

G684 5256

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



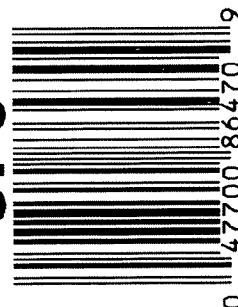
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845256

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845256

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RR
480	MAGNAFLUX BBL ACTION	OPERATION 	5/6/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/7/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-19-09	REM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

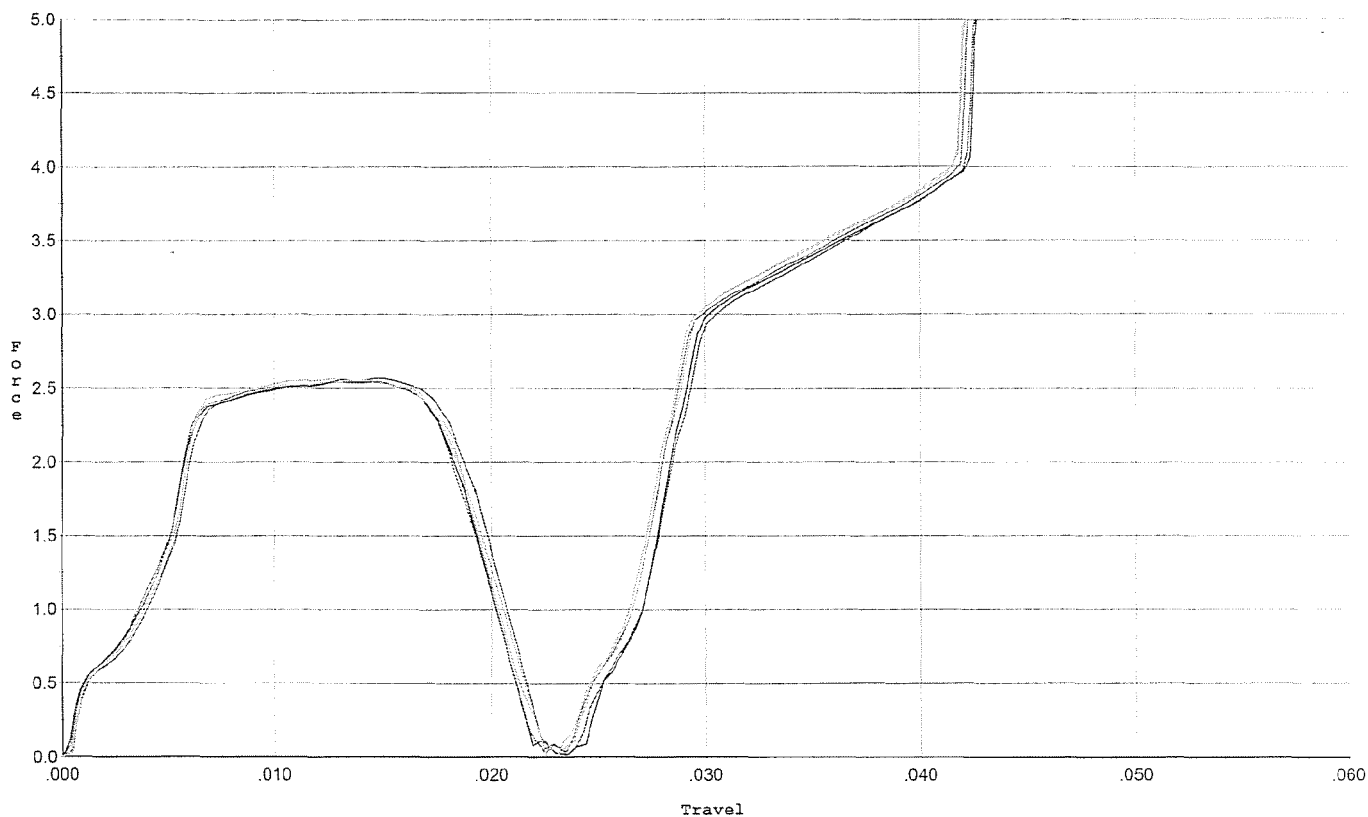
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.3</u> <u>2.3</u> <u>2.1</u>	5/22/09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.3</u> <u>3.3</u> <u>3.3</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-19-09	22
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/20/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.51</u> <u>2.61</u> <u>2.61</u> <u>2.60</u>	5-21-09	WV
	C) FUNCTION		5/22/09	RP
690	PACK		7/30/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



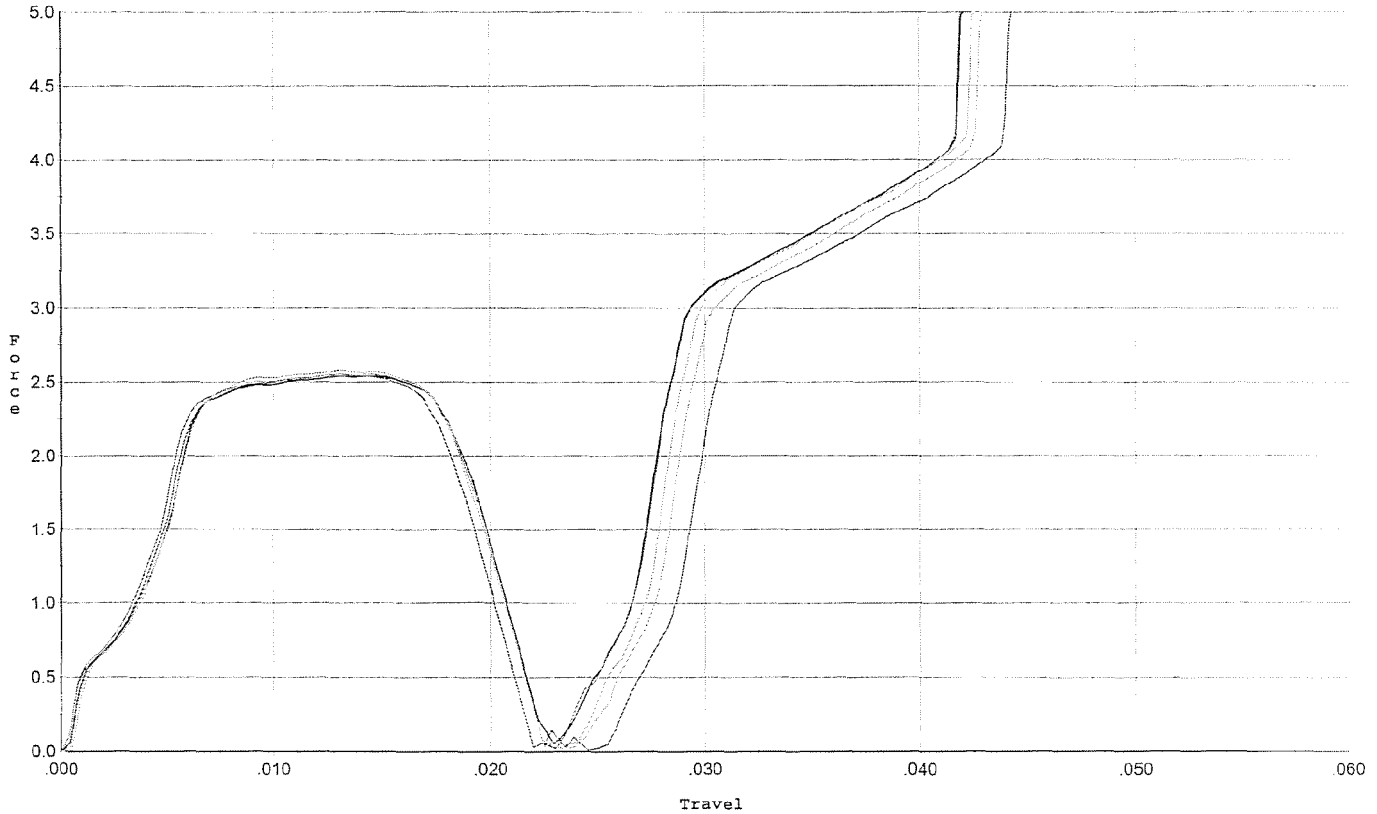
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.019	0.00	0.028	0.035		Set Trigger
2	2.548	0.019	0.00	0.028	0.034		Set Trigger
3	2.549	0.019	0.00	0.028	0.035		Set Trigger
4	2.548	0.018	0.00	0.028	0.034		Set Trigger
5	2.566	0.020	0.00	0.028	0.037		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



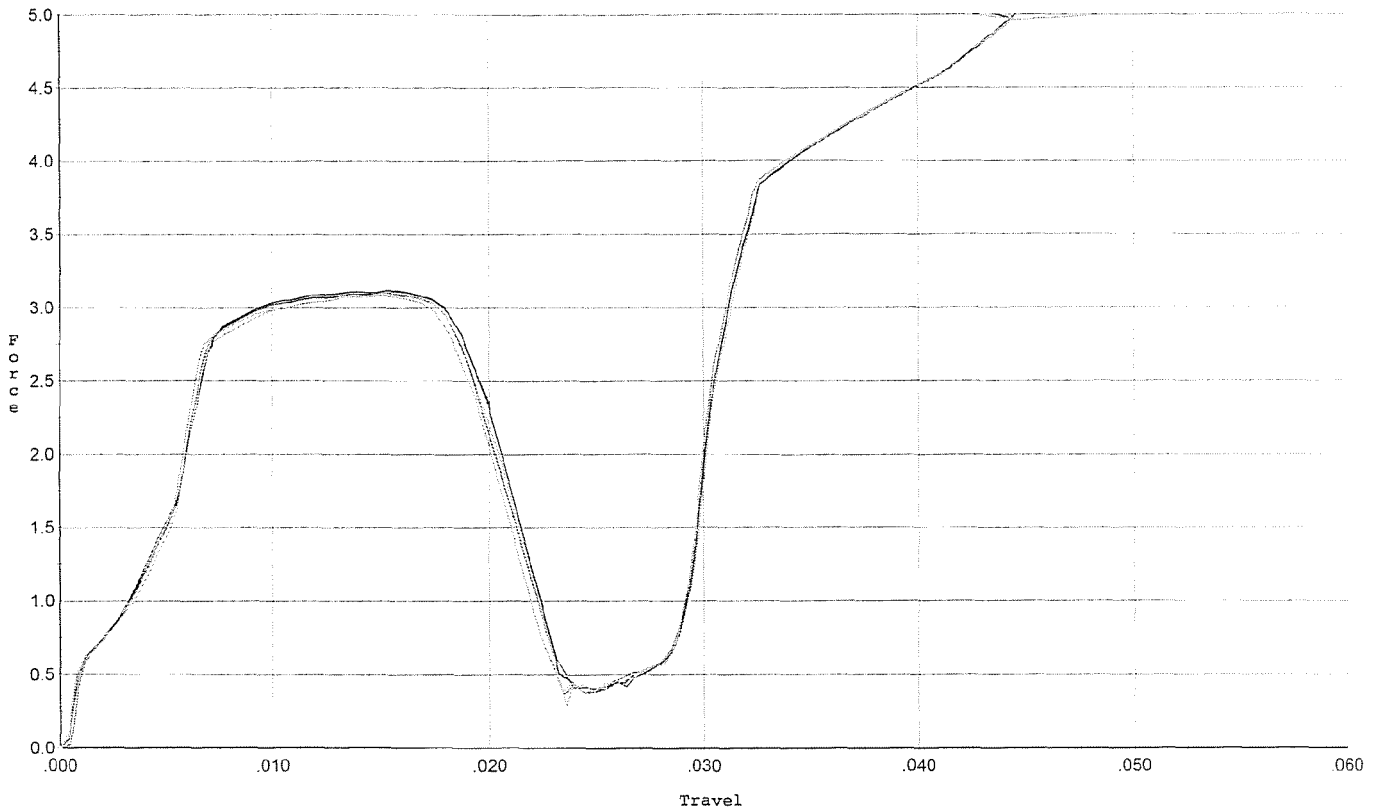
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.019	0.00	0.029	0.036		Set Trigger
2	2.545	0.019	0.00	0.027	0.036		Set Trigger
3	2.551	0.019	0.00	0.027	0.035		Set Trigger
4	2.564	0.020	0.00	0.028	0.036		Set Trigger
5	2.583	0.019	0.00	0.028	0.036		Set Trigger

Aug 256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



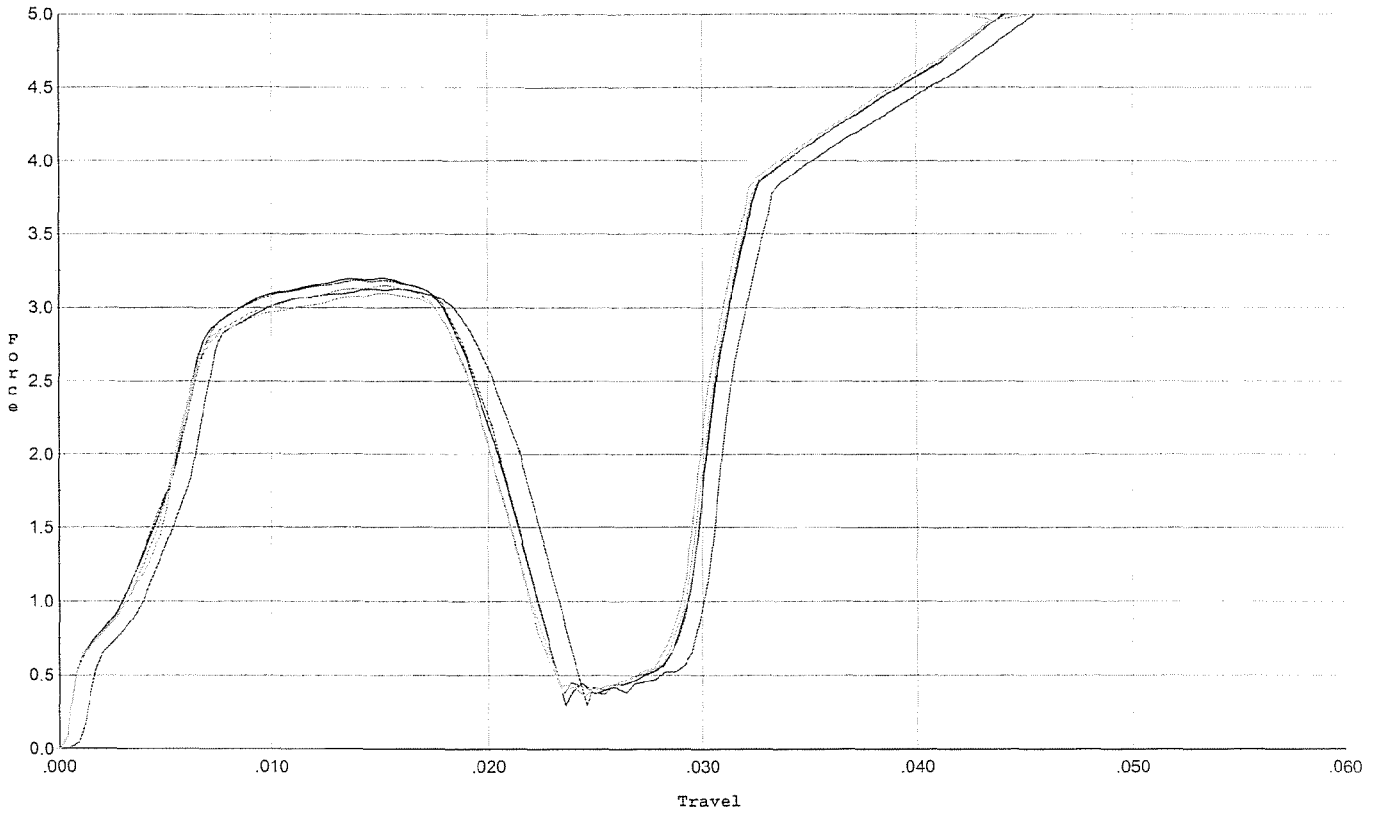
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.020	0.00	0.029	0.044		Set Trigger
2	3.116	0.020	0.00	0.030	0.044		Set Trigger
3	3.100	0.021	0.00	0.029	0.046		Set Trigger
4	3.089	0.021	0.00	0.030	0.044		Set Trigger
5	3.085	0.019	0.00	0.029	0.042		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



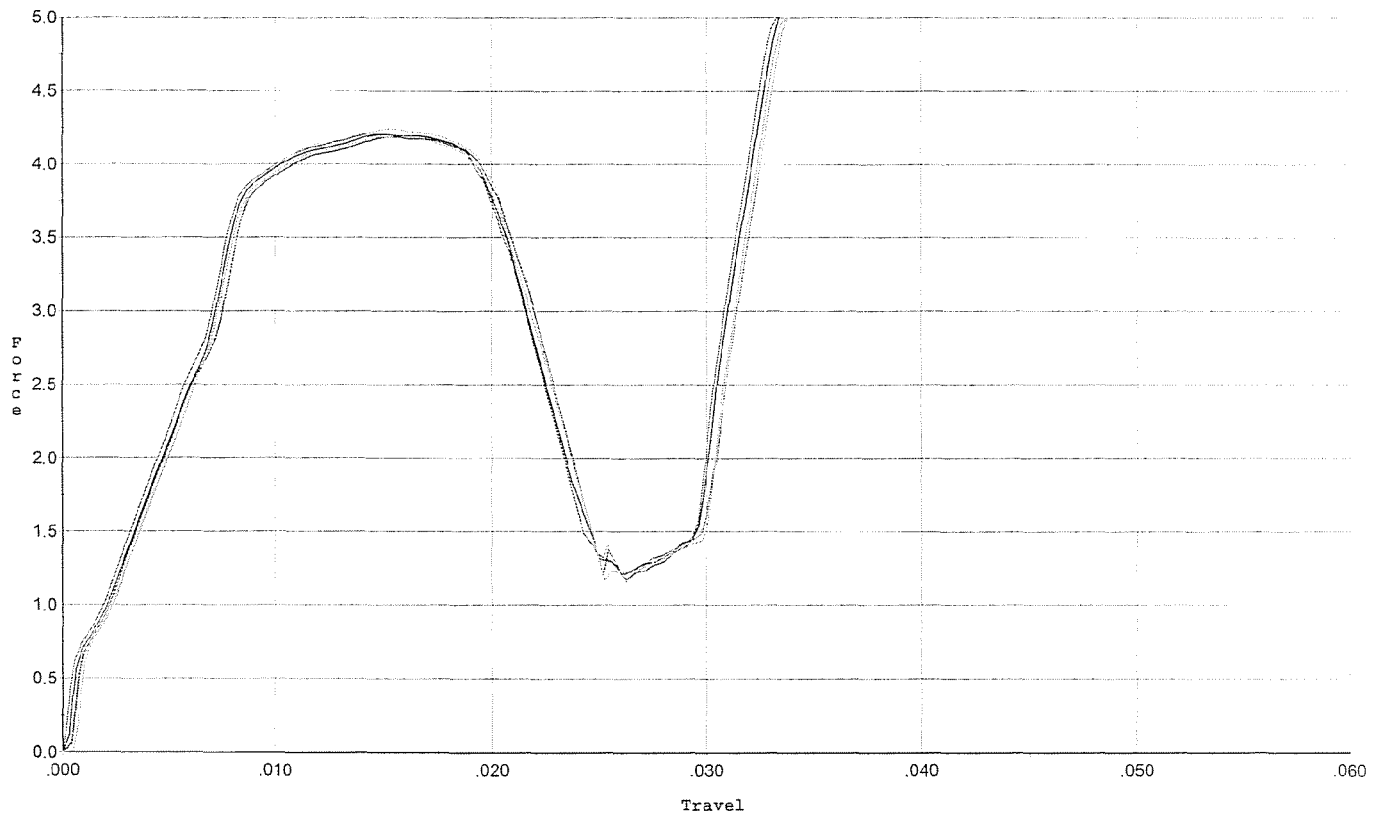
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.021	0.00	0.030	0.046		Set Trigger
2	3.201	0.021	0.00	0.029	0.046		Set Trigger
3	3.188	0.020	0.00	0.029	0.045		Set Trigger
4	3.099	0.019	0.00	0.030	0.042		Set Trigger
5	3.149	0.019	0.00	0.029	0.043		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



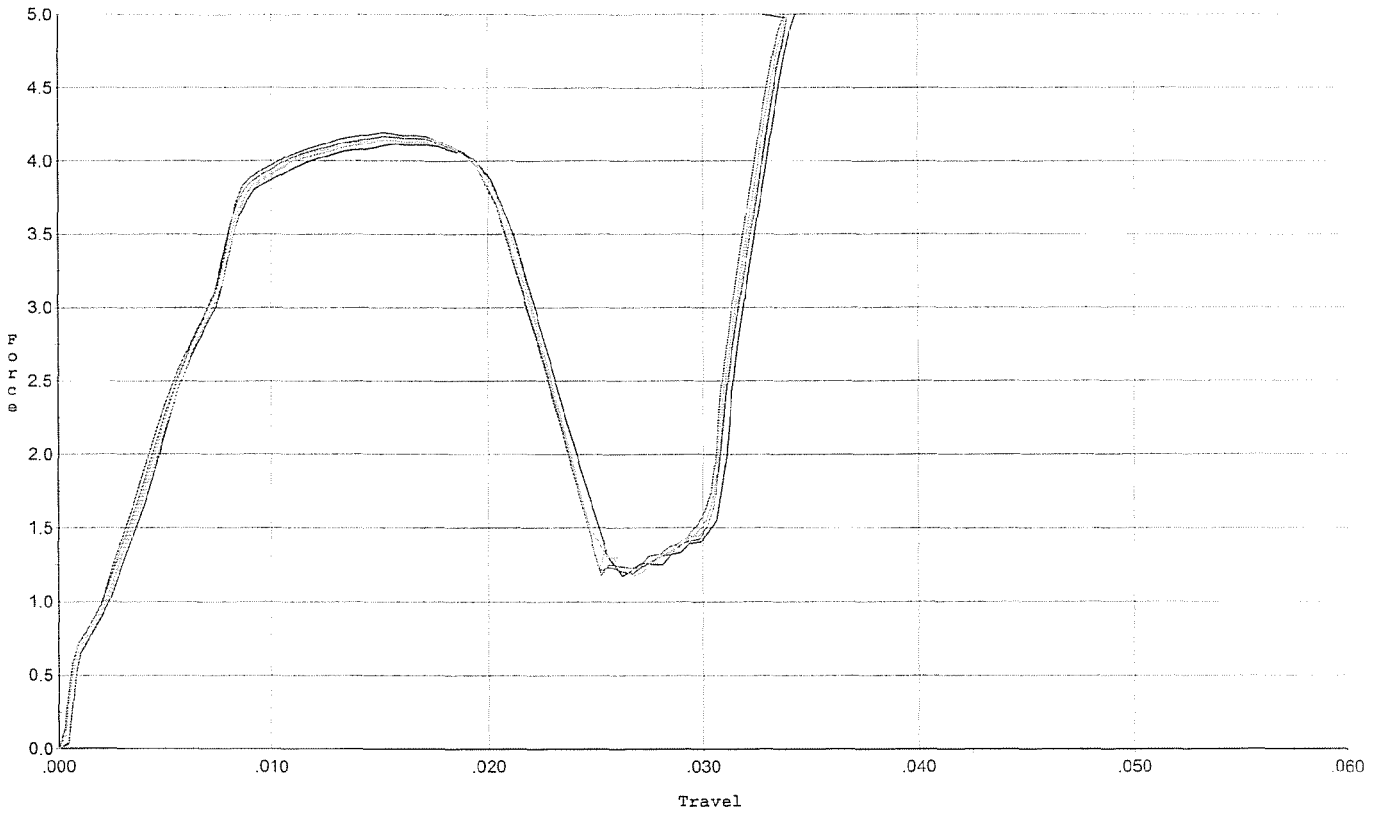
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.022	0.00	0.019	0.063		Set Trigger
2	4.203	0.021	0.00	0.019	0.060		Set Trigger
3	4.207	0.021	0.00	0.020	0.061		Set Trigger
4	4.241	0.022	0.00	0.020	0.063		Set Trigger
5	4.186	0.022	0.00	0.019	0.064		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



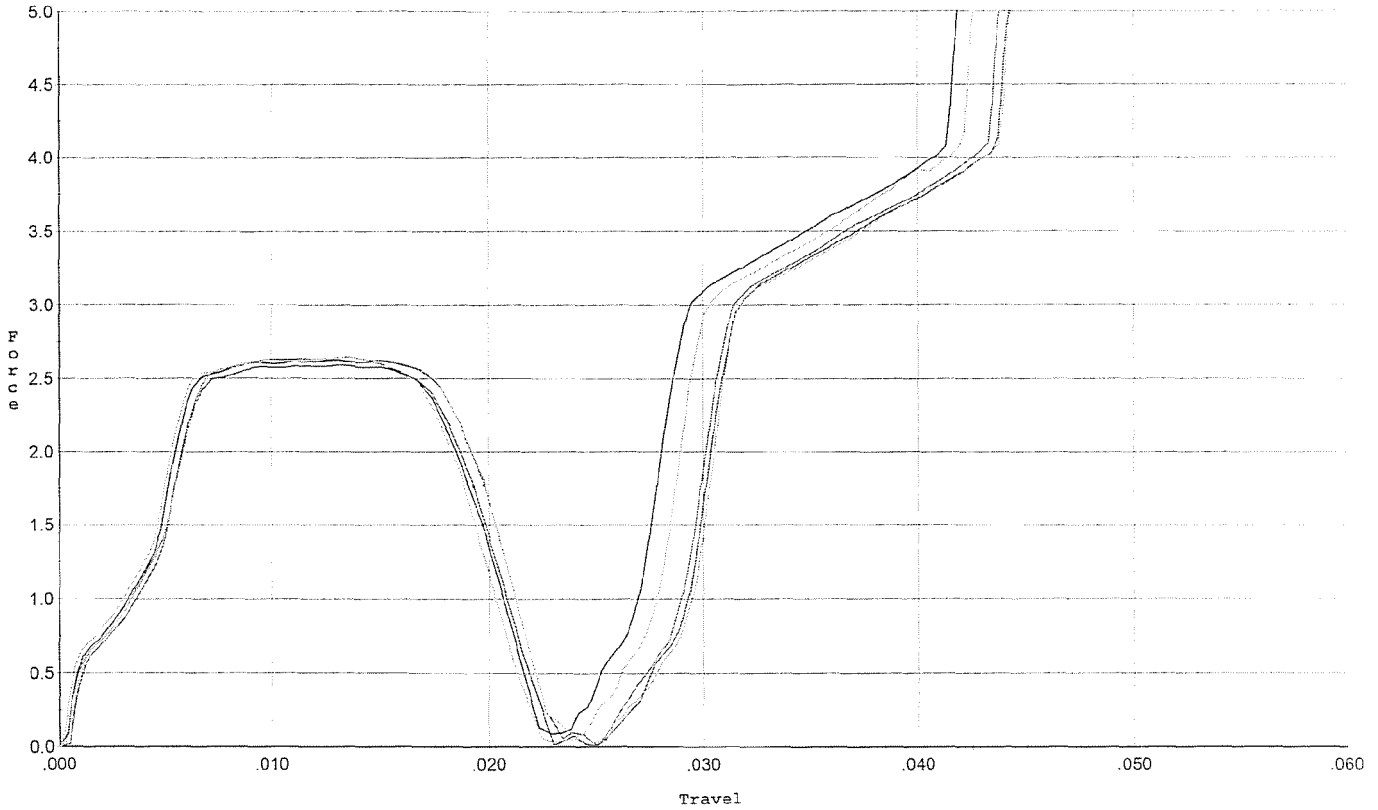
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.022	0.00	0.022	0.066		Set Trigger
2	4.118	0.021	0.00	0.021	0.061		Set Trigger
3	4.168	0.022	0.00	0.022	0.065		Set Trigger
4	4.145	0.022	0.00	0.022	0.063		Set Trigger
5	4.172	0.021	0.00	0.021	0.062		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



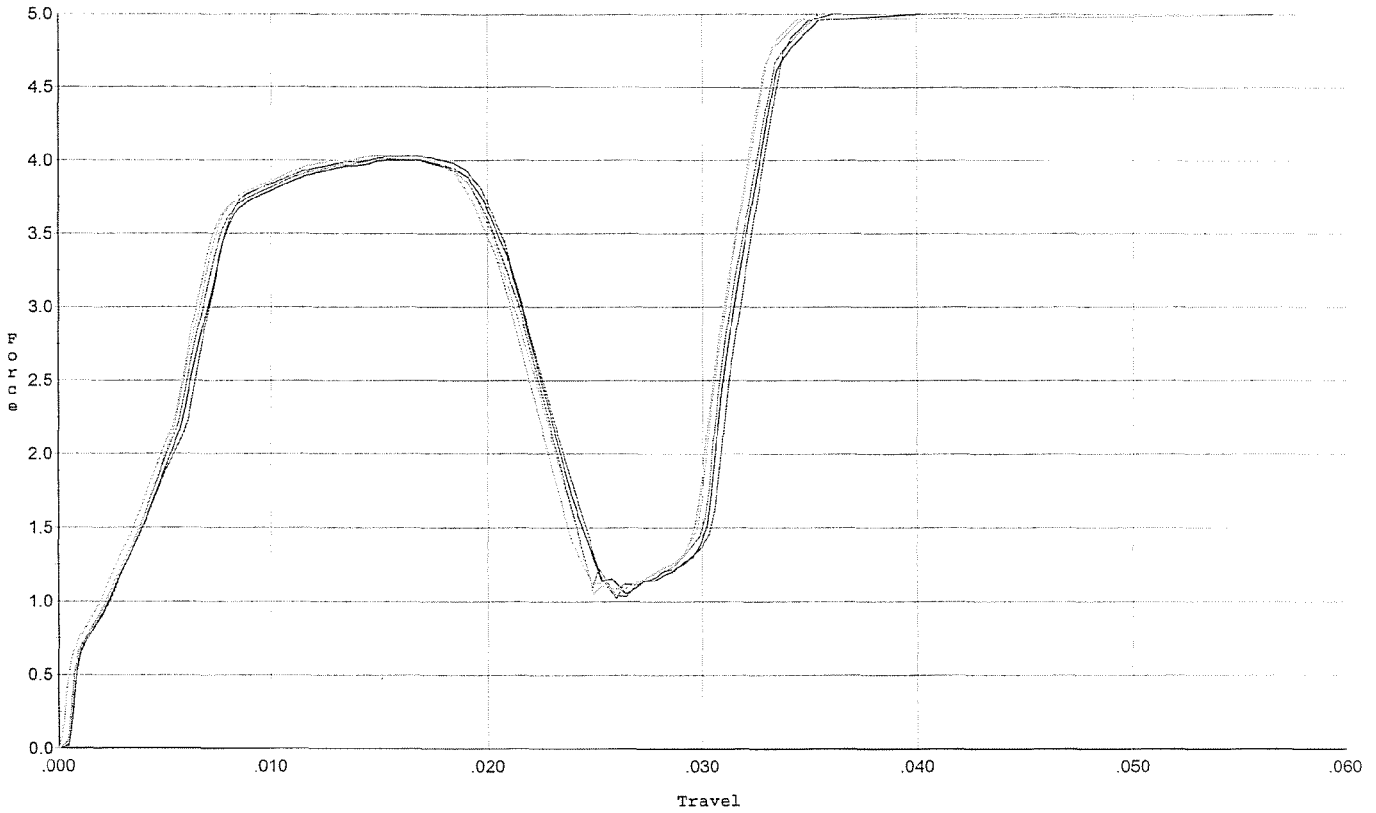
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.019	0.00	0.030	0.036		Set Trigger
2	2.626	0.020	0.00	0.028	0.038		Set Trigger
3	2.644	0.020	0.00	0.029	0.038		Set Trigger
4	2.641	0.019	0.00	0.029	0.036		Set Trigger
5	2.646	0.020	0.00	0.030	0.038		Set Trigger

Aug 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.021	0.00	0.027	0.058		Set Trigger
2	4.001	0.021	0.00	0.027	0.058		Set Trigger
3	4.012	0.021	0.00	0.027	0.060		Set Trigger
4	4.036	0.022	0.00	0.027	0.062		Set Trigger
5	4.036	0.020	0.00	0.027	0.058		Set Trigger

Avg 4.02