

57684.5245

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



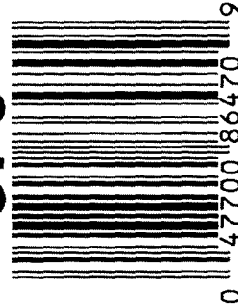
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6845245**

**UPC**



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66845245

| OP # | OPERATION NAME                                                                                                                         | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                       | 5-21-09 | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                       | 5-21-09 | SP      |
| 440  | PROOF                                                                                                                                  |                       | 5-21-09 | SPD     |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX          | 5-21-09 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                       | 5-21-09 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                       | 5-22-09 | SPD     |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>JD</u>    | 5-24-09 | JD      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                       |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                       | 5/29/09 | RT      |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                       | 5-22-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                       | 5/29/09 | SP      |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                       | 6/9     | C       |
| 545  | (BOLT)                                                                                                                                 |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                       | 6-9-09  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                       | 6-9-09  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO | 6-9-09  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                       | 6-10-09 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                       |         |         |

F004 REV 5/2006

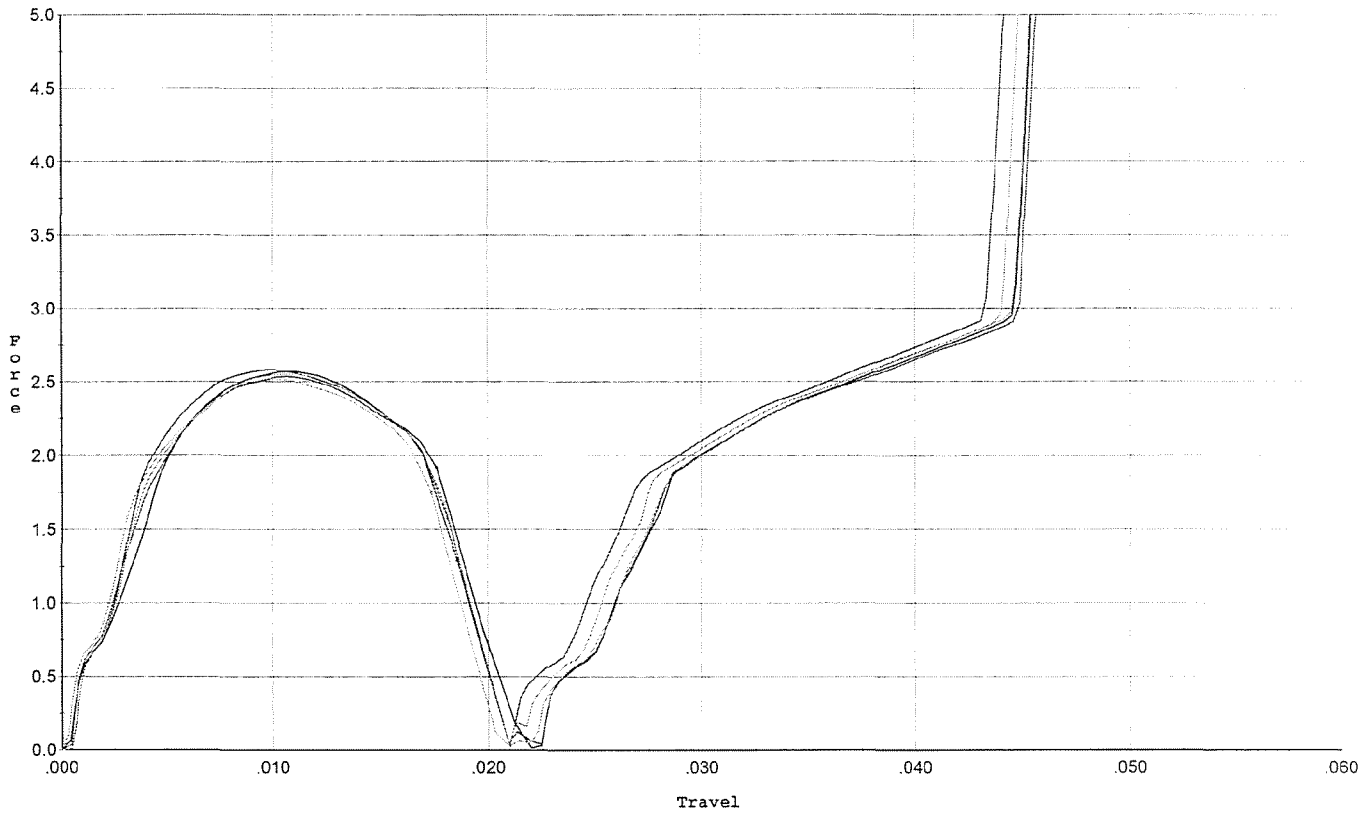
| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>40</u> <u>40</u>                          | 6-16-09 | L.N.    |
| CONT.        |                                                                          |                                                        |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>50</u> <u>50</u> <u>50</u>                          | 6-16-09 | R.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.003</u> <u>.004</u> <u>.003</u>                    | 6-16-09 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 6-16-09 | R.N.    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 6-16-09 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 6/12/09 | RR      |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 6/12/09 | TAR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 6-16-09 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>278</u> <u>282</u> <u>279</u> <u>281</u> <u>269</u> | 6-15-09 | RTZ     |
|              | C) FUNCTION                                                              |                                                        | 6-16-09 | L.N.    |
| 690          | PACK                                                                     |                                                        | 7/29/09 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



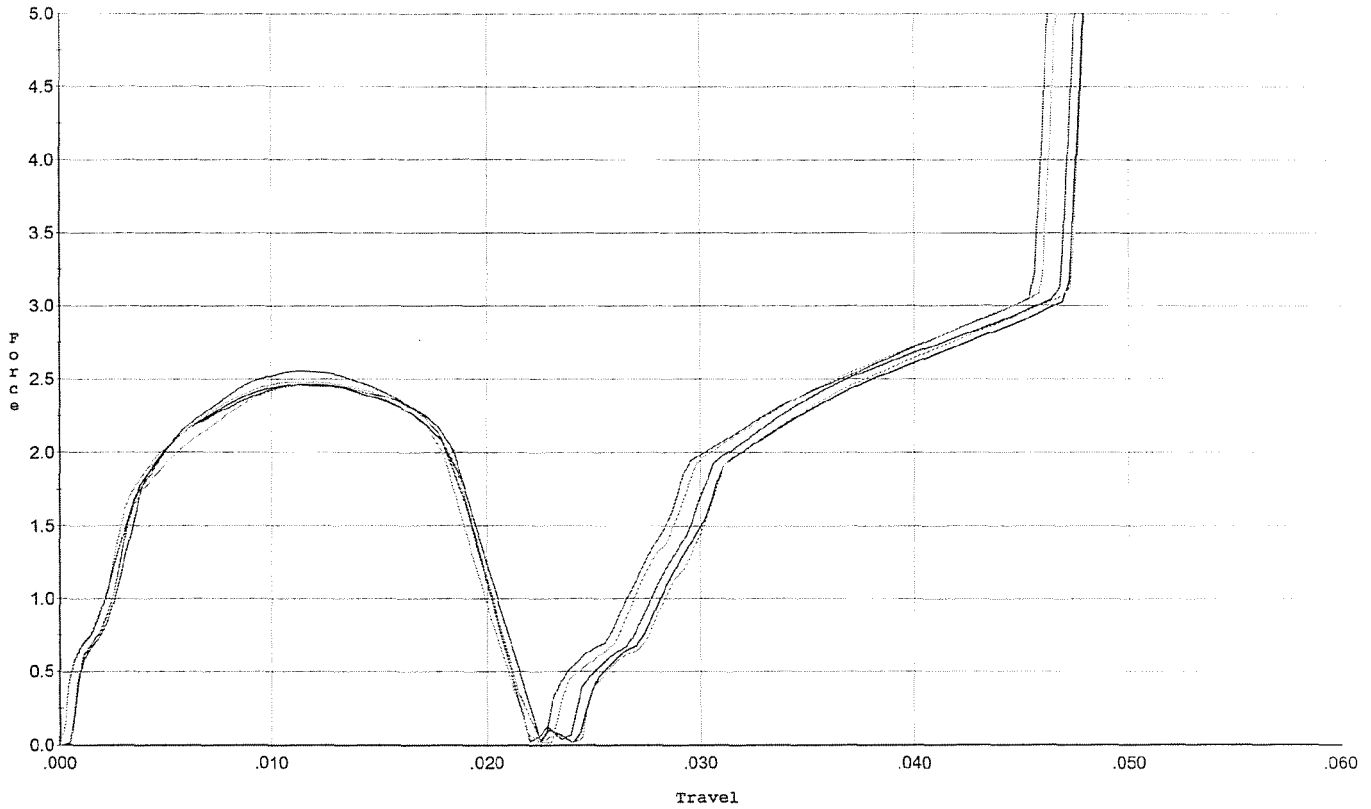
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.580      | 0.019             | 0.00            | 0.030      | 0.035             |           | Set Trigger |
| 2 | 2.571      | 0.018             | 0.00            | 0.031      | 0.033             |           | Set Trigger |
| 3 | 2.538      | 0.018             | 0.00            | 0.032      | 0.034             |           | Set Trigger |
| 4 | 2.514      | 0.017             | 0.00            | 0.032      | 0.032             |           | Set Trigger |
| 5 | 2.553      | 0.018             | 0.00            | 0.031      | 0.033             |           | Set Trigger |

Avg 2.55

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



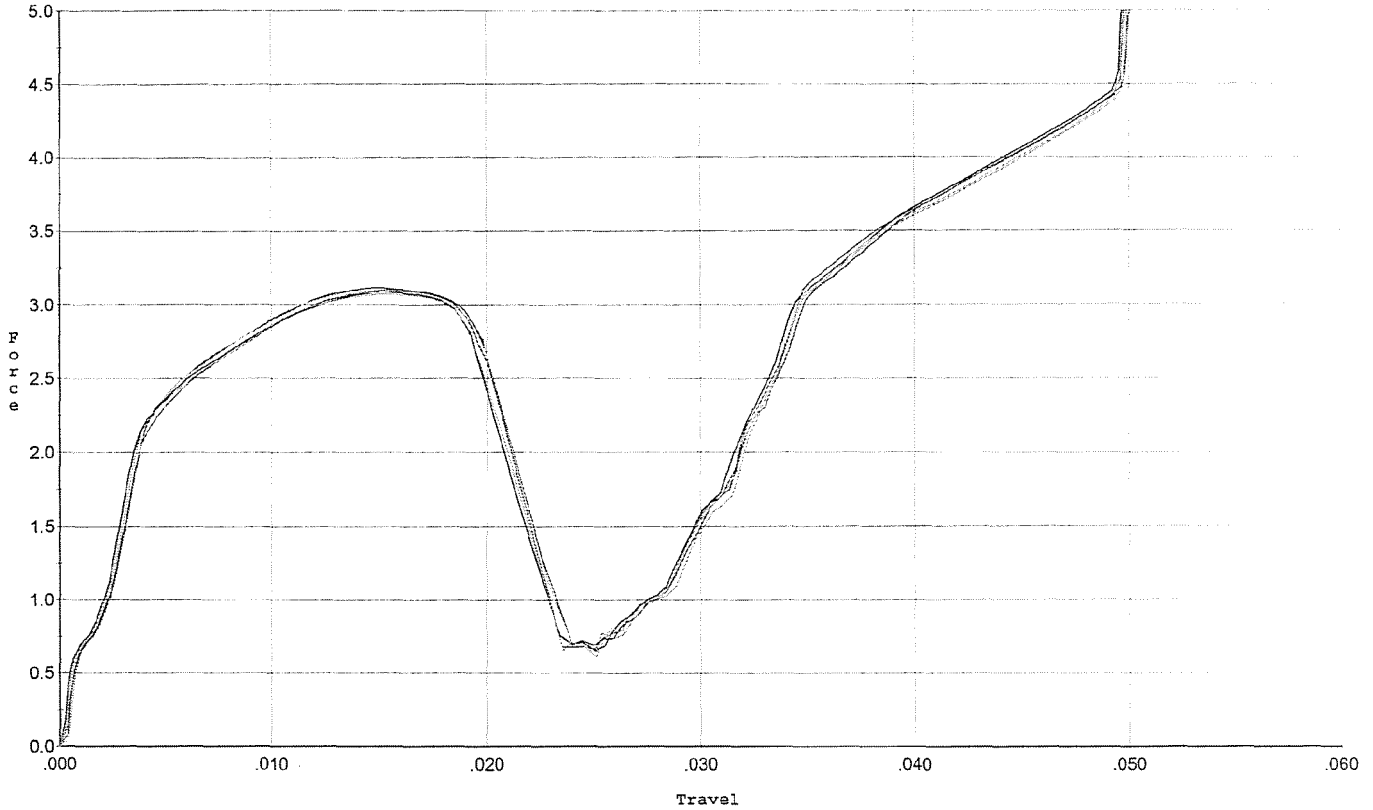
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.461      | 0.018             | 0.00            | 0.032      | 0.034             |           | Set Trigger |
| 2 | 2.461      | 0.019             | 0.00            | 0.033      | 0.035             |           | Set Trigger |
| 3 | 2.552      | 0.019             | 0.00            | 0.031      | 0.036             |           | Set Trigger |
| 4 | 2.471      | 0.019             | 0.00            | 0.033      | 0.035             |           | Set Trigger |
| 5 | 2.480      | 0.018             | 0.00            | 0.032      | 0.034             |           | Set Trigger |

Avg 2.48

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



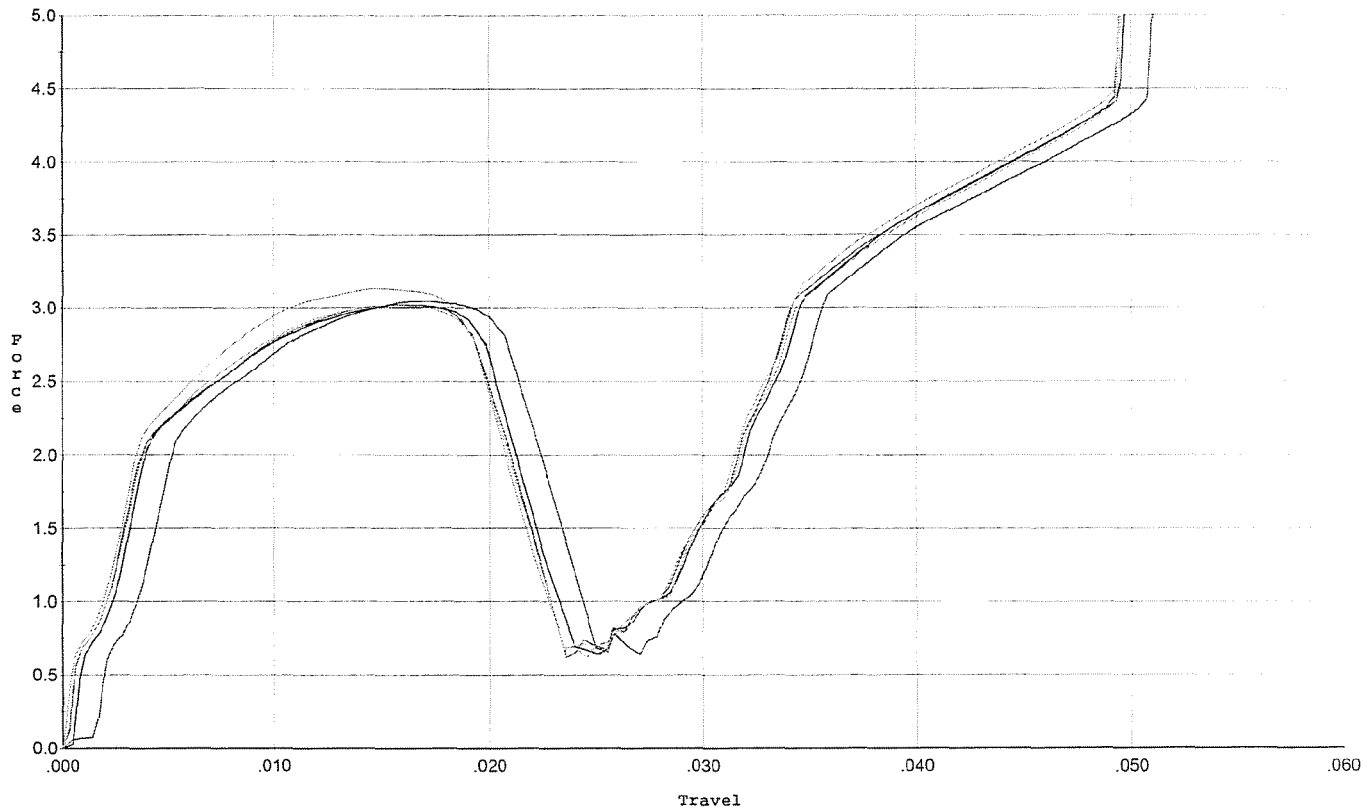
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.115      | 0.020             | 0.00            | 0.032      | 0.046             |           | Set Trigger |
| 2 | 3.085      | 0.019             | 0.00            | 0.033      | 0.045             |           | Set Trigger |
| 3 | 3.099      | 0.020             | 0.00            | 0.032      | 0.046             |           | Set Trigger |
| 4 | 3.084      | 0.021             | 0.00            | 0.032      | 0.048             |           | Set Trigger |
| 5 | 3.072      | 0.020             | 0.00            | 0.032      | 0.046             |           | Set Trigger |

Avg 3.09

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



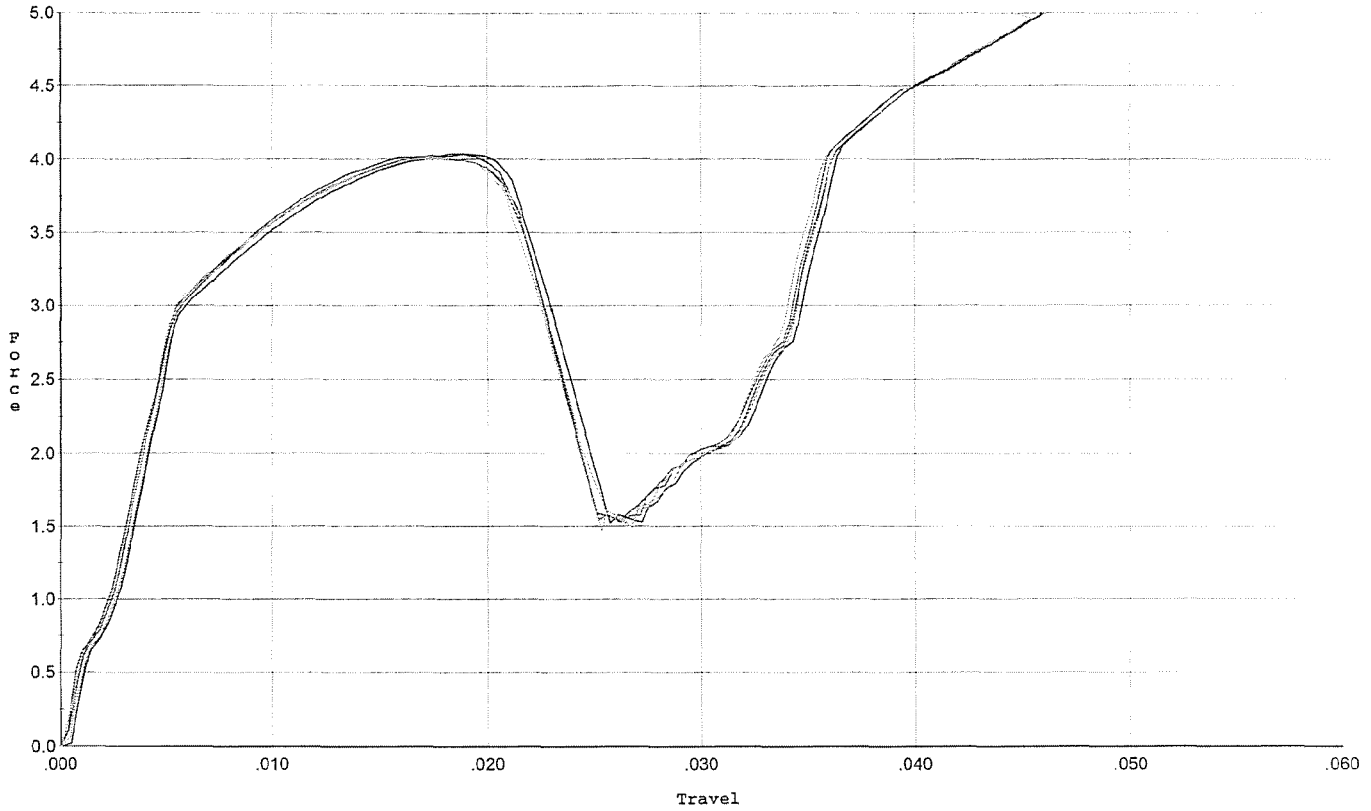
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.045      | 0.023             | 0.00            | 0.032      | 0.049             |           | Set Trigger |
| 2 | 3.007      | 0.020             | 0.00            | 0.032      | 0.044             |           | Set Trigger |
| 3 | 3.020      | 0.021             | 0.00            | 0.032      | 0.047             |           | Set Trigger |
| 4 | 3.009      | 0.021             | 0.00            | 0.032      | 0.048             |           | Set Trigger |
| 5 | 3.131      | 0.019             | 0.00            | 0.032      | 0.045             |           | Set Trigger |

Avg 3.04

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



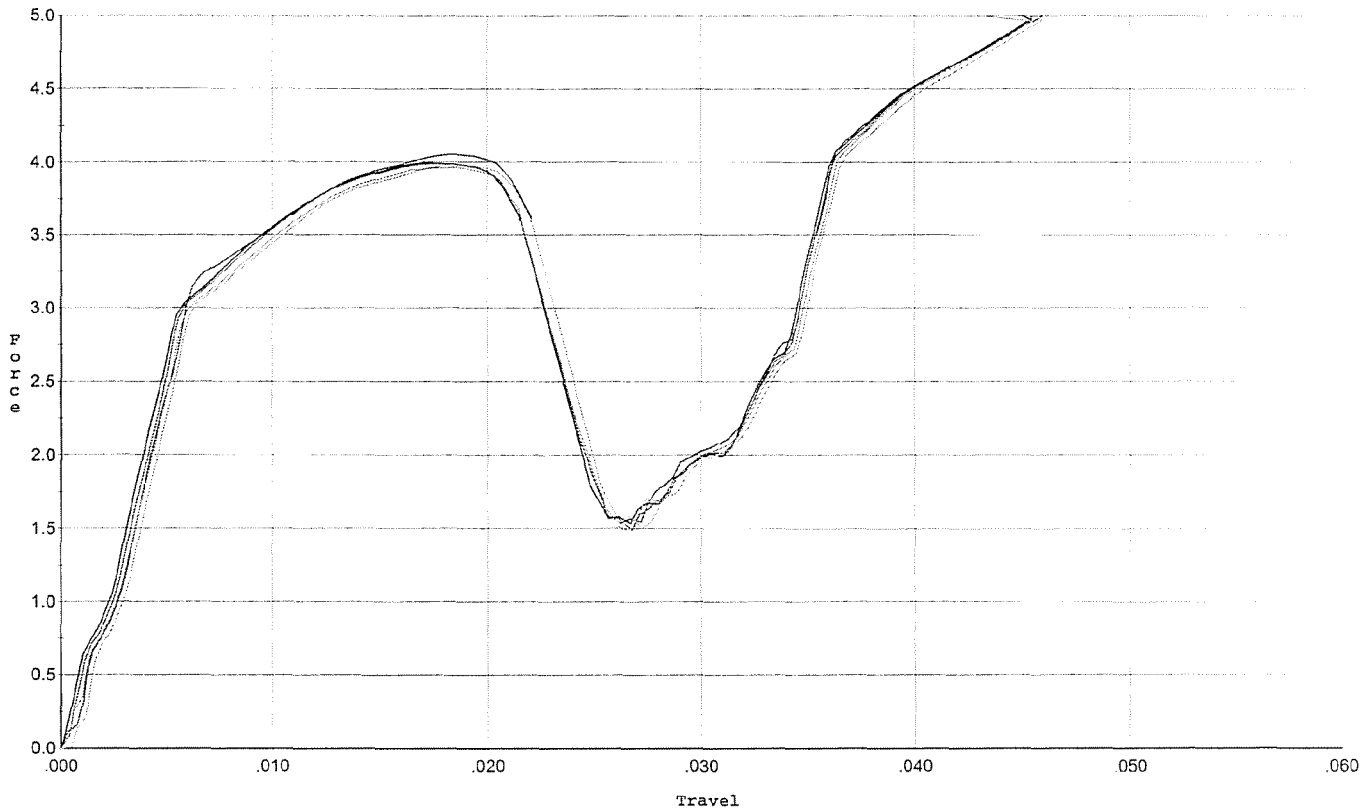
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.037      | 0.022             | 0.00            | 0.030      | 0.062             |           | Set Trigger |
| 2 | 4.034      | 0.023             | 0.00            | 0.030      | 0.065             |           | Set Trigger |
| 3 | 4.011      | 0.022             | 0.00            | 0.029      | 0.062             |           | Set Trigger |
| 4 | 4.007      | 0.022             | 0.00            | 0.029      | 0.064             |           | Set Trigger |
| 5 | 4.001      | 0.021             | 0.00            | 0.030      | 0.061             |           | Set Trigger |

Avg 4.01

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



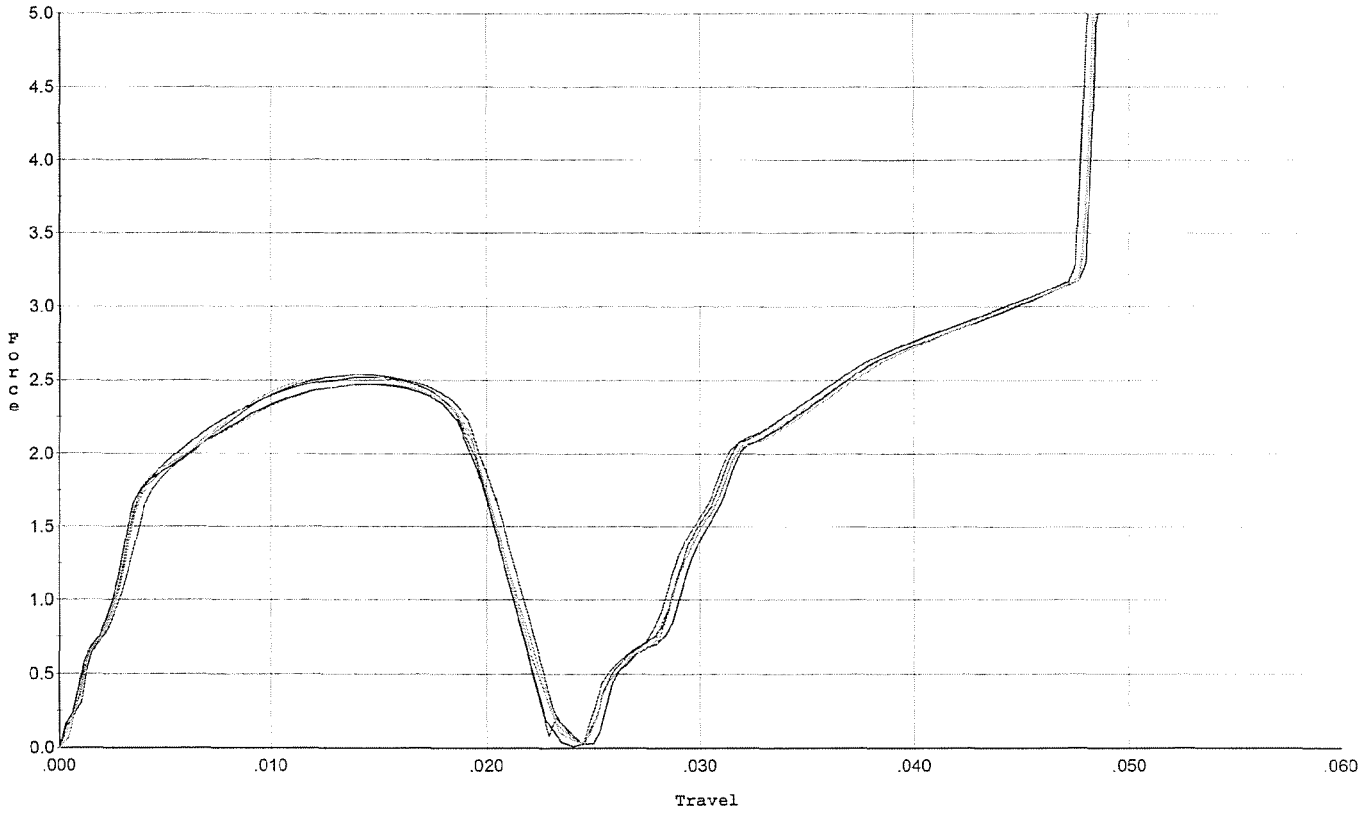
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.053      | 0.022             | 0.00            | 0.029      | 0.063             |           | Set Trigger |
| 2 | 3.989      | 0.022             | 0.00            | 0.030      | 0.062             |           | Set Trigger |
| 3 | 3.987      | 0.021             | 0.00            | 0.030      | 0.061             |           | Set Trigger |
| 4 | 3.981      | 0.022             | 0.00            | 0.030      | 0.062             |           | Set Trigger |
| 5 | 3.962      | 0.021             | 0.00            | 0.030      | 0.060             |           | Set Trigger |

Avg 3.99

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



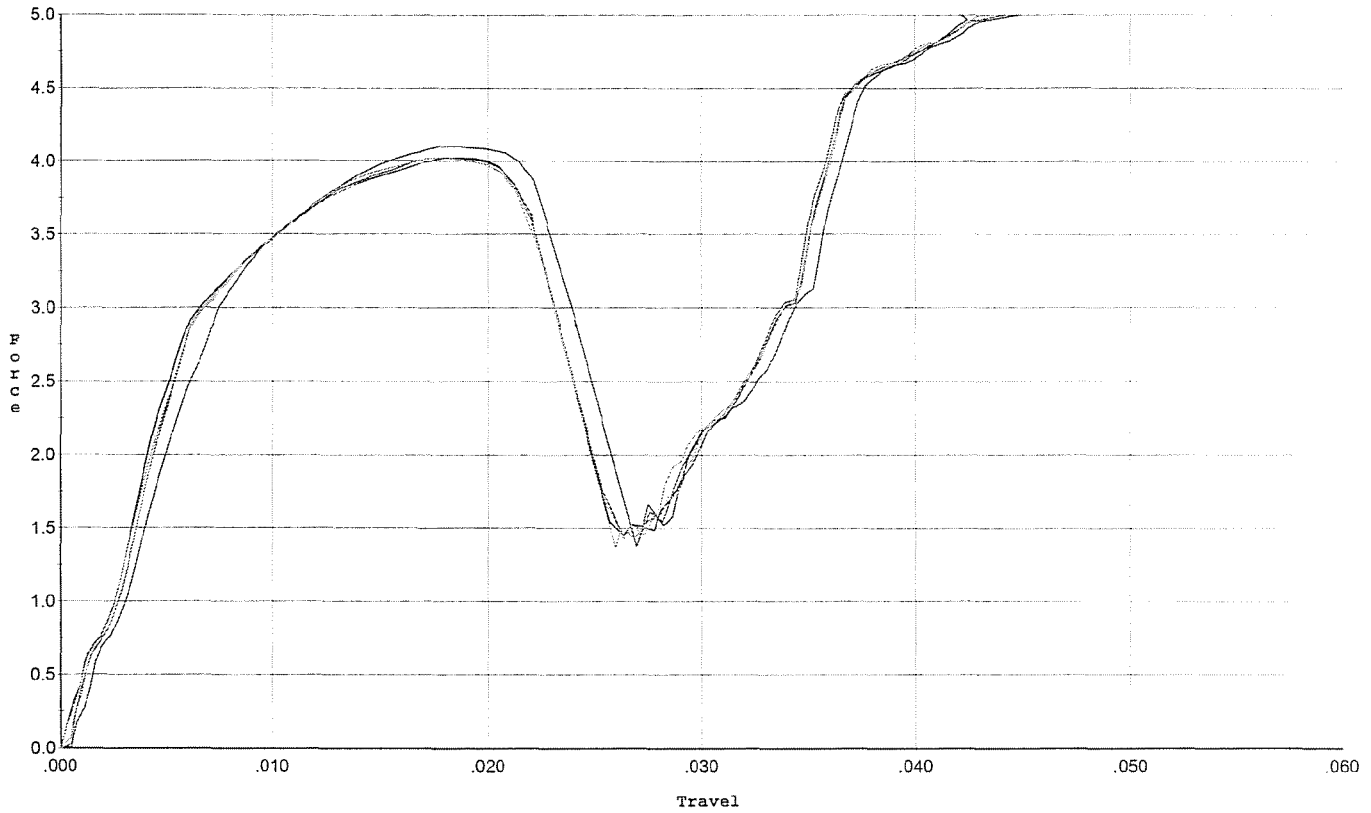
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.521      | 0.020             | 0.00            | 0.032      | 0.037             |           | Set Trigger |
| 2 | 2.471      | 0.020             | 0.00            | 0.033      | 0.037             |           | Set Trigger |
| 3 | 2.538      | 0.020             | 0.00            | 0.032      | 0.038             |           | Set Trigger |
| 4 | 2.536      | 0.019             | 0.00            | 0.032      | 0.037             |           | Set Trigger |
| 5 | 2.477      | 0.019             | 0.00            | 0.032      | 0.036             |           | Set Trigger |

Avg 2.50

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/28/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.099      | 0.024             | 0.00            | 0.029      | 0.068             |           | Set Trigger |
| 2 | 4.021      | 0.022             | 0.00            | 0.029      | 0.063             |           | Set Trigger |
| 3 | 4.023      | 0.022             | 0.00            | 0.029      | 0.062             |           | Set Trigger |
| 4 | 4.013      | 0.022             | 0.00            | 0.030      | 0.062             |           | Set Trigger |
| 5 | 4.022      | 0.022             | 0.00            | 0.029      | 0.063             |           | Set Trigger |

AVG 4.03