU	JRACY F	11	157201
RIGGER GROUP	<u> </u>			1 E1 -	-2 -	
BOLT ASSY.	, 83) file		
BARREL ASSY.		:	1 D	, 44		
REC. ASSY.	. BS		502	i fra	r .	
VOOD		6		jes		
METAL		U2				
AIN FAULT						
	was and the second seco				·····	

ARTS			COMMENTS			
	. 1	1				
9600	3 BARRES V	REPLACE	MENT			
	4					
7600	5 BOLT	Assy				
-	5	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	5-11			
3410	DEORE TO LE	20 AOLD	Las		***************************************	
B 120 B	un & Tory	>			***************************************	
1 CYIN	- Wh 4 (65)	-				
			REPAIRMAN PRO	OF CLEAN	TEST	TARGET P
			GALLERY TESTER DAT	E DATE	DATE	DATE

addressed to:

Remington Arms Co., Inc. ATTN: Fabricated Products Dept. 14 Hoefler Avenue Ilion NY 13357-1816

BOA No. DAAA09-92-C-0834

After the repair is completed, the items will be returned to the originating unit.

g. In the event US Registered Mail is not available, shipment of SWS must be accomplished through the use of the Defense Transportation System (DTS) and requires Category IV Transportation Protective Service (TPS) in transit. The defective SWS must be shipped to the following address:

Commander
Anniston Army Depot
ATTN: Transportation Officer
Mark For: SDSAN-DSP-WD Bldg 112
Anniston AL 36201-5030

UIC: W31G1Y DODAAC: W31G1Z

After the repair is completed, the SWS will be returned to the originating unit. OKINAWA JAPAN

h. Reportable under DODSASP in accordance with chapter 4, AR 710-3, entitled "Asset and Transaction Reporting System." The DODAAC to be used for shipment to Remington Arms Co. Inc. is CMAH2W. "Important" - These procedures do transfer the accountability of the weapon from the unit to ACALA, and DODSASP reporting is required. The exception to reporting in AR 710-3, chapter 4-11, "does not" apply, since this is a national maintenance point contract and not a repair and return evacuation.

i. For PERMANENT TURN-IN of the M24, units must turn in complete system, (rifle, scope, cases, deployment kit, etc). The units must bring system back up to standards, prior to

JAPAN GUN CG223506

Mike Parks 455-083

VI 9-1005-306-10

7 SAFETY/FUNCTION CHECK

WARNING

Before performing the safety/function check, make sure the rifle is clear/unloaded.

If the below listed safety/function checks perform as indicated, rifle is mission ready. If the tecks do not perform as indicated, turn the complete weapon system in to the proper maintenace/supply channel for return to the contractor. (See Chapter 3, Section IV, Preparation For nipment).

With the bolt closed and the firing pin in the most forward position, safety will not go to fe position.

Pull up on the bolt handle to cock rifle. Pull bolt to the rear.

Close the bolt.

Put safety in safe position.

Pull trigger. Firing pin head will not move forward.

Put safety in fire position.

Pull trigger. Firing pin head will move forward. A click should be heard.

14

3-8 STORAGE

TM 9-1005-306-10

a. When, rifle is to be stored in the system case, ensure the chamber and magazine are free of any rounds of ammunition and rifle is cleaned and lubricated as per instructions (see para 2-7 and 3-1).

Ensure there is no live ammunition in the area.

The bolt will be in the closed position.

d. Pull the trigger to release spring tension on the firing pin spring.

NOTE

The preferred method of storage is in a vertical position with the barrel down.

SECTION IV PREPARATION FOR SHIPMENT

3.9 PACKAGING FOR SHIPMENT

WARNING

Under no circumstances should the SWS be shipped while it still contains live ammunition, either in the component carrying case or in the weapon itself.

3-15

9-1005-306-10

Ensure that no ammunition is present in the weapon by following the procedures for any the weapon found in para 2-7: Ensure rifle and all components of M24 SWS are clean.

Completely fill out DA Form 2407 in accordance with the instructions provided in DA PAM 750 entitled "The Army Maintenance Management System" (TAMMS). Detail the required tenance action as thoroughly as possible in block 15 of DA Form 2407.

Send one copy of "Receipt Copy 1" of DA Form 2407 and one copy of "U.S. Registered Return Receipt Requested". The Return Receipt should only contain the description "M24" he system serial number. Mail to:

Commander

U.S. Army Armament Munitions and Chemical Command

ATTN: AMSMC-PCW-C Bldg. 10 Picatinny Arsenal, NJ 07806-5000

Place copies 2 thru 5 of DA Form 2407, along with an operator's manual, inside the system

NOTE

Ensure that all major components of the SWS (i.e. rifle, day optic sight, detachable (iron) sights, carrying case for the sighting systems, deployment kit case, cleaning kits, and operator's manual) have been placed inside the system case. It is understood that small low dollar components (i.e. dust cover, key, socket head screw, etc.) may be missing; however, it is still the responsibility of the user to ensure these items are on requisition to replenish the system.

NOTE

The contractor has been advised to return any incomplete system, not containing all major components, to the orginator without performing the required maintenance. Repairs will not be performed until the entire system is returned to the contractor.

Ensure that the four (4) remaining copies of DA Form 2407 are inside the system case before closing and latching the cover shut. Repairs cannot be made unless the deficiency is identified on DA Form 2407.

Personal effects shall not be included with the SWS when it is returned for repair.

- e. Close the sytem case cover and latch it shut.
- f. Place the system case (approximate dimensions $51'' \times 18'' \times 13\cdot 3/4''$) into a fiberboard box (see Appendixes A and D).
- Place the soft rifle carrying case into the fiberboard box on top of the system case.
- b. Close the fiberboard box and seal all seams and joints with tape (see Appendixes A and D).

3-17

O MARKING FOR SHIPMENT

Mark in accordance with MIL-STD-129

Shipment of any defective SWS within the Continental United States (CONUS) must be amplished through the use of "U.S. Registered Mail, Return Receipt Requested". The defective SWS must be shipped to the following address:

Remington Arms Co., Inc. ATTN: Custom Shop 14 Hoefler Avenue Ilion, NY 13357

BOA No. DAAA21-87-G-0001

or the repair is completed the SWS will be returned to the originating unit through "U. S. istered Mail, Return Receipt Requested".

NOTE

Per US Postal Regulations the weight per shipment shall not exceed 70 pounds. A complete M24 SWS weighs approximately 60 pounds.



c. Shipment of any defective SWS from OUTSIDE of the Continental United States (OCONUS) must be accomplished through the use of the Defense Transportation System (DTS) and requires Category IV Transportation Protective Service (TPS) in transit. The defective SWS must be shipped to the following address:

Commander
Anniston Army Depot
ATTN: Transportation Officer
Mark For: SDSAN-DSP-WD Bldg. 112
Anniston, AL 36201-5030

UIC: W31G1Y DODAC; W31G1Z

After the repair is completed the SWS will be returned to the originating unit through Anniston Army Depot.

3-11 DOD SMALL ARMS SERIALIZATION PROGRAM (DODSASP)

Reportable under DODSASP in accordance with Chapter 4 AR 710-3 entitled "Asset and Transaction Reporting System". The DODAC to be used for shipment to Remington Arms Co., Inc. is "CMBBAN".

3-19/(3-20 Blank)

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- excess), directing shipment to Remington Arms Co. Inc.
- (4) The SWS will be returned to the unit using the document number from the AOE.
- b. For OCONUS units without access to US Registered Mail for both shipping and receiving weapons:
- (1) The procedures for the units are the same as for CONUS units.
- (2) ACALA will respond with an FTR directing shipment of the SWS to Anniston Army Depot, W31G1Z.
- (3) ACALA will direct Anniston to ship the SWS to Remington for repair.
- (4) When the SWS is returned to Anniston, the ACALA item manager will direct shipment of the SWS to the unit, using the document number from the AOE.
- c. For all repair requirements, the following procedure must be used:
 - " DO NOT SUBMIT THESE TRANSACTIONS THRU AUTODIN "
- (1) The FTE and AOE may be phoned into ACALA, AMSTA-AC-MCI-DD, DSN 793-4377 or commercial (309) 782-4377.
 - (2) Fax the above transactions to DSN 793-4346.
 - (3) Electronic Mail < JWILSON@RIA-EMH2.ARMY.MIL>.
- d. The above procedures will transfer the accountability of the SWS from the unit to the wholesale system. The SWS will not be repaired and returned to the unit unless the above procedures are followed. Regardless of how the weapon is delivered to the contractor, these procedures "must" be followed.
 - e. Mark in accordance with MIL-STD-129.
- f. Shipments must be accomplished through the use of "US Registered Mail, Return Receipt Requested." The shipment must be

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From:

Bill Brelinski

Remington Arms Ilion,NY 13357

315-895-3244

Date

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Date sent:

Mon, 8 Dec 1997 07:13:49 -0600

From:

TMCANDRE@ria-emh2.army.mil

Subject:

Turn-in Procedures for M24 Sniper Weapon System

To:

SFIPBO@TORII-emh1.army.mil

Chief Carter - following are the turn in procedures for the M24 SWS. Tara

TURN-IN PROCEDURES FOR M24 SNIPER WEAPON SYSTEMS (SWS) REQUIRING CONTRACTOR REPAIR

The following offline procedures must be used for returning M24s for contractor (Remington Arms Co. Inc.) repair. If the procedures are not complied with, complied with who? the repair of your weapons will be delayed until required data is provided. Compliance with these procedure requirements are being emphasized to the contractor. Units which do not comply upon request, will be reported to the Provost Marshal.

- a. For CONUS units and those OCONUS units with access to US Registered Mail Service for both shipping and receiving weapons:
- (1) When it is determined that a SWS requires repair above operator level, notify the installation accountable property officer.
- (2) The installation accountable property officer will process an FTE (Report of Excess) and an AOE (Requisition with Exception Data) IAW the Materiel Returns Program as detailed in the Requisition Receipt and Issue System, chapter 7, AR 725-50, 19 Oct 90. Exception data is serial number of SWS, document number of FTE and point of contact to include commercial and/or DSN phone number.
 - (3) ACALA will respond with an FTR (reply to report of

shipment. Report of discrepancy will be filed, addressing any shortages.

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U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

ORIGINAL

B/L M1741913 SHEET NO. 2 OF 4

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading-Original, or SF 1203, U.S. Government Bill of Lading--Privately Owned Personal Property--Original.)

ISSUING OFFICE (Name and complete address)
DEF DIST DEPOT ANNISTON, AL
ANNISTON AL 36201-4199

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		IGNOR, DDAA TEL AC 205 235-6031 OR DDAA DUTY OFFICER AC 205 235-6222, AS SOON AS POSSIBLE. CARRIER MUST ANNOTATE SEAL CHANGES ON GBL. APPLICATION OF SHIPPER SEAL(S) DOES NOT CONSTITUTE A REQUEST FOR EXCLU SIVE USE OF VEHICLE."					
		* DROMEDARY SERVICE REQUESTED *			<i>j</i>	,	
		** SATELLITE MOTOR SURVEILLANCE SERVICE (SM) REQUESTED. IN THE EVENT OF SYSTEM FAILURE, DRIVERS MUST IMMEDIATELY NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DTTS AT 1-800-826-0794. DRIVER MUST SUBSEQUENTLY PROVIDE DTTS A TELEPHONIC LOCATION/STATUS REPORT EVERY (4) HOURS, WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION. **					
		"RELEASED VALUE NOT EXCEEDING \$2.50 PER POUND."					

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

ORIGINAL | B/L | M1741913 | SHEET NO. | 3 OF 4

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading—Original, or SF 1203, U.S. Government Bill of Lading—Privately Owned Personal Property—Original.)

ISSUING OFFICE (Name and complete address)
DEF DIST DEPOT ANNISTON, AL
ANNISTON AL 36201-4199

CKAGES	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible;	WEIGHT*	FOR USE C	F BILLING	CARRIER ONL
). KIND	(Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	(Founds Only)	Services	Rate	Charges
	CARRIER TO NOTIFY DDAA TEL AC 205 235-6031 & CONSIGNEE TEL AC *SEE BELOW IMMEDIATELY IF SHPMT DELAYED ENROUTE BECAUSE OF ACCIDENT-INCIDENT.AFTER DUTY HRS CONTACT DDAA DUTY OFFICER AC 205 235-6222 & CONSIGNEE DUTY OFFICER TEL *SEE BELOW IF NEITHER CAN BE REACHED, CONTACT MTMC HOTLIN E NR 1-800-524-0331-WESTERN AREA 1- 800-435-4566. USE HOTLINE NR TO OBTAIN SAFE HAVEN OR REGUGE INST IF A CIVIL DISORDER, NATURAL DISASTER, CARRIER STRIKE OR OTHER EMERGENCY. SHIPPER TO LOAD CONSIGNEE TO UNLOAD ** USE OF SIGNATURE AND TALLY RECORD REQUESTED. DD FORM 1907 FURNISHED TO CARRIER. ** SPECIAL INTRUCTIONS				
1 MW	DELIVERY DURING NORMAL WORKING HOUR S MONDAY THRU FRIAY EXCEPT LEGAL HO LIDAYS. USPFO NY 914-737-4769 D.O. SAME FIREARM PARTS NOI DIMS: LEN: 48 WID: 48 HGT: 27 NMFC 069300 SUB CUBE 36 21 82020000006D06D02421010122217011	158			
PPN - 1	TCN W31G1Z80297010XXX TP3 FOR Y00121 RDD PROJ	158			

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

ORIGINAL

00006764 B/L M1741913 NO. SHEET NO. 4

ISSUING OFFICE (Name and complete address)
DEF DIST DEPOT ANNISTON, AL ANNISTON

AL 36201-4199

4 OF

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading-Original, or SF 1203, U.S. Government Bill of Lading--Privately Owned Personal Property---Original.)

CKAGES	DESCRIPTION OF ARTICLES	WEIGHT*	FOR USE OF BILLING CARRIER ONLY			
O. KIND HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	(Pounds only)	Services	Rate	Charges	
	FREIGHT AND ACCESSORIAL CHARGES				į	
	LINE-HAUL CHARGE				\$825	
	DUAL DRIVER				\$825 213 223	
	SATELLITE MOTOR SURVEILLANCE				223	
			1			
	TOTAL ESTIMATED CHARGES				\$1261	
	TOTAL DOTTIMED CHARGED				31201	
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MAINTENANCE REQUEST For use of this form, see PAM 738-750; the proponent agency is DCSLOG	PAGE NO. OF PAGES REQUIREMENT CONTROL SYMBOL CONTROL NUM
AAAW SECTION I - CUSTOMER DATA	SECTION II - MAINTENANCE ACTIVITY DATA
UIC CUSTOMER 16. CUSTOMER UNIT NAME 1c. PHONE NO. 17. SEC. (A) 18. CUSTOMER UNIT NAME 18. CUSTOMER UNIT NAME 18. CUSTOMER UNIT NAME 18. CUSTOMER UNIT NAME	3a. WORK ORDER NUMBER (WON) 3b. SHOT 3c. PHON
IF INTRANSIT CUSTOMER. 2b. SAMS-2 UIC 2c. UTILIZATION CODE ENTER DATA IN BLOCKS	4a. UIC SUPPORT 4b. SUPPORT UNIT NAME
2b. AND 2c.	CALUDINATE DE DATA
PE MNT 6. ID 7. NSN	QUIPMENT DATA 15. FAILURE DETECTED DURING (Select on use V or X)
130 110050501524072136	A Scheduled C Test E Storage G Fight J Maintenance D Normal OP F Impection H Other
M24	16a. MILES/KILOMETERS (enter \(\nu \) or X)
REMINISTON 762mm SNIPER WEAPON	16d. LANDINGS 16c. AUTO- ROTATIONS (7. PROJECT PROCESSING (7. assigned) PROCESSING (7. assigned)
ORG WON 10b. EIC	19. IN WARRANTY? 20. LEVEL OF WORK (Select one - use F or X)
SERIAL NUMBER 12. QTY 13.PD	(enter Y or N) O Unit Level H Intermediate Special Repair Activity Intermediate D Deport
6 2 2 5 5 6 6	21. BUMPER NO./TAIL NO. 22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)
	23. PD AUTHENTICATING SIGNATURE
DESCRILE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND GNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs)	(Payroll Signature)
BOLT HANDLE BROKEN FROM BOUT	FRONT LEVS ON SCOPE IS CHIPPED
-	
Alac Con	
9/88 GUM PREPARATION INSTRU SECTION 1 TADAW GUM	CTIONS FOR THIS PAGE
SECTION I - ADAW COUL	SECTION III (cont'd)
(1) Block 1a. Enter UIC of submitting organization.	(11) Block 14. Leave Blank.
(2) Block 1b. Enter name of submitting organization.	(12) Block 15. Select one. Use a / or X to indicate when failure was detected.
(3) Block 1c. Enter number to be called when maintenance is completed.	(13) Block 16. Enter the accumulated usage data in block 16a through
(4) Block 2b, Enter UIC of supporting SAMS-2 if work is requested while in-transit and away from your support maintenance unit.	16c, when equipment is subject to usage reporting. (14) Block 17. Enter the project code if one has been assigned. If not,
(5) Block 2c. Enter equipment utilization code under which Materiel Condition	leave blank.
Status is reported. See SAMS Codes and Tables.	(15) Block 18. Leave blank (for DSU/GSU use.)
SECTION II	(16) Block 19. Enter a "Y" or "N" to indicate whether equipment is still
Leave blank, To be completed by the support maintenance DSU/GSU.	under manufacturer's warranty. (17) Block 20. Select one. Use a / or X to indicate the level of work to
SECTION III	be performed on equipment submitted. See SAMS Codes and Tables.
 Block 5, Enter the Type Maintenance Request Code. See SAMS Codes and Tables. 	(18) Block 21. Enter the bumper number or admin number assigned for
(2) Block 6. Enter ID associated with block 7. See SAMS Codes and Tables.	property control purposes to the equipment being submitted.
	(19) Block 22. Leave blank (for DSU/GSU use.) (20) Block 23. Enter the payroll signature of the CO or the CO's designated
(3) Block 7. Enter the NSN or stock number of the item being submitted.	(20) Block 23. Enter the payroli signature of the CO of the CO's designated
(3) Block 7. Enter the NSN or stock number of the item being submitted.(4) Block 8. Enter model of item being submitted.	representative when the priority designator is 01 - 10. For priority designators
(4) Block 8. Enter model of item being submitted.	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance.
(4) Block 8. Enter model of item being submitted.(5) Block 9. Enter noun/nomenclature of item being submitted.(6) Block 10a. Enter Work Order Number (WON) assigned when item submitted	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that
(4) Block 8. Enter model of item being submitted.(5) Block 9. Enter noun/nomenclature of item being submitted.(6) Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank.	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance.
 (4) Block 8. Enter model of item being submitted. (5) Block 9. Enter noun/nomenclature of item being submitted. (6) Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. (7) Block 10b. Enter EIC (left justify). 	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance. (22) Block 24a. Self-explanatory.
 (4) Block 8. Enter model of item being submitted. (5) Block 9. Enter noun/nomenclature of item being submitted. (6) Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. (7) Block 10b. Enter EIC (left justify). (8) Block 11. Enter serial number of item being submitted. 	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance. (22) Block 24a. Self-explanatory. Block 34a. Enter signature of submitter.
 (4) Block 8. Enter model of item being submitted. (5) Block 9. Enter noun/nomenclature of item being submitted. (6) Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. (7) Block 10b. Enter EIC (left justify). (8) Block 11. Enter serial number of item being submitted. (9) Block 12. Enter the quantity of items being submitted. (10) Block 13. Enter the maintenance priority designator determined from SAMS 	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance. (22) Block 24a. Self-explanatory. Block 34a. Enter signature of submitter. Block 34b. Enter Ordinal Date submitted (YYDDD). Block 35a. Enter signature of person accepting the maintenance
 (4) Block 8. Enter model of item being submitted. (5) Block 9. Enter noun/nomenclature of item being submitted. (6) Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. (7) Block 10b. Enter EIC (left justify). (8) Block 11. Enter serial number of item being submitted. (9) Block 12. Enter the quantity of items being submitted. (10) Block 13. Enter the maintenance priority designator determined from SAMS 	representative when the priority designator is 01 - 10. For priority designators 11 - 15, leave blank. (21) Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance. (22) Block 24a. Self-explanatory. Block 34a. Enter signature of submitter. Block 34b. Enter Ordinal Date submitted (YYDDD). Block 35a. Enter signature of person accepting the maintenance request.

RITA WILL ROTURN J	170/48
MAINTENANCE REQUEST For use of this form, see PAM 738-750; the proponent agency is DCSLOG	PAGÉ NO. NO. OF PAGES REQUIREMENT CONTROL SYMBOL CONTROL NUMBER
SECTION I - CUSTOMER DATA III. UIC CUSTOMER III. UIC CUSTOMER III. UIC CUSTOMER UNIT NAME III. UIC CUSTOMER UNIT NAME III. UIC CUSTOMER UNIT NAME	SECTION II - MAINTENANCE ACTIVITY DATA
2a. IF INTRANSIT CUSTOMER. ENTER DATA IN BLOCKS 2b. SAMS-2 UIC 2c. UTILIZATION CODE	3a. WORK ORDER NUMBER (WON) 3b. SHOP 3c. PHONE NO. 4a. UIC SUPPORT 4b. SUPPORT UNIT NAME
2b. AND 2c. SECTION III -	EQUIPMENT DATA
5. TYPE MNT 6. ID 7. NSN	15. FAILURE DETECTED DURING (Select on use ✓ or X) A Scheduled C Tex E Storage G Flight 1 Calibration
**CODE	B Handling D Normal OP F Inspection H Other
9. NOUN 12-1	
DEN 5701 712 Super WEADOLL	16d. LANDINGS 16e. AUTO- ROTATIONS 17. PROJECT 18. ACCOUNT CODE PROCESSING (ff assigned) CODE
10a. ORGWON 100 101	19. IN WARRANTY? 20. LEVEL OF WORK (Select one - use \(\nu \) or \(X \) (enter Y or \(N \))
II. SERIAL NUMBER 12. QTY 13.PI	D Unit Level H Informediate Special Repair Informediate Special Repair General Spt Activity Depot
H Malfunction description (for DSU/GSU use)	2 21. BUMPER NO. /TAIL NO. 22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND	23. PD AUTHENTICATING SIGNATURE (Payroll Signature)
DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs)	/
241. REMARKS T HANDLE BROKEN FROM BOOLT	I FORT LEVE ON SCOPE IS CHIPPED!
	REPORTABLE DATA
251 Shown Date 25c Mil Time 25a. STA 25b. ORD DATE 25c. Mil Time	4E 26. TECHNICAL REFERENCES
1 1 1 A DAY OUY 1 1	
	1
CUCTOD V. TICK	DECLUSION DATE.
27a. FILE 27b. 27c. 27d. TASK DESCRIPTION	REQUIREMENTS DATA 27c. QTY TO BE RPR CENTER 27g. 27h. MH FAILURE RNM/PROJ
INPUT TASK ACT RQD	TO BÈ RPR CENTER FAILURE CODE RNM/PROJ
SECTION VI - PA	RT REQUIREMENTS
28a. FILE 28b. 28c. 28d. RQD NSN OR PART NUMBER INPUT TASK ID ACT CD NO. 6	8c. 28f, QTY 28g, QTY 28h, 28i, 28i, STORAGE 28k, NM FAILURE LOCATION NOUN/ TO CS CODE INITIALS
	
	
SECTION VII - 29. QTY RPR 30. QTY CONDEMN 31. QTY NRTS 32. EVAC WON	COMPLETION DATA 33. EVAC UNIT NAME
<u> </u>	
SECTION VIII - A 34a. SUBMITTED BY 35a. ACCEPTED BY 36a. WORK STARTED BY	CTION SIGNATURES 1 370. INSPECTED BY 380. PICKED UP BY
34b. ORD. DATE 35b. 35c, ORD DATE 35d. MIL TIME 36b. 36c. ORD DATE ST/	36d. MIL TIME 37b, 37c, ORD DATE 37d. MIL TIME 38b, 38c, ORD DATE 38d. MIL TIME.
	EP 88 IS OBSOLETE COPY 2

INITIAL CUSTOMER OF	D ESTIMATING RE	-UNI						R 98-246	060
MLL									
	OPENED DATE CODE		LNUMBER	NEW SER	IAL NUMBER	MODEL AND GR		MATO	
ACCESSORIES	/13/78	60	6225506			700	7.62	OTAM	
FROM:						SHIP TO:			
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	COMMANDER 1ST BN 1ST 3 ATTN PROPER PSC 560 TOR	LA BOOK OL		6376		ATTN P	1ST SF	FG A UNIT 3 7 BOOK OFF1 3 STA. 96378	CER CA
L			CUST NO	1:19828	7 c.0.I) L		70010)
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VERY WORN								UPS	
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UNREPAIRABLE MARRED								TOTAL	
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CUSTOMER CONCER	RN AMMO	FUNCTION 81	FINIS	1 /	ACCURACY	FIT	il	NSPECT	
TRIGGER GROUP	7-1	82				<u> </u>	: F1	·····	
BOLT ASSY.		B3			······································	E2			
BARREL ASSY.		B4		D1		EE	. F3		
REC. ASSY.		85		D2		En	. F4		
WOOD			C1	D3		E5			
METAL			C2						
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			REP	KW	PROOF	DATE	DATE	DATE	PATTE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225506 19 Feb 1999

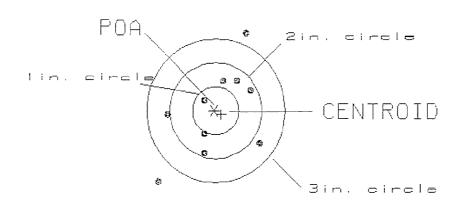
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1022
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0858
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .133441

THE AMR FOR THIS RIFLE IS: 1.156

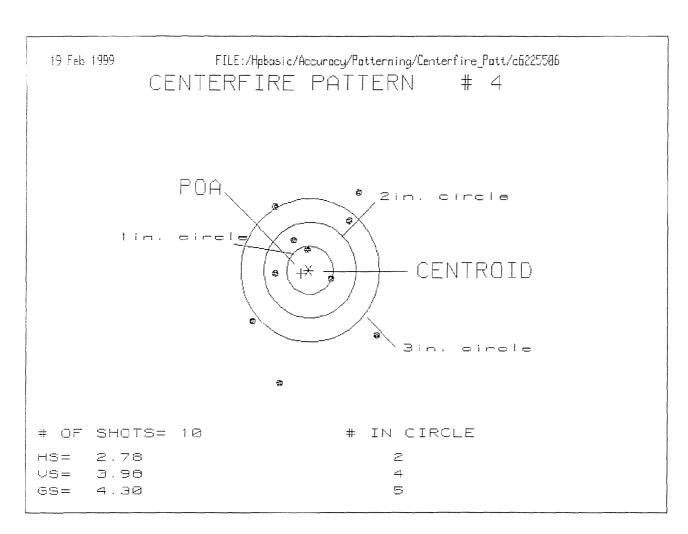
© TO 1 .52331 1 TO 2 .347207 1 TO 3 .523026 1 TO 4 .656766 1 TO 5 .561324

PATTERN #: [5 =	
POA TO CENTRO	ID:	.172
MIN RADIUS	:	.352
MEAN RADIUS	;	.992
MAX RADIUS	:	1.935
CENTROID X	:	152
CENTROID Y	:	.080

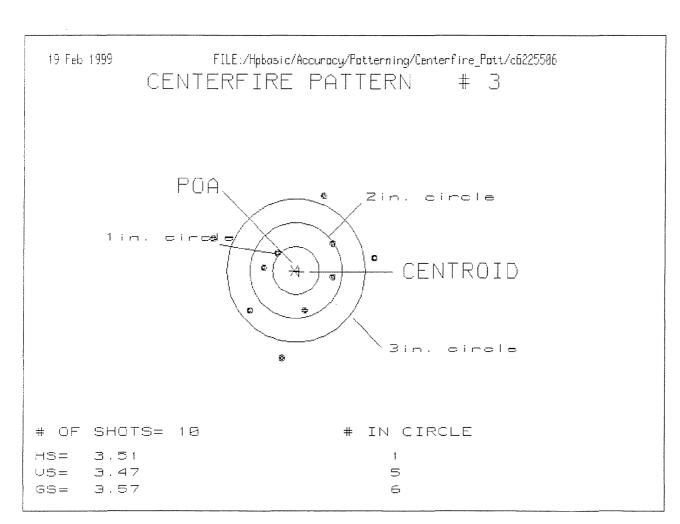
19 Feb 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225506
CENTERFIRE PATTERN # 5



PATTERN #: 0 4 7	
POA TO CENTROID:	.166
MIN RADIUS :	.458
MEAN RADIUS :	1.327
MAX RADIUS :	2.447
CENTROID X :	.152
CENTROID Y :	.068



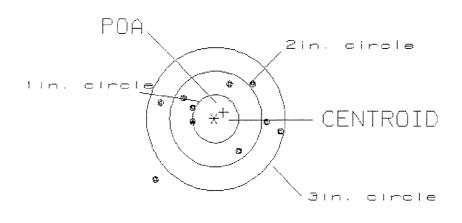
PATTERN #: [3	
POA TO CENTR	OID:	.102
MIN RADIUS	:	.488
MEAN RADIUS	:	1.240
MAX RADIUS	:	1.914
CENTROID X	:	097
CENTROID Y	:	.032



REMINGTON CENTERFIRE	ACCURACY	TEST	REMINGTON	TEST	LAB,	ILION,	Ν.Υ.

PATTERN #:		
PAILERN #:	. 4	
POA TO CENT	TROID:	.240
MIN RADIUS	:	.508
MEAN RADIUS	3 :	1.034
MAX RADIUS	:	1.818
CENTROID X	:	201
CENTROID Y	:	131

19 Feb 1999 F[LE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225506
CENTERFIRE PATTERN # 2

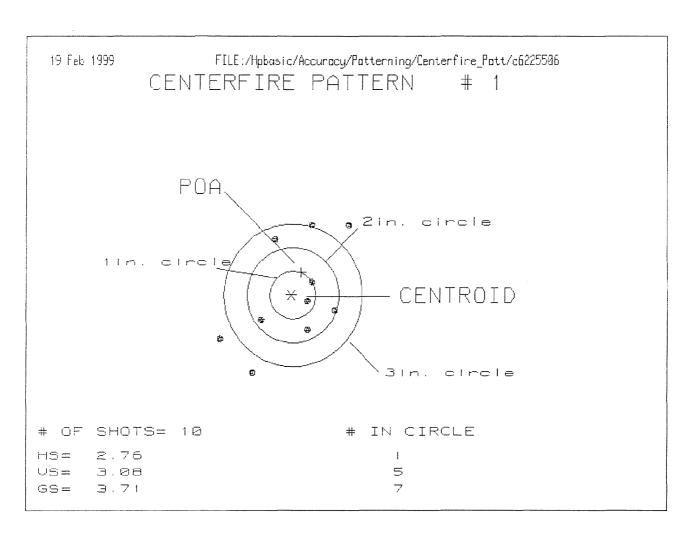


OF SHOTS= 10 # IN CIRCLE

HS= 2.69 Ø VS= 2.07 5

GS= 2.94

PATTERN #: □	1 =	
POA TO CENTRO	ID:	.523
MIN RADIUS	:	.387
MEAN RADIUS	:	1.187
MAX RADIUS	:	1.861
CENTROID X	:	213
CENTROID Y	:	478



W524898291A151 W31G1Y83A783888C6225586

M2400050294

88299

DSMB14P1005012402136