

G6845255

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



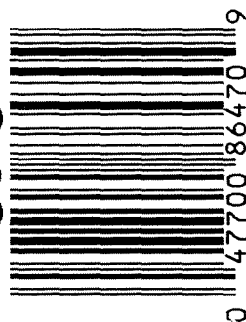
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845255

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845255

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNETIC - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RE M
540	APPLY COATINGS (BARREL ACTION)		5/11/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5/14/09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

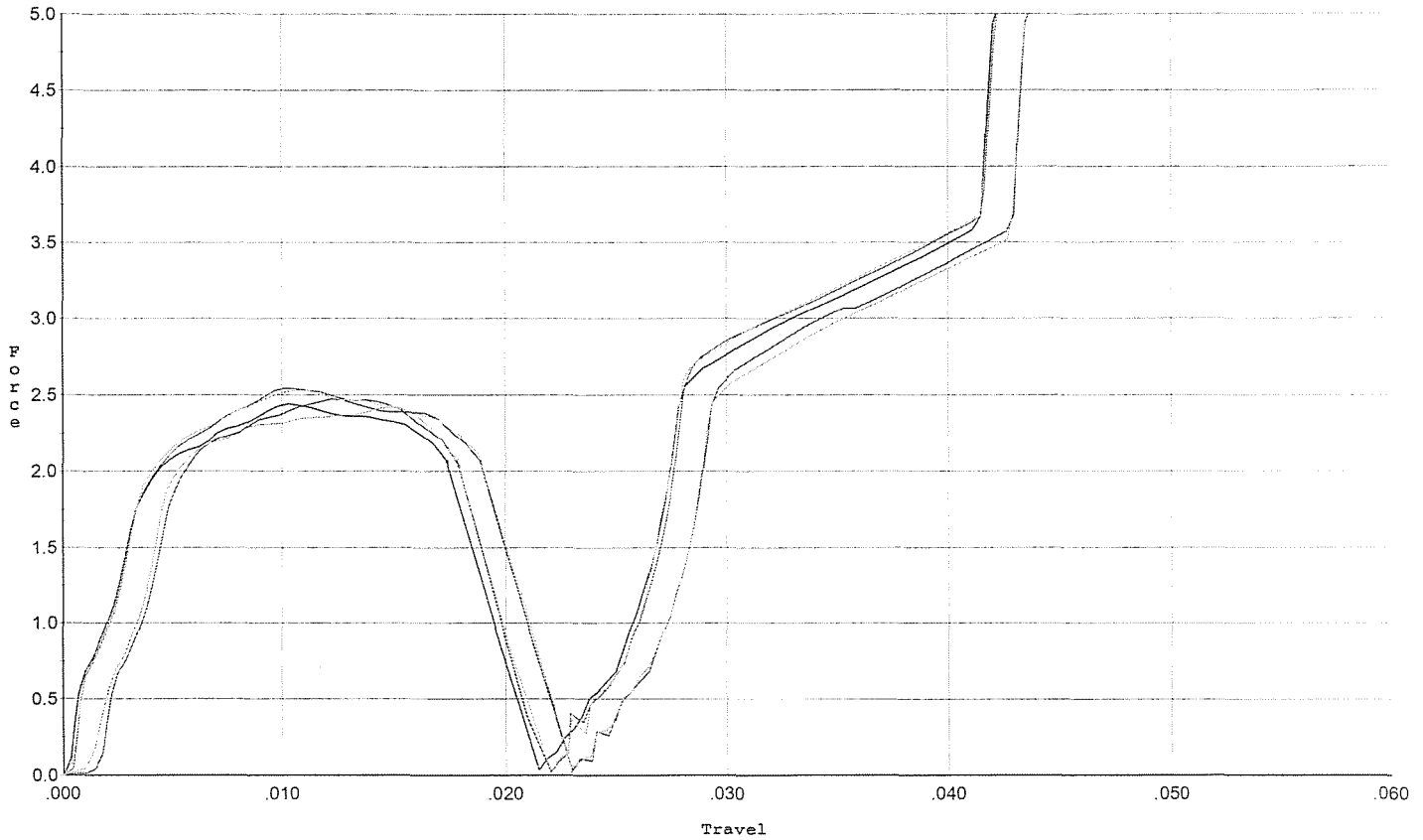
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u>	<u>30</u>	<u>30</u>	5/26/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>48</u>	<u>48</u>	<u>48</u>	5/26/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5/26/09	RP		
	J) ASSEMBLE STOCK					5-15-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/26/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/19/09	RP		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					5-19-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5/26/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>282</u>	<u>282</u>	<u>279</u>	<u>285</u>	<u>286</u>	5-26-09	RP
	C) FUNCTION					5/26/09	RP		
690	PACK					7/14/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



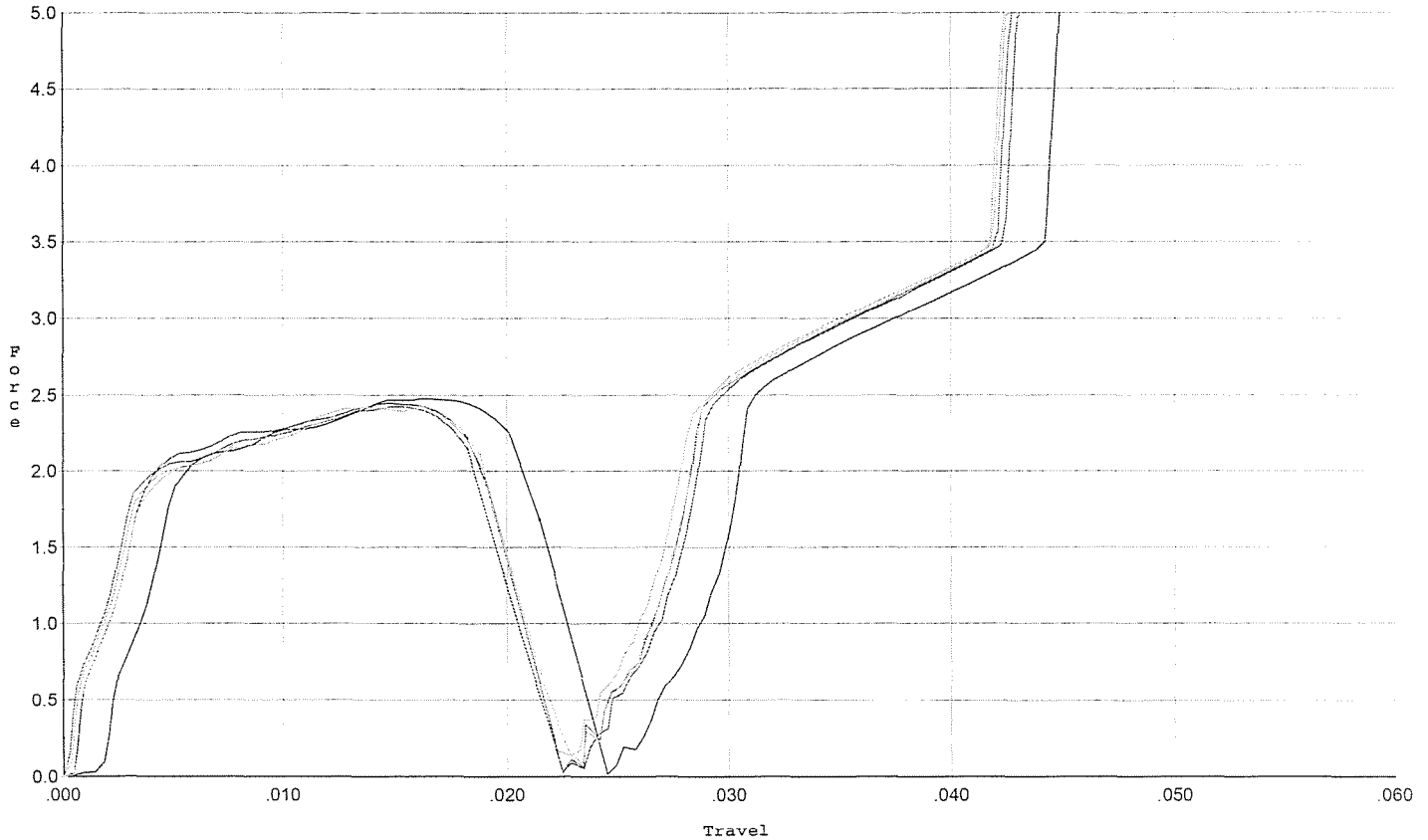
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.019	0.00	0.029	0.033		Set Trigger
2	2.442	0.017	0.00	0.028	0.033		Set Trigger
3	2.545	0.018	0.00	0.028	0.035		Set Trigger
4	2.532	0.018	0.00	0.028	0.034		Set Trigger
5	2.421	0.021	0.00	0.028	0.037		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



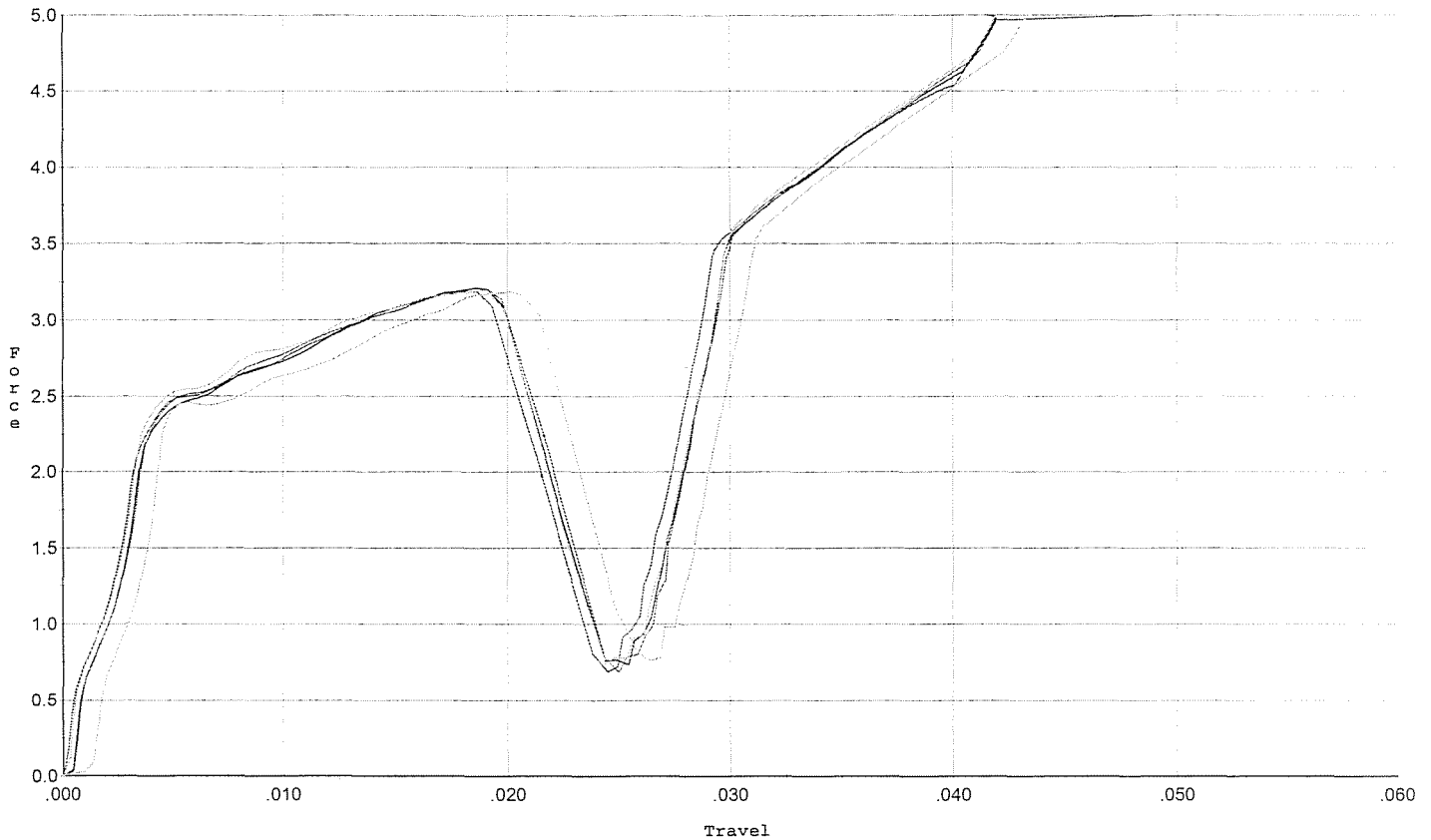
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.019	0.00	0.028	0.036		Set Trigger
2	2.477	0.021	0.00	0.029	0.039		Set Trigger
3	2.426	0.018	0.00	0.028	0.035		Set Trigger
4	2.431	0.019	0.00	0.027	0.036		Set Trigger
5	2.423	0.019	0.00	0.028	0.035		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



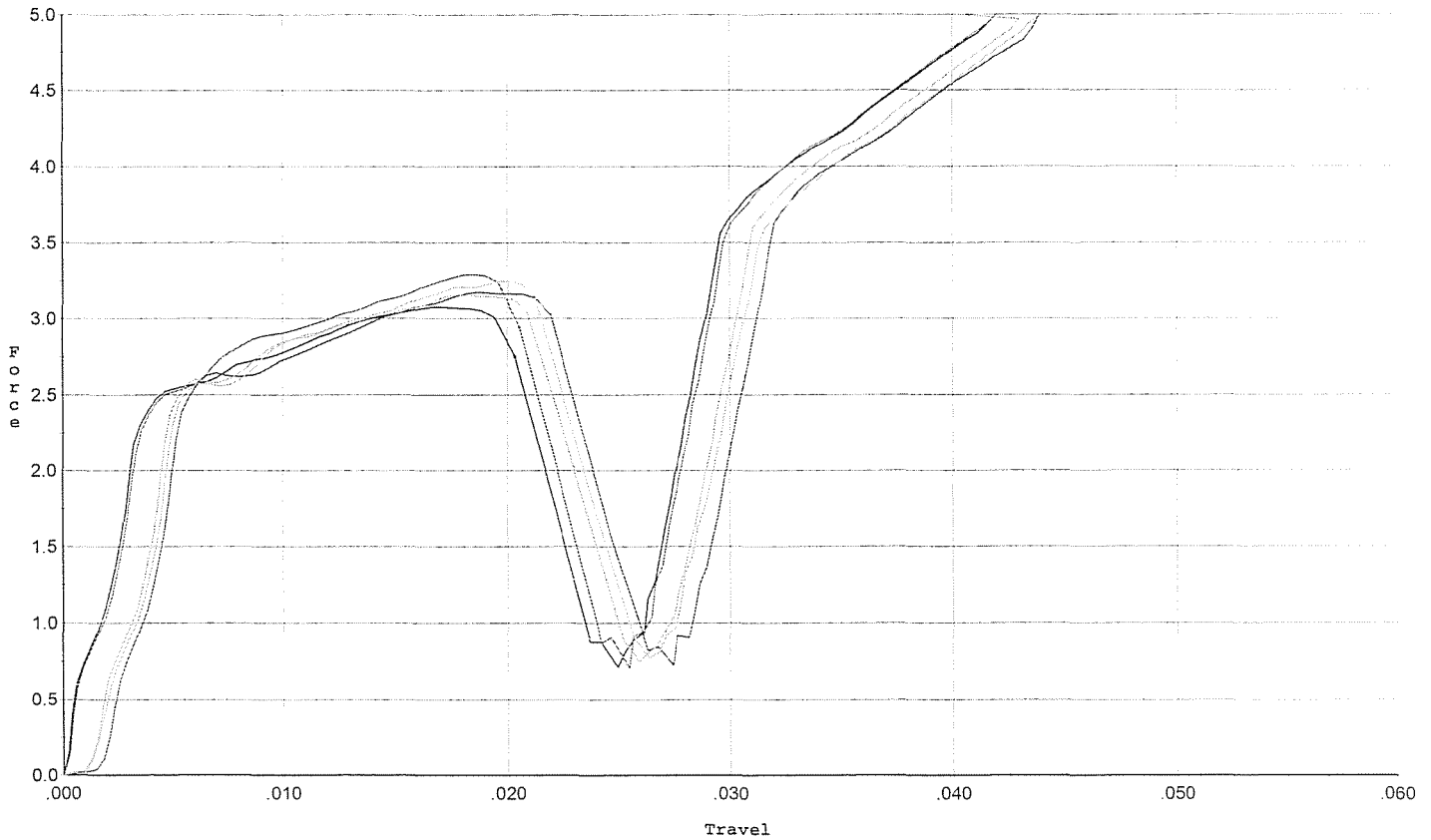
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.021	0.00	0.026	0.050		Set Trigger
2	3.209	0.020	0.00	0.026	0.046		Set Trigger
3	3.199	0.022	0.00	0.026	0.051		Set Trigger
4	3.195	0.020	0.00	0.026	0.047		Set Trigger
5	3.188	0.021	0.00	0.027	0.048		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



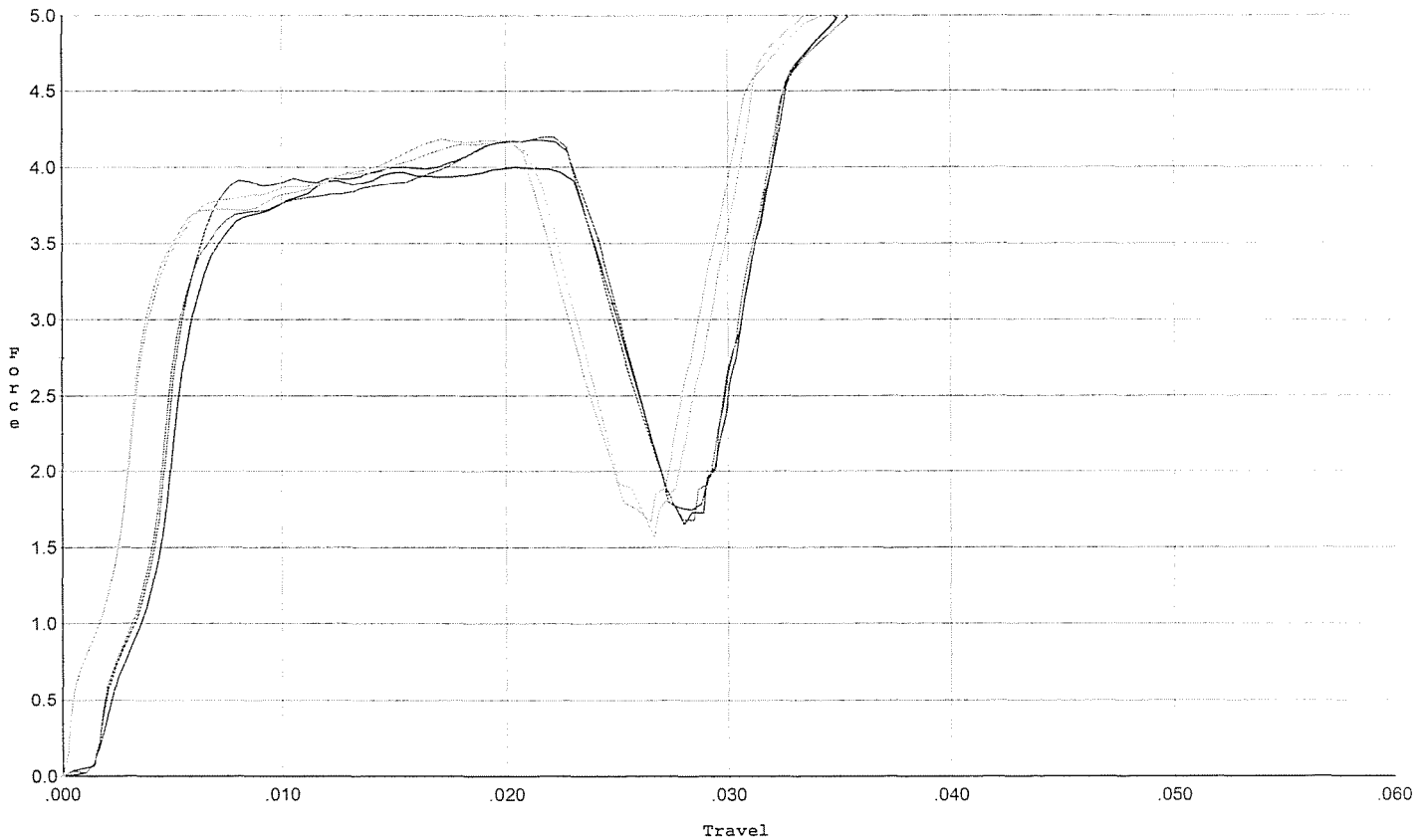
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.022	0.00	0.027	0.049		Set Trigger
2	3.079	0.020	0.00	0.026	0.048		Set Trigger
3	3.292	0.021	0.00	0.026	0.050		Set Trigger
4	3.246	0.021	0.00	0.027	0.049		Set Trigger
5	3.157	0.023	0.00	0.027	0.052		Set Trigger

A.3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



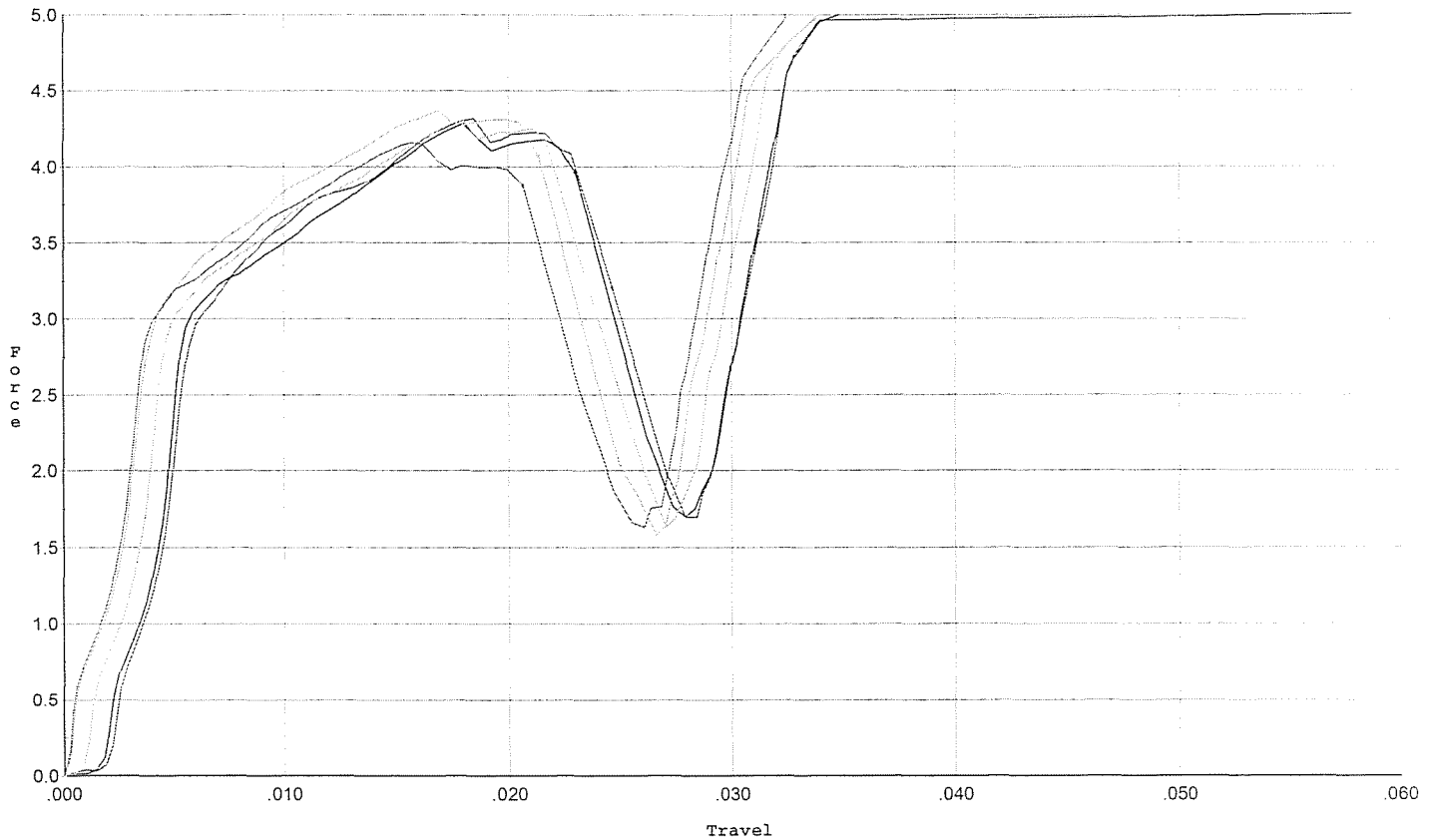
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.024	0.00	0.017	0.073		Set Trigger
2	4.000	0.025	0.00	0.018	0.072		Set Trigger
3	4.199	0.023	0.00	0.018	0.068		Set Trigger
4	4.180	0.022	0.00	0.018	0.068		Set Trigger
5	4.185	0.021	0.00	0.018	0.065		Set Trigger

A-4-14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



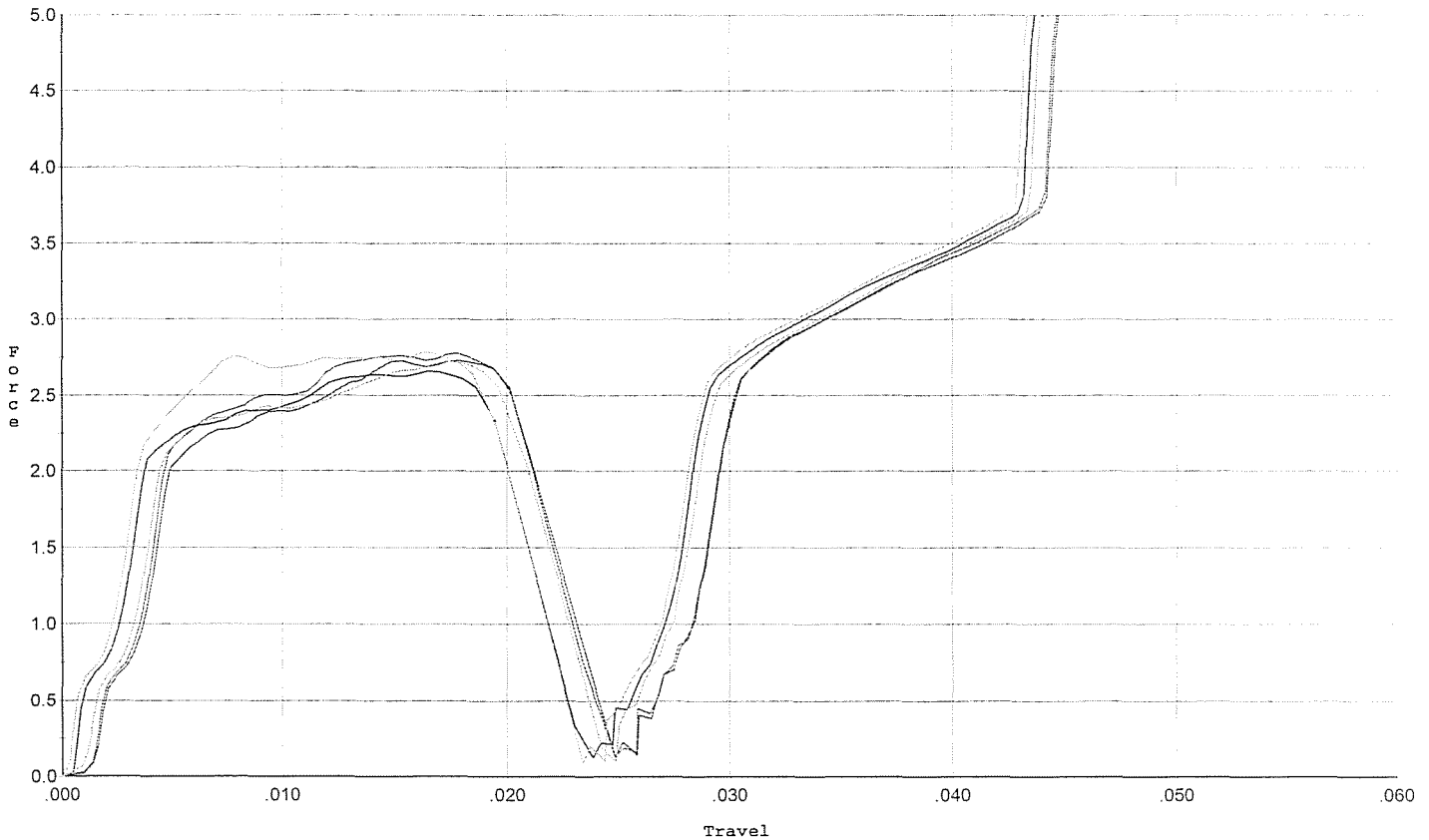
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.025	0.00	0.017	0.072		Set Trigger
2	4.284	0.023	0.00	0.018	0.067		Set Trigger
3	4.159	0.021	0.00	0.019	0.062		Set Trigger
4	4.307	0.022	0.00	0.020	0.065		Set Trigger
5	4.368	0.021	0.00	0.019	0.067		Set Trigger

A. 4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for target & accuracy



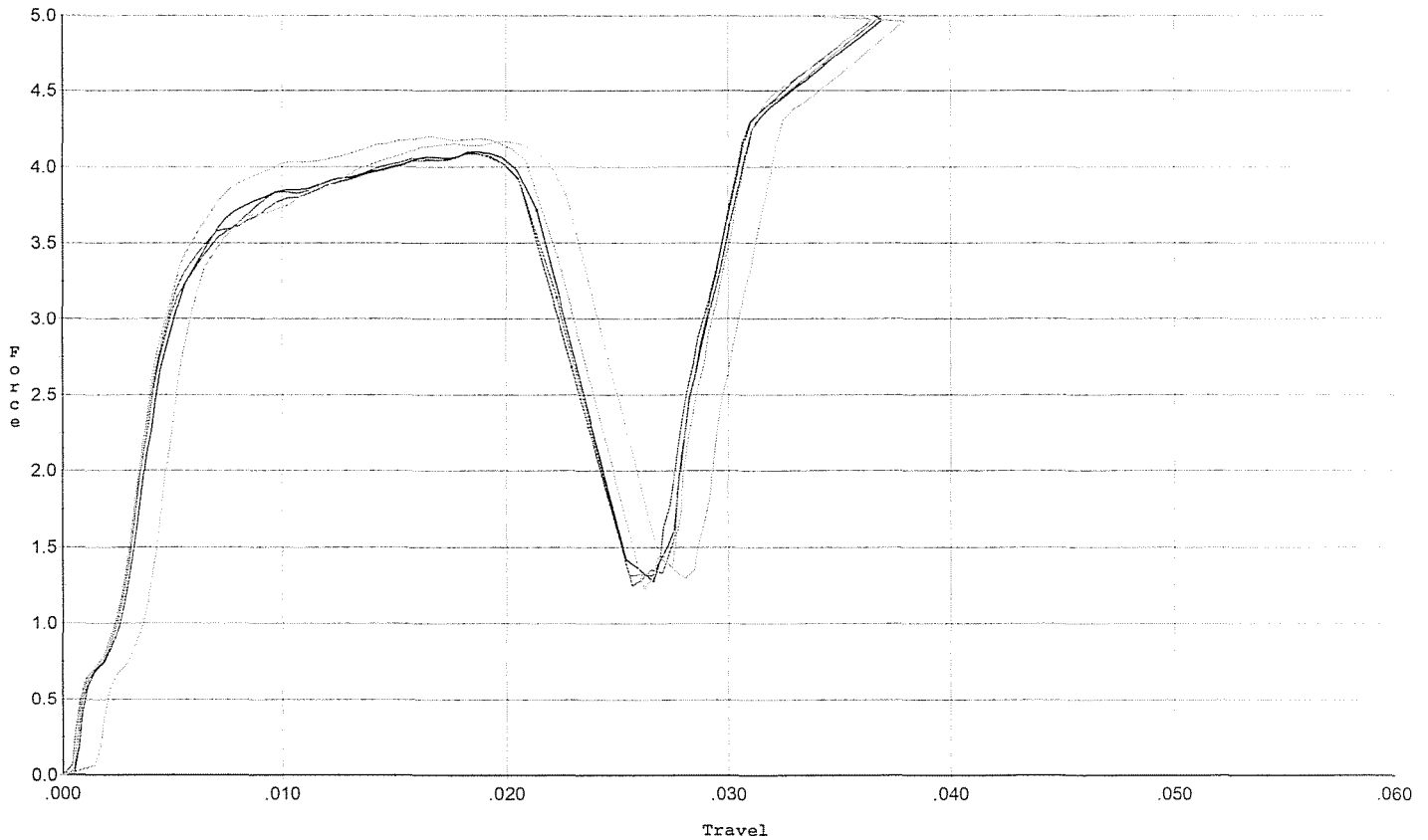
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.734	0.020	0.00	0.029	0.039		Set Trigger
2	2.658	0.019	0.00	0.028	0.039		Set Trigger
3	2.777	0.020	0.00	0.029	0.041		Set Trigger
4	2.786	0.019	0.00	0.028	0.042		Set Trigger
5	2.725	0.021	0.00	0.028	0.042		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.023	0.00	0.023	0.068		Set Trigger
2	4.099	0.021	0.00	0.021	0.064		Set Trigger
3	4.086	0.022	0.00	0.022	0.066		Set Trigger
4	4.165	0.023	0.00	0.020	0.067		Set Trigger
5	4.199	0.022	0.00	0.020	0.070		Set Trigger

A-4.13