

G7684 5263

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



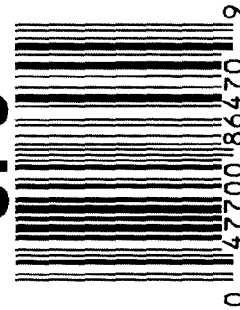
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845263

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845263

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	KTC
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

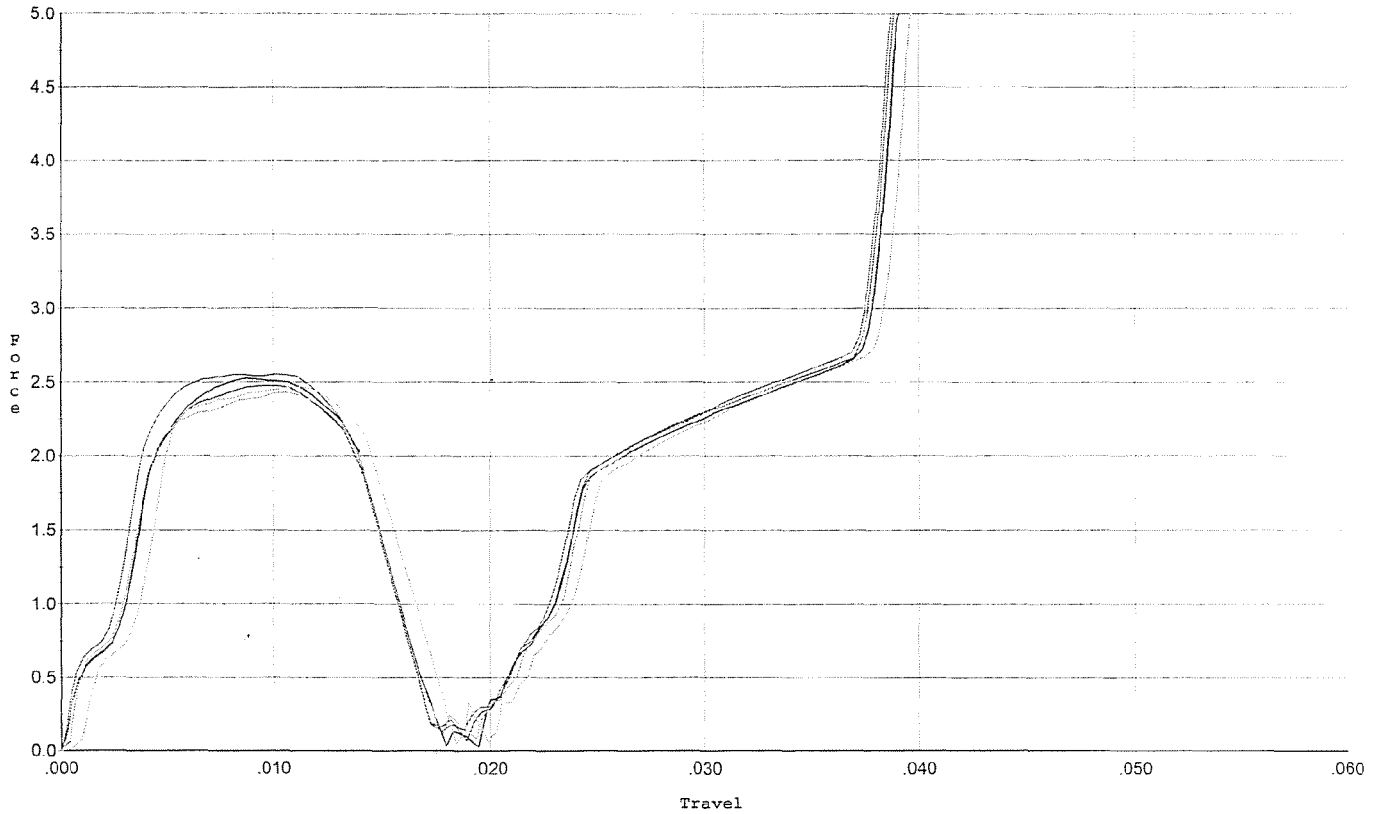
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>30</u> <u>30</u>	6-16-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-16-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-16-09	L.N.
	J) ASSEMBLE STOCK		5-20-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		6-16-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/10/09	R.B.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	T.A.R.
670	FINAL INSPECTION A) HEADSPACE		6-16-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>224</u> <u>224</u> <u>230</u> <u>221</u> <u>218</u>	6-15-09	R.T.Z.
	C) FUNCTION		6-16-09	L.N.
690	PACK		6/29/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



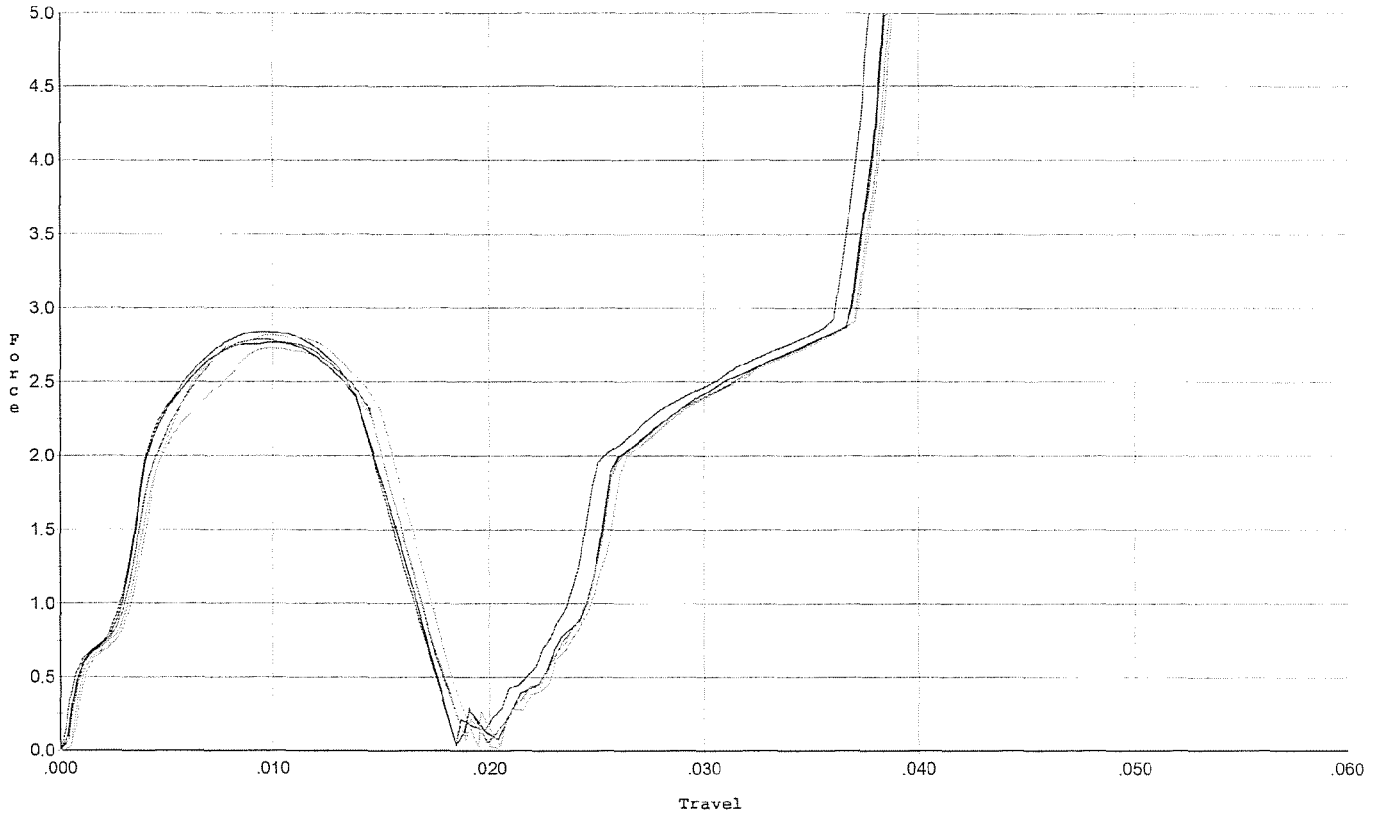
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.014	0.00	0.028	0.025		Set Trigger
2	2.526	0.014	0.00	0.029	0.025		Set Trigger
3	2.554	0.014	0.00	0.028	0.026		Set Trigger
4	2.471	0.016	0.00	0.028	0.027		Set Trigger
5	2.429	0.014	0.00	0.029	0.024		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



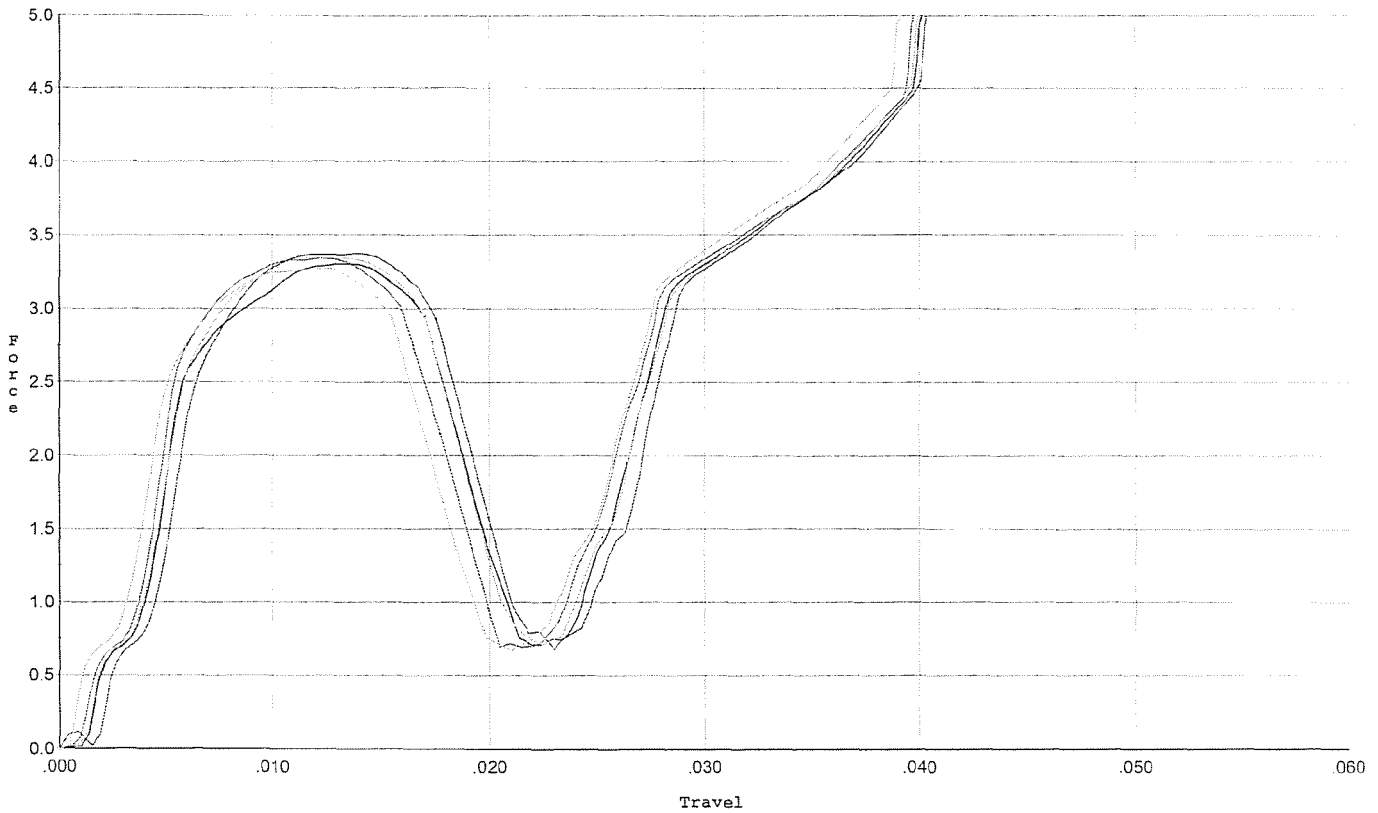
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.837	0.014	0.00	0.027	0.027		Set Trigger
2	2.767	0.016	0.00	0.027	0.030		Set Trigger
3	2.788	0.014	0.00	0.027	0.028		Set Trigger
4	2.726	0.015	0.00	0.027	0.027		Set Trigger
5	2.817	0.015	0.00	0.027	0.029		Set Trigger

A-2.78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



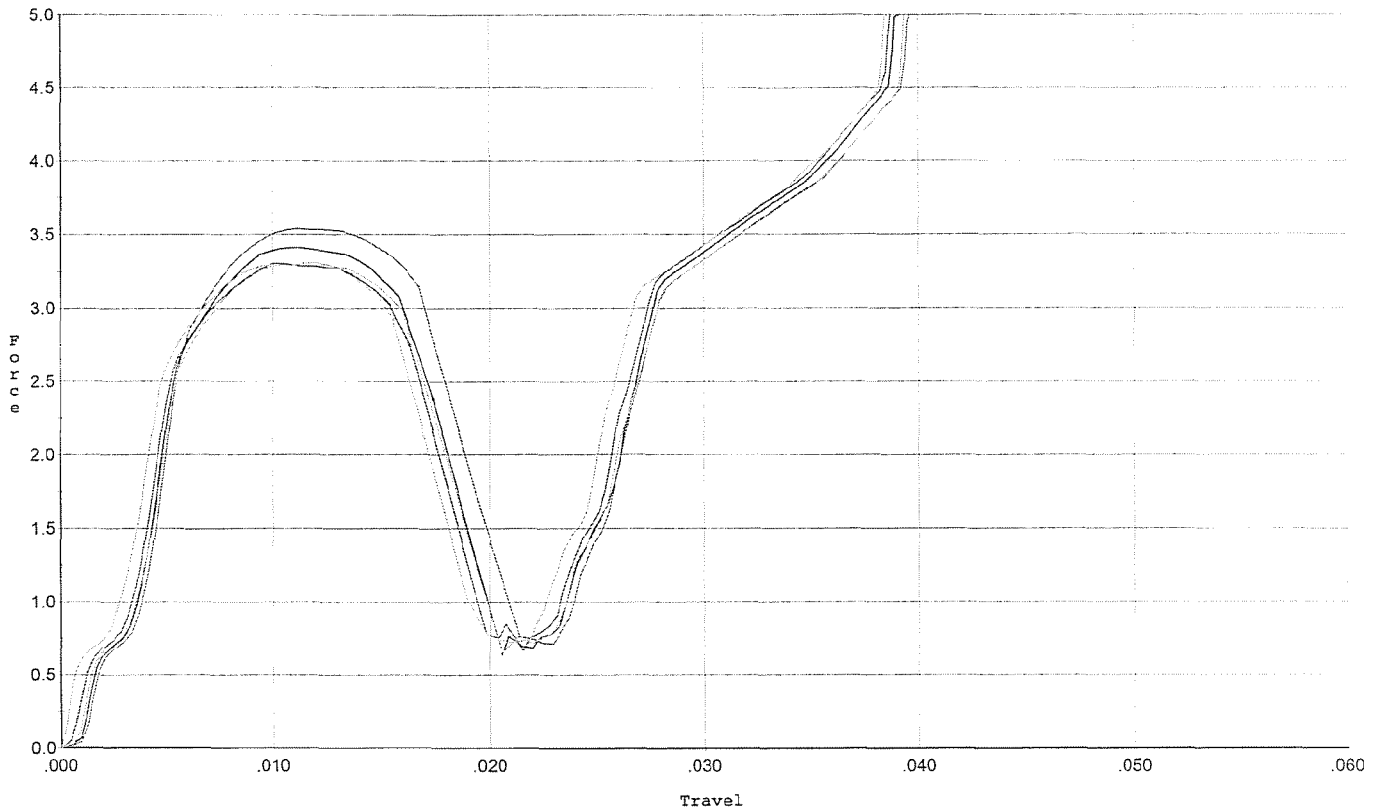
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.374	0.018	0.00	0.026	0.038		Set Trigger
2	3.302	0.017	0.00	0.026	0.037		Set Trigger
3	3.343	0.018	0.00	0.026	0.039		Set Trigger
4	3.272	0.016	0.00	0.026	0.035		Set Trigger
5	3.347	0.017	0.00	0.026	0.038		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



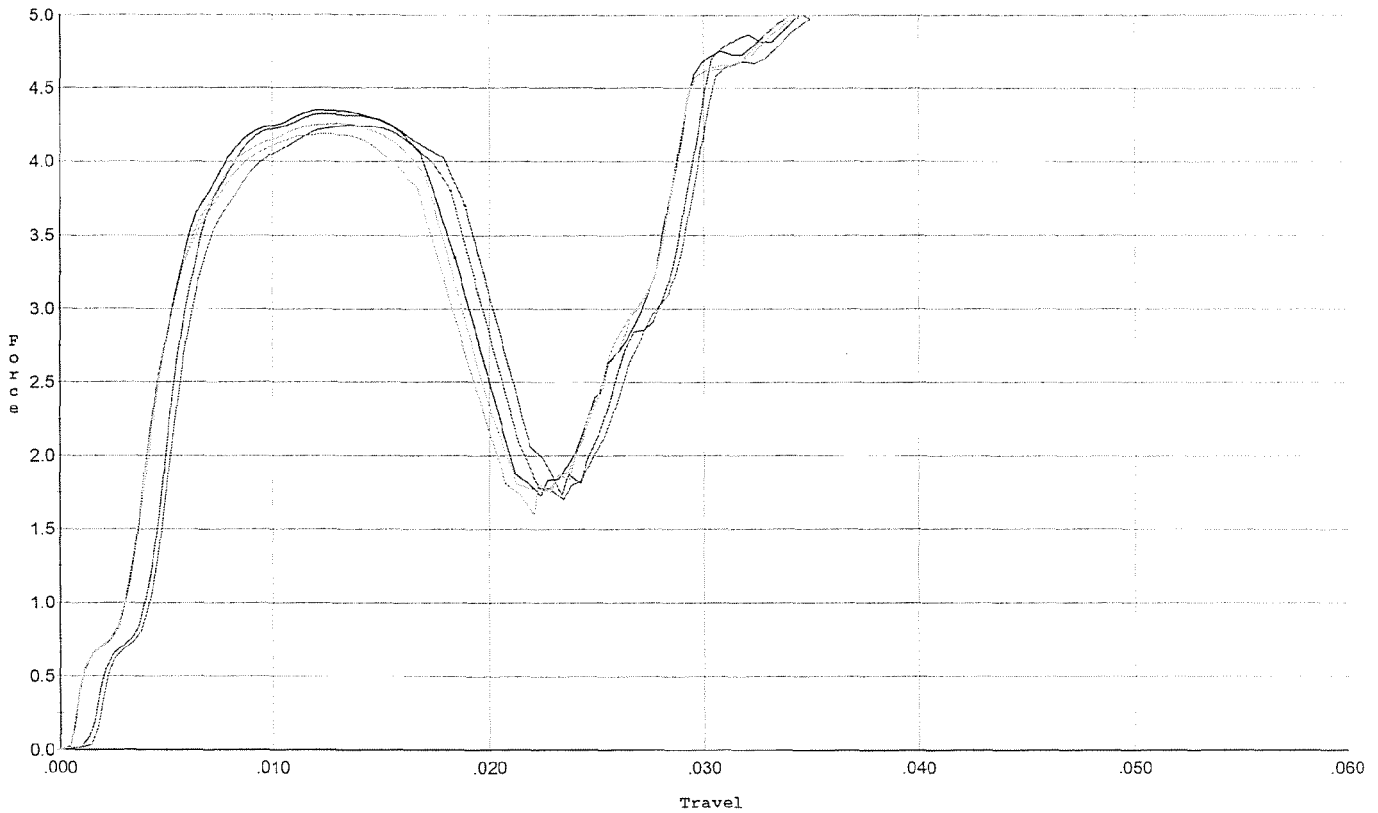
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.305	0.016	0.00	0.025	0.037		Set Trigger
2	3.409	0.017	0.00	0.025	0.039		Set Trigger
3	3.539	0.017	0.00	0.026	0.039		Set Trigger
4	3.296	0.018	0.00	0.026	0.040		Set Trigger
5	3.310	0.016	0.00	0.025	0.036		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



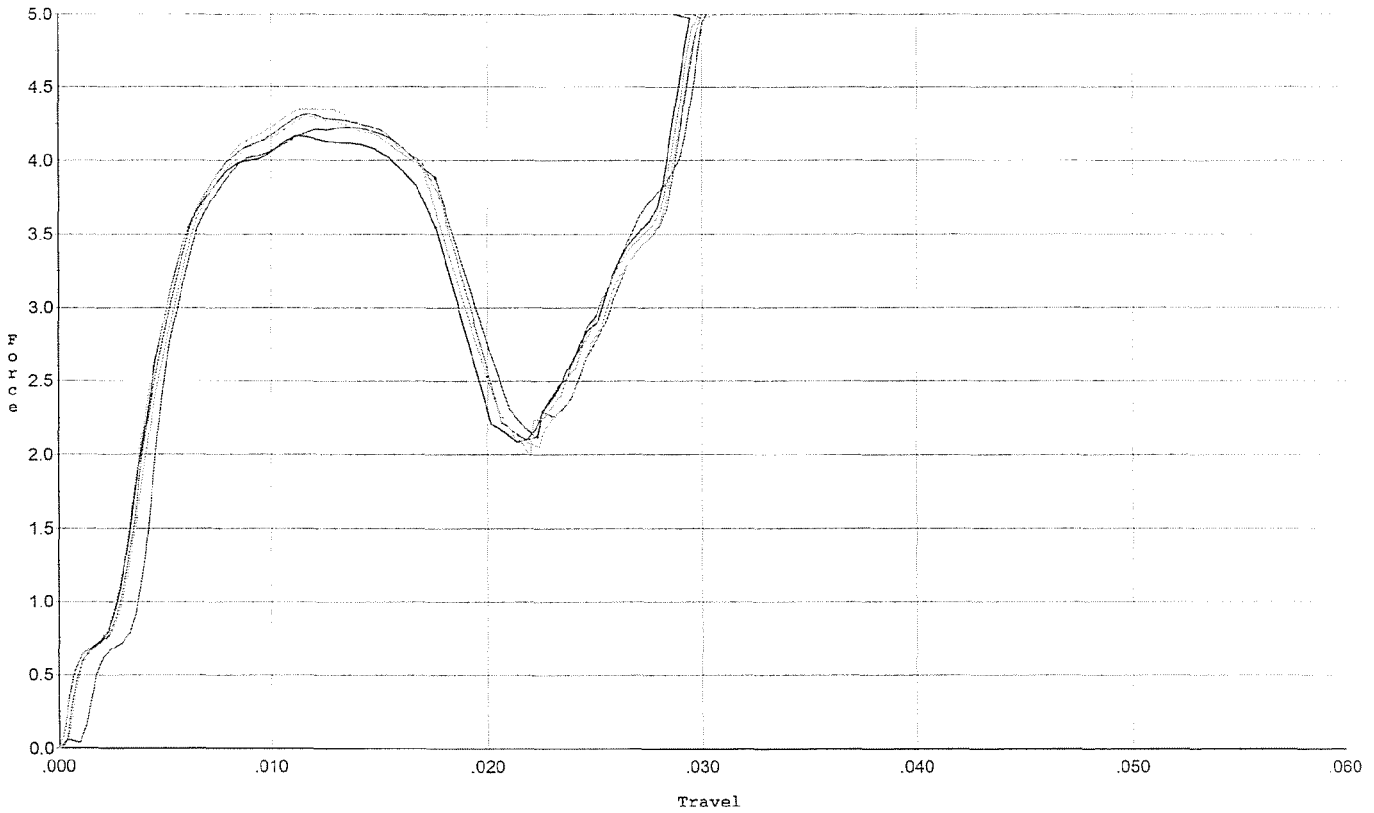
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.324	0.019	0.00	0.022	0.054		Set Trigger
2	4.348	0.018	0.00	0.023	0.054		Set Trigger
3	4.245	0.018	0.00	0.024	0.050		Set Trigger
4	4.262	0.017	0.00	0.024	0.049		Set Trigger
5	4.189	0.017	0.00	0.024	0.047		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



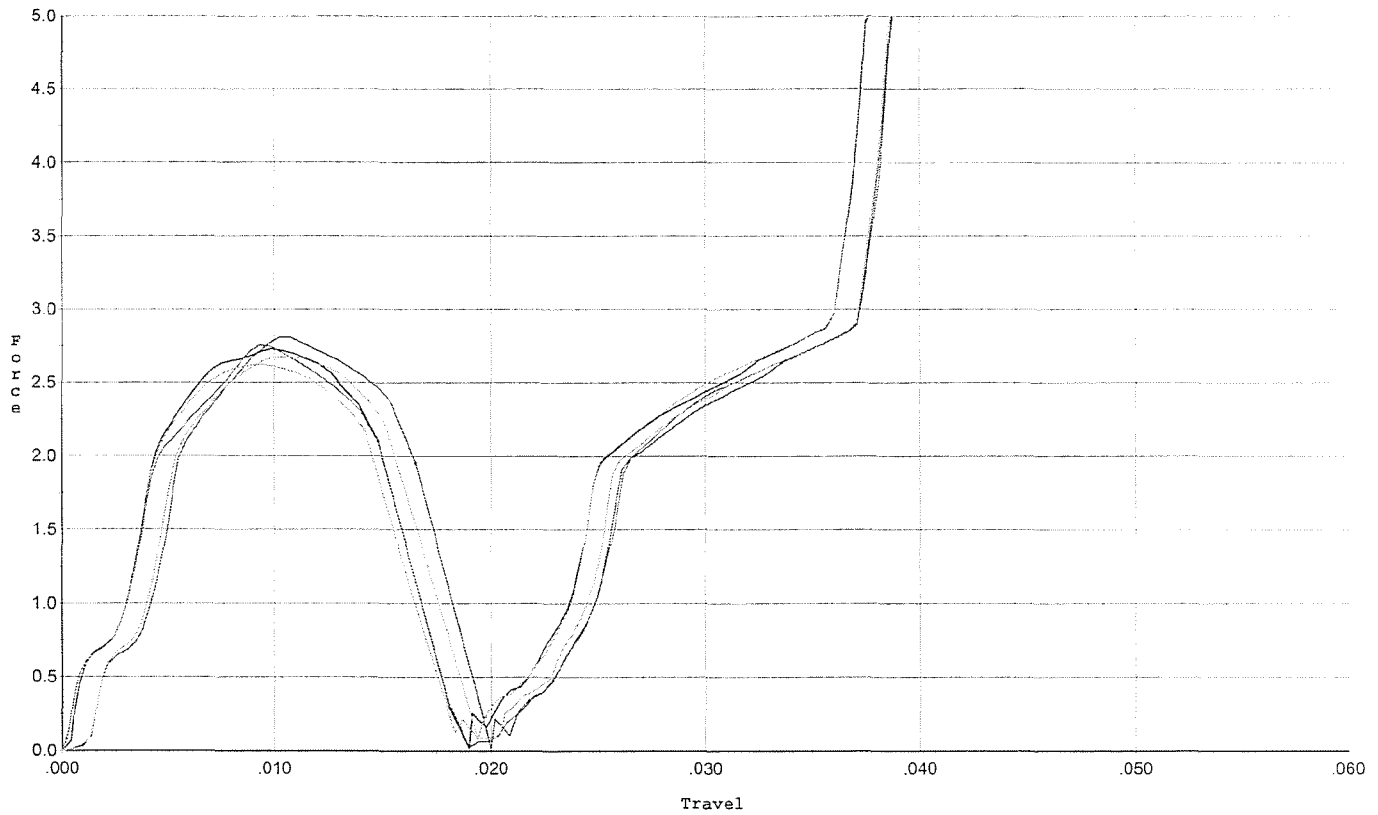
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.018	0.00	0.023	0.049		Set Trigger
2	4.167	0.018	0.00	0.023	0.051		Set Trigger
3	4.317	0.018	0.00	0.023	0.052		Set Trigger
4	4.296	0.018	0.00	0.023	0.051		Set Trigger
5	4.353	0.017	0.00	0.023	0.050		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



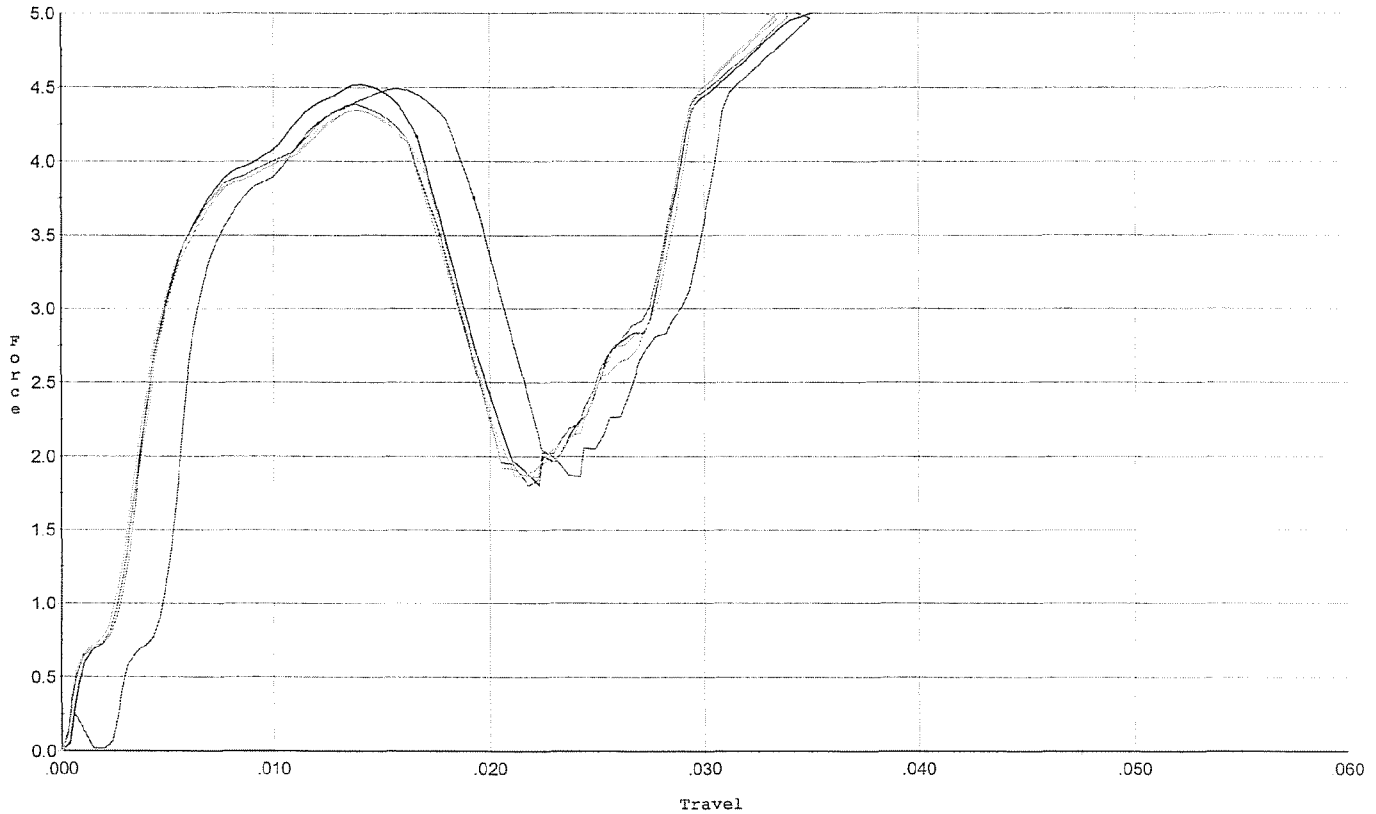
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.812	0.017	0.00	0.026	0.030		Set Trigger
2	2.731	0.015	0.00	0.026	0.028		Set Trigger
3	2.756	0.015	0.00	0.027	0.027		Set Trigger
4	2.677	0.017	0.00	0.026	0.030		Set Trigger
5	2.620	0.014	0.00	0.027	0.026		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb fopr target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.491	0.019	0.002	0.023	0.053		Set Trigger
2	4.520	0.017	0.00	0.023	0.050		Set Trigger
3	4.391	0.018	0.00	0.023	0.052		Set Trigger
4	4.353	0.017	0.00	0.023	0.049		Set Trigger
5	4.346	0.018	0.00	0.023	0.053		Set Trigger

A-4.42