

G6845257

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



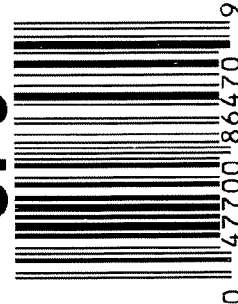
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845257

UPC



BM, FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845257

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RIZ
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RS m
540	APPLY COATINGS (BARREL ACTION)		5/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

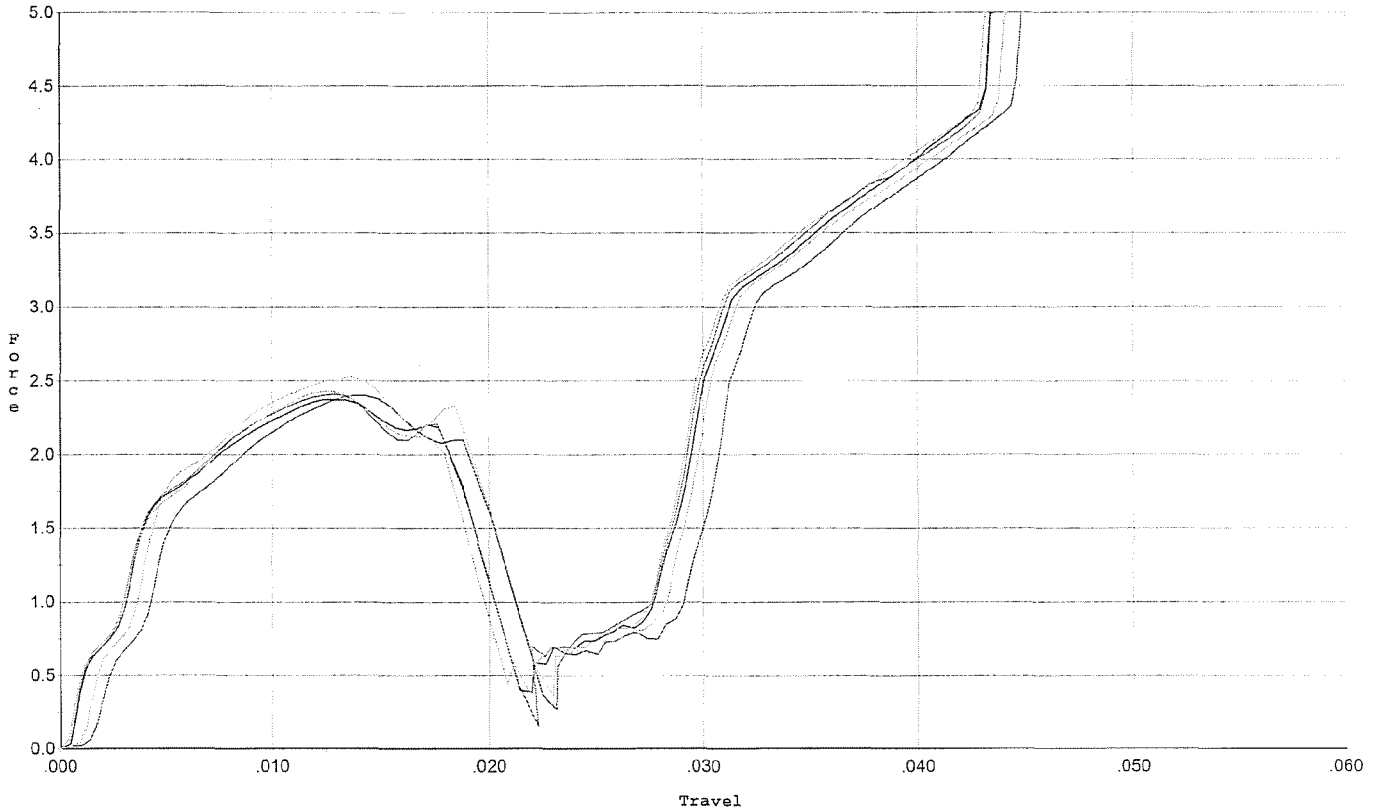
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-15-09	L N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-15-09	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	6-15-09	L N.
	J) ASSEMBLE STOCK		5-20-09	L.P.A.
	K) ASSEMBLE SWIVEL STUDS		6-15-09	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.38</u> <u>2.36</u> <u>2.22</u> <u>2.45</u>	6/15/09	RTZ
	C) FUNCTION		6-15-09	L N.
690	PACK		6/14/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs in i +/- .50 lb



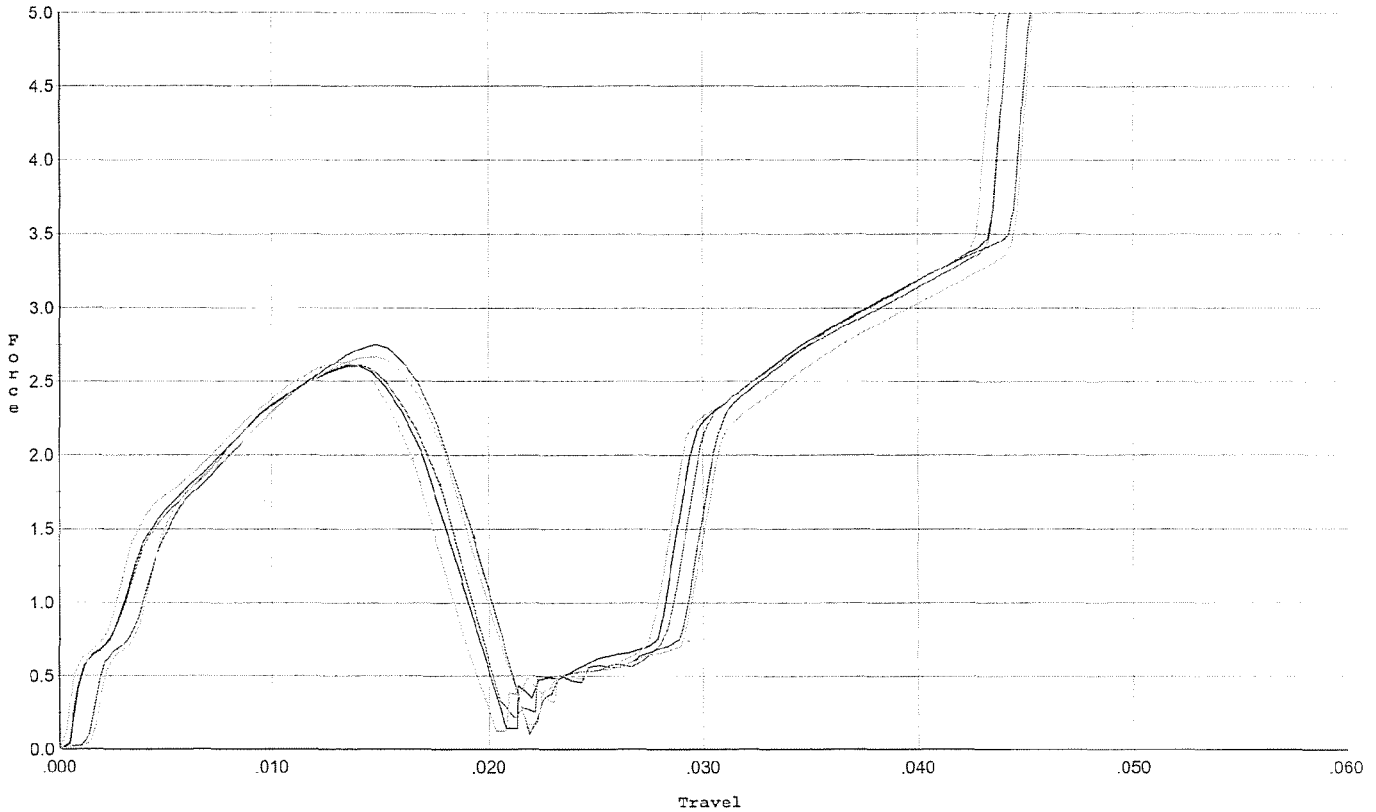
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.400	0.020	0.00	0.030	0.033		Set Trigger
2	2.372	0.019	0.00	0.029	0.032		Set Trigger
3	2.408	0.019	0.00	0.029	0.033		Set Trigger
4	2.532	0.020	0.00	0.029	0.035		Set Trigger
5	2.430	0.018	0.00	0.029	0.031		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



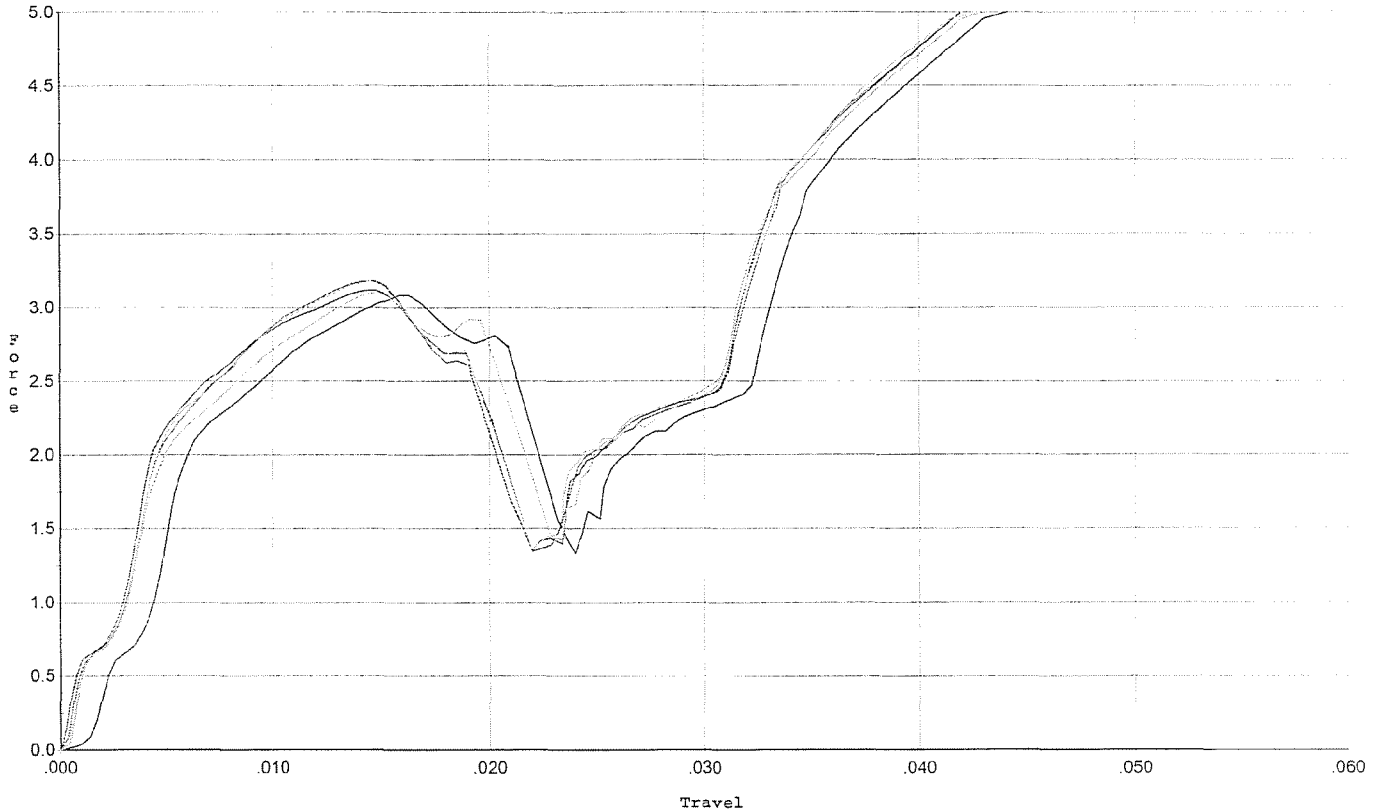
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.752	0.019	0.00	0.030	0.033		Set Trigger
2	2.604	0.019	0.00	0.030	0.032		Set Trigger
3	2.615	0.018	0.00	0.030	0.031		Set Trigger
4	2.668	0.018	0.00	0.031	0.031		Set Trigger
5	2.632	0.016	0.00	0.030	0.029		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



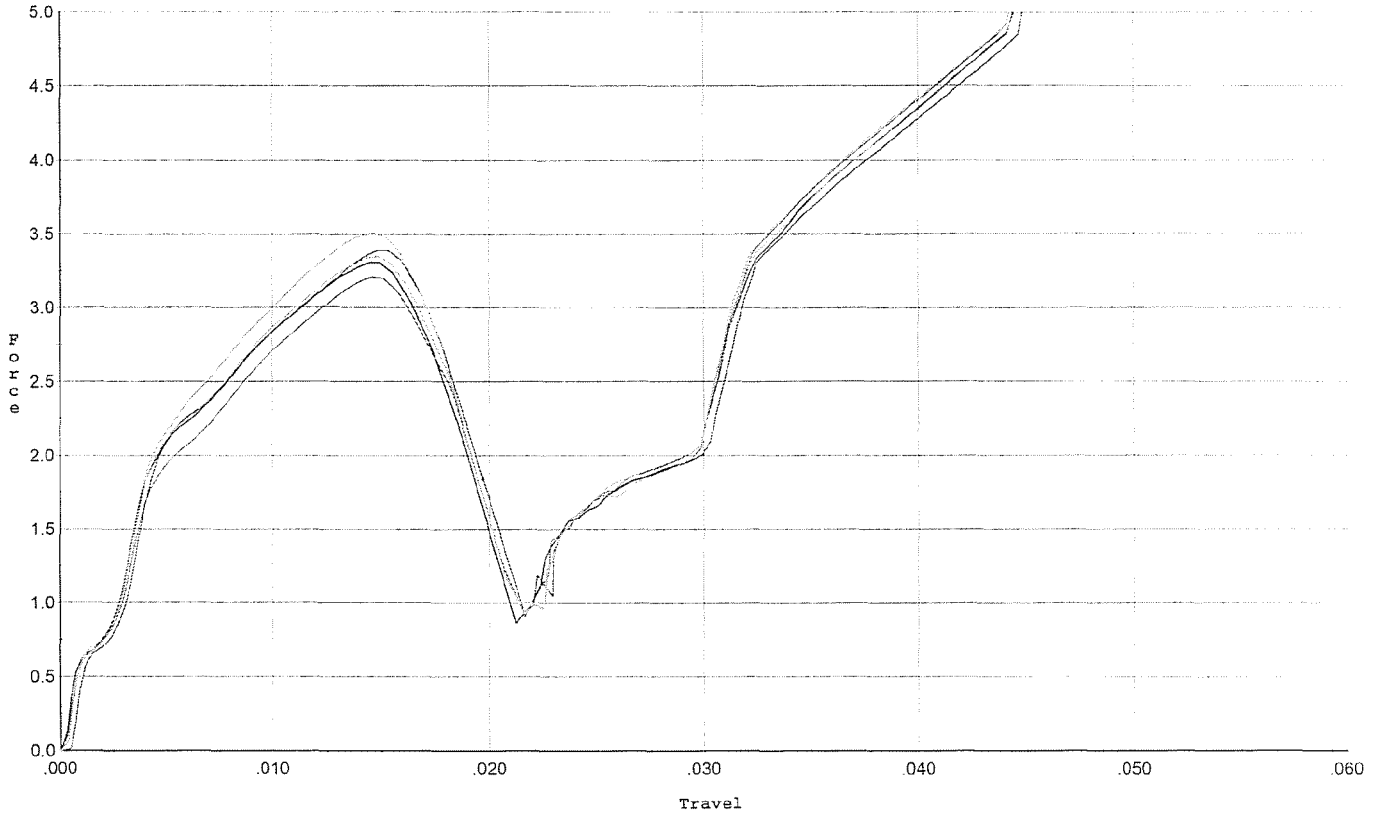
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.020	0.00	0.028	0.044		Set Trigger
2	3.082	0.021	0.00	0.028	0.043		Set Trigger
3	3.182	0.019	0.00	0.028	0.041		Set Trigger
4	3.188	0.020	0.00	0.028	0.044		Set Trigger
5	3.104	0.021	0.00	0.027	0.045		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



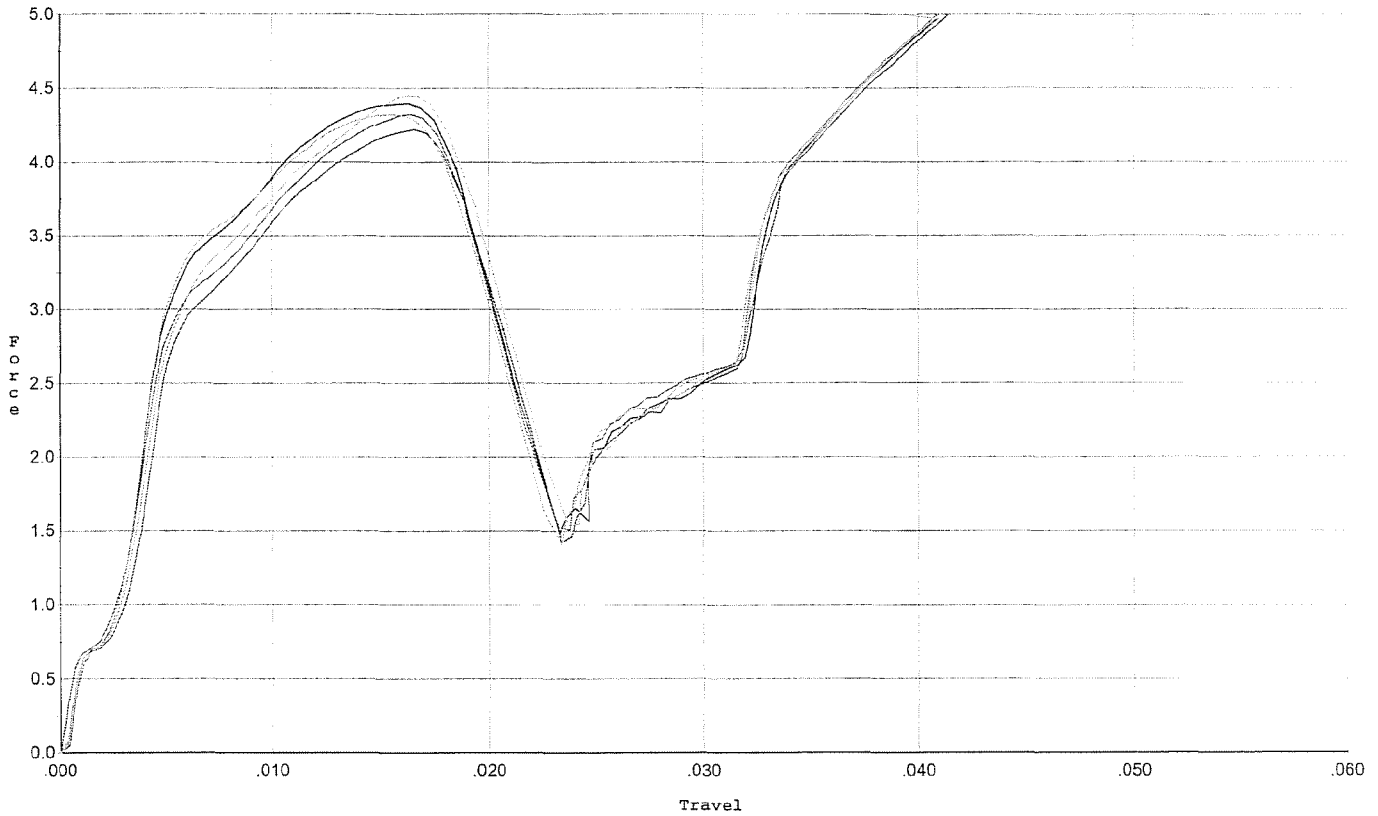
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.388	0.020	0.00	0.029	0.043		Set Trigger
2	3.305	0.019	0.00	0.029	0.041		Set Trigger
3	3.207	0.018	0.00	0.029	0.038		Set Trigger
4	3.346	0.018	0.00	0.029	0.040		Set Trigger
5	3.507	0.018	0.00	0.029	0.041		Set Trigger

4-3.35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



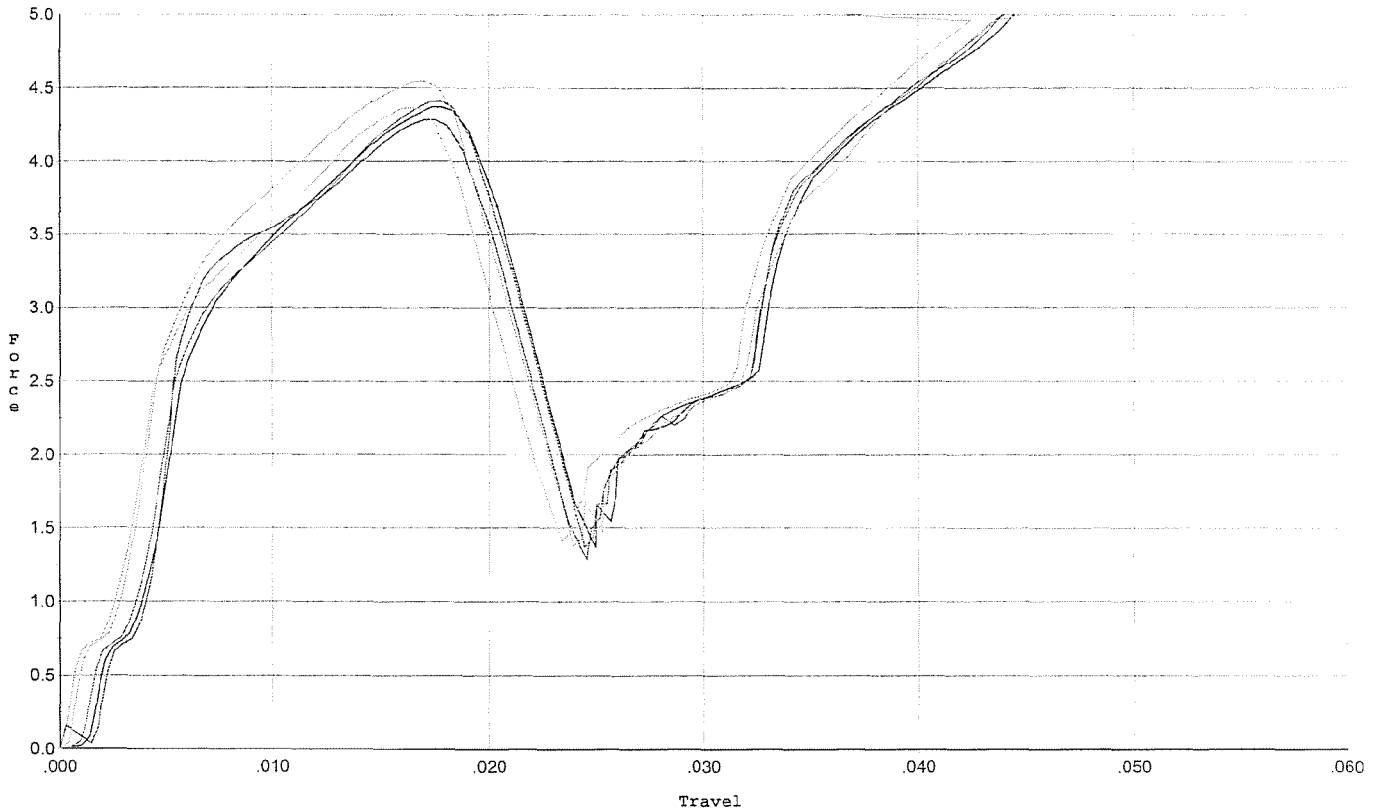
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.021	0.00	0.027	0.057		Set Trigger
2	4.396	0.018	0.00	0.027	0.055		Set Trigger
3	4.322	0.019	0.00	0.027	0.054		Set Trigger
4	4.452	0.019	0.00	0.027	0.056		Set Trigger
5	4.320	0.019	0.00	0.027	0.057		Set Trigger

A 4.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



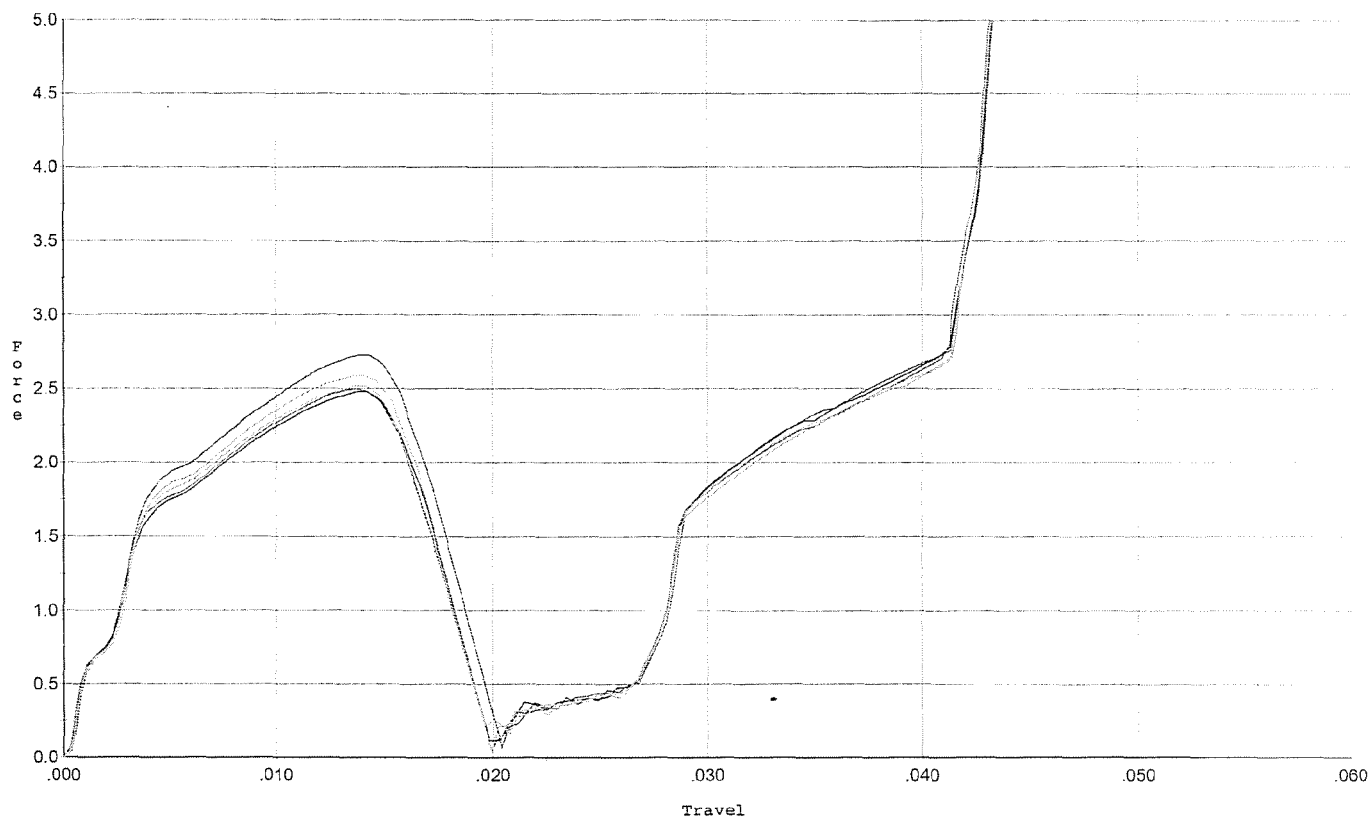
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.287	0.020	0.002	0.028	0.055		Set Trigger
2	4.371	0.020	0.00	0.028	0.056		Set Trigger
3	4.413	0.021	0.00	0.027	0.058		Set Trigger
4	4.367	0.019	0.00	0.028	0.053		Set Trigger
5	4.545	0.021	0.00	0.027	0.063		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



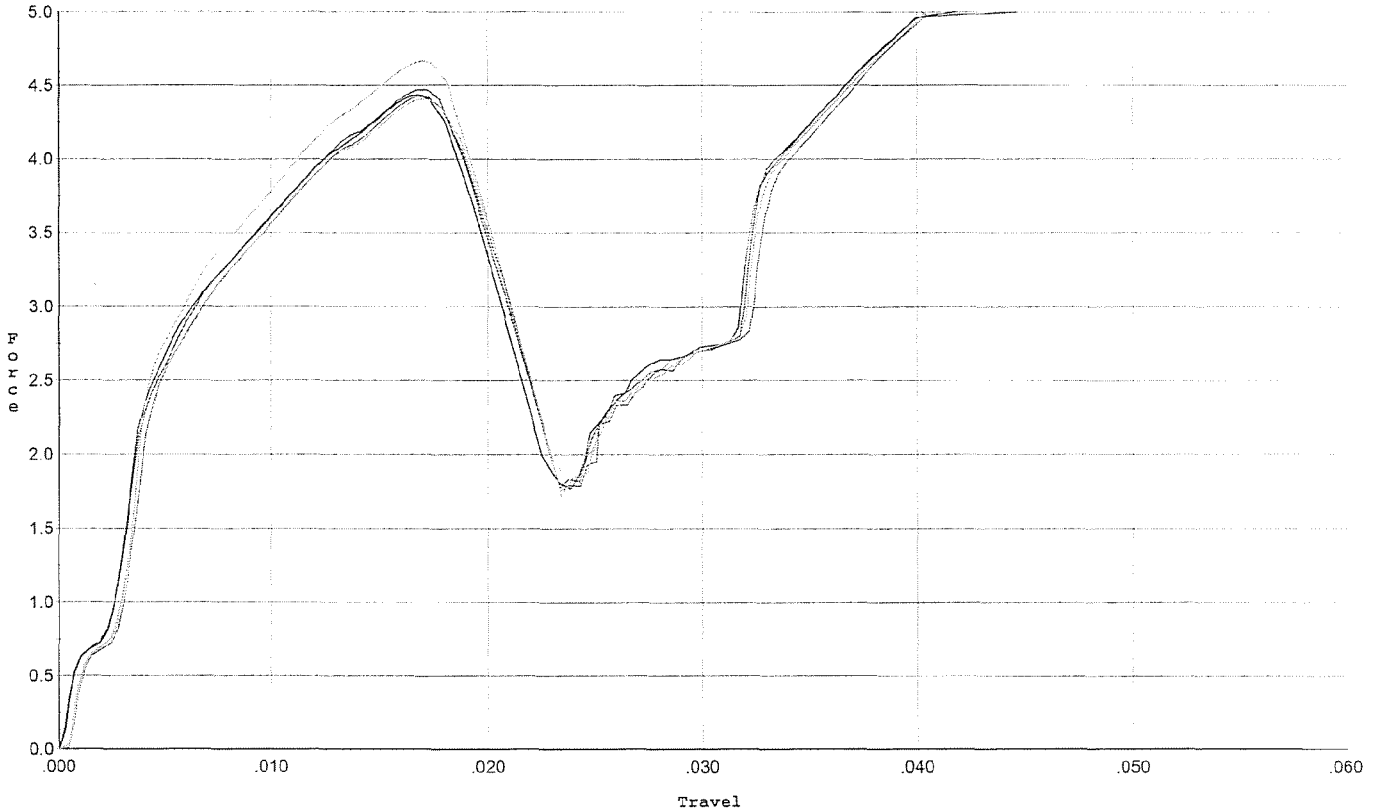
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.725	0.017	0.00	0.030	0.032		Set Trigger
2	2.479	0.017	0.00	0.031	0.029		Set Trigger
3	2.498	0.017	0.00	0.031	0.030		Set Trigger
4	2.518	0.017	0.00	0.031	0.030		Set Trigger
5	2.591	0.016	0.00	0.031	0.029		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.469	0.021	0.00	0.025	0.061		Set Trigger
2	4.439	0.020	0.00	0.026	0.057		Set Trigger
3	4.430	0.021	0.00	0.026	0.058		Set Trigger
4	4.409	0.020	0.00	0.026	0.057		Set Trigger
5	4.668	0.020	0.00	0.025	0.060		Set Trigger

A. 4.48