

C6225518

MODEL 706™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

* Includes 1 in chamber.



SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225518.___0
FILE DATE AND TIME: 08/06/2002 13:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.083
The Average Y Centroid of the Five Target Set:	-0.014
The Average Point of Impact of the Five Target Set:	0.084
The Average Mean Radius of the Five Target Set:	0.535
The Distance from POA to Centroid Target #1:	0.031
The Distance from Centroid Target #2 to Centroid Target #1:	0.181
The Distance from Centroid Target #3 to Centroid Target #1:	0.257
The Distance from Centroid Target #4 to Centroid Target #1:	0.065
The Distance from Centroid Target #5 to Centroid Target #1:	0.104

SERIAL NUMBER: C6225518.___0

TARGET NUMBER: 1

FILE DATE: 08/06/2002

FILE TIME: 13:31

X CENTROID: -0.008

Y CENTROID: 0.030

POA TO CENTROID: 0.031

HORZ SPREAD: 1.809

VERT SPREAD: 0.813

GROUP SPREAD: 1.854

MIN RADIUS: 0.122

MAX RADIUS: 1.161

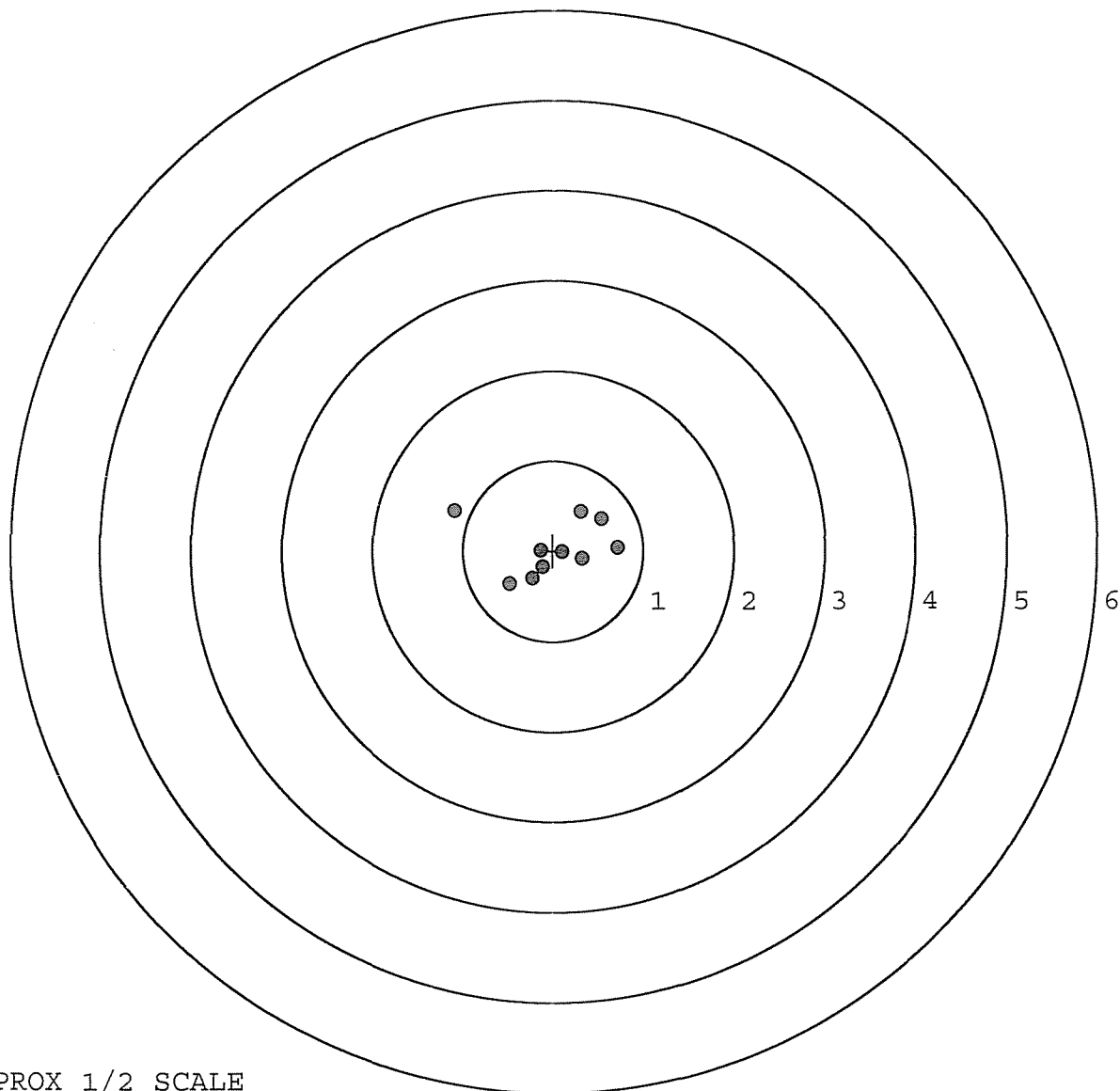
MEAN RADIUS: 0.490

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.094	0.440
2:	0.715	0.036
3:	0.532	0.354
4:	0.302	0.436
5:	0.326	-0.093
6:	0.106	-0.015
7:	-0.134	0.001
8:	-0.117	-0.181
9:	-0.228	-0.307
10:	-0.484	-0.373

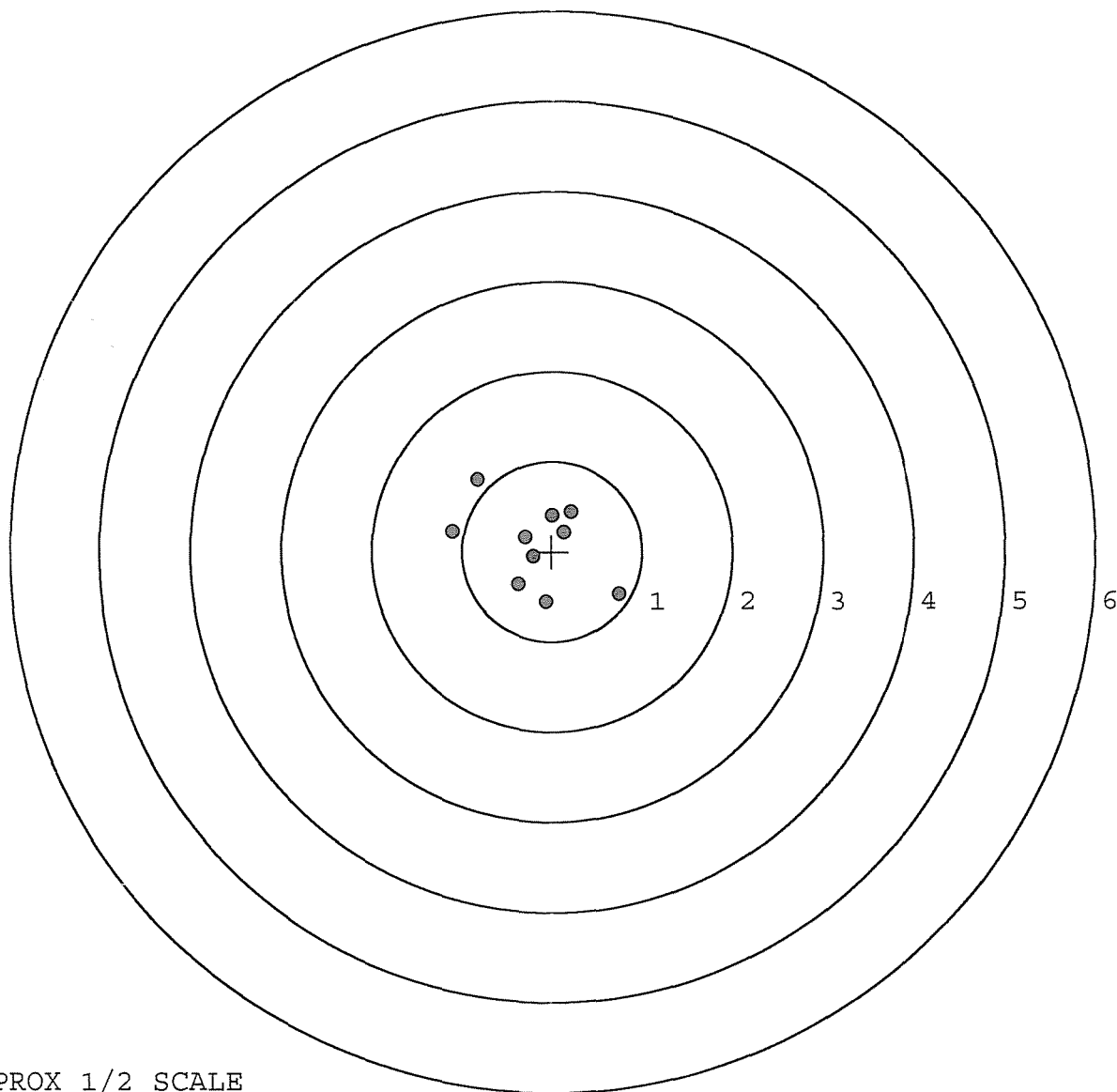


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225518.___0
TARGET NUMBER: 2
FILE DATE: 08/06/2002
FILE TIME: 13:31

X CENTROID: -0.181
Y CENTROID: 0.079
POA TO CENTROID: 0.198
HORZ SPREAD: 1.854
VERT SPREAD: 1.365
GROUP SPREAD: 2.021
MIN RADIUS: 0.138
MAX RADIUS: 1.075
MEAN RADIUS: 0.566
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.745	-0.467
2:	-0.073	-0.566
3:	-0.379	-0.371
4:	-0.209	-0.056
5:	-0.297	0.165
6:	0.212	0.444
7:	-0.004	0.405
8:	0.132	0.217
9:	-1.109	0.223
10:	-0.830	0.799

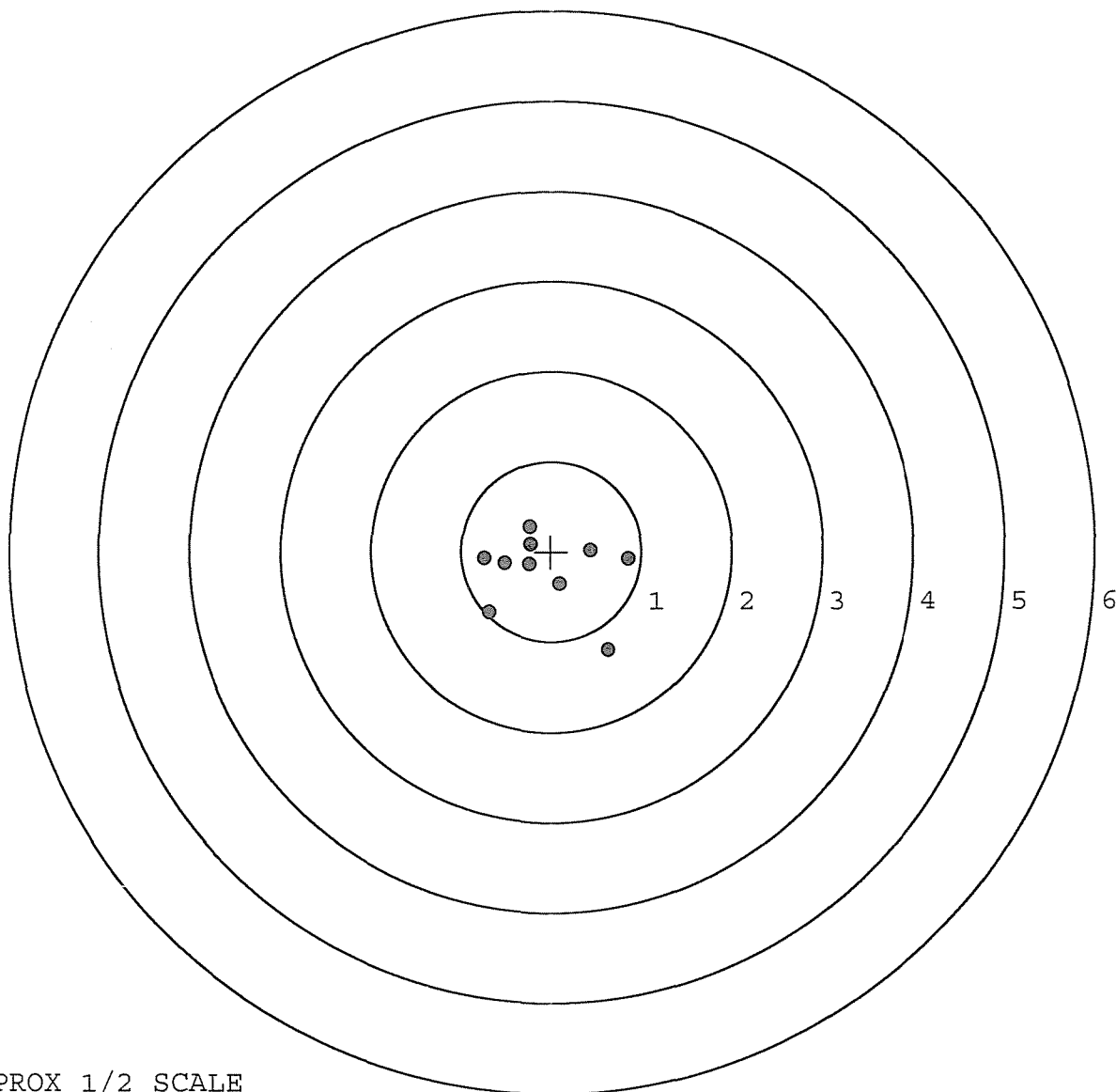


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225518. __0
TARGET NUMBER: 3
FILE DATE: 08/06/2002
FILE TIME: 13:31

X CENTROID: -0.064
Y CENTROID: -0.221
POA TO CENTROID: 0.230
HORZ SPREAD: 1.599
VERT SPREAD: 1.371
GROUP SPREAD: 1.704
MIN RADIUS: 0.197
MAX RADIUS: 1.117
MEAN RADIUS: 0.582
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.629	-1.097
2:	0.857	-0.080
3:	0.439	0.016
4:	-0.242	0.274
5:	0.095	-0.362
6:	-0.688	-0.685
7:	-0.742	-0.085
8:	-0.244	-0.142
9:	-0.228	0.085
10:	-0.516	-0.136

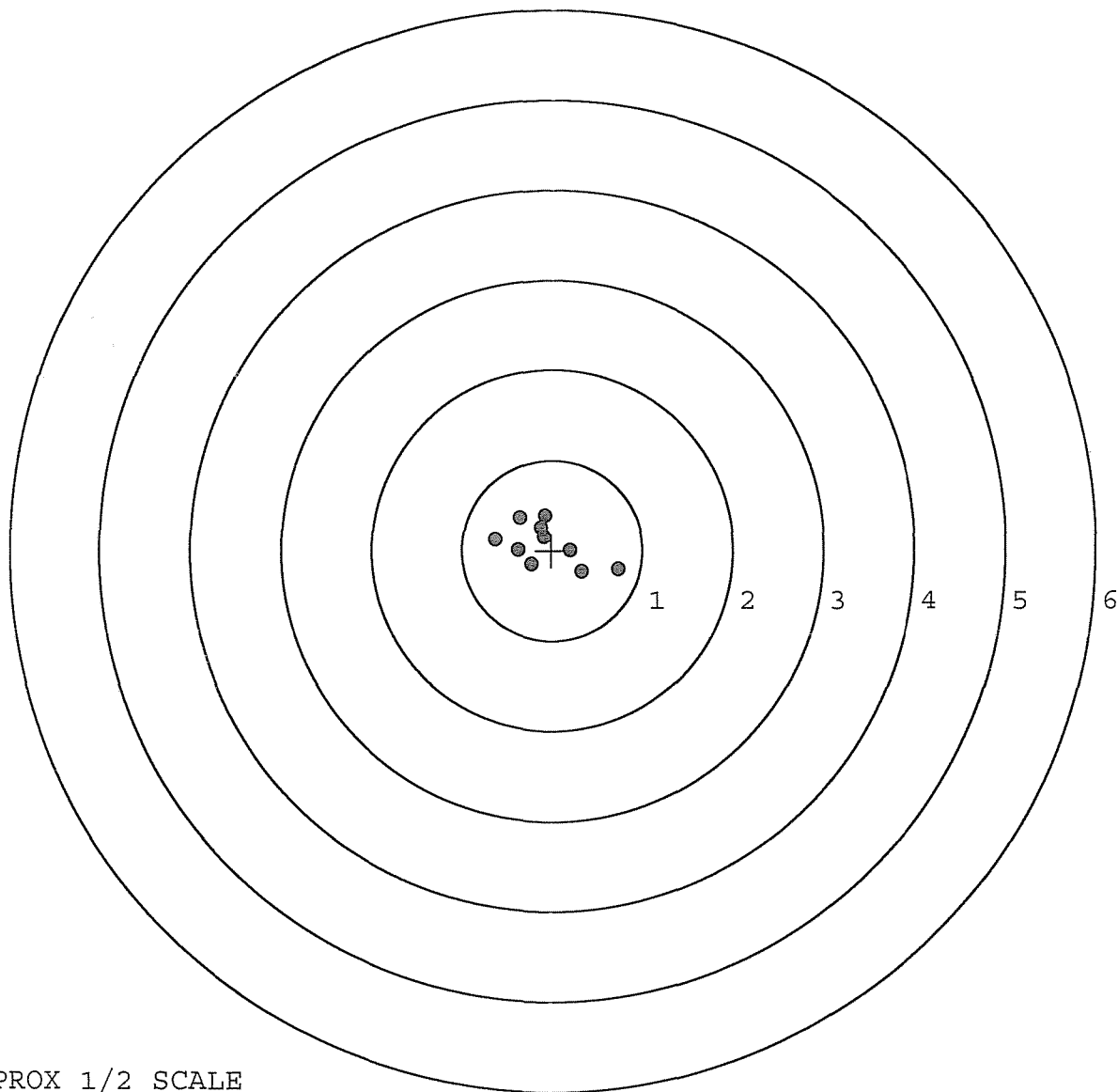


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225518. 0
TARGET NUMBER: 4
FILE DATE: 08/06/2002
FILE TIME: 13:31

X CENTROID: -0.062
Y CENTROID: 0.065
POA TO CENTROID: 0.090
HORZ SPREAD: 1.369
VERT SPREAD: 0.617
GROUP SPREAD: 1.408
MIN RADIUS: 0.088
MAX RADIUS: 0.848
MEAN RADIUS: 0.381
IN 1 IN DIAMETER: 8
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.739	-0.212
2:	0.333	-0.235
3:	0.203	-0.004
4:	-0.232	-0.158
5:	-0.075	0.382
6:	-0.124	0.252
7:	-0.362	0.355
8:	-0.630	0.117
9:	-0.380	0.005
10:	-0.093	0.147

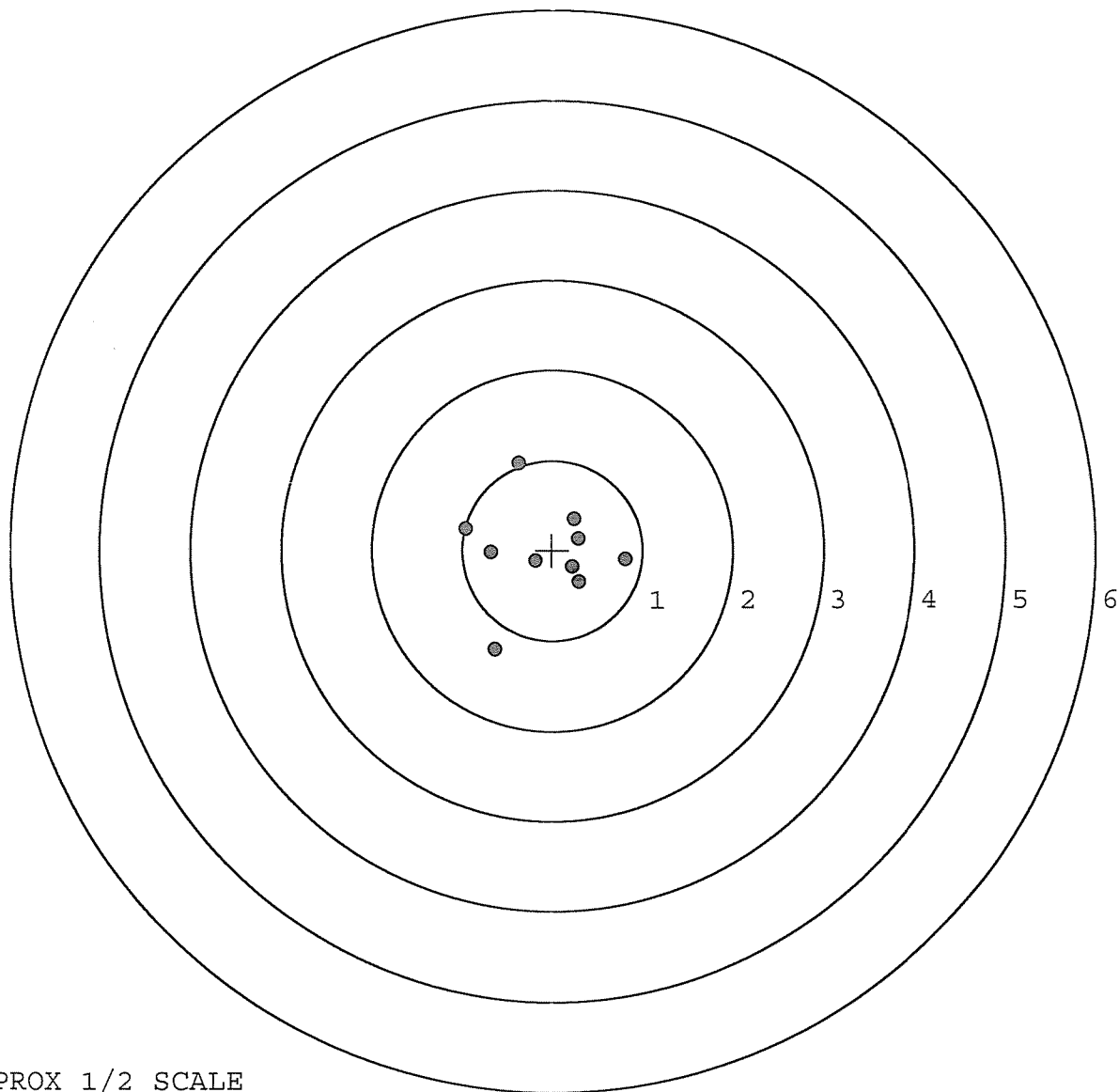


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225518. __0
TARGET NUMBER: 5
FILE DATE: 08/06/2002
FILE TIME: 13:31

X CENTROID: -0.098
Y CENTROID: -0.022
POA TO CENTROID: 0.101
HORZ SPREAD: 1.771
VERT SPREAD: 2.072
GROUP SPREAD: 2.088
MIN RADIUS: 0.132
MAX RADIUS: 1.209
MEAN RADIUS: 0.656
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.636	-1.104
2:	0.809	-0.103
3:	-0.379	0.968
4:	-0.962	0.240
5:	-0.680	-0.027
6:	0.242	0.348
7:	0.287	0.128
8:	0.297	-0.356
9:	0.225	-0.190
10:	-0.187	-0.120



TARGET APPROX 1/2 SCALE

Final Inspection

in: C6225518

DATE REC'D: 7/24/02

DATE RET'D: 8/7/02

EDITOR:

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ SCOPE
- ☒ SCOPE RINGS
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

Trigger

- ☒ SAFETY OPERATION
- ☒ SET
- ☐

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	49714		
SERIAL NUMBER	C 622 5518		
LOG-IN DATE	7/24/02		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	7/24/02	RL
560 A	RE-BARREL		
B	DRILL AND TAP	2-24-02	A
575	ASSEMBLE		
600	PROOF	7-24/02	AC
605	CHECK HEADSPACE	7-24-02	AL
610	DIS-ASSEMBLE GUN	7/24-02	RL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	7/24/02	RL
618	ROTO-BLAST	7/25/02	RO
620	APPLY COATINGS	7-26	TA
625 A	FINAL ASSEMBLY	8-2-02	RW
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	8-5-02	TRW
655	FINAL INSPECT	8-6-02	RW
660	PACK	8-7-02	DA
		SHIP DATE	
	QAR INSPECTION DATE		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 5518

DATE 22 Mar 90

TESTER 228

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.42	2.33	MIN. SETTING,
PULL #2	2.43	2.40	2.34	NO AVG. OF 5
PULL #3	2.41	2.37	2.35	READINGS ACCEPT-
PULL #4	2.42	2.38	2.39	ABLE LESS THAN 2#
PULL #5	2.42	2.38	2.35	
TOTAL	12.00	11.95		
AVG.	2.40	2.39		

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.33	
PULL #2	3.32	3.33	
PULL #3	3.28	3.32	
PULL #4	3.35	3.21	
PULL #5	3.32	3.30	
TOTAL	16.55	16.49	
AVG.	3.31	3.298	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.10		
PULL #2	4.11	4.09		
PULL #3	4.13	4.08		
PULL #4	4.09	4.08		
PULL #5	4.13	4.09		
TOTAL	20.57	20.44		
AVG.	4.114	4.088		

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225578

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock	QUALITY AUDIT	1 25 89	RW
600	Proof		1 25 89	RW
607	Check Headspace		1 25 89	RW
610	Dis-assemble Gun		1 25 89	RW
612	Magnaflux Barrel Action		1-27-89	RK.
	Magnaflux Bolt		1-27-89	KCR
615	Rollmark Caliber		1-28-89	RS.
617	Drill and Tap Sight Holes	2 1 89		FB
618	Polish Barrel	2 1 89		BT
620	Apply Coatings (Barrel Action)		2-10-89	TSA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		3/30/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/30/89	RW
	C) Inspect Ejector Hole for Chamfer		3/30/89	RW
	D) Oil Firing Pin Ass'y		3/30/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		3/11/89	RS

op. #	OP. NAME	READINGS			DATE	INITIAL
625 cont.	F) Safety On Force	5	5	5	3 April 89	JS
	G) Safety Off Force	3	3	3	3 April 89	JS
	H) Trigger Pull Test & Retainability				31 Mar 89	JS
	I) Firing Pin Indent	.0215	.021	.0215	3 April 89	JS
	J) Assemble Stock				4/12/89	RW
	K) Assemble Swivel Studs				18 April 89	JS
	L) Attach Front and Rear Sight Assemblies				4/12/89	RW
	M) Iron Sight Alignment				4/12/89	RW
	N) Detach Front & Rear Sights & place in numbered container				4/12/89	RW
	O) Attach Scope to Rifle				4/13/89	JM
	P) Detach & Attach Scope 20 Times				4/13/89	J.P.
640	Gallery Target & Test	66 R	87 L		4-18-89	A
	A) Time				"	A
	B) Malfunctions				"	A
	C) Pierced Primers				"	A
	D) Optical Clarity of Scope				"	A
645	Inspect for Live Ammo				4-18-89	AC
655	Final Inspection					
	A) Headspace				18 April 89	JS
	B) Trigger Pull	260	238	262	18 April 89	JS
	C) Function				18 April 89	JS
	Pack				27 June 89	JS

Remington®



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

SERIAL NO.
C6225518

ORDER NO.
5716

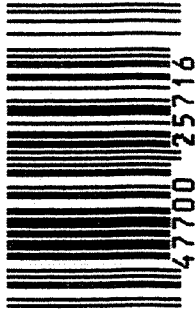
Ø1

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6225518

UPC



0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225518
19 Apr 1989

CENTROIDAL DISTANCES

0 TO	1	.424078
1 TO	2	.376889
1 TO	3	.192315
1 TO	4	.0576975
1 TO	5	.883872

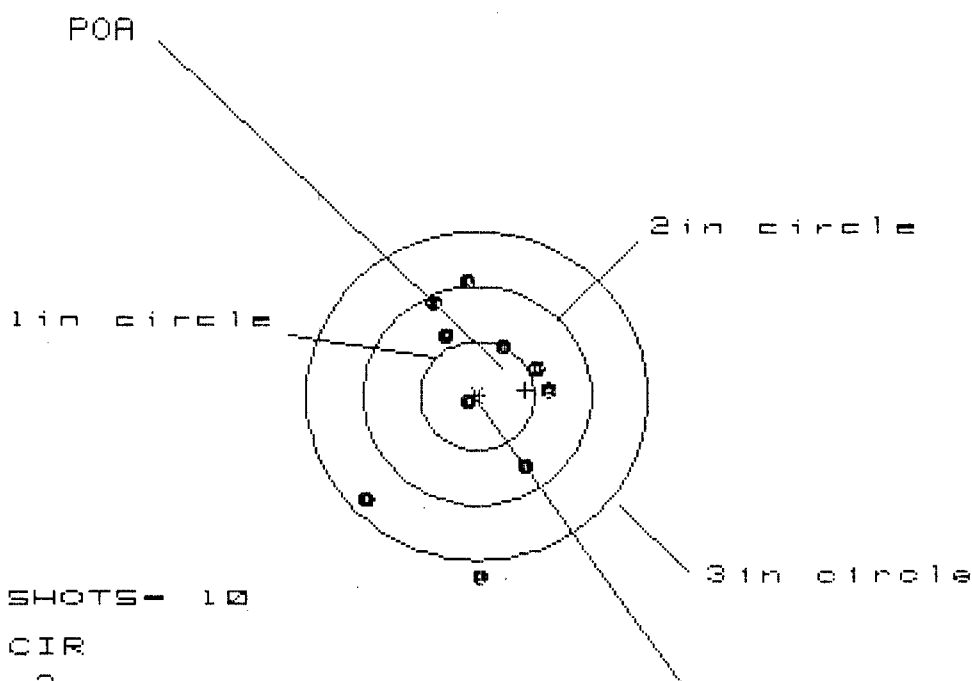
$s_4 + s_5$ <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3284
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0132
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .328665
THE AMR FOR THIS RIFLE IS: .8174

19 Apr 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225518

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 9

HS= 1.548

VS= 2.676

GS= 2.677

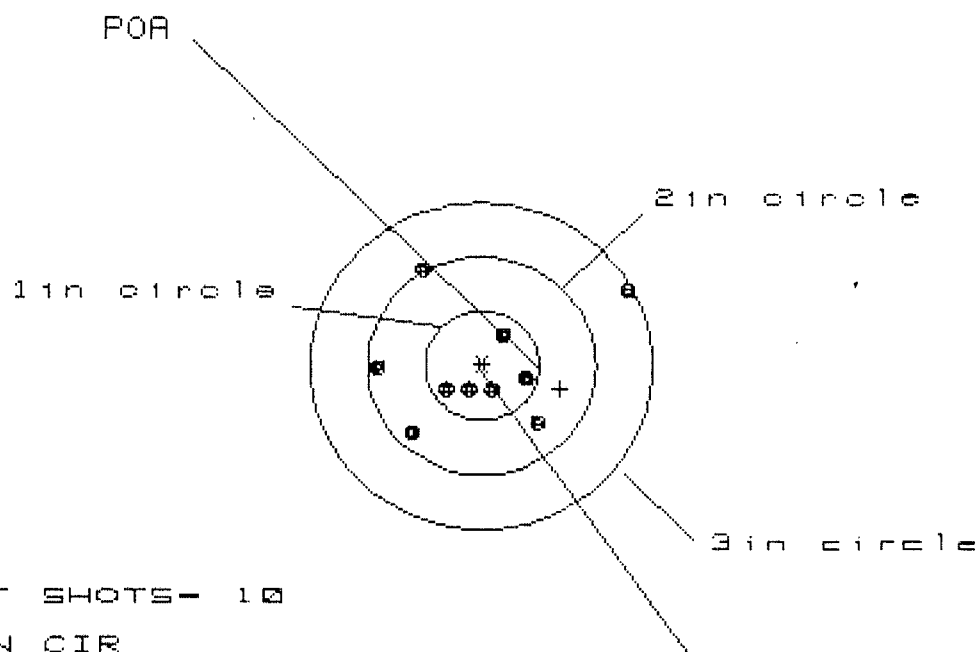
CENTROID *

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.573	.574	.452
MINIMUM X	:	-.975	-.974	-.457
MAXIMUM Y	:	1.028	.845	.701
MINIMUM Y	:	-1.648	-1.148	-.953
CENTROID X	:	-.421	-.422	-.300
CENTROID Y	:	-.051	.132	.276
POA TO CENTROID in.	:	.424	.442	.407
MIN RADIUS	:	.094	.212	.141
MEAN RADIUS	:	.816	.689	.551
MAX RADIUS	:	1.648	1.506	1.012
HORIZONTAL SPREAD	:	1.548	1.548	.909
VERTICAL SPREAD	:	2.676	1.993	1.654
EXTREME SPREAD	:	2.677	2.192	1.735
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

19 Apr 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225518

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 5

2in = 9

3in = 10

HS= 2.230

VS= 1.454

GS= 2.338

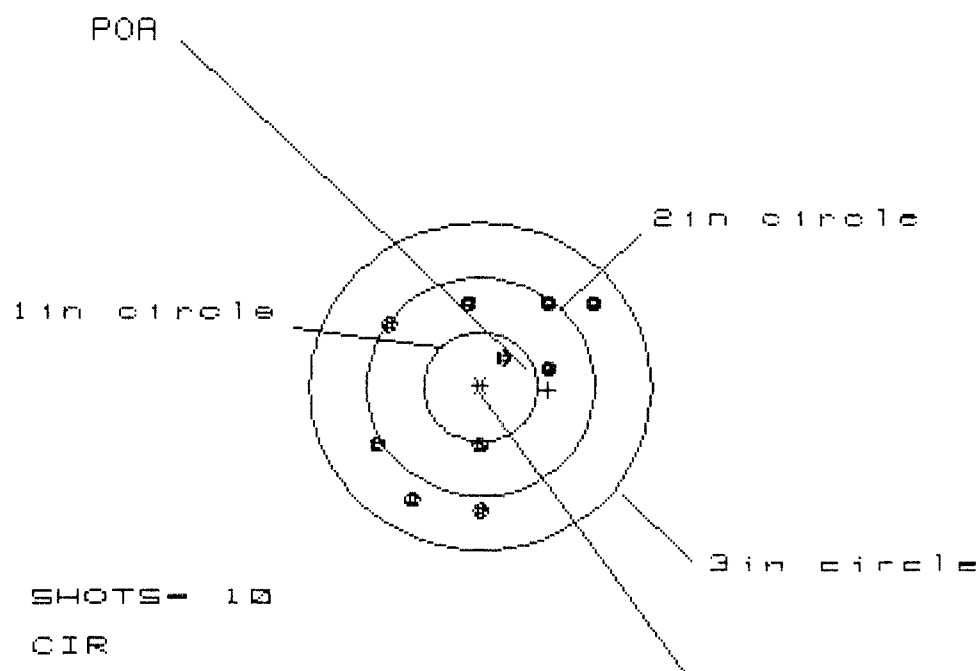
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.278	.624	.584
MINIMUM X	:	-.952	-.810	-.850
MAXIMUM Y	:	.839	.918	.522
MINIMUM Y	:	-.615	-.536	-.421
CENTROID X	:	-.687	-.829	-.789
CENTROID Y	:	.216	.137	.022
POA TO CENTROID in.	:	.720	.840	.789
MIN RADIUS	:	.190	.119	.034
MEAN RADIUS	:	.664	.558	.481
MAX RADIUS	:	1.462	.973	.873
HORIZONTAL SPREAD	:	2.230	1.434	1.434
VERTICAL SPREAD	:	1.454	1.454	.943
EXTREME SPREAD	:	2.338	1.665	1.531
NUMBER IN ONE INCH CIRCLE	=		5	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	

19 Apr 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225518

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 6

3 in = 10

HS= 1.949

VS= 1.909

GS= 2.376

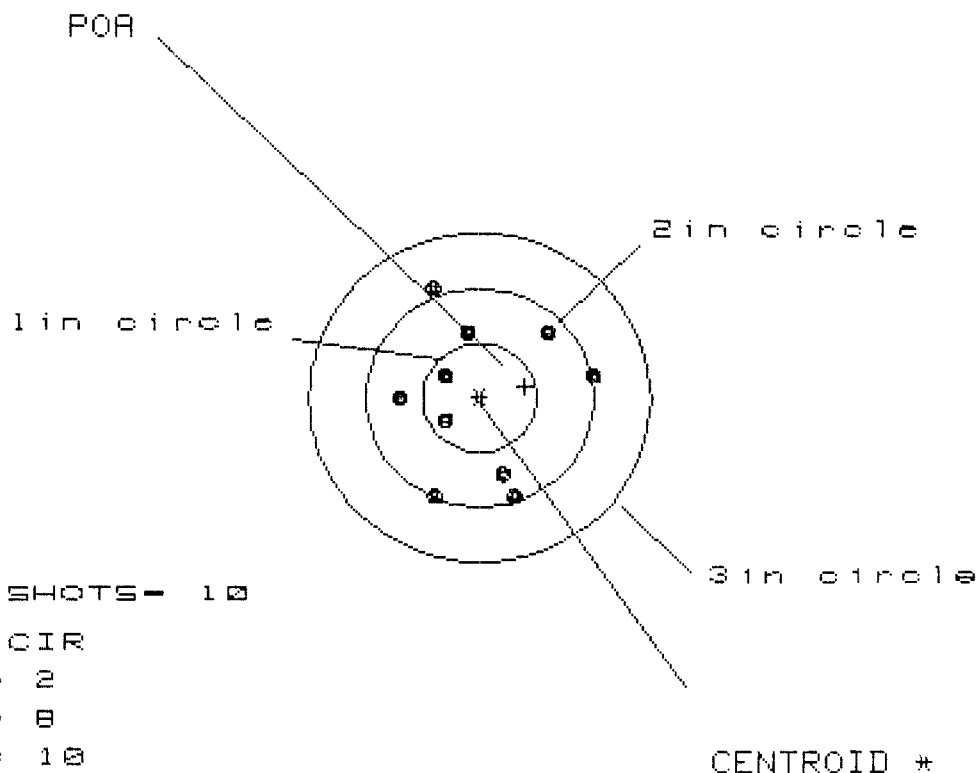
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.028	.722	.664
MINIMUM X	:	-.921	-.807	-.865
MAXIMUM Y	:	.771	.853	.737
MINIMUM Y	:	-1.138	-1.056	-1.172
CENTROID X	:	-.594	-.708	-.650
CENTROID Y	:	.033	-.049	.067
POA TO CENTROID in.	:	.595	.710	.653
MIN RADIUS	:	.334	.431	.349
MEAN RADIUS	:	.872	.831	.787
MAX RADIUS	:	1.263	1.091	1.173
HORIZONTAL SPREAD	:	1.949	1.529	1.529
VERTICAL SPREAD	:	1.909	1.909	1.909
EXTREME SPREAD	:	2.376	2.114	1.974
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

19 Apr 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225518

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 2

2in = 8

3in = 10

HS= 1.678

VS= 1.944

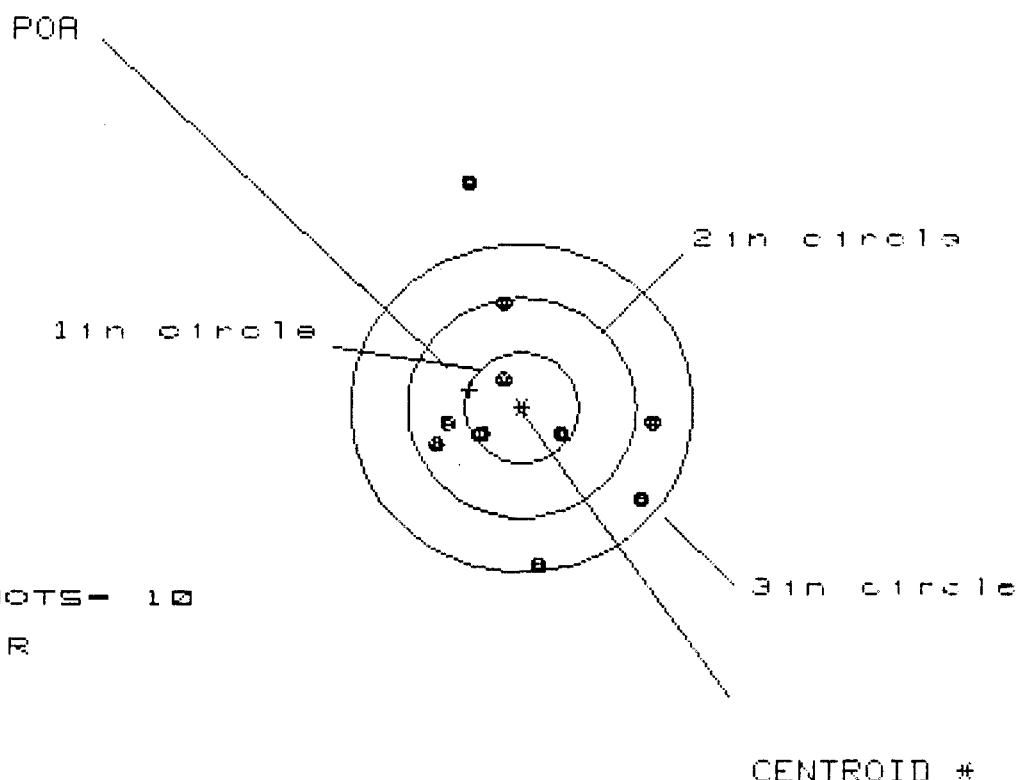
GS= 2.077

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.009	.962	.702
MINIMUM X	:	-.669	-.716	-.596
MAXIMUM Y	:	1.044	.763	.799
MINIMUM Y	:	-.899	-.783	-.747
CENTROID X	:	-.396	-.349	-.469
CENTROID Y	:	-.103	-.219	-.255
POA TO CENTROID in.	:	.409	.412	.534
MIN RADIUS	:	.328	.321	.196
MEAN RADIUS	:	.763	.721	.660
MAX RADIUS	:	1.128	1.005	1.003
HORIZONTAL SPREAD	:	1.678	1.678	1.298
VERTICAL SPREAD	:	1.944	1.546	1.546
EXTREME SPREAD	:	2.077	1.807	1.807
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

19 Apr 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225518

CENTERFIRE PATTERNS # 5



OF SHOTS - 10

IN CIR

1in = 3

2in = 6

3in = 9

HS = 1.940

VS = 3.555

GS = 3.614

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.135	1.080	1.091
MINIMUM X	:	-.805	-.860	-.849
MAXIMUM Y	:	2.106	1.196	1.044
MINIMUM Y	:	-1.449	-1.215	-.740
CENTROID X	:	.456	.511	.500
CENTROID Y	:	-.161	-.395	-.243
POA TO CENTROID in.	:	.483	.646	.555
MIN RADIUS	:	.299	.306	.338
MEAN RADIUS	:	.972	.831	.765
MAX RADIUS	:	2.164	1.219	1.210
HORIZONTAL SPREAD	:	1.940	1.940	1.940
VERTICAL SPREAD	:	3.555	2.411	1.784
EXTREME SPREAD	:	3.614	2.427	2.113
NUMBER IN ONE INCH CIRCLE =			3	
NUMBER IN TWO INCH CIRCLE =			6	
NUMBER IN THREE INCH CIRCLE =			9	

RECEIVING AND ESTIMATING REPORT

R 97-04021

WOG 8 OF 8 W/10X SCOPE

INITIAL JJM	CUSTOMER ORDER NO.				
DATE RECEIVED 02/13/97	DATE OPENED 02/13/97	DATE CODE	SERIAL NUMBER C6225518	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES W/STUDS		W/SWIVELS			

FROM:

SHIP TO:

DEPT OF THE ARMY
COMMANDER ATTN SFC BARTON
2ND BN 10TH SFG (A)
FT CARSON

CO 80913

DEPT OF THE ARMY
COMMANDER ATTN SFC BARTON
2ND BN 10TH SFG (A)
FT CARSON

CO

80913

CUST NO: 162097 C.O.D.L

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
GUN CONDITION					REPAIR CHARGE
☐ NEW					EXCISE
☐ LIGHTLY WORN					TAX
☐ WORN					INSURANCE
☐ VERY WORN					UPS
☐ UNREPAIRABLE					PARCEL POST
☐ MARRED					TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

W55 H097077 #545

PARTS	COMMENTS
Barrel - 96003	Re powder Coat Trigger Guard Assy Front & Rear Sight Bases Retzinc - Scope Base Ring SWivels & Swivel Studs
	Scope sent Back to factory for inspect inspect.
REPAIRMAN RW	PROOF ☒
GALLERY TESTER	DATE 2/17/97
	DATE 3/13/97
	DATE 3/13/97
	DATE 3/13/97
	DATE

OFFICE COPY

RD6925 REV. 11/9

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400050525

Final Inspection

Sn: C6225518

DATE REC'D: 2/13/97

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments:

21 DAY TURN - AROUND

New Barrel

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6225578

LOG IN DATE: / /

DATE

INT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST
C	SAFETY ON FORCE
D	SAFETY OFF FORCE
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK

5/17/97 RW

3/13/97
3/17/97 RW

QAR INSPECTION

SHIP DATE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225518
18 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .174
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0416
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .178904

THE AMR FOR THIS RIFLE IS: 1.041

CENTROIDAL DISTANCES

0	TO	1	.206903
1	TO	2	.552993
1	TO	3	.298518
1	TO	4	.589594
1	TO	5	.106977

4
2
+ 3 <----POA
5
1

PATTERN #: ☐ -1 ☐

POA TO CENTROID: .207

MIN RADIUS : .389

MEAN RADIUS : 1.113

MAX RADIUS : 2.876

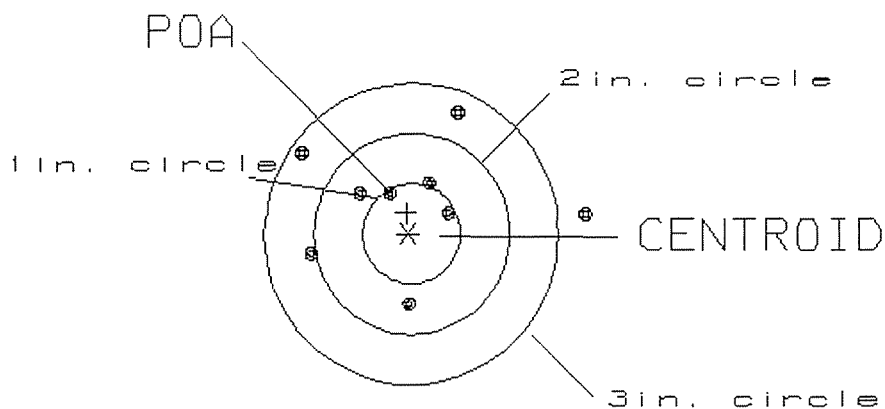
CENTROID X : .028

CENTROID Y : -.205

17 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225518

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.93

2

US= 4.06

5

GS= 4.08

8

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .442

MIN RADIUS : .278

MEAN RADIUS : 1.126

MAX RADIUS : 2.545

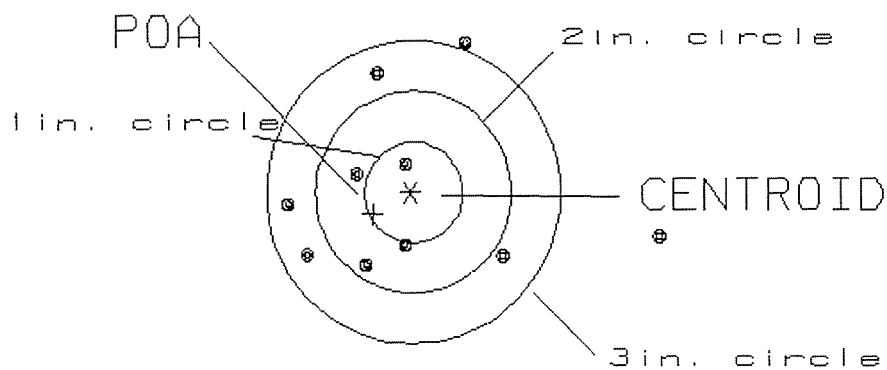
CENTROID X : .383

CENTROID Y : .219

17 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225518

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.78

1

VS= 2.25

4

GS= 3.79

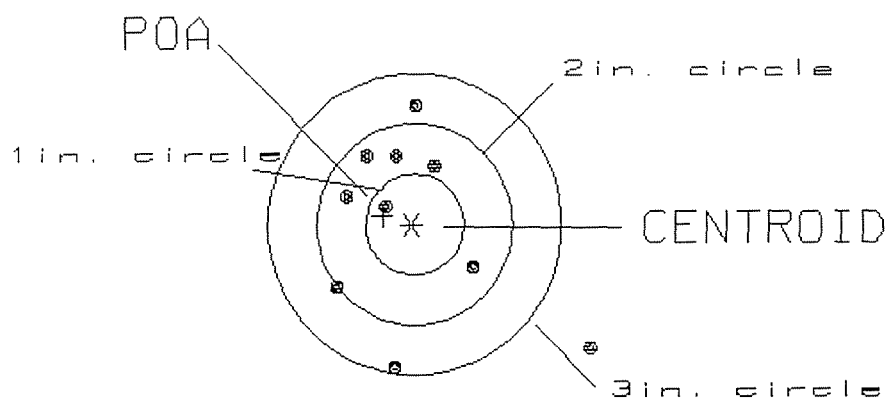
8

PATTERN #: 3
 POA TO CENTROID: .311
 MIN RADIUS : .370
 MEAN RADIUS : .979
 MAX RADIUS : 2.173
 CENTROID X : .300
 CENTROID Y : -.082

17 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225518

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.53

1

VS= 2.56

7

GS= 3.01

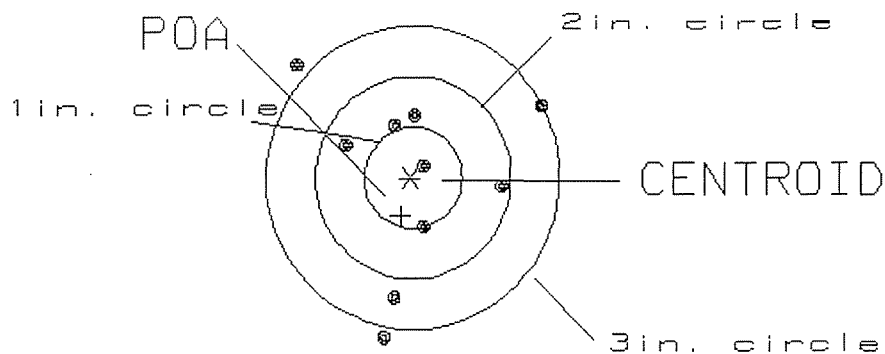
9

PATTERN #: □-4 □
 POA TO CENTROID: .392
 MIN RADIUS : .159
 MEAN RADIUS : .935
 MAX RADIUS : 1.581
 CENTROID X : .093
 CENTROID Y : .381

17 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225518

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.46
 VS= 2.62
 GS= 2.76

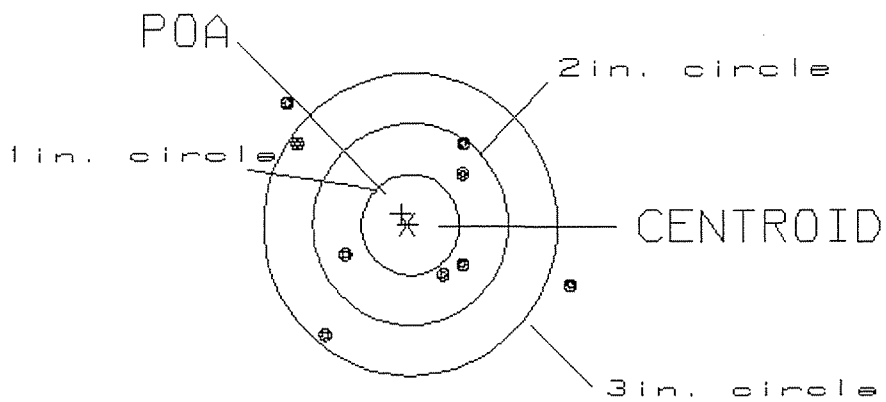
1
 6
 8

PATTERN #: ☐ -5 ☐
 POA TO CENTROID: .124
 MIN RADIUS : .542
 MEAN RADIUS : 1.050
 MAX RADIUS : 1.749
 CENTROID X : .066
 CENTROID Y : -.105

17 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225518

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.90

0

US= 2.23

6

GS= 3.38

8