

G6845248

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

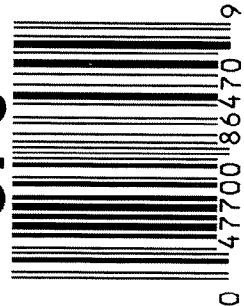
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845248

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845248

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	5/6/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/11/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

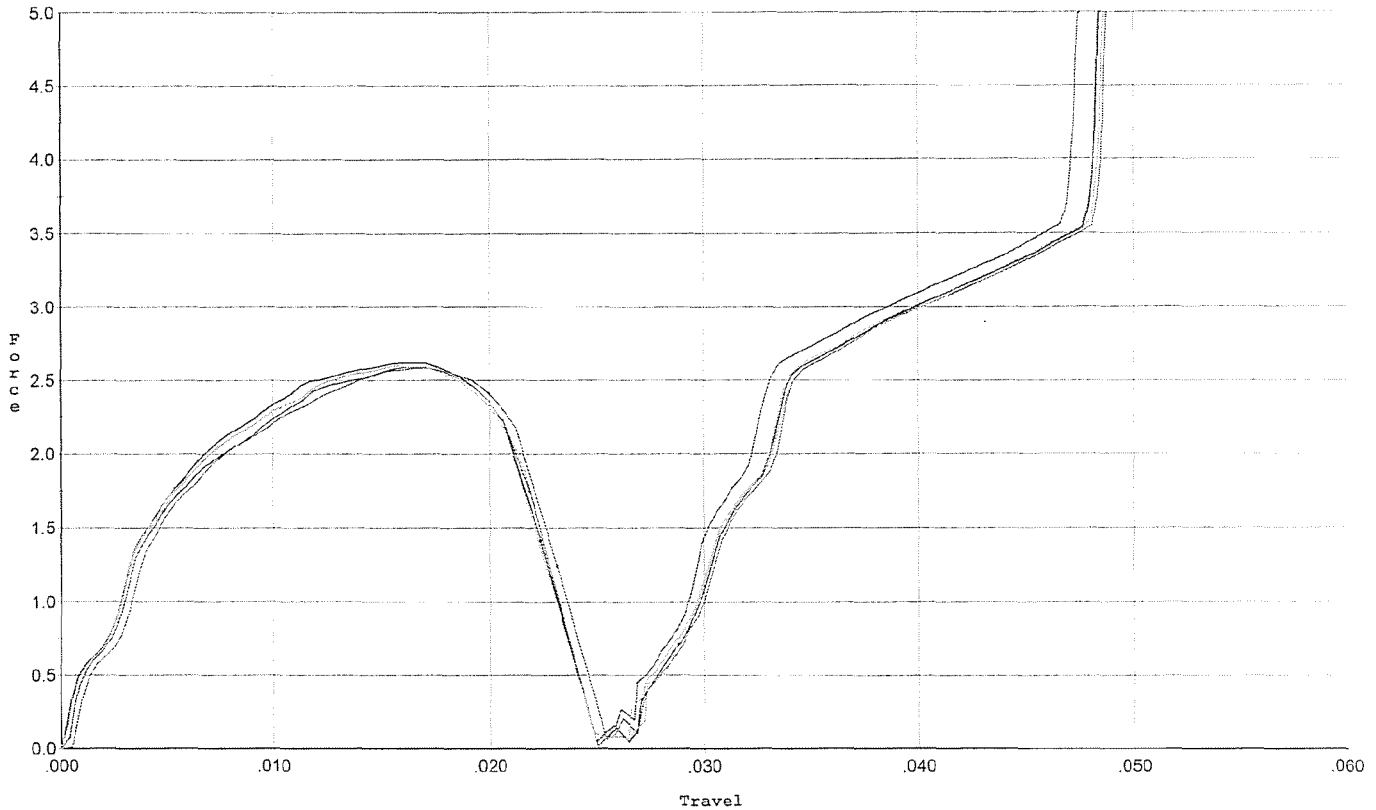
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-1-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-1-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	6-1-09	L.N.
	J) ASSEMBLE STOCK		5-19-09	R.W.
	K) ASSEMBLE SWIVEL STUDS		6-1-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/20/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	N.V.
670	FINAL INSPECTION A) HEADSPACE		6-1-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.34</u> <u>2.42</u> <u>2.37</u> <u>2.44</u>	5-21-09	N.V.
	C) FUNCTION		6-1-09	L.N.
690	PACK		6/17/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



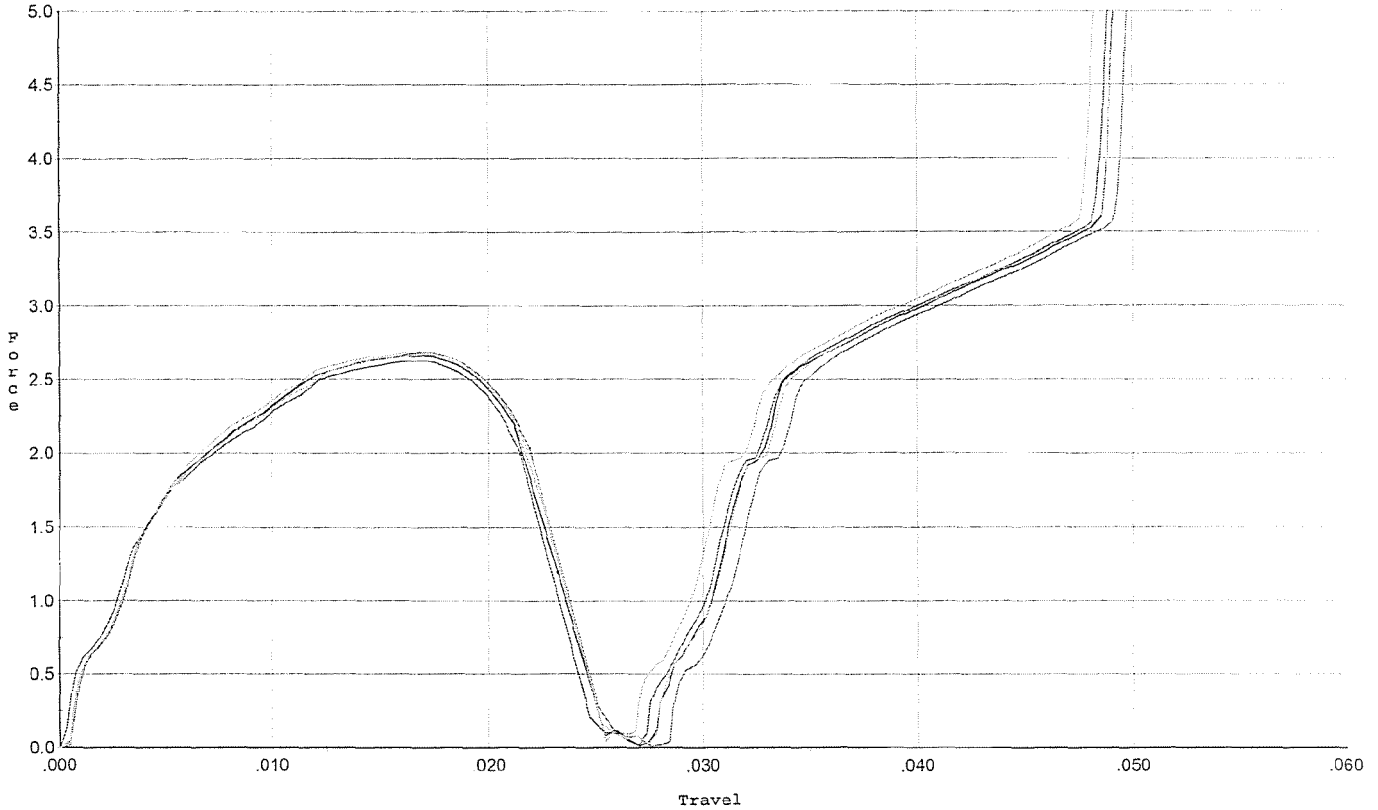
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.022	0.00	0.030	0.041		Set Trigger
2	2.620	0.022	0.00	0.031	0.043		Set Trigger
3	2.584	0.023	0.00	0.031	0.042		Set Trigger
4	2.597	0.023	0.00	0.031	0.043		Set Trigger
5	2.606	0.022	0.00	0.031	0.041		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



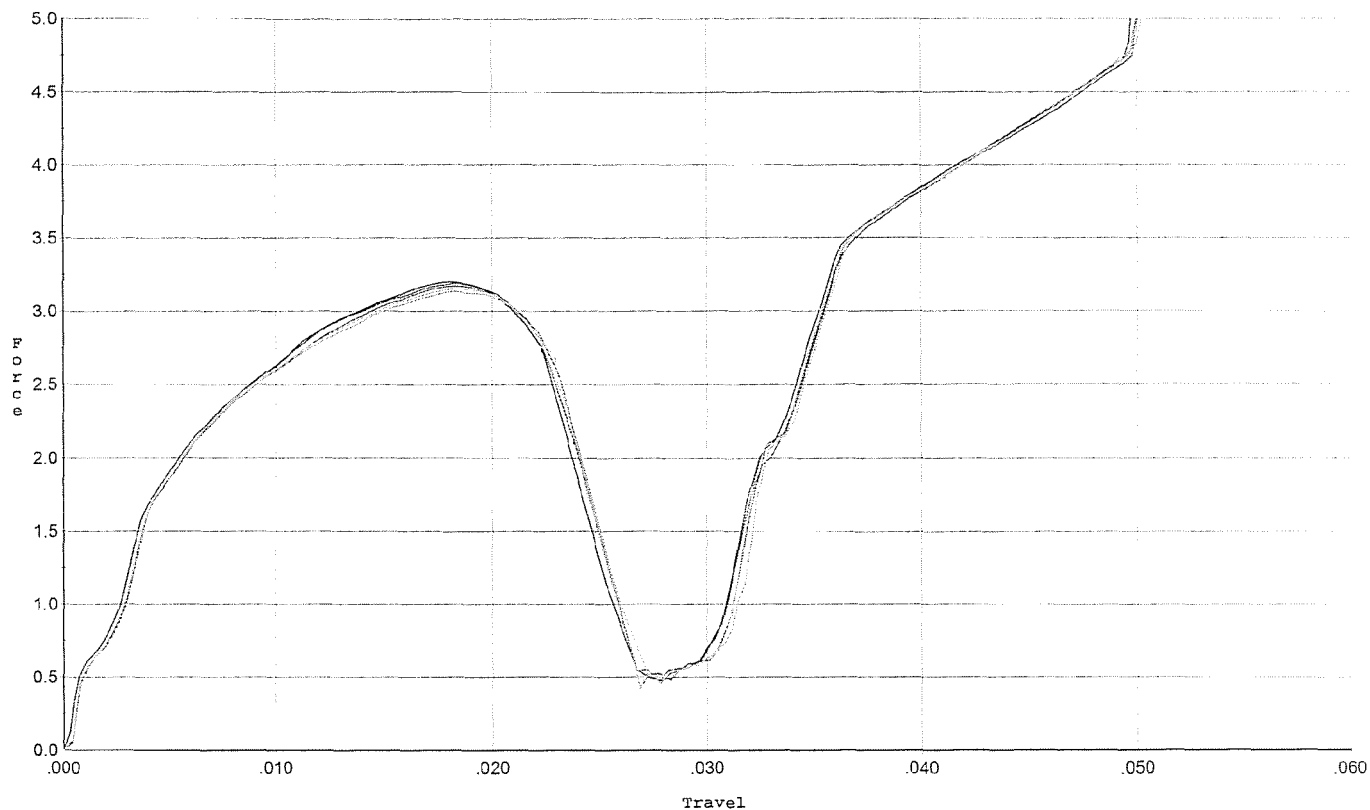
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.021	0.00	0.031	0.041		Set Trigger
2	2.665	0.023	0.00	0.031	0.045		Set Trigger
3	2.681	0.022	0.00	0.032	0.042		Set Trigger
4	2.669	0.022	0.00	0.032	0.043		Set Trigger
5	2.688	0.022	0.00	0.031	0.044		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



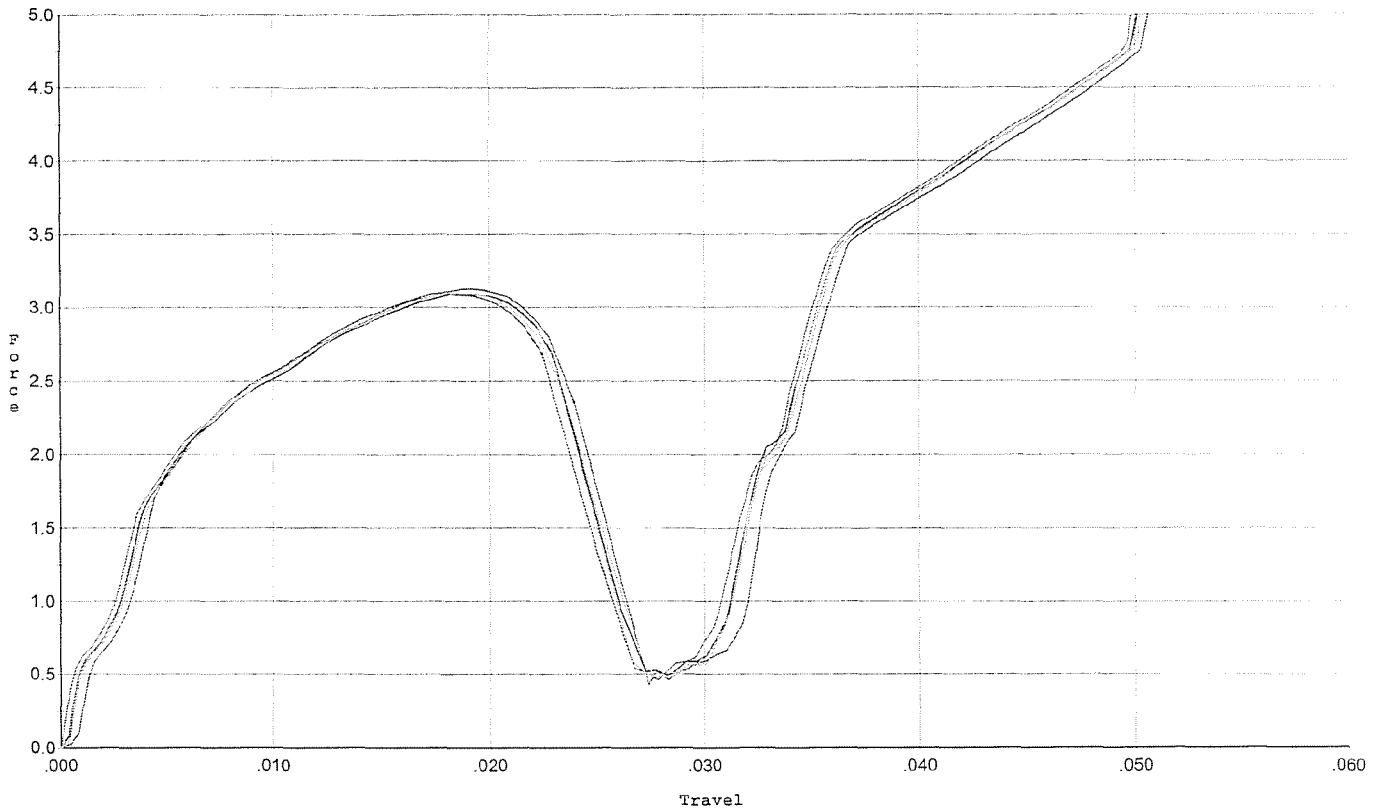
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.024	0.00	0.031	0.054		Set Trigger
2	3.201	0.022	0.00	0.031	0.051		Set Trigger
3	3.172	0.023	0.00	0.031	0.052		Set Trigger
4	3.154	0.023	0.00	0.031	0.052		Set Trigger
5	3.135	0.023	0.00	0.031	0.052		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



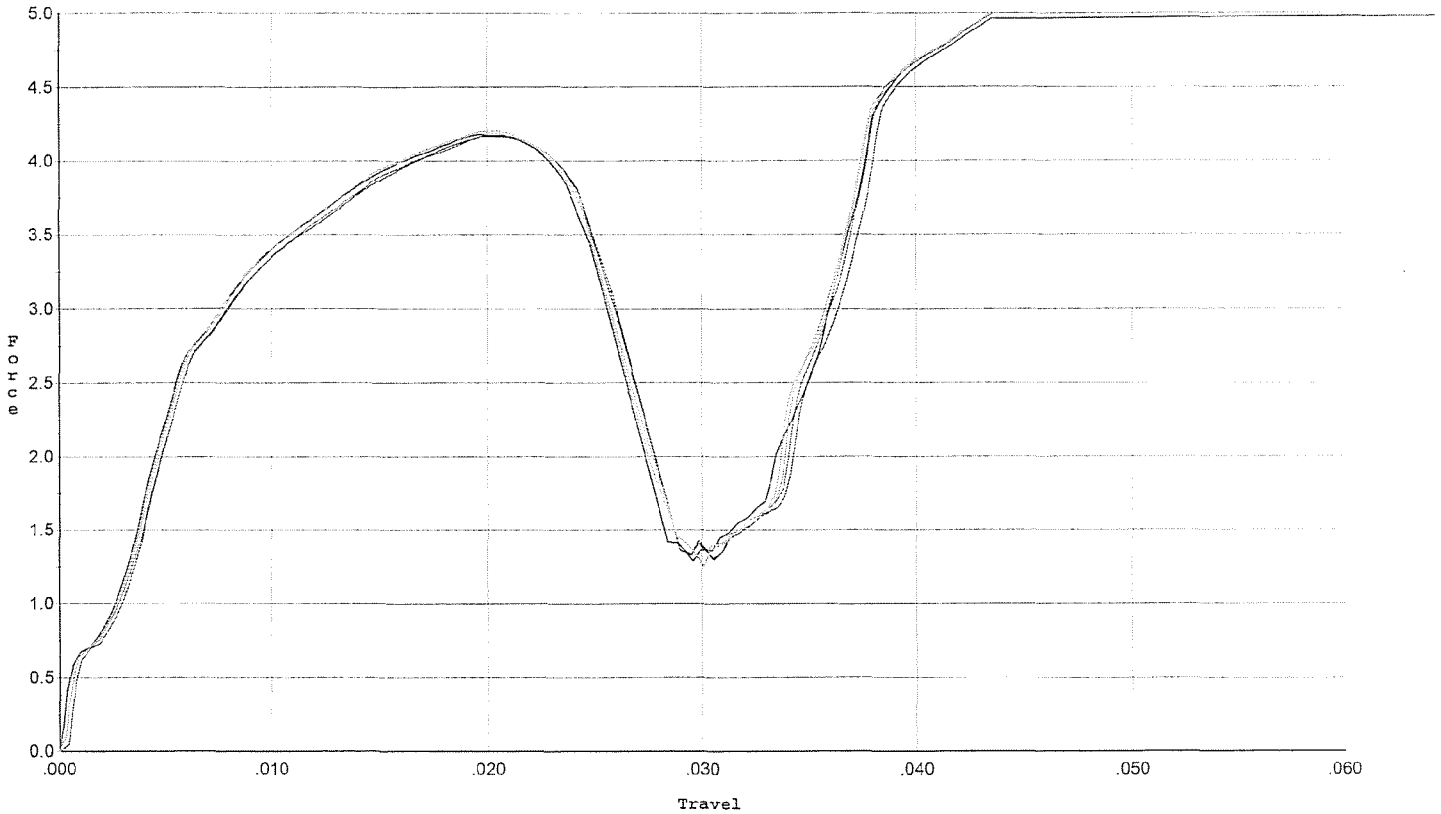
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.024	0.00	0.032	0.053		Set Trigger
2	3.089	0.023	0.00	0.031	0.051		Set Trigger
3	3.091	0.022	0.00	0.031	0.050		Set Trigger
4	3.093	0.023	0.00	0.031	0.051		Set Trigger
5	3.097	0.023	0.00	0.031	0.051		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



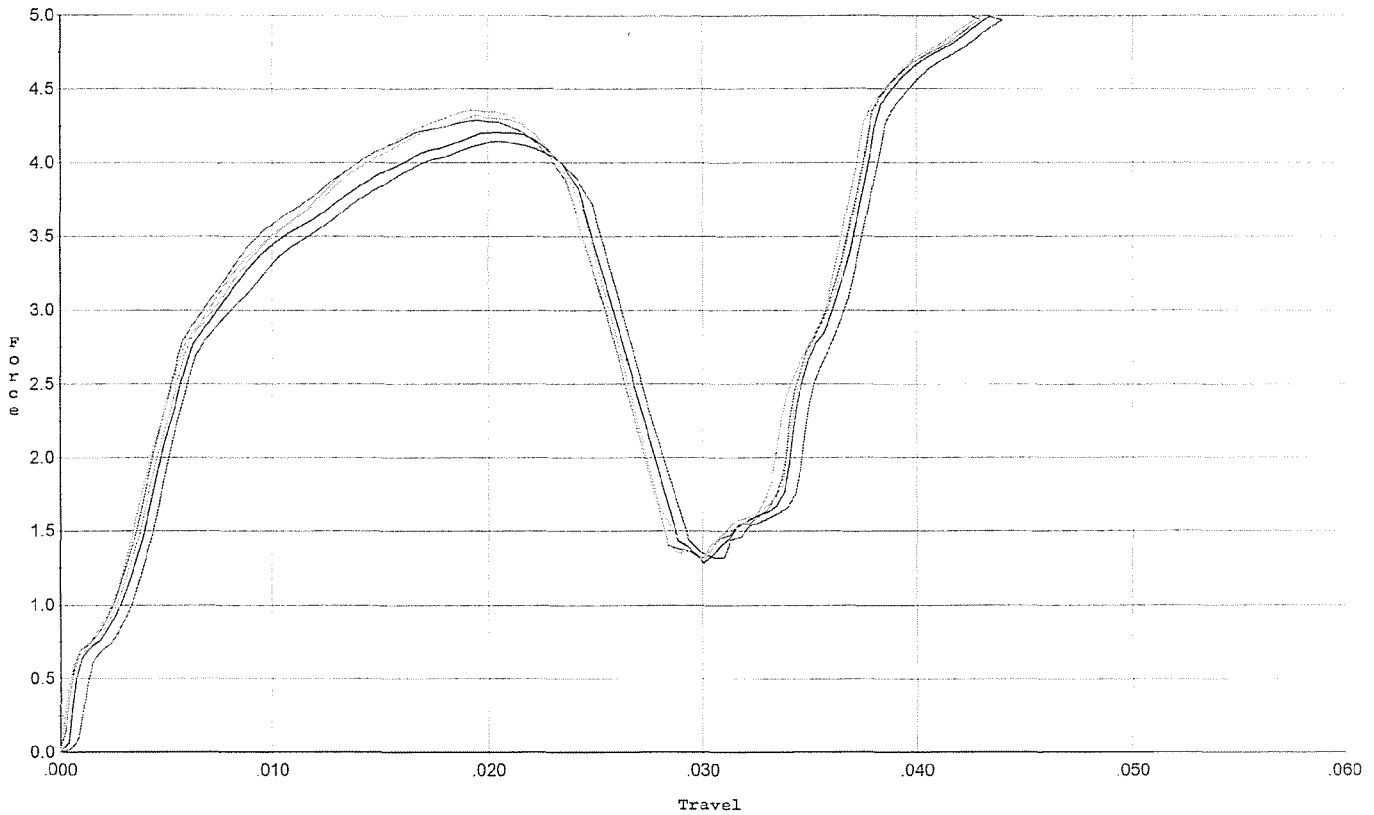
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.026	0.00	0.024	0.075		Set Trigger
2	4.184	0.025	0.00	0.025	0.073		Set Trigger
3	4.177	0.026	0.00	0.023	0.075		Set Trigger
4	4.198	0.024	0.00	0.024	0.072		Set Trigger
5	4.206	0.024	0.00	0.024	0.071		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



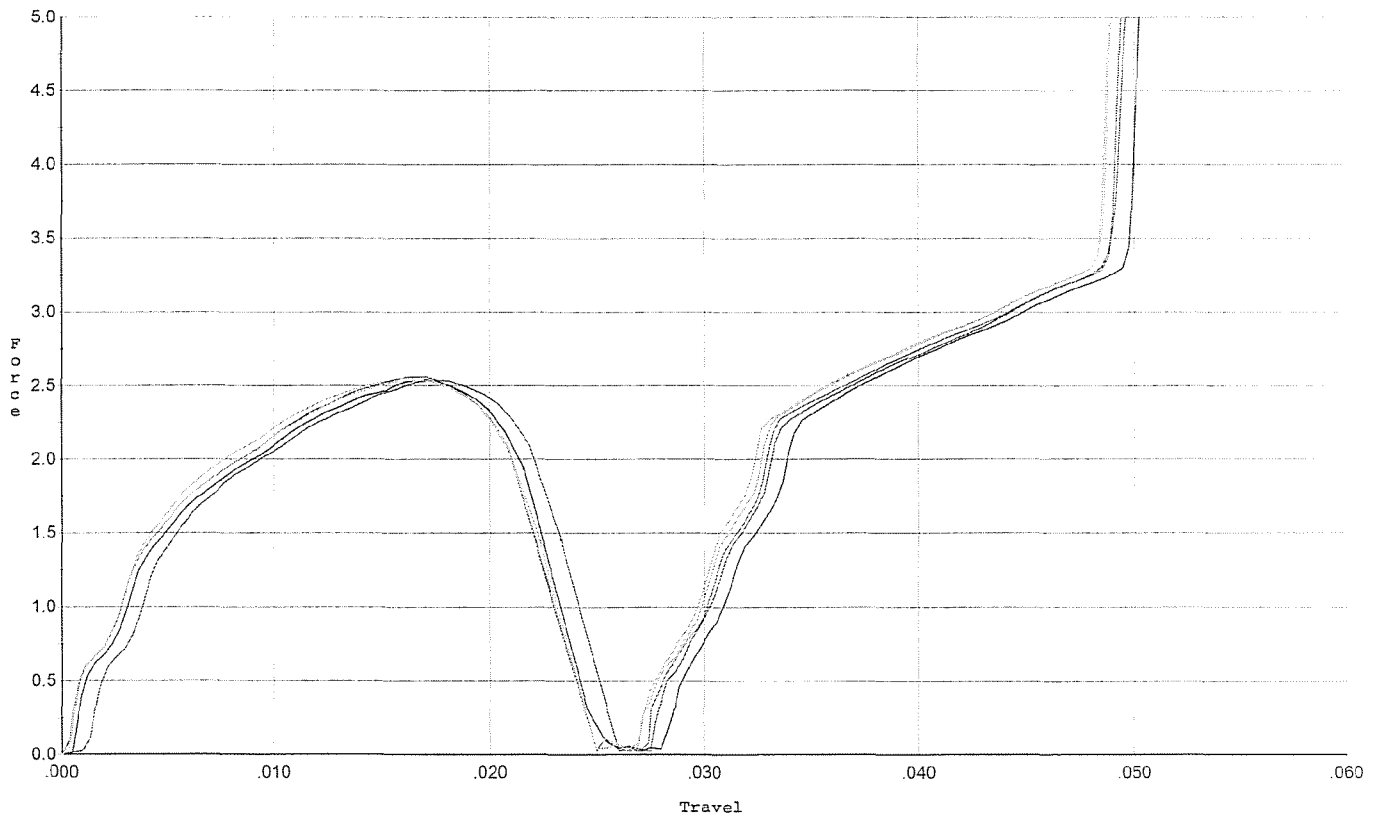
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.025	0.00	0.025	0.071		Set Trigger
2	4.202	0.026	0.00	0.024	0.077		Set Trigger
3	4.288	0.025	0.00	0.025	0.077		Set Trigger
4	4.320	0.024	0.00	0.024	0.073		Set Trigger
5	4.358	0.026	0.00	0.026	0.077		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



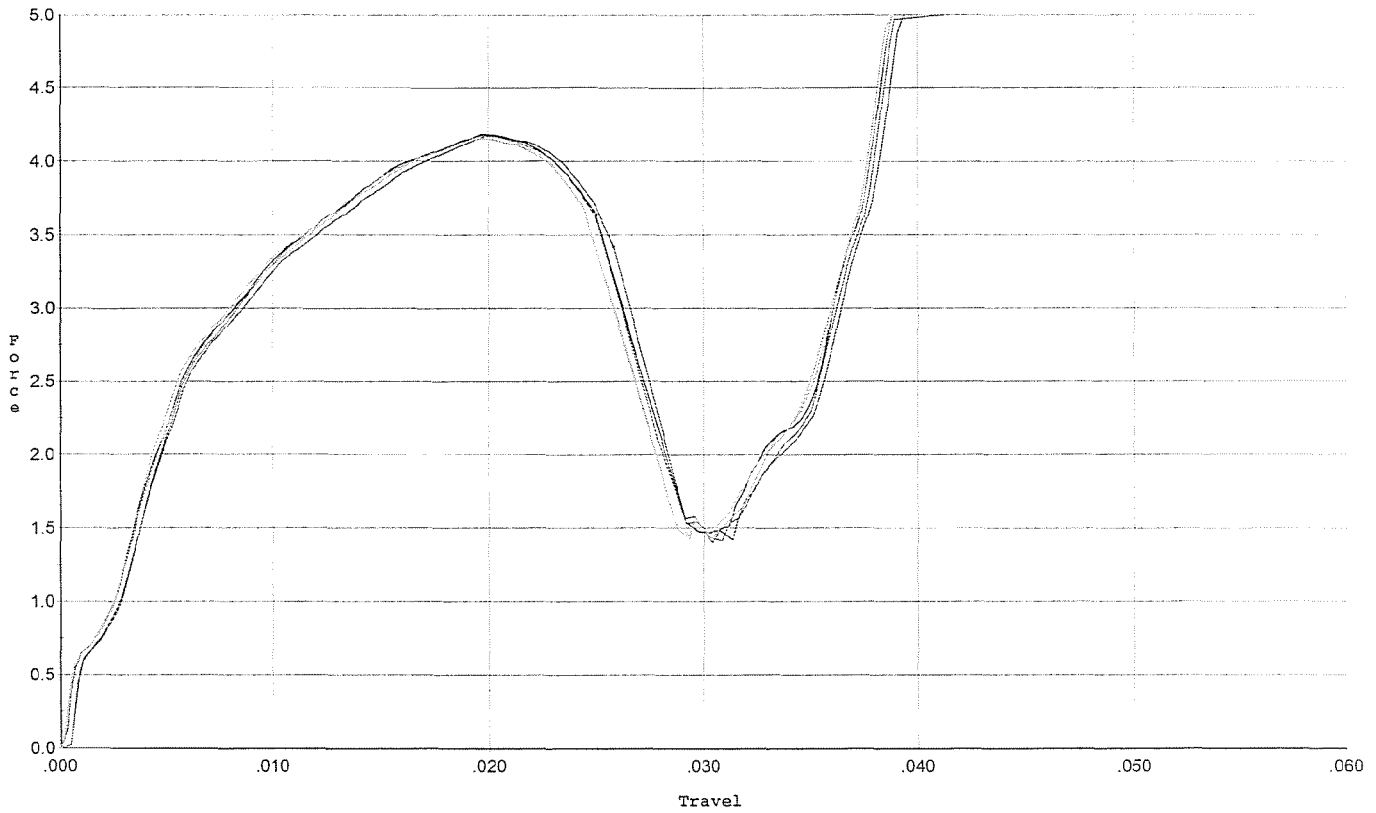
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.023	0.00	0.032	0.041		Set Trigger
2	2.539	0.022	0.00	0.033	0.039		Set Trigger
3	2.560	0.021	0.00	0.032	0.038		Set Trigger
4	2.535	0.023	0.00	0.031	0.041		Set Trigger
5	2.553	0.022	0.00	0.032	0.041		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.179	0.026	0.00	0.024	0.074		Set Trigger
2	4.180	0.025	0.00	0.025	0.073		Set Trigger
3	4.172	0.025	0.00	0.025	0.072		Set Trigger
4	4.151	0.026	0.00	0.026	0.077		Set Trigger
5	4.165	0.026	0.00	0.026	0.076		Set Trigger

AVG 4.16