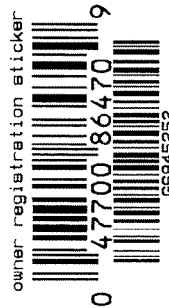
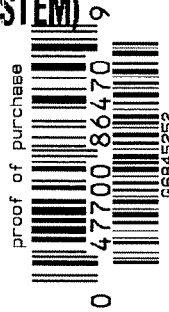


G6845252

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

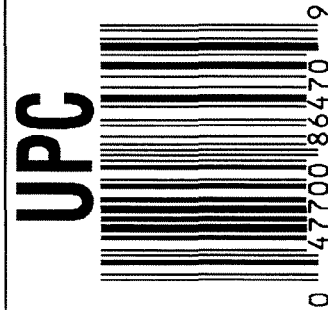


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845252



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845252

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RIZ
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/1/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	AAQ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

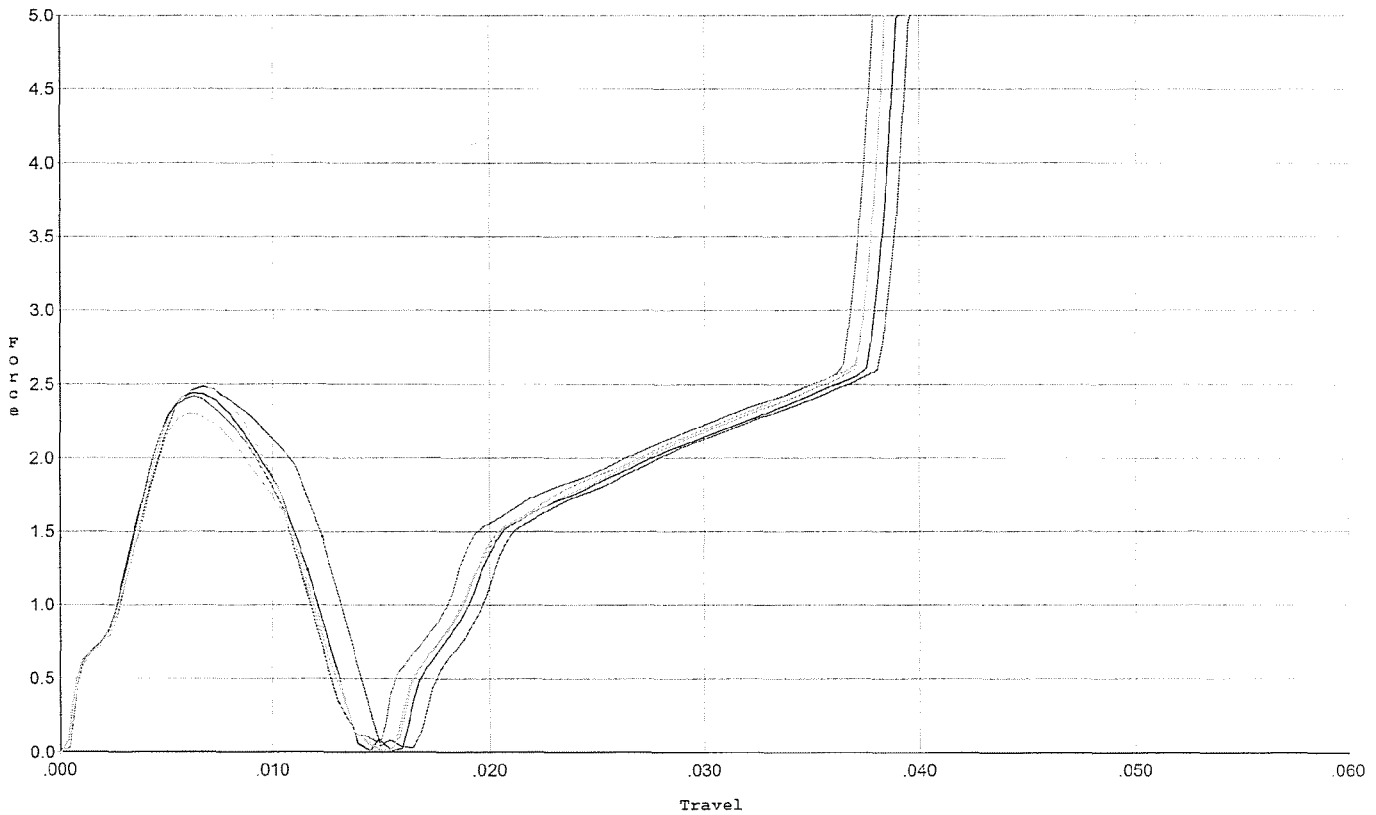
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>42</u> <u>42</u> <u>42</u>	6-25-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>52</u> <u>52</u>	6-25-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-25-09	LJ
	J) ASSEMBLE STOCK		5-20-09	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		6-25-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6/25/09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>256</u> <u>260</u> <u>258</u> <u>255</u>	6-24-09	LJ
	C) FUNCTION		6-25-09	LJ
690	PACK		7/21/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



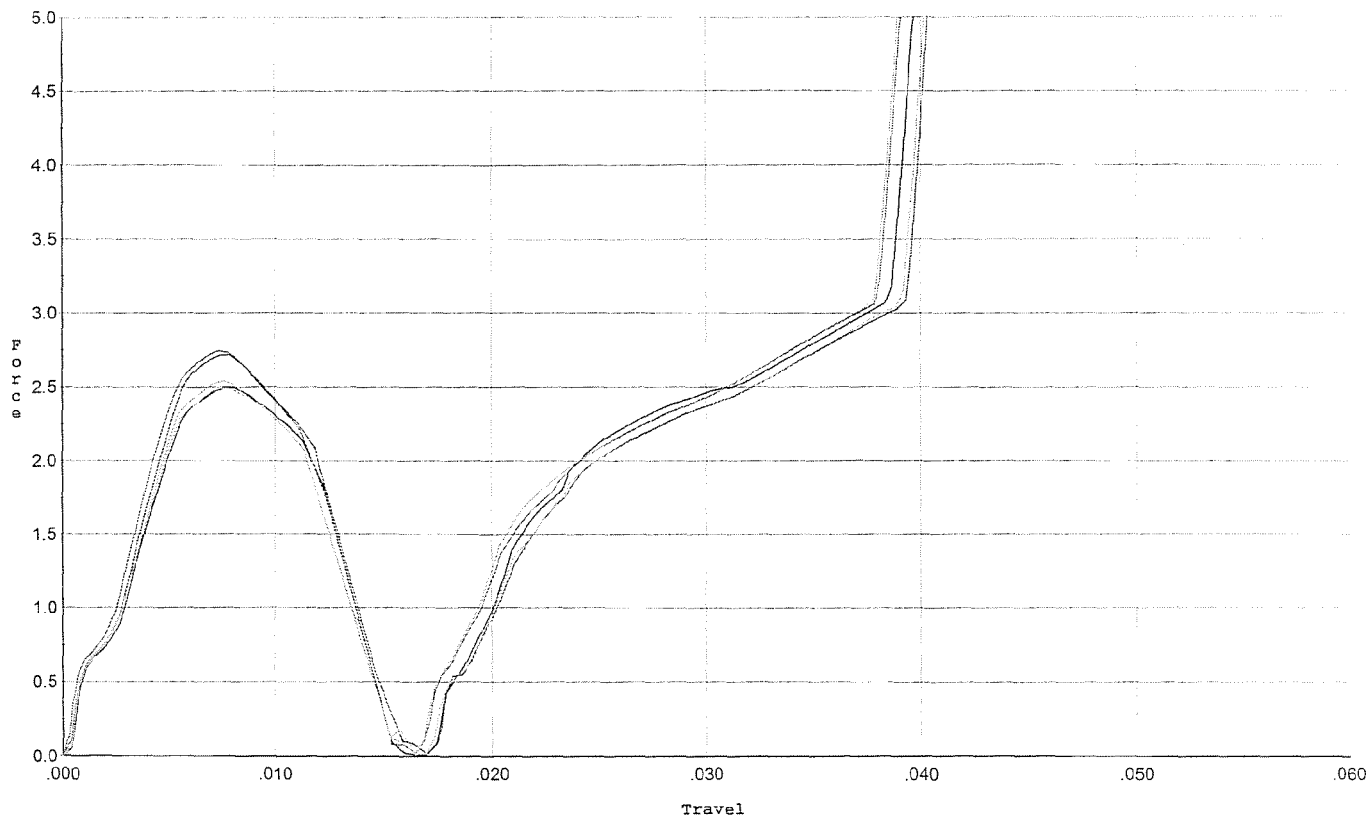
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.012	0.00	0.032	0.020		Set Trigger
2	2.445	0.012	0.00	0.032	0.018		Set Trigger
3	2.418	0.010	0.00	0.031	0.016		Set Trigger
4	2.491	0.010	0.00	0.032	0.016		Set Trigger
5	2.301	0.011	0.00	0.032	0.015		Set Trigger

A-242

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



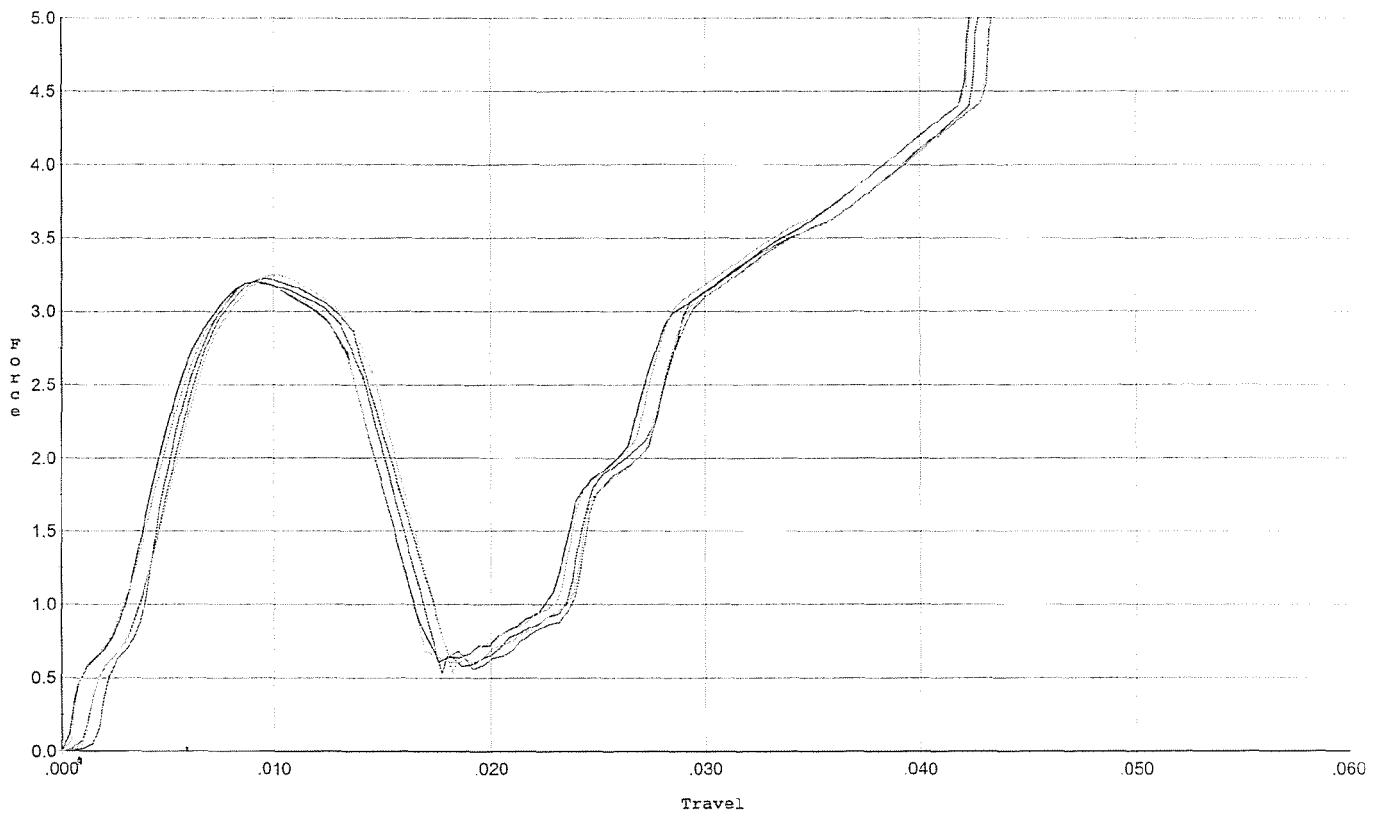
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.012	0.00	0.031	0.021		Set Trigger
2	2.499	0.012	0.00	0.031	0.020		Set Trigger
3	2.743	0.012	0.00	0.030	0.022		Set Trigger
4	2.539	0.011	0.00	0.032	0.019		Set Trigger
5	2.496	0.013	0.00	0.030	0.022		Set Trigger

A 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



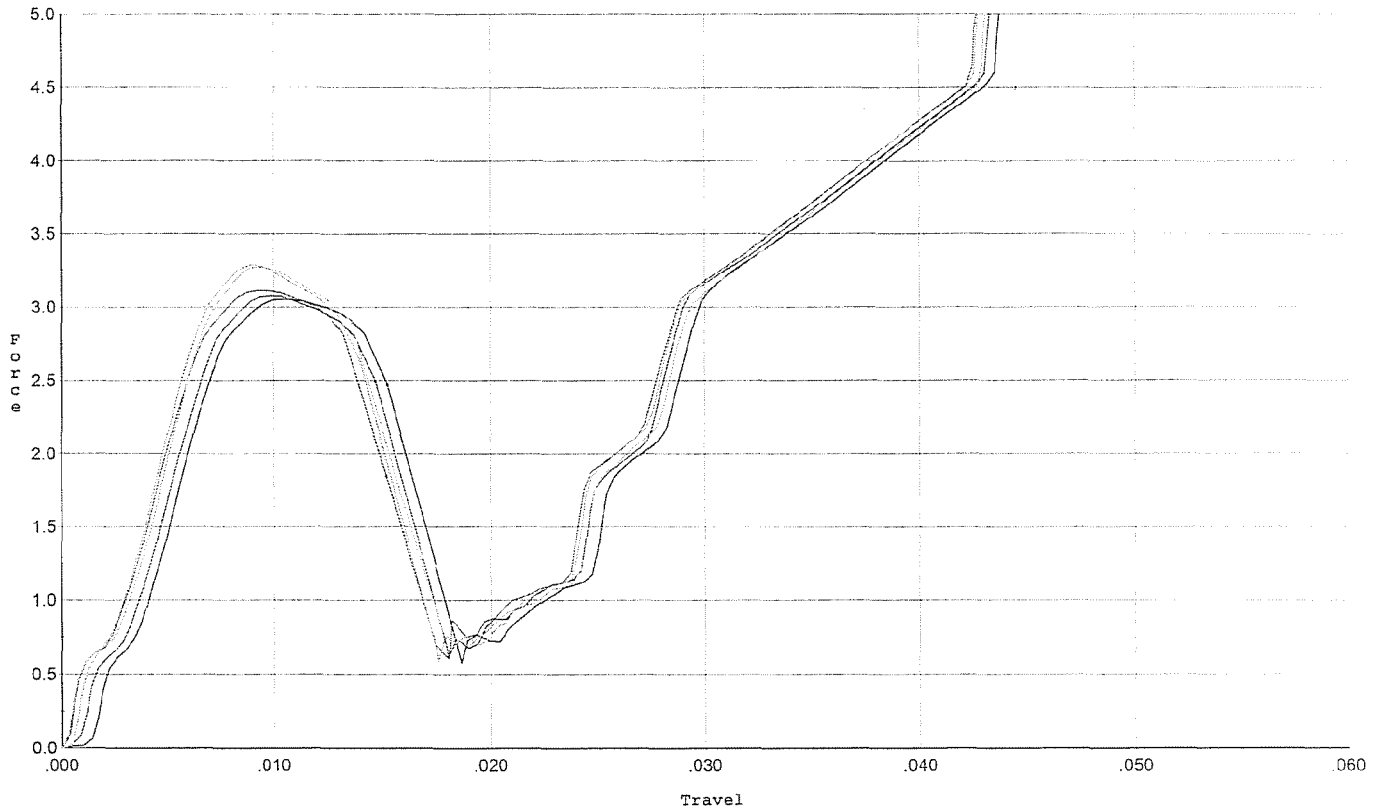
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.014	0.00	0.030	0.028		Set Trigger
2	3.203	0.013	0.00	0.030	0.028		Set Trigger
3	3.222	0.016	0.00	0.030	0.031		Set Trigger
4	3.253	0.015	0.00	0.030	0.029		Set Trigger
5	3.185	0.013	0.00	0.030	0.027		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



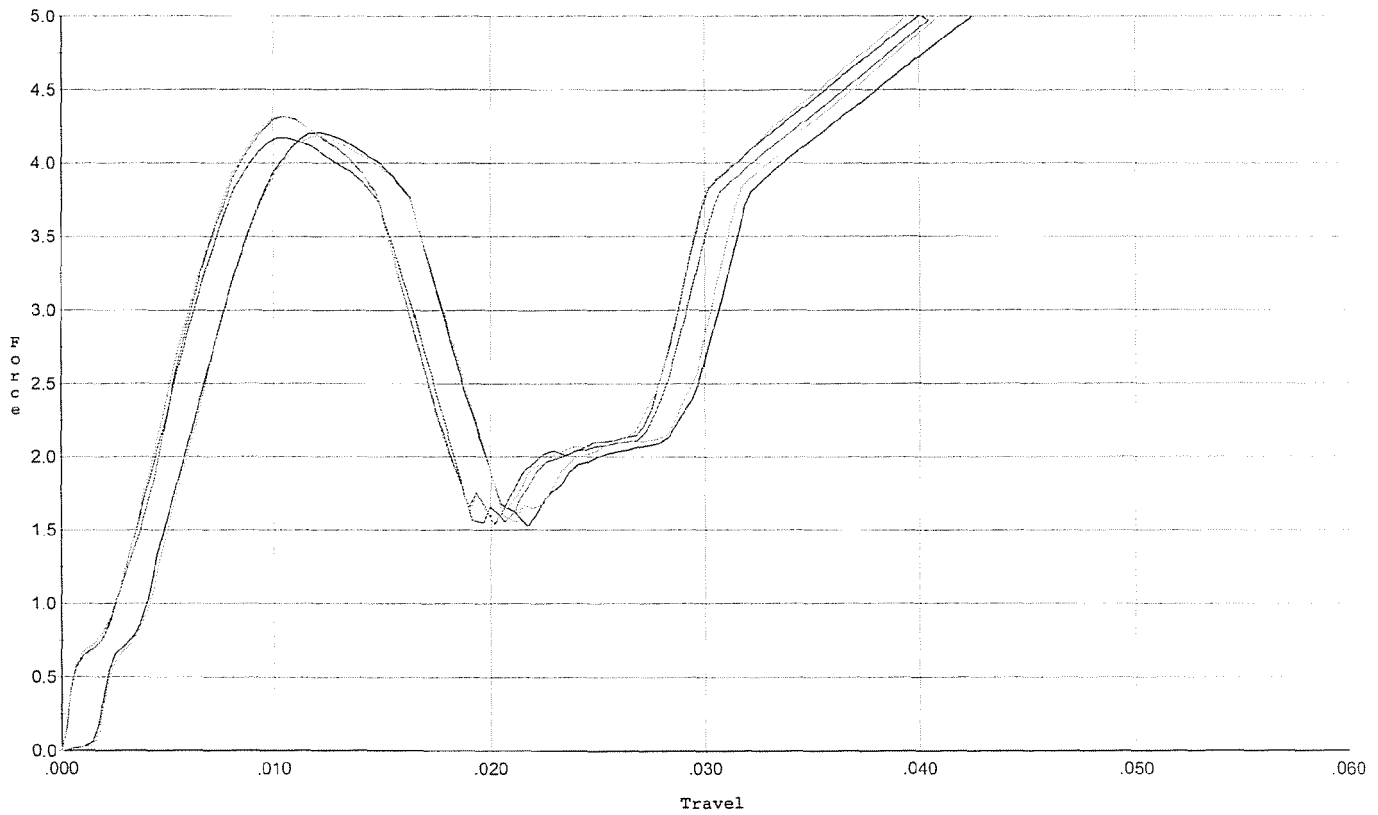
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.015	0.00	0.030	0.028		Set Trigger
2	3.054	0.015	0.00	0.030	0.029		Set Trigger
3	3.115	0.015	0.00	0.030	0.031		Set Trigger
4	3.272	0.014	0.00	0.030	0.028		Set Trigger
5	3.291	0.014	0.00	0.030	0.029		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



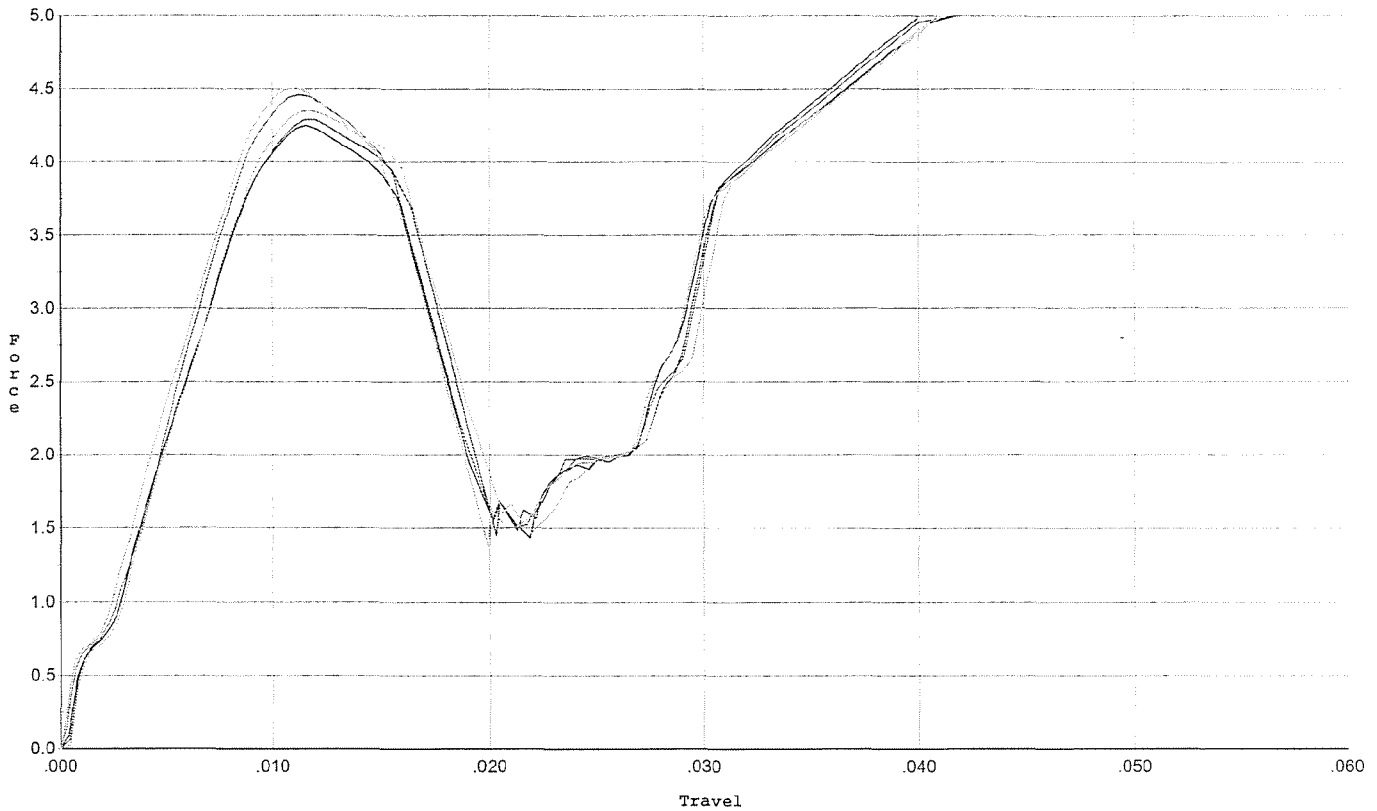
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.015	0.00	0.028	0.039		Set Trigger
2	4.207	0.016	0.00	0.029	0.040		Set Trigger
3	4.318	0.016	0.00	0.028	0.044		Set Trigger
4	4.191	0.018	0.00	0.029	0.045		Set Trigger
5	4.317	0.015	0.00	0.028	0.040		Set Trigger

A 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



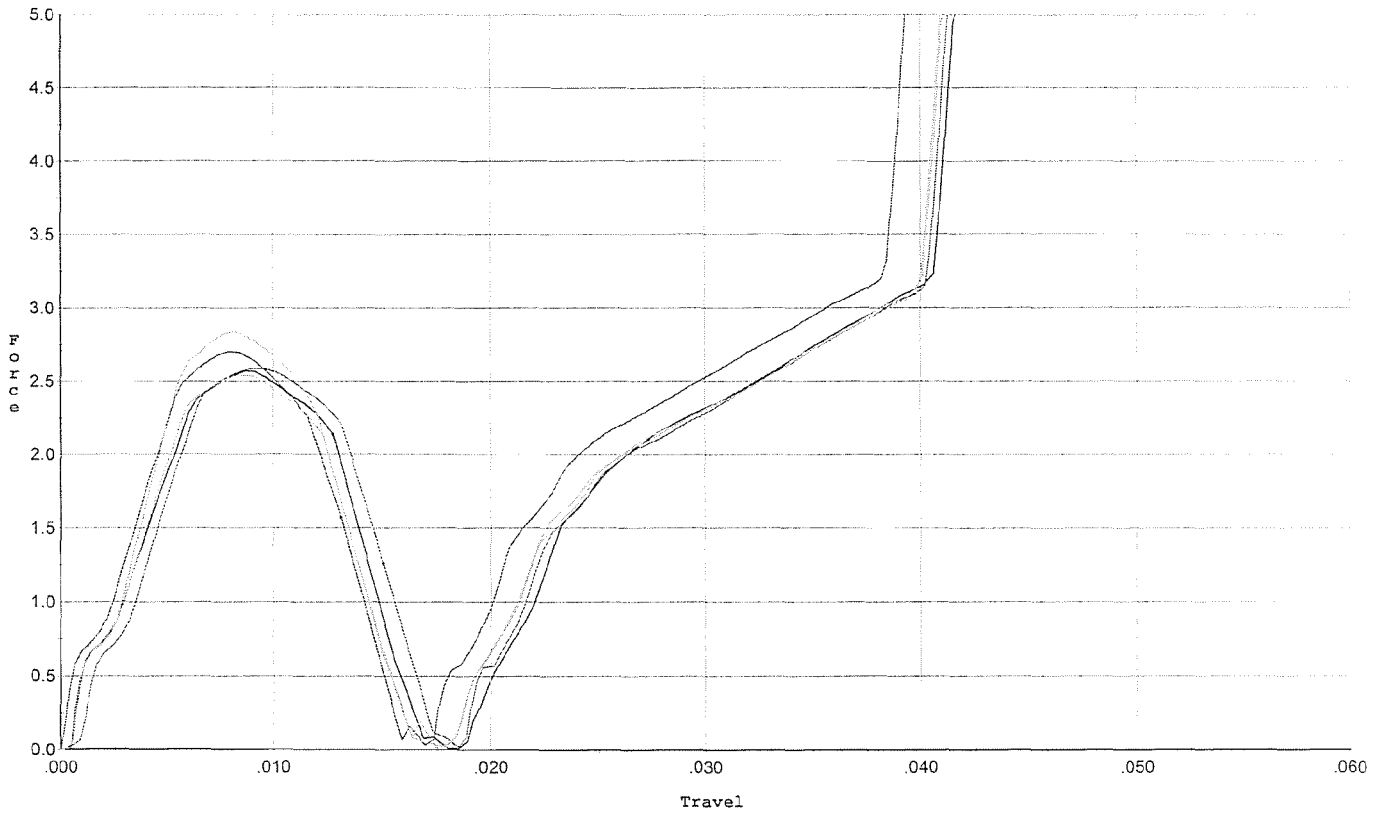
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.289	0.016	0.00	0.028	0.044		Set Trigger
2	4.250	0.016	0.00	0.028	0.041		Set Trigger
3	4.460	0.016	0.00	0.028	0.042		Set Trigger
4	4.353	0.016	0.00	0.028	0.043		Set Trigger
5	4.506	0.016	0.00	0.028	0.045		Set Trigger

A-4137

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



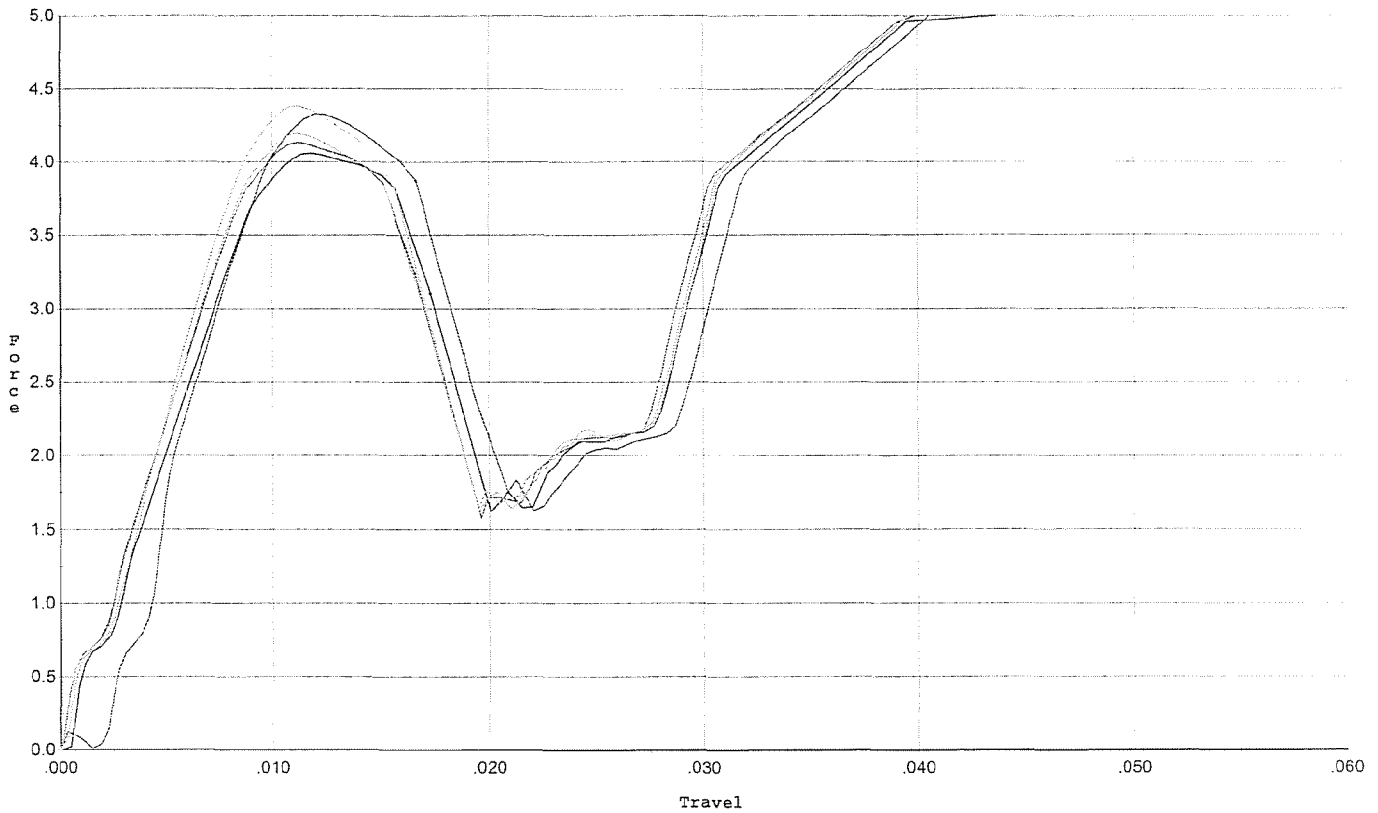
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.013	0.00	0.030	0.023		Set Trigger
2	2.566	0.013	0.00	0.032	0.022		Set Trigger
3	2.588	0.015	0.00	0.030	0.025		Set Trigger
4	2.542	0.012	0.00	0.031	0.021		Set Trigger
5	2.839	0.012	0.00	0.032	0.022		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.325	0.017	0.002	0.029	0.042		Set Trigger
2	4.059	0.017	0.00	0.028	0.044		Set Trigger
3	4.134	0.017	0.00	0.028	0.044		Set Trigger
4	4.380	0.016	0.00	0.028	0.043		Set Trigger
5	4.196	0.017	0.00	0.028	0.045		Set Trigger

A-4.21