

06225599

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Small
Signature
to

RECEIVED AND ESTIMATING REPORT

COMMENTS

ORDER
R 96-16385INITIAL
JJMCUSTOMER ORDER NO.
6

M-24 SNIPER

DATE RECEIVED
07/15/96DATE OPENED
07/15/96DATE CODE
BJ 1-89SERIAL NUMBER
C6225599

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

HARD CASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ATTN AFZB-DL-TO-BLDG 873
FT CAMPBELL KY 42223TRANSPORTATION OFFICER
ATTN AFZB-DL-TO-BLDG 873
FT CAMPBELL KY
42223

CUST NO: 087942 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

TRIGGER GROUP

BOLT ASSY.

BARREL ASSY.

REC. ASSY.

WOOD

METAL

MAIN FAULT

W 524096 225 #243

PARTS

COMMENTS

Barrel - 96003

Re powder Coat Trigger
Guard Assy, Front & Rear
Sight Base's
ReZinc - Scope Base &
Swivel Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400052211

MAINTENANCE REQUEST				PAGE NO.	NO. OF PAGES	REQUIREMENTS CONTROL SYMBOL CSGLD - 1047(R1)	
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG							
SECTION I - EQUIPMENT DATA							
CONTROL NUMBER		WORK ORDER NO.		WESDC	ORG. PD	PD AUTHENTICATION	
☐ Work Request ☐ MWO ☐ Warranty Claim		1A. ORGANIZATION <i>Dco 1/5 SF6A</i>		B. LOCATION <i>Dco 1/5 SF6A FT Campbell Ky 42223</i>		C. UNIT IDENT CODE <i>W404TO</i>	
2. SERIAL NO. <i>0625599</i>		3. NOUN NOMENCLATURE <i>M-24 Sniper Weapons</i>		4. LINE NO.	5. MODEL <i>7.62mm</i>	6. NATIONAL STOCK NUMBER <i>1005-012402136</i>	
7A. MAINTENANCE ACTIVITY	B. LEVEL	B. UTILIZATION CODE	9A. MCSR ITEM	9B. ERC	9C. PACING ITEM	10. HOURS	11. MILES
							12. ROUNDS <i>19000+</i>
14. FAILURE DETECTED DURING (Select one - use ✓ or X)				15. FIRST INDICATION OF TROUBLE (Select one - use ✓ or X)			
☐ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight ☐ B Handling ☐ D Normal Op ☐ F Inspection ☐ H Other				☐ C68 Inoperative ☐ 258 Overheating ☐ 790 Out of Adjustment ☐ C08 Noisy ☐ 387 Low Performance ☐ Other			
16A. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs). <i>Wpr has reached Round count, will not Group / Stock is Cracked inside unit - Barrel</i>							
B. REMARKS							
PREPARATION INSTRUCTIONS (Prior to using this form, read DA PAM 738-750 for detailed preparation instructions)							
1. Place a "✓" or an "X" in the box for the type of action required. 2. Enter the WESDC if the item is Materiel Condition Status Reportable. 3. Enter the priority designator as determined from the urgency of need and force activity designator. 4. The Unit Commander, Chief of TDA activity or their designated representative will authenticate, by signature, a priority of 01 through 08. 5. Block 1A. Enter the name of the organization submitting the request. 6. Block 1B. Enter the unit submitting the request; units overseas enter AFO only. 7. Block 1C. Enter the unit identification code of the unit in block 1A. 8. Block 2. Enter the equipment serial number. For ammunition, enter the lot number. For administrative-use vehicles, enter the USA registration number. 9. Block 3. Enter the noun abbreviation of the item. 10. Block 4. Enter the item line number, if applicable. 11. Block 5. Enter the model number. 12. Block 6. Enter the National Stock Number of the item listed in Block 3.				13. Block 7. Enter the name of the support activity. 14. Block 7A. Enter the symbol of the maintenance category (O, F, H, D, or L). 15. Block 8. Enter the utilization code. 16. Block 9A. Enter the word "yes" if the item is Materiel Condition Status Reportable. 17. Block 9B. Enter the equipment readiness code, if applicable. 18. Block 9C. Enter the word "yes" if the item is a pacing item. 19. Block 10. Enter the hour reading, if applicable. 20. Block 11. Enter the mileage from the odometer, if applicable. 21. Block 12. Enter the total rounds fired, if applicable. 22. Block 13. For turbine engines, enter the number of hot starts. 23. Block 14. Enter a "✓" or "X" in the proper block. 24. Block 15. Enter a "✓" or "X" in the proper block. 25. Block 16. Describe briefly the fault or symptoms needing correction.			
23. SUBMITTED BY <i>[Signature]</i> JULIAN DATE <i>6089</i>				24. RECEIVED BY <i>[Signature]</i> JULIAN DATE			

DA FORM 2407, AUG 88

EDITION OF MAY 81 MAY BE USED

RECEIPT COPY 1

M2400052213

2

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CONSOL PROPERTY ACCOUNT		REMINGTON ARMS CO, INC.		14 HOFFLER AVENUE		ILLION, N. Y. 13357-1826		MATCAP M	
FT CAMPBELL, KY 42223-5129								6093 F 1	
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Final Inspection

Sn: C6225599

DATE REC'D: 7/15/96

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☐ Mounting Base☐ Screws☐ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ IRON SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: _____

CONTRACT # DAAA21-87-C-0086

Barrel

GUN SERIAL #

C6225599

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		7/24/96	RW
600	Proof		7/24/96	RW
607.	Check Headspace		7/24/96	RW
610	Dis-assemble Gun		7/24/96	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS				DATE	INIT
625 cont.	F) Safety On Force						
	G) Safety Off Force						
	H) Trigger Pull Test & Retainability						
	I) Firing Pin Indent						
	J) Assemble Stock						
	K) Assemble Swivel Studs						
	L) Attach Front and Rear Sight Assemblies						
	M) Iron Sight Alignment						
	N) Detach Front & Rear Sights & place in numbered container						
	O) Attach Scope to Rifle						
	P) Detach & Attach Scope 20 Times						
640	Gallery Target & Test						
	A) Time						
	B) Malfunctions						
	C) Pierced Primers						
	D) Optical Clarity of Scope						
645	Inspect for Live Ammo						
655	Final Inspection						
	A) Headspace						
	B) Trigger Pull						
	C) Function						
660	Pack						

Remington[®] **DUPONT**
REG. U.S. PAT. & TM. OFF.

MODEL 700TM H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

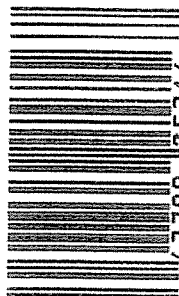
VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

SERIAL NO. 06225599	ORDER NO. 5716
-------------------------------	--------------------------



5716 06225599

UPC



0 47700 25716 7



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225599

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock	12 9	8 8	RW
600	Proof	12 9	8 8	RW
607	Check Headspace	12 9	8 8	RW
610	Dis-assemble Gun	12 9	8 8	RW
612	Magnaflux Barrel Action		12/22/88	RK.
	Magnaflux Bolt		1-3-89	RK.
615	Rollmark Caliber		12/22/88	WDC.
617	Drill and Tap Sight Holes	1 3	8 9	FB
618	Polish Barrel	12 2	8 8	WJT
620	Apply Coatings (Barrel Action)		1-17-89	1/5A
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/25/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/25/89	RW
	C) Inspect Ejector Hole for Chamfer		1/25/89	RW
	D) Oil Firing Pin Ass'y		1/25/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		19 Jun 89	AS

op. #	OP. NAME	READINGS					DATE	INITIAL
625 cont.	F) Safety On Force	5	5	5			25 Jan 89	JS
	G) Safety Off Force	3	3	3			25 Jan 89	JS
	H) Trigger Pull Test & Retainability						19 Jan 89	JS
	I) Firing Pin Indent	.022	.022	.022			25 Jan 89	JS
	J) Assemble Stock						1/25/89	RW
	K) Assemble Swivel Studs						31 Jan 89	JS
	L) Attach Front and Rear Sight Assemblies						1/25/89	RW
	M) Iron Sight Alignment						1/25/89	RW
	N) Detach Front & Rear Sights & place in numbered container						1/25/89	RW
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times						27 Jan 89	JS
640	Gallery Target & Test	640	286				1-28-89	AC
	A) Time						"	AC
	B) Malfunctions				NONE		"	AC
	C) Pierced Primers				NONE		"	AC
	D) Optical Clarity of Scope				OK		"	AC
645	Inspect for Live Ammo				NONE		1-28-89	AC
655	Final Inspection							
	A) Headspace						31 Jan 89	JS
	B) Trigger Pull	2.55	2.52	2.43	2.45	2.43	31 Jan 89	JS
	C) Function						31 Jan 89	JS
660	Pack						25 Nov 89	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 5599

DATE 6/29/90

TESTER JLF

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.21	2.33	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.25	2.33	2.30	
PULL #3	2.19	2.23	2.35	
PULL #4	2.16	2.35	2.30	
PULL #5	2.34	2.36	2.34	
TOTAL	11.15	11.60	11.66	
AVG.	2.23	2.32	2.332	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.16	
PULL #2	3.24	3.23	
PULL #3	3.19	3.32	
PULL #4	3.13	3.37	
PULL #5	3.17	3.28	
TOTAL	15.92	16.36	
AVG.	3.184	3.272	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.36		4.45
PULL #2	4.39	4.46		4.50
PULL #3	4.34	4.39		4.54
PULL #4	4.47	4.51		4.50
PULL #5	4.50	4.35		4.48
TOTAL	22.06	22.07		22.47
AVG.	4.412	4.414		4.494

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225599
2 Feb 1989

CENTROIDAL DISTANCES

0 TO 1	.20303
1 TO 2	.68025
1 TO 3	.781655
1 TO 4	.152869
1 TO 5	.30202

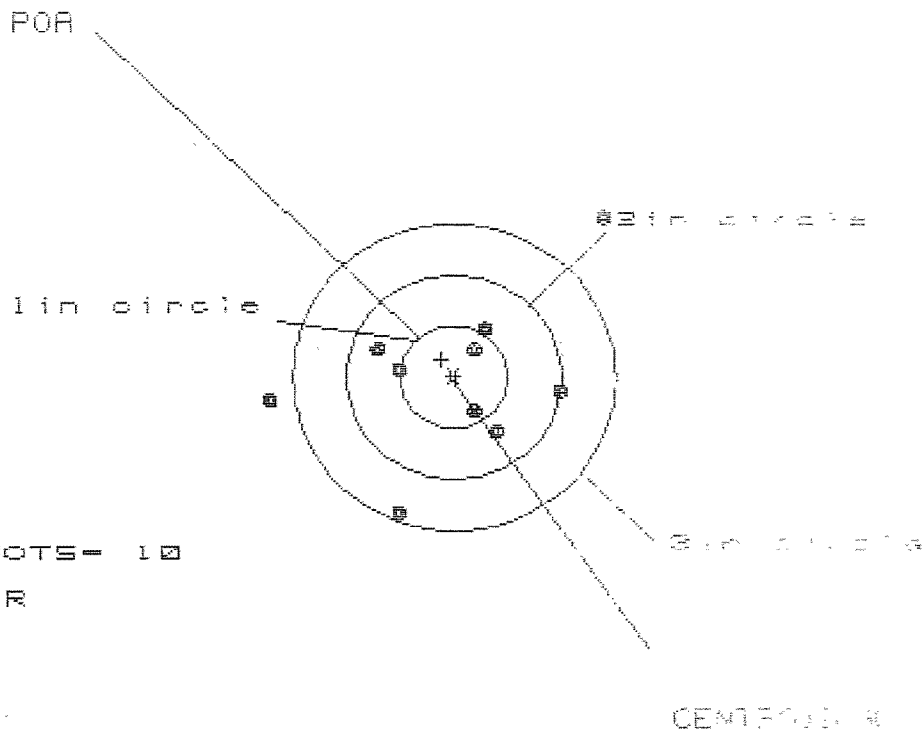
+-----POA
W

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3724
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.4322
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .57952"
THE AMR FOR THIS RIFLE IS: 1.214

27 Jan 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225593

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 6

3 in = 8

HS= 3.126

VS= 2.895

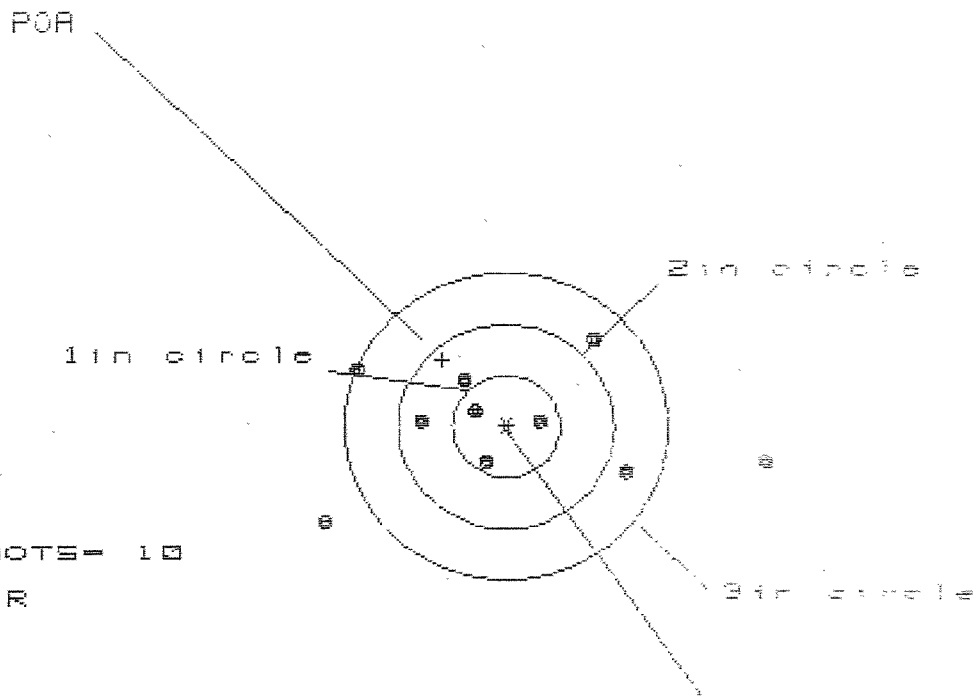
GS= 3.604

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.408	1.186	.990
MINIMUM X	-1.718	-1.561	-1.790
MAXIMUM Y	1.524	.675	.662
MINIMUM Y	-1.371	-1.201	-1.214
CENTROID X	.111	-.046	.150
CENTROID Y	-.170	-.340	-.327
POA TO CENTROID in.	.203	.343	.340
MIN RADIUS	.320	.319	.160
MEAN RADIUS	.953	.837	.707
MAX RADIUS	2.075	1.565	1.348
HORIZONTAL SPREAD	3.126	2.747	1.780
VERTICAL SPREAD	2.895	1.876	1.876
EXTREME SPREAD	3.604	2.751	2.043
NUMBER IN ONE INCH CIRCLE	= 3		
NUMBER IN TWO INCH CIRCLE	= 6		
NUMBER IN THREE INCH CIRCLE	= 8		

27 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225589

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 5

3 in = 8

HS= 4.098

VS= 1.801

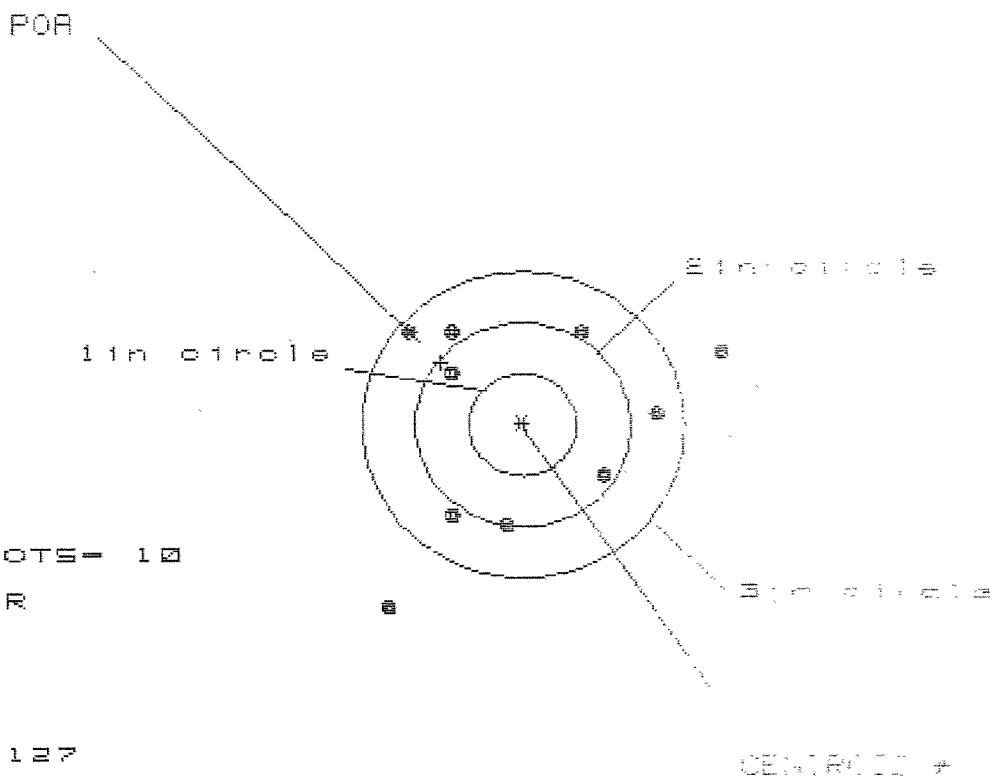
GS= 4.136

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.389	1.337	1.106
MINIMUM X	:	-1.709	-1.444	-1.297
MAXIMUM Y	:	.860	.818	.695
MINIMUM Y	:	-.941	-.983	-.621
CENTROID X	:	.589	.324	.505
CENTROID Y	:	-.654	-.612	-.489
POA TO CENTROID in.	:	.880	.693	.793
MIN RADIUS	:	.289	.072	.187
MEAN RADIUS	:	1.058	.861	.753
MAX RADIUS	:	2.418	1.747	1.344
HORIZONTAL SPREAD	:	4.098	2.781	2.443
VERTICAL SPREAD	:	1.801	1.801	1.316
EXTREME SPREAD	:	4.136	3.115	2.644
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

27 Jan 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225589

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 3

3 in = 8

HS= 3.127

VS= 2.662

GS= 4.004

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.877	1.738	1.277
MINIMUM X	:	-1.250	-1.145	-0.927
MAXIMUM Y	:	.917	.723	.593
MINIMUM Y	:	-1.745	-1.176	-1.186
CENTROID X	:	.755	.894	.676
CENTROID Y	:	-.613	-.419	-.489
POA TO CENTROID in.	:	.972	.987	.835
MIN RADIUS	:	.791	.794	.653
MEAN RADIUS	:	1.258	1.144	1.039
MAX RADIUS	:	2.147	1.827	1.277
HORIZONTAL SPREAD	:	3.127	2.883	2.304
VERTICAL SPREAD	:	2.662	1.899	1.899
EXTREME SPREAD	:	4.004	3.015	2.355
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	

27 Jan 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225593

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 2

3 in = 4

HS= 4.760

VS= 4.189

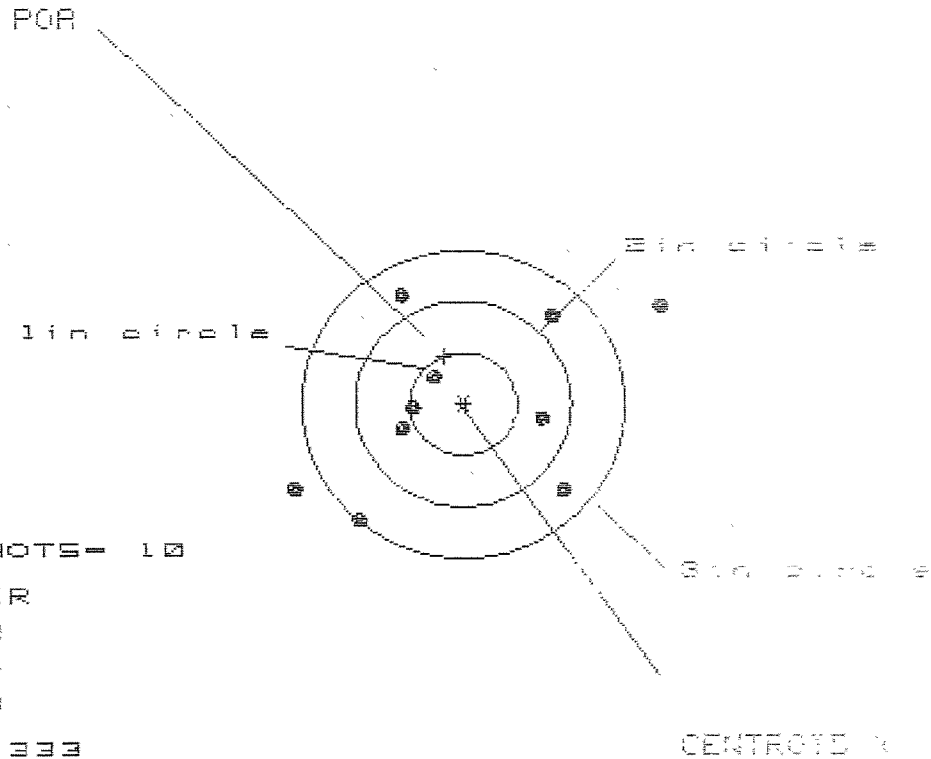
GS= 4.855

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.285	1.704	1.415
MINIMUM X	:	-2.555	-2.310	-1.916
MAXIMUM Y	:	2.413	2.216	2.078
MINIMUM Y	:	-1.776	-1.472	-1.610
CENTROID X	:	.236	-.009	.260
CENTROID Y	:	-.258	-.061	.077
POA TO CENTROID in.	:	.350	.062	.290
MIN RADIUS	:	.404	.382	.642
MEAN RADIUS	:	1.677	1.538	1.408
MAX RADIUS	:	2.831	2.561	2.098
HORIZONTAL SPREAD	:	4.760	4.014	2.641
VERTICAL SPREAD	:	4.189	3.688	3.688
EXTREME SPREAD	:	4.855	4.427	3.789
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		4	

27 Jan 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08225553

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS= 3.333

VS= 2.235

GS= 3.762

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.812	1.106	.941
MINIMUM X	:	-1.521	-1.319	-.935
MAXIMUM Y	:	1.112	1.218	1.131
MINIMUM Y	:	-1.123	-1.017	-1.183
CENTROID X	:	.171	-.031	.134
CENTROID Y	:	-.466	-.572	-.486
POA TO CENTROID in.	:	.496	.572	.584
MIN RADIUS	:	.385	.259	.074
MEAN RADIUS	:	1.123	.983	.928
MAX RADIUS	:	2.046	1.488	1.445
HORIZONTAL SPREAD	:	3.333	2.425	1.876
VERTICAL SPREAD	:	2.235	2.235	2.235
EXTREME SPREAD	:	3.762	2.913	2.725
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	8		

Repair Number: **RE00022078** Serial: C6225599 Model: 700 Center Fire Caliber: 7.62 NATO M 24 (SWS) Repairman: Status: Closed 1/31/01 11:42:47 AM

Address Information

Customer: ☒ Received From: ☐ Return To: ☐ Received From: ☐

Name: TRANS OFFICER

Address 1: CRP

Address 2: BLDG 5207 PO Box:

City: FORT CAMPBELL

State: KY Zip Code: 52223 Country: US

State: KY Zip Code: 52223 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Far:

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A010	Hard Case	1
A017	Scope Base	1

Repair Search Refresh Close

1/31/01 1:36 PM

Start Stop Print View Help

1:36 PM

Serial Number: **C6225599**

Model: **700**



RE00022078

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225599
13 Mar 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0314
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .042
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0524401

THE AMR FOR THIS RIFLE IS: 1.257

CENTROIDAL DISTANCES

0 TO 1	.251454
1 TO 2	.519711
1 TO 3	.61942
1 TO 4	.317907
1 TO 5	.342546

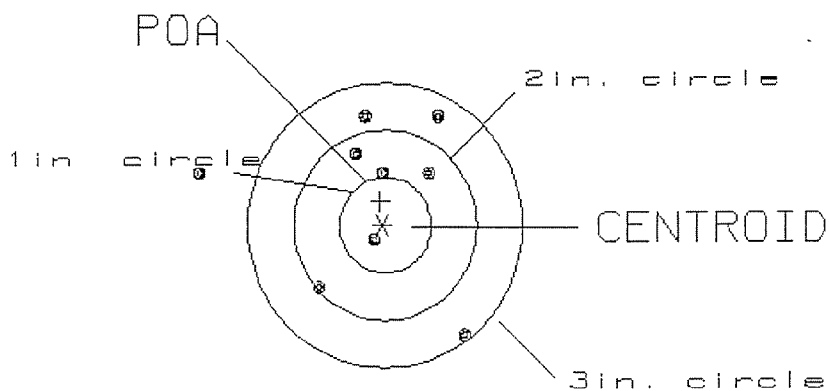
3
4 + 2 <----POA
1

PATTERN #: 1
 POA TO CENTROID: .252
 MIN RADIUS : .196
 MEAN RADIUS : 1.227
 MAX RADIUS : 3.014
 CENTROID X : .027
 CENTROID Y : -.250

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225599

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.43
 VS= 3.87
 GS= 4.69

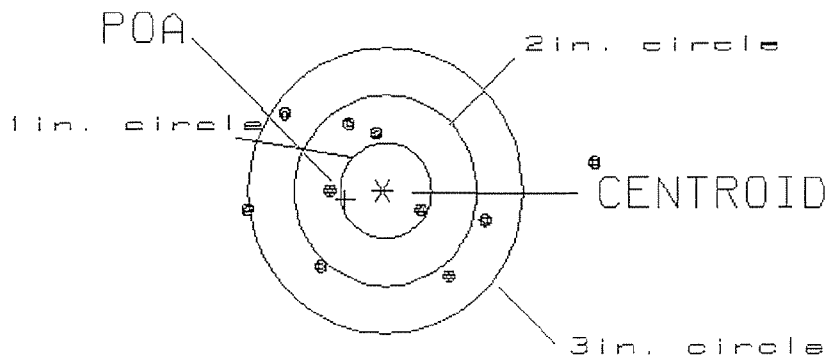
1
 4
 8

PATTERN #: C 2 1
 POA TO CENTROID: .424
 MIN RADIUS : .484
 MEAN RADIUS : 1.102
 MAX RADIUS : 2.342
 CENTROID X : .413
 CENTROID Y : .098

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225599

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.82
 VS= 1.64
 GS= 3.84

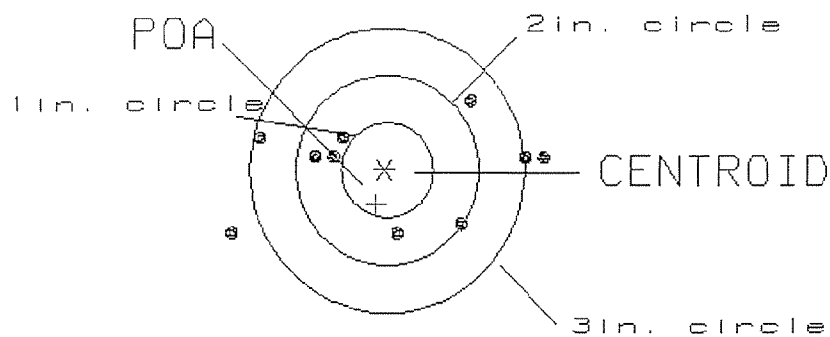
1
 4
 9

PATTERN #: 3
 POA TO CENTROID: .377
 MIN RADIUS : .591
 MEAN RADIUS : 1.123
 MAX RADIUS : 1.780
 CENTROID X : .092
 CENTROID Y : .366

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225599

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.34

0

VS= 1.40

5

GS= 3.43

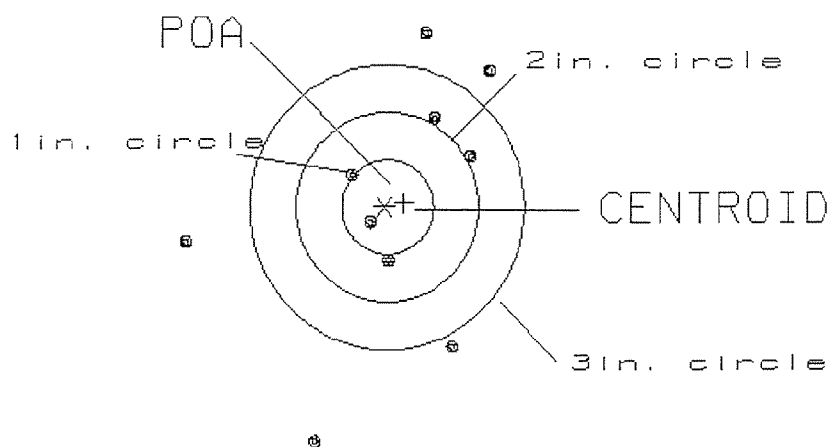
0

PATTERN #: 1 4 1
 POA TO CENTROID: .212
 MIN RADIUS : .225
 MEAN RADIUS : 1.343
 MAX RADIUS : 2.623
 CENTROID X : -.209
 CENTROID Y : -.037

13 Mar 2001

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6225599

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.25
 VS= 4.29
 GS= 4.47

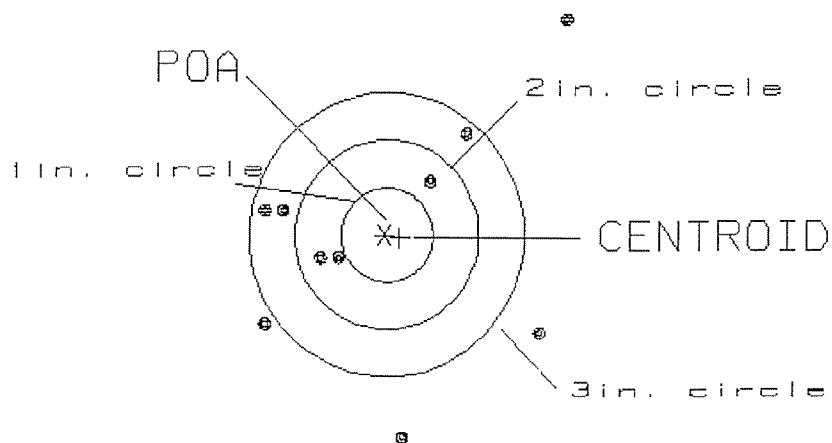
1
 3
 5

PATTERN #: 5
 POA TO CENTROID: .170
 MIN RADIUS : .602
 MEAN RADIUS : 1.488
 MAX RADIUS : 2.987
 CENTROID X : -.166
 CENTROID Y : .033

13 Mar 2001

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225599

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.32

0

VS= 4.38

3

GS= 4.71

6

Final Inspection

S/N: C-6225599

DATE REC'D:

DATE RET'D:

AUDITOR: CK

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☐ MOUNTING BASE☐ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER <u>22078</u>			
SERIAL NUMBER <u>C-6225599</u>			
LOG-IN DATE <u>1-31-01</u>			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	2-2-01	CK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	2-12-01	CK
605	CHECK HEADSPACE	2-12-01	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	3-13-01	CK
655	FINAL INSPECT	3-15-01	CK
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			