

CB225605

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.



*Call
Remington*

1-800-762-2411

REMINGTON-UMC
NORTH BRANCH, MN
100 WHEELER CHURCH ROAD
NORTH BRANCH, MN 55061
U.S.A.

Serial Number: C6225605

Model: 700



RE00068942

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225605.__0
FILE DATE AND TIME: 09/16/2003 17:22

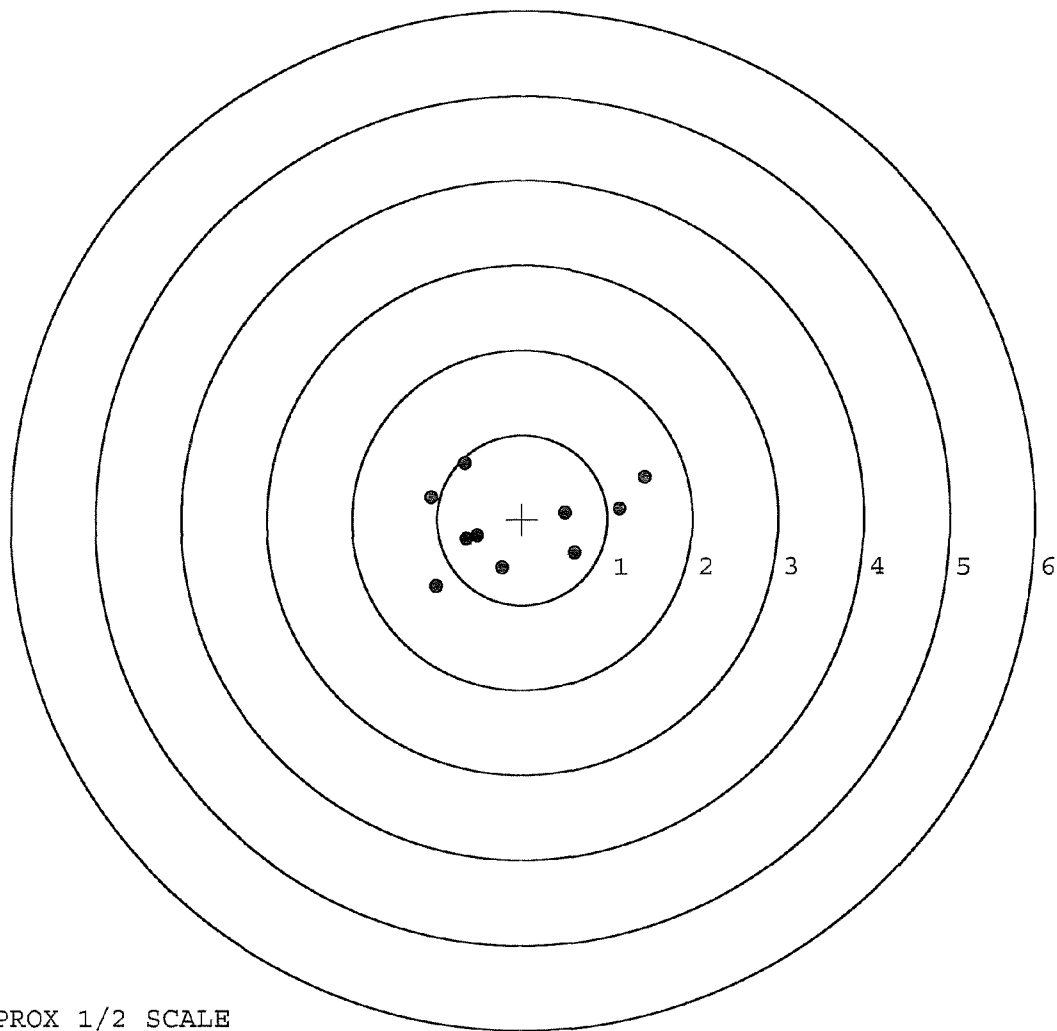
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.143
The Average Y Centroid of the Five Target Set:	-0.044
The Average Point of Impact of the Five Target Set:	0.149
The Average Mean Radius of the Five Target Set:	0.662
The Distance from POA to Centroid Target #1:	0.072
The Distance from Centroid Target #2 to Centroid Target #1:	0.112
The Distance from Centroid Target #3 to Centroid Target #1:	0.170
The Distance from Centroid Target #4 to Centroid Target #1:	0.200
The Distance from Centroid Target #5 to Centroid Target #1:	0.210

SERIAL NUMBER: C6225605. __0
TARGET NUMBER: 1
FILE DATE: 09/16/2003
FILE TIME: 17:22

X CENTROID: -0.047
Y CENTROID: -0.055
POA TO CENTROID: 0.072
HORZ SPREAD: 2.507
VERT SPREAD: 1.450
GROUP SPREAD: 2.758
MIN RADIUS: 0.503
MAX RADIUS: 1.583
MEAN RADIUS: 0.902
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.003	-0.787
2:	-0.232	-0.567
3:	-0.529	-0.197
4:	-1.072	0.255
5:	-0.675	0.663
6:	0.623	-0.388
7:	0.502	0.076
8:	1.144	0.132
9:	1.435	0.503
10:	-0.658	-0.239

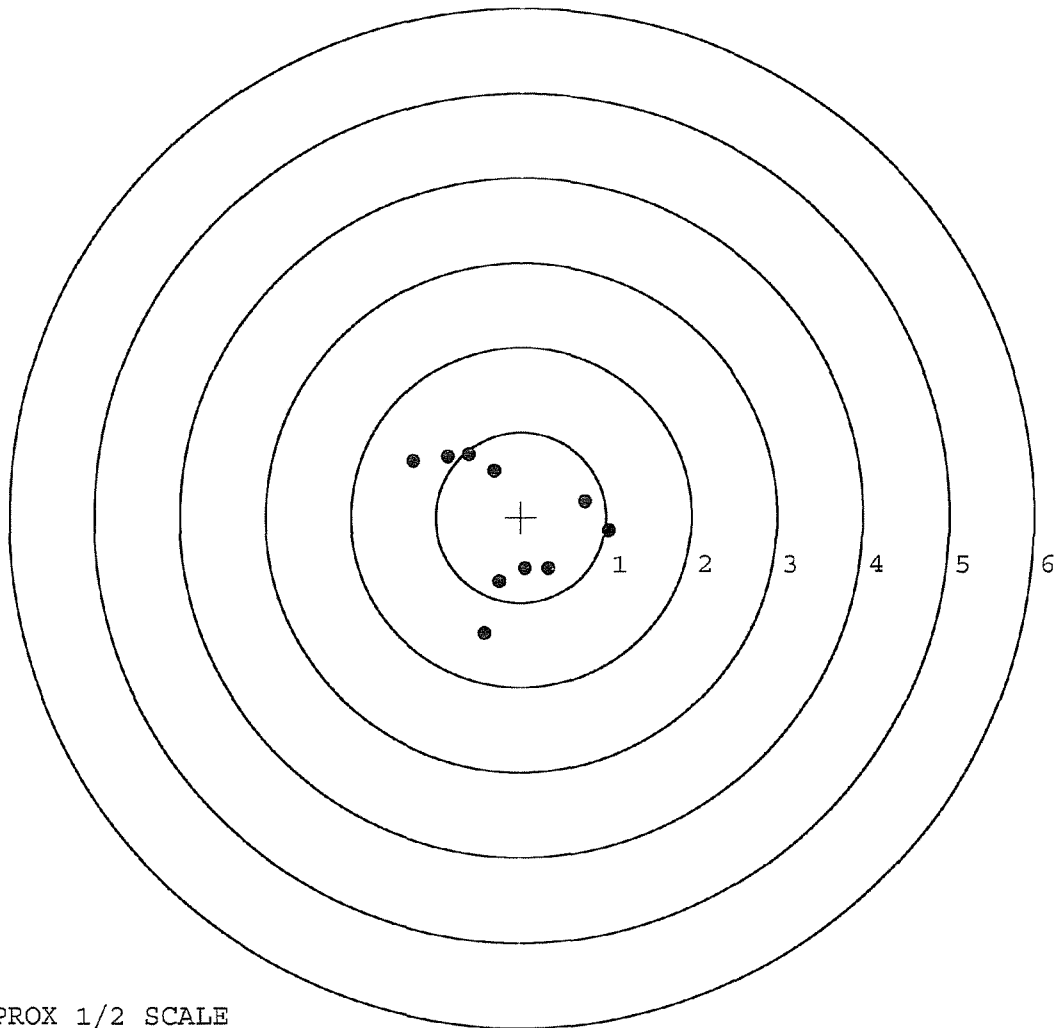


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225605. __0
TARGET NUMBER: 2
FILE DATE: 09/16/2003
FILE TIME: 17:22

X CENTROID: -0.158
Y CENTROID: -0.065
POA TO CENTROID: 0.171
HORZ SPREAD: 2.304
VERT SPREAD: 2.103
GROUP SPREAD: 2.196
MIN RADIUS: 0.582
MAX RADIUS: 1.329
MEAN RADIUS: 0.940
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.424	-1.367
2:	-0.249	-0.759
3:	0.328	-0.606
4:	0.057	-0.606
5:	1.032	-0.154
6:	0.747	0.193
7:	-0.317	0.544
8:	-0.620	0.736
9:	-1.272	0.659
10:	-0.861	0.712

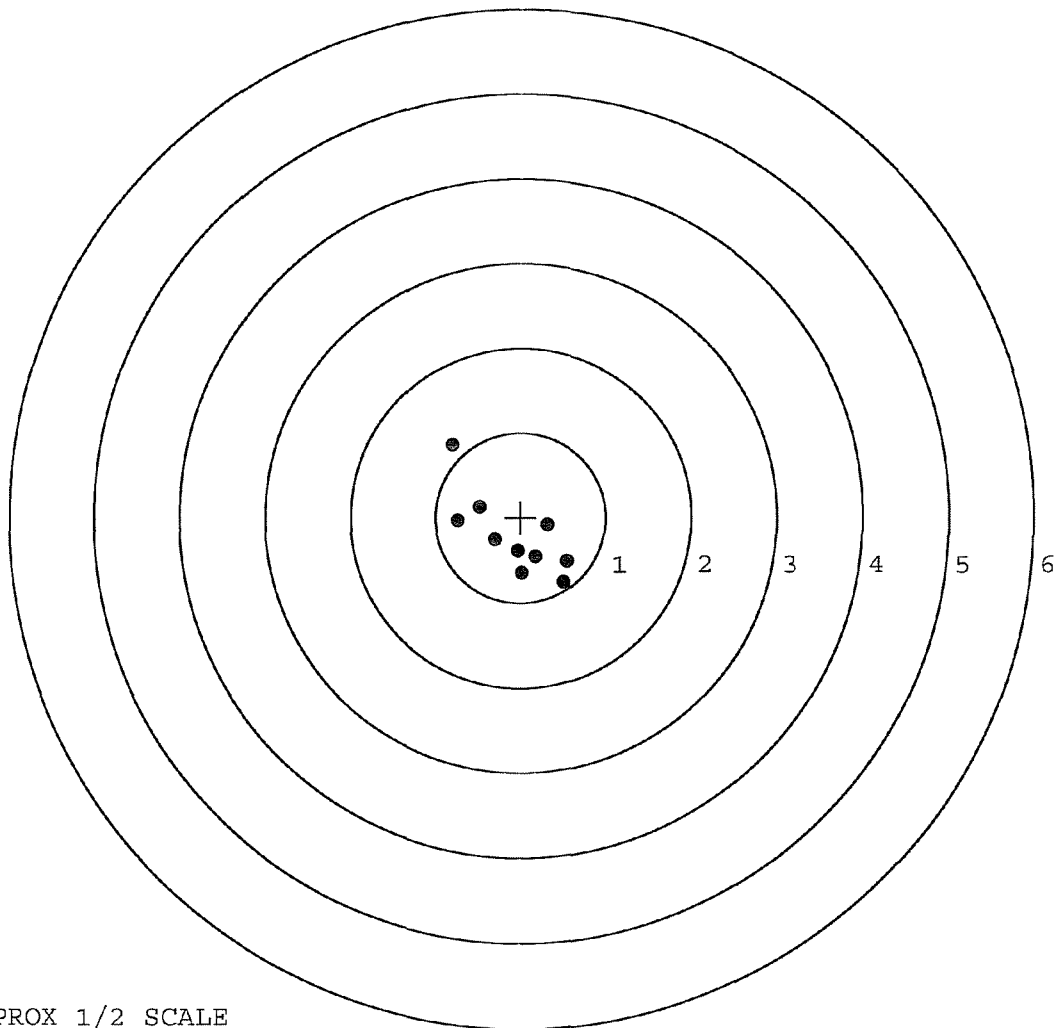


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225605. __0
TARGET NUMBER: 3
FILE DATE: 09/16/2003
FILE TIME: 17:22

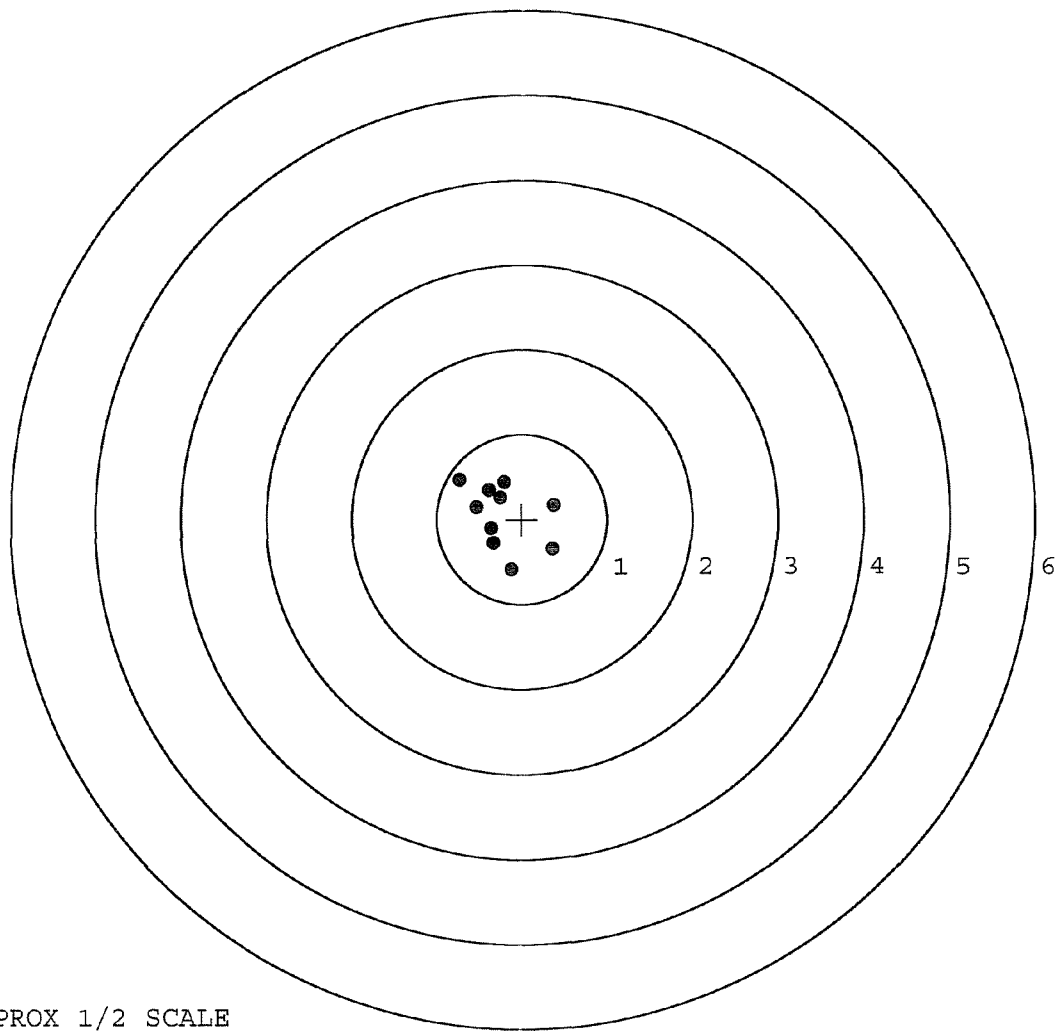
X CENTROID: -0.078
Y CENTROID: -0.222
POA TO CENTROID: 0.236
HORZ SPREAD: 1.351
VERT SPREAD: 1.616
GROUP SPREAD: 2.081
MIN RADIUS: 0.180
MAX RADIUS: 1.297
MEAN RADIUS: 0.563
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.509	-0.762
2:	0.549	-0.518
3:	0.314	-0.091
4:	0.180	-0.464
5:	-0.027	-0.395
6:	0.022	-0.660
7:	-0.298	-0.264
8:	-0.483	0.121
9:	-0.745	-0.044
10:	-0.802	0.854



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225605. __0	POINT#	X	Y
TARGET NUMBER: 4	1:	-0.734	0.466
FILE DATE: 09/16/2003	2:	-0.207	0.438
FILE TIME: 17:22	3:	-0.390	0.342
	4:	-0.540	0.143
X CENTROID: -0.219	5:	-0.361	-0.110
Y CENTROID: 0.047	6:	-0.329	-0.286
POA TO CENTROID: 0.224	7:	-0.117	-0.600
HORZ SPREAD: 1.112	8:	0.368	-0.349
VERT SPREAD: 1.066	9:	0.378	0.168
GROUP SPREAD: 1.371	10:	-0.258	0.257
MIN RADIUS: 0.212			
MAX RADIUS: 0.708			
MEAN RADIUS: 0.448			
# IN 1 IN DIAMETER: 6			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			

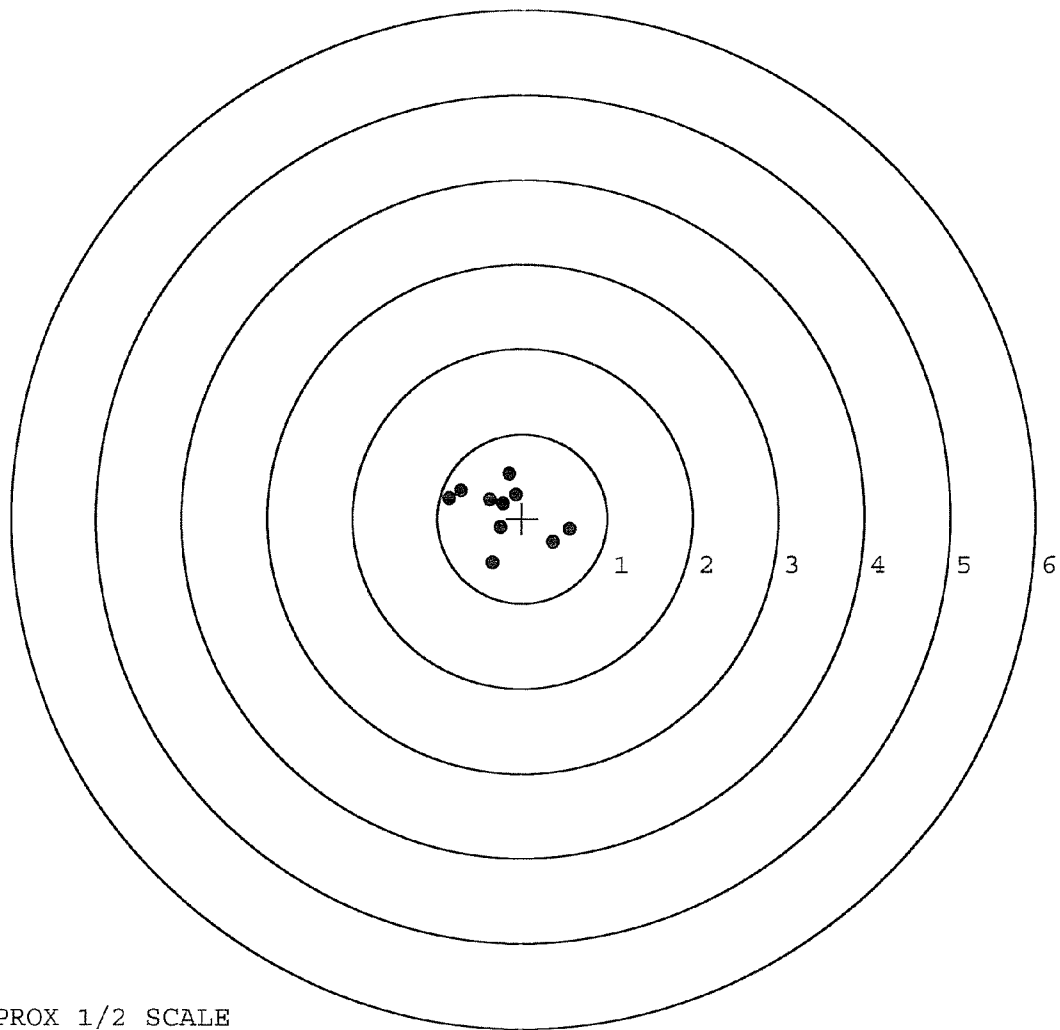


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225605.____0
 TARGET NUMBER: 5
 FILE DATE: 09/16/2003
 FILE TIME: 17:22

X CENTROID: -0.212
 Y CENTROID: 0.074
 POA TO CENTROID: 0.225
 HORZ SPREAD: 1.420
 VERT SPREAD: 1.059
 GROUP SPREAD: 1.467
 MIN RADIUS: 0.107
 MAX RADIUS: 0.797
 MEAN RADIUS: 0.456
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.559	-0.129
2:	0.365	-0.280
3:	-0.352	-0.527
4:	-0.255	-0.109
5:	-0.158	0.532
6:	-0.079	0.281
7:	-0.385	0.223
8:	-0.229	0.180
9:	-0.724	0.331
10:	-0.861	0.240



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # C6225605 INSPECTED BY: RTL

DATE REC'D: 8-20-03 DATE RET'D: 9-17-03

ITEM	ITEM
BARREL ASSEMBLY	STOCK ASSEMBLY
☒ BARREL	☒ STOCK
☒ RECEIVER	☒ SLING AWIVEL STUDS
☒ FRONT SIGHT BASE	☒ ADJUSTABLE
☒ REAR SIGHT BASE	☒ BUTT PLATE
☒ SCREWS	☒ LOCK NUTS
☒ FINISH	☒ BARREL CLEARANCE
	☒ COLOR / FINISH
SCOPE ASSEMBLY	SYSTEMS CASE
☒ SCOPE	☒ SCOPE CASE
☒ SCOPE RINGS	☒ IRON SIGHTS
☒ MOUNTING SCREWS	☒ DEPLOYMENT KIT
☒ MOUNTING BASE	
☒ SCREWS	TRIGGER ASSEMBLY
☒ FINISH	☒ SAFETY OPERATION
☒ CLARITY	☒ RE-SET TO FACTORY SPECS
	COMMENTS:

R & E NUMBER	06 8942		
SERIAL NUMBER	C6225605		
LOG-IN DATE	8/20/03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8/20/03	RL
560 A	RE-BARREL	8-22-03	RTL
B	DRILL AND TAP	8-26-03	TRW
575	ASSEMBLE	8-28-03	RTL
600	PROOF	8-25-03	AC
605	CHECK HEADSPACE	8-25-03	AC
610	DIS-ASSEMBLE GUN	8-26-03	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	8-28-03	JB
618	ROTO-BLAST	8-29-03	JB
620	APPLY COATINGS	9-12	TA
625 A	FINAL ASSEMBLY	9-16-03	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	9-16-03	RL
655	FINAL INSPECT	9-17-03	RTL
660	PACK	9-17-03	RA
		SHIP DATE	
QAR INSPECTION DATE			




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & TM. OFF.

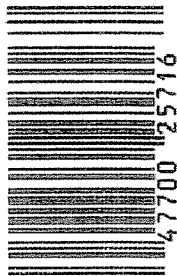
MODEL 700™ M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

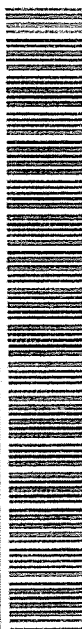
SERIAL NO.
C6225605

ORDER NO.
5716

UPC



0 47700 25716 7



5716 C6225605

M-24

Scope 0457

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

06225605

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1 25 89		RW
600	Proof	1 25 89		RW
607	Check Headspace	1 1 89		RW
610	Dis-assemble Gun	1 25 89		RW
612	Magnaflux Barrel Action		1-27-89	APL.
	Magnaflux Bolt		1-27-89	KCR
615	Rollmark Caliber	2 1 89		
617	Drill and Tap Sight Holes	2 1 89		FB
618	Polish Barrel	2 1 89		BT
620	Apply Coatings (Barrel Action)		2-10-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/15/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/15/89	RW
	C) Inspect Ejector Hole for Chamfer		2/15/89	RW
	D) Oil Firing Pin Ass'y		2/15/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		153/89	US

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			17 Feb 89	JS
	G) Safety Off Force	3	3	3			17 Feb 89	JS
	H) Trigger Pull Test & Retainability						15 Feb 89	JS
	I) Firing Pin Indent	.020	.0205	.021			17 Feb 89	JS
	J) Assemble Stock						2/22/89	RW
	K) Assemble Swivel Studs						24 Feb 89	JS
	L) Attach Front and Rear Sight Assemblies						2/22/89	RW
	M) Iron Sight Alignment						2/22/89	RW
	N) Detach Front & Rear Sights & place in numbered container						2/22/89	RW
	O) Attach Scope to Rifle						23 Feb 89	JS
	P) Detach & Attach Scope 20 Times						23 Feb 89	JS
640	Gallery Target & Test	44 2 108 L					2/23/89	PH
	A) Time						OK	PH
	B) Malfunctions				NONE		OK	PH
	C) Pierced Primers				NONE		OK	PH
	D) Optical Clarity of Scope				OK		2/23/89	PH
645	Inspect for Live Ammo				NONE		2/23/89	PH
655	Final Inspection							
	A) Headspace						24 Feb 89	JS
	B) Trigger Pull	2.35	2.29	2.39	2.33	2.37	24 Feb 89	JS
	C) Function						24 Feb 89	JS
660	Pack						23 Mar 89	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 5605

DATE 4/5/90

TESTER PH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.40	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.50	2.46	
PULL #3	2.47	2.30	2.45	
PULL #4	2.43	2.39	2.39	
PULL #5	2.47	2.36	2.40	
TOTAL	12.17	11.95	12.13	
AVG.	2.43	2.39	2.42	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	3.24	
PULL #2	3.29	3.23	
PULL #3	3.22	3.16	
PULL #4	3.17	3.20	
PULL #5	3.22	3.21	
TOTAL	16.21	16.04	
AVG.	3.24	3.21	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.75	4.13		
PULL #2	4.19	4.22		
PULL #3	4.22	4.03		
PULL #4	4.22	4.14		
PULL #5	4.18	4.12		
TOTAL	20.96	20.64		
AVG.	4.19	4.12		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225605
23 Feb 1989

CENTROIDAL DISTANCES

0	TO	1	.255861
1	TO	2	.132458
1	TO	3	.463314
1	TO	4	.351871
1	TO	5	.316967

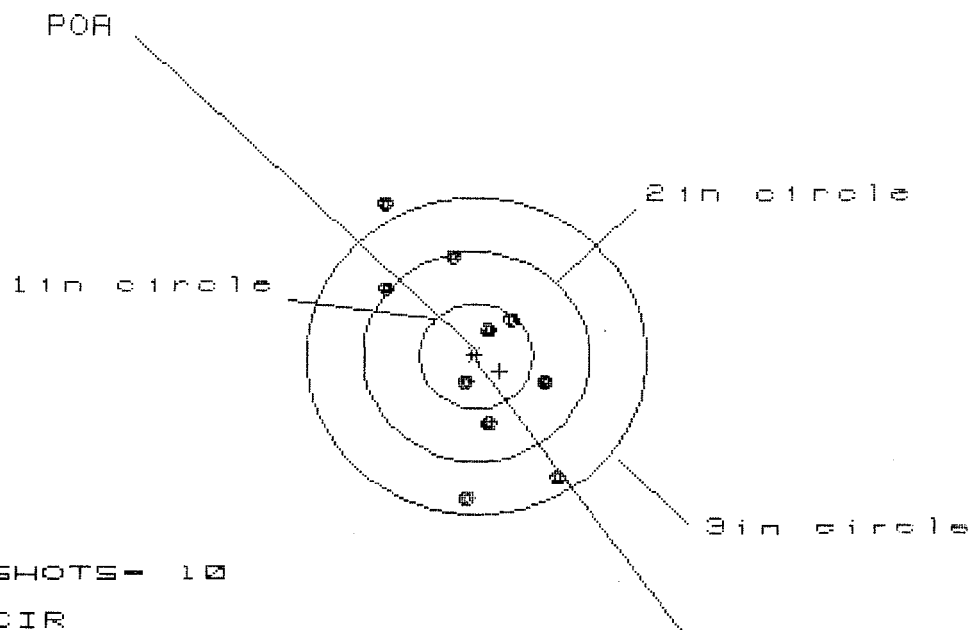
$\bar{x}$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0106$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.192$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.192292$
THE AMR FOR THIS RIFLE IS: $.8068$

23 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225605

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 3

2in = 7

3in = 9

HS= 1.527

VS= 2.749

GS= 2.997

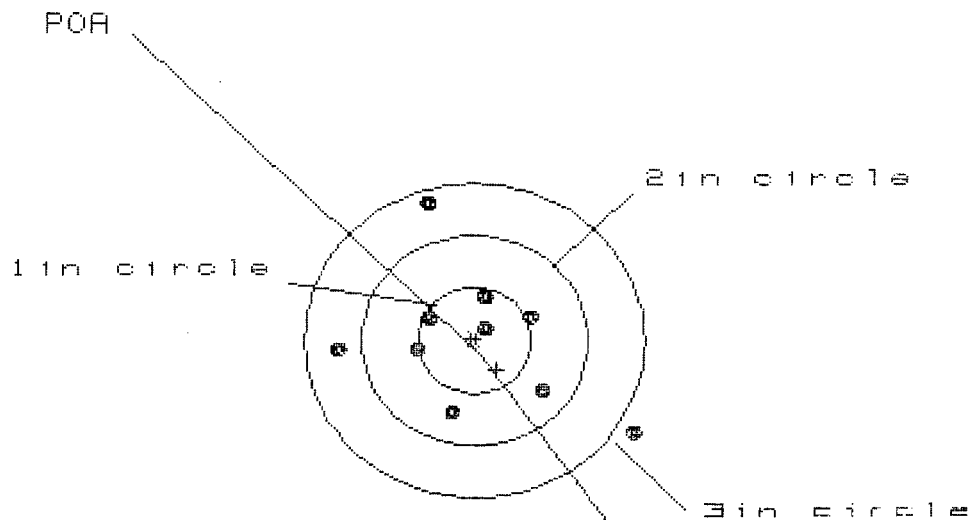
CENTROID *

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.751	.665	.627
MINIMUM X	:	-.776	-.856	-.773
MAXIMUM Y	:	1.413	1.060	.934
MINIMUM Y	:	-1.336	-1.179	-1.305
CENTROID X	:	-.208	-.122	-.205
CENTROID Y	:	.149	-.008	.118
POA TO CENTROID in.	:	.256	.122	.237
MIN RADIUS	:	.215	.162	.187
MEAN RADIUS	:	.857	.760	.696
MAX RADIUS	:	1.612	1.208	1.313
HORIZONTAL SPREAD	:	1.527	1.521	1.400
VERTICAL SPREAD	:	2.749	2.239	2.239
EXTREME SPREAD	:	2.997	2.334	2.240
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	7		
NUMBER IN THREE INCH CIRCLE	=	9		

23 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225605

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 9

HS= 2.606

VS= 2.210

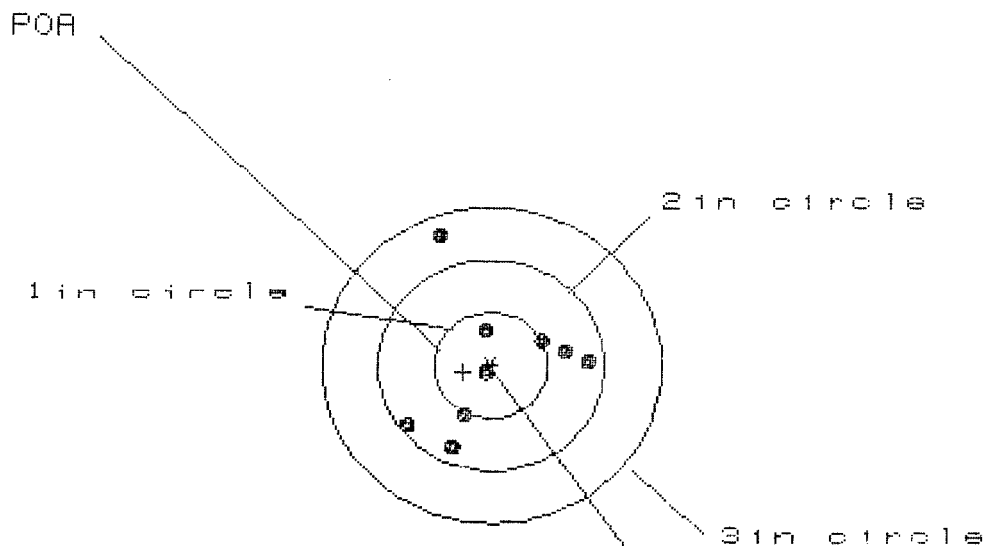
GS= 2.864

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.418	.714	.684
MINIMUM X	:	-1.188	-1.031	-1.061
MAXIMUM Y	:	1.338	1.241	.465
MINIMUM Y	:	-.872	-.776	-.621
CENTROID X	:	-.197	-.354	-.324
CENTROID Y	:	.281	.378	.223
POA TO CENTROID in.	:	.343	.518	.393
MIN RADIUS	:	.138	.246	.274
MEAN RADIUS	:	.788	.678	.605
MAX RADIUS	:	1.665	1.265	1.064
HORIZONTAL SPREAD	:	2.606	1.745	1.745
VERTICAL SPREAD	:	2.210	2.017	1.086
EXTREME SPREAD	:	2.864	2.099	1.790
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

23 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225605

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 9

3 in = 10

HS= 1.621

VS= 1.953

GS= 1.957

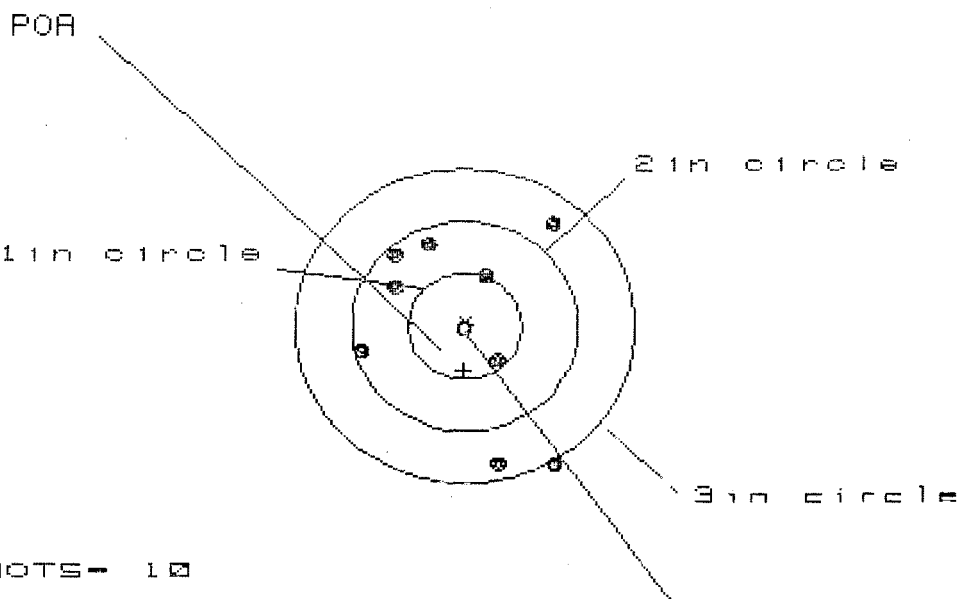
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.861	.805	.703
MINIMUM X	:	-.760	-.816	-.528
MAXIMUM Y	:	1.216	.497	.440
MINIMUM Y	:	-.737	-.602	-.659
CENTROID X	:	.248	.304	.406
CENTROID Y	:	.067	-.068	-.011
POA TO CENTROID in.	:	.257	.311	.406
MIN RADIUS	:	.058	.099	.176
MEAN RADIUS	:	.621	.541	.495
MAX RADIUS	:	1.313	.933	.844
HORIZONTAL SPREAD	:	1.621	1.621	1.231
VERTICAL SPREAD	:	1.953	1.099	1.099
EXTREME SPREAD	:	1.957	1.736	1.453
NUMBER IN ONE INCH CIRCLE =			3	
NUMBER IN TWO INCH CIRCLE =			9	
NUMBER IN THREE INCH CIRCLE =			10	

23 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225605

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 9

HS= 1.726

VS= 2.287

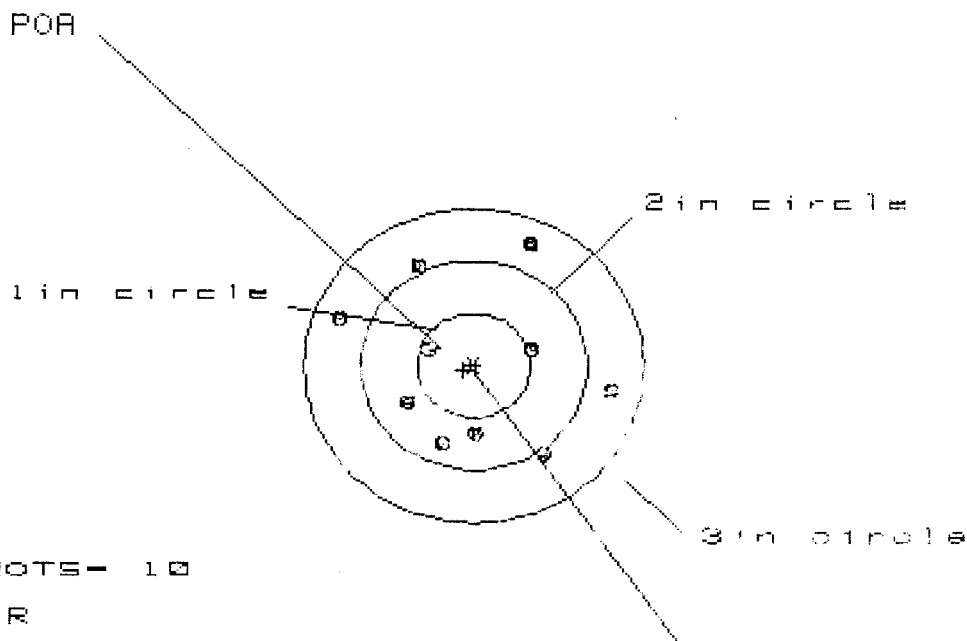
GS= 2.416

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.831	.876	.926
MINIMUM X	:	-.895	-.803	-.753
MAXIMUM Y	:	.950	.805	.620
MINIMUM Y	:	-1.337	-1.482	-.636
CENTROID X	:	.014	-.078	-.128
CENTROID Y	:	.422	.567	.752
POA TO CENTROID in.	:	.422	.572	.763
MIN RADIUS	:	.071	.233	.353
MEAN RADIUS	:	.854	.759	.640
MAX RADIUS	:	1.547	1.536	1.115
HORIZONTAL SPREAD	:	1.726	1.679	1.679
VERTICAL SPREAD	:	2.287	2.287	1.256
EXTREME SPREAD	:	2.416	2.335	2.035
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

23 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225895

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in - 1

2 in - 5

3 in - 10

HS- 2.484

VS- 1.981

GS- 2.571

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.247	1.110	.655
MINIMUM X	-1.237	-.744	-.606
MAXIMUM Y	1.131	1.184	1.166
MINIMUM Y	-.850	-.797	-.815
CENTROID X	.090	.227	.089
CENTROID Y	.041	-.012	.006
POA TO CENTROID in.	.099	.228	.089
MIN RADIUS	.391	.438	.402
MEAN RADIUS	.914	.863	.816
MAX RADIUS	1.324	1.252	1.288
HORIZONTAL SPREAD	2.484	1.854	1.261
VERTICAL SPREAD	1.981	1.981	1.981
EXTREME SPREAD	2.571	2.152	2.152
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

#15

MOD. _____ GA. CAL. _____ GUN # 66225605

#	TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
		1st	open hard after firing	
		2nd	New Extractor	
		3rd		
		4th		
			FUNCTION	RD 6654 Rev 1

✱

8/29/97
OK

TEST INIT ACTION TO CORRECT		ASSEM #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 97-11805

INITIAL CUSTOMER ORDER NO.

JUM

DATE RECEIVED
06/24/97DATE OPENED
06/24/97

DATE CODE

SERIAL NUMBER
C6225605

NEW SERIAL NUMBER

MODEL AND GRADE
700 7.62

NATO

ACCESSORIES

FROM:

TRANSPORTATION OFFICER USAIC
ATTN ATZB-LOT-MM
BLDG 280
FORT BENNING GA 31905

SHIP TO:

TRANSPORTATION OFFICER USAIC
ATTN ATZB-LOT-MM
BLDG 280
FORT BENNING GA 31905

CUST NO: 161641 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Barrel 96003
Stock 96018Re powder Coat Trigger Guard
Assy, Front + Rear Sight Bases
ReZinc Scope Base & Swivel Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400052370

21 DAY TURN - AROUND

*New
Barrel
+
Stock*

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6225605

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>6-27-97</i>	<i>Ⓟ</i>
605	CHECK HEADSPACE	<i>6-27-97</i>	<i>Ⓟ</i>
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY	<i>8-15-97</i>	<i>RW</i>
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>8-20-97</i>	<i>147</i>
655	FINAL INSPECT		
660	PACK		

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C6225605

DATE REC'D: 6-24-97

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225605

20 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.078

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0284

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0830094

THE AMR FOR THIS RIFLE IS: 1.098

CENTROIDAL DISTANCES

0 TO 1	.344246
1 TO 2	.343223
1 TO 3	.507734
1 TO 4	.185
1 TO 5	.632079

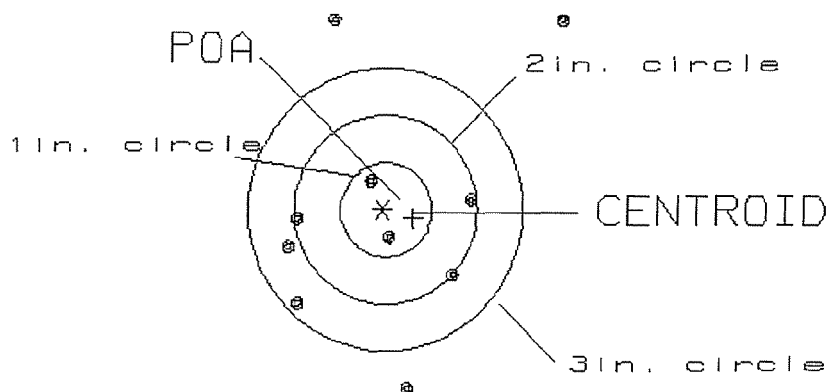
$\frac{1}{4} + 3^5$ <----POA
2

PATTERN #: - 1 -
 POA TO CENTROID: .344
 MIN RADIUS : .260
 MEAN RADIUS : 1.275
 MAX RADIUS : 2.773
 CENTROID X : -.332
 CENTROID Y : .091

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225605.1.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.97

2

VS= 3.88

3

GS= 4.23

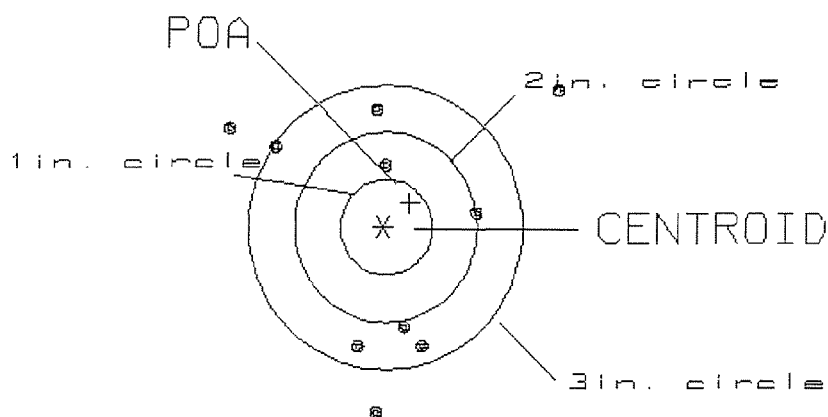
7

PATTERN #: 2
 POA TO CENTROID: .385
 MIN RADIUS : .687
 MEAN RADIUS : 1.441
 MAX RADIUS : 2.367
 CENTROID X : -.293
 CENTROID Y : -.250

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225605.1.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.59
 VS= 3.37
 GS= 3.92

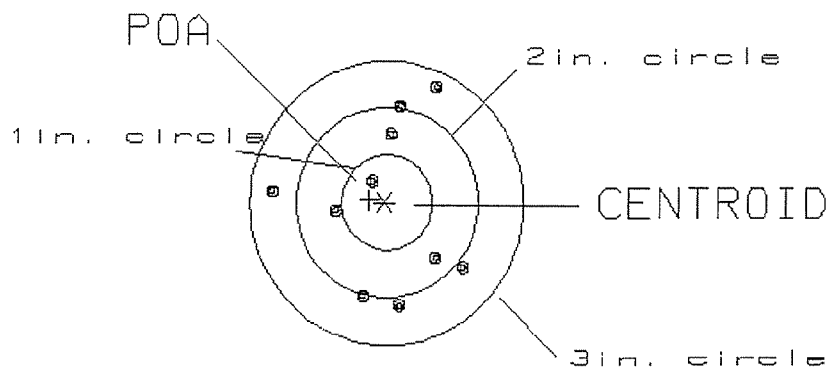
0
 1
 7

PATTERN #: 3
 POA TO CENTROID: .164
 MIN RADIUS : .309
 MEAN RADIUS : .922
 MAX RADIUS : 1.354
 CENTROID X : .163
 CENTROID Y : -.022

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225605.1.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.12
 VS= 2.33
 GS= 2.37

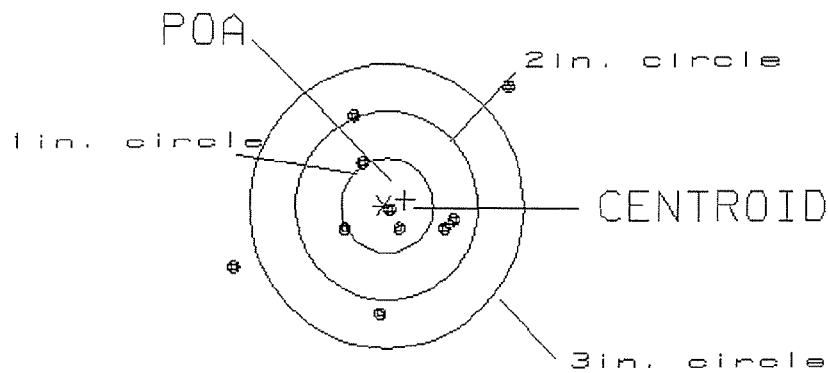
1
 5
 10

PATTERN #: 4
 POA TO CENTROID: .236
 MIN RADIUS : .063
 MEAN RADIUS : .863
 MAX RADIUS : 1.849
 CENTROID X : -.228
 CENTROID Y : -.062

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225685.1.1.1.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.94

2

VS= 2.47

6

GS= 3.51

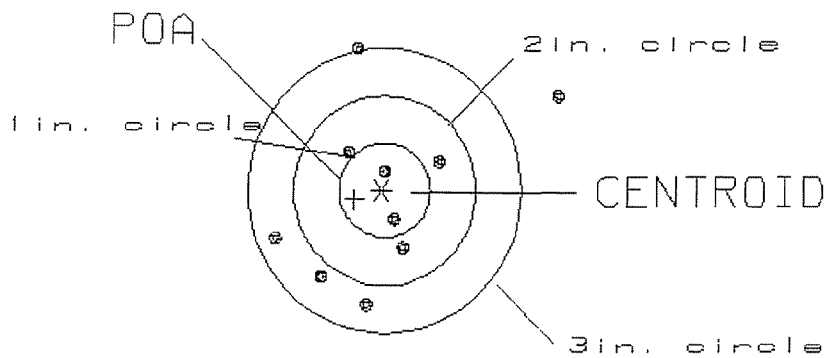
8

PATTERN #: 5
 POA TO CENTROID: .317
 MIN RADIUS : .233
 MEAN RADIUS : .990
 MAX RADIUS : 2.191
 CENTROID X : .300
 CENTROID Y : .101

20 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225605.1.1.1.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.13
 US= 2.75
 GS= 3.49

2
 5
 8