

G6845264

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

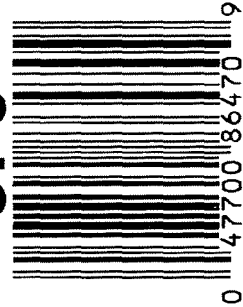
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845264

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845264

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	ERATOR	5/6/09	(R)
490	MAGNAFLUX BOLT		5/7/09	RT
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RT
540	APPLY COATINGS (BARREL ACTION)		5/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-19-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

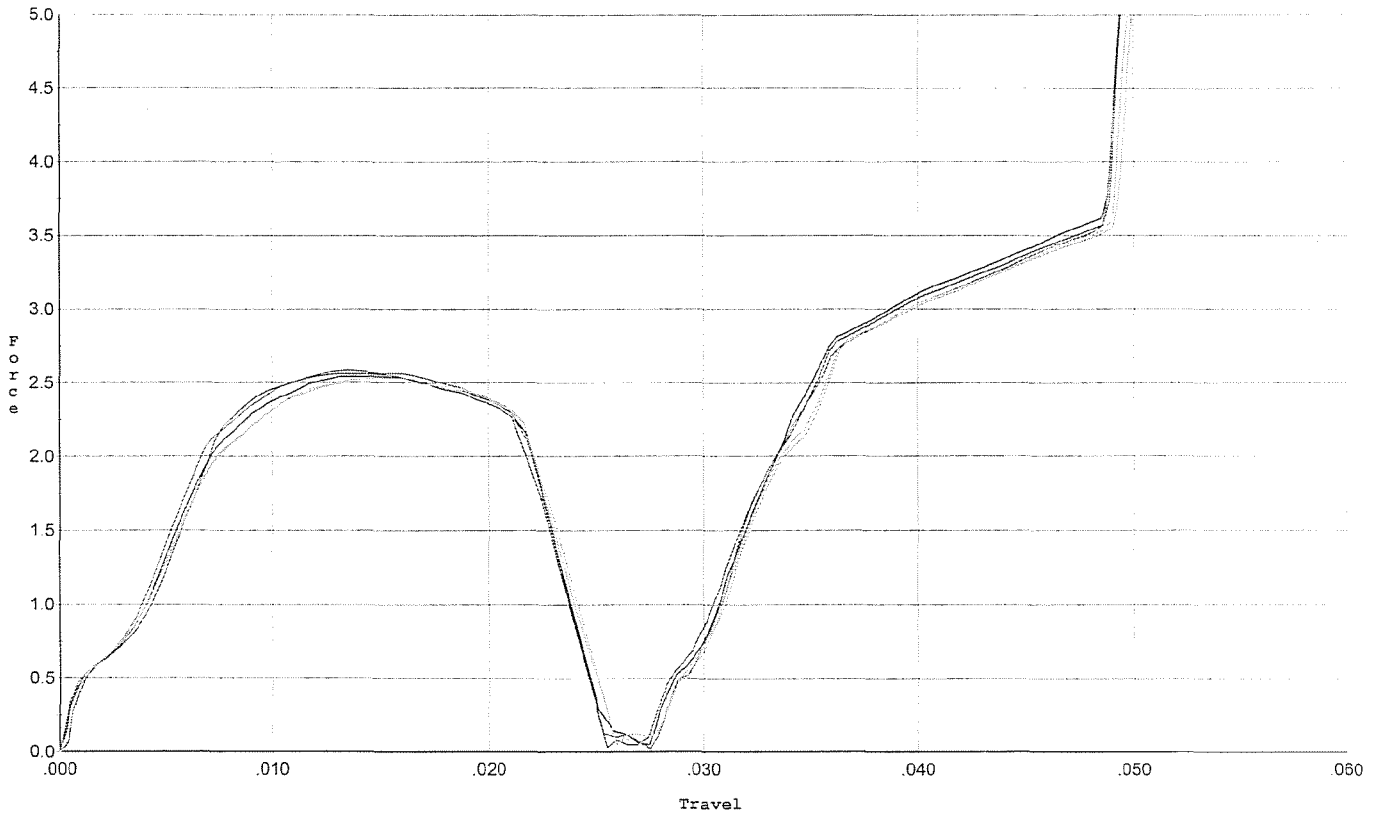
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>29</u> <u>29</u> <u>29</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.6</u> <u>4.6</u> <u>4.6</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-19-09	XJ
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/20/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.53</u> <u>2.40</u> <u>2.47</u> <u>2.50</u>	5-21-09	WV
	C) FUNCTION		5/22/09	RP
690	PACK		7/30/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



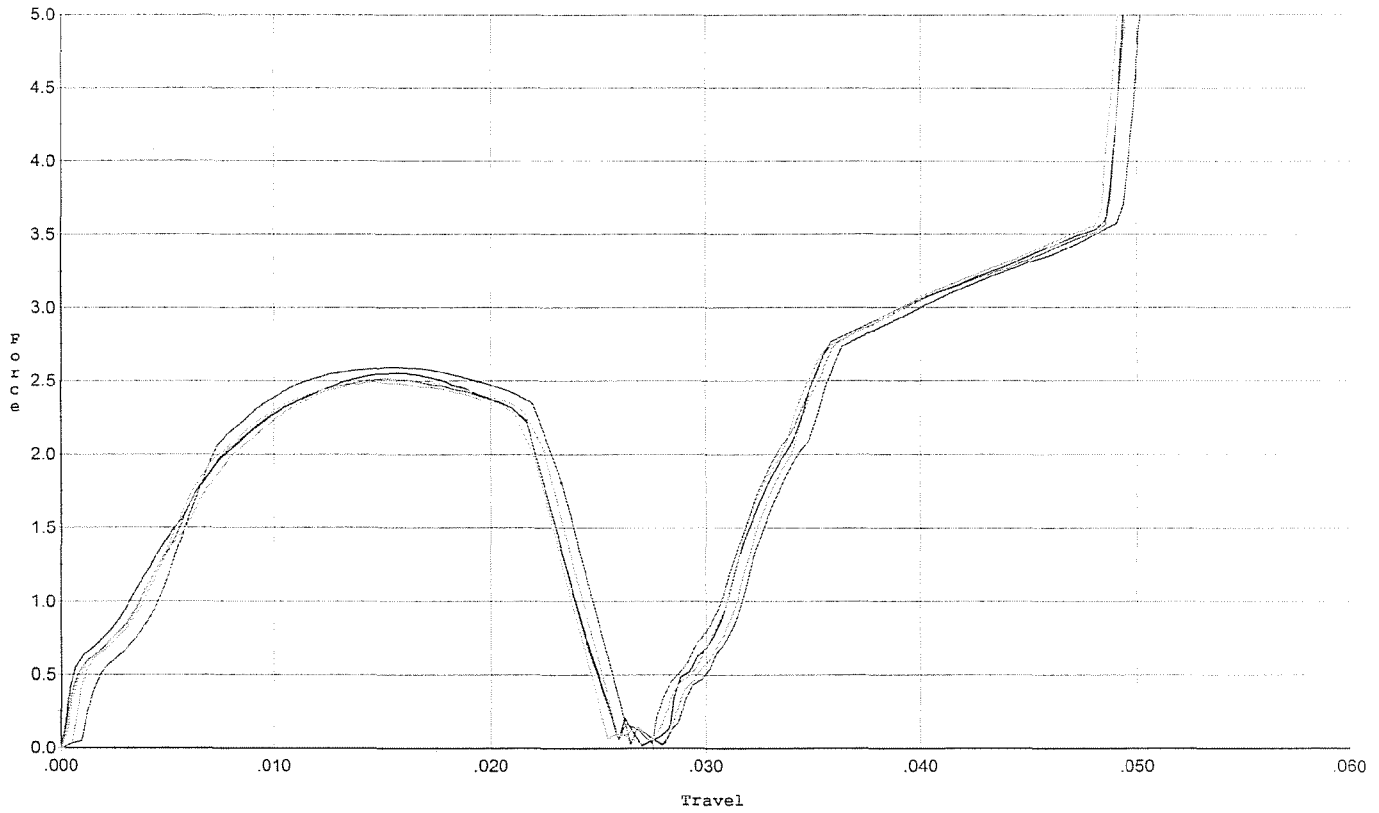
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.022	0.00	0.032	0.041		Set Trigger
2	2.545	0.022	0.00	0.032	0.040		Set Trigger
3	2.585	0.022	0.00	0.032	0.041		Set Trigger
4	2.510	0.022	0.00	0.032	0.040		Set Trigger
5	2.533	0.023	0.00	0.032	0.043		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



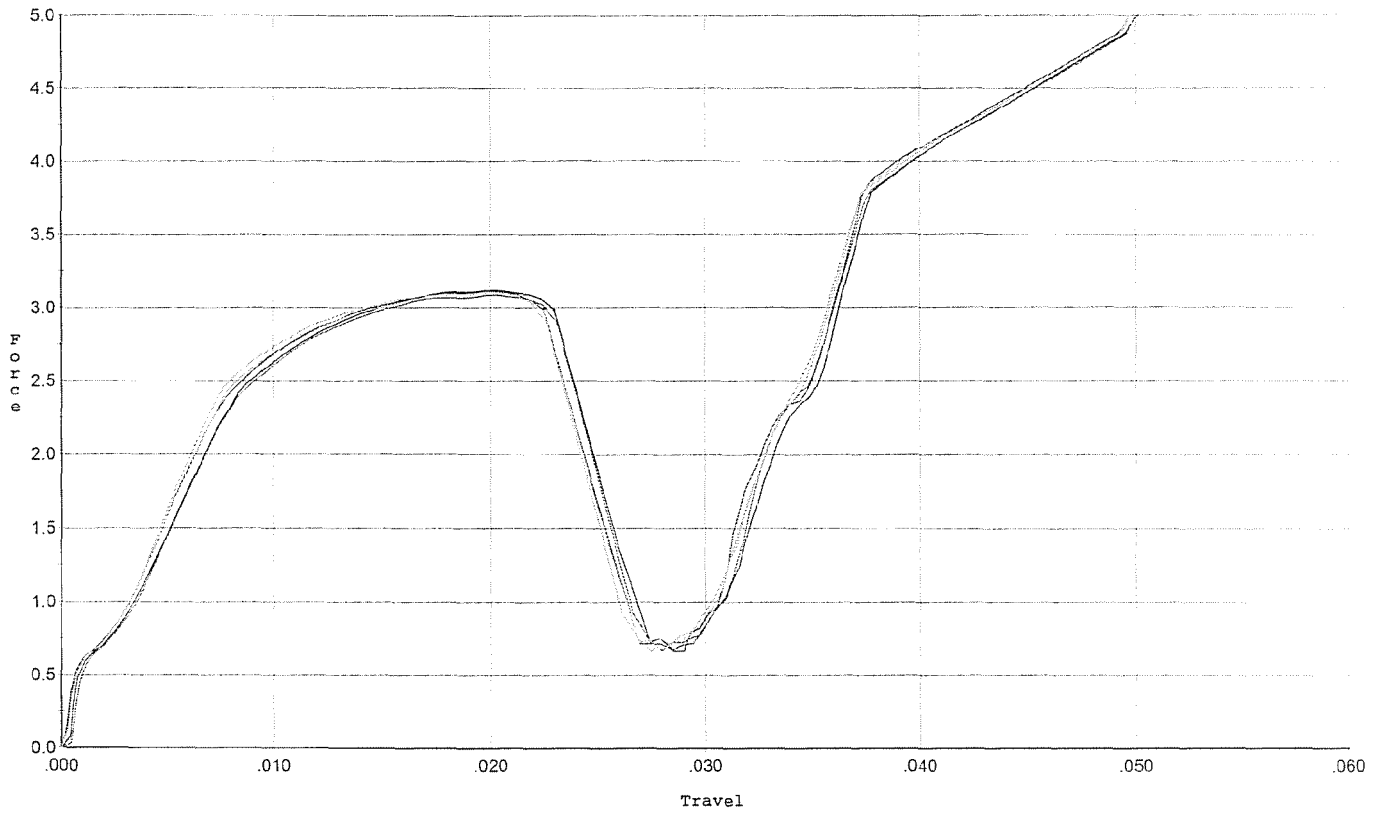
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.023	0.00	0.032	0.043		Set Trigger
2	2.551	0.022	0.00	0.032	0.040		Set Trigger
3	2.514	0.022	0.00	0.032	0.040		Set Trigger
4	2.493	0.022	0.00	0.032	0.040		Set Trigger
5	2.510	0.022	0.00	0.032	0.041		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



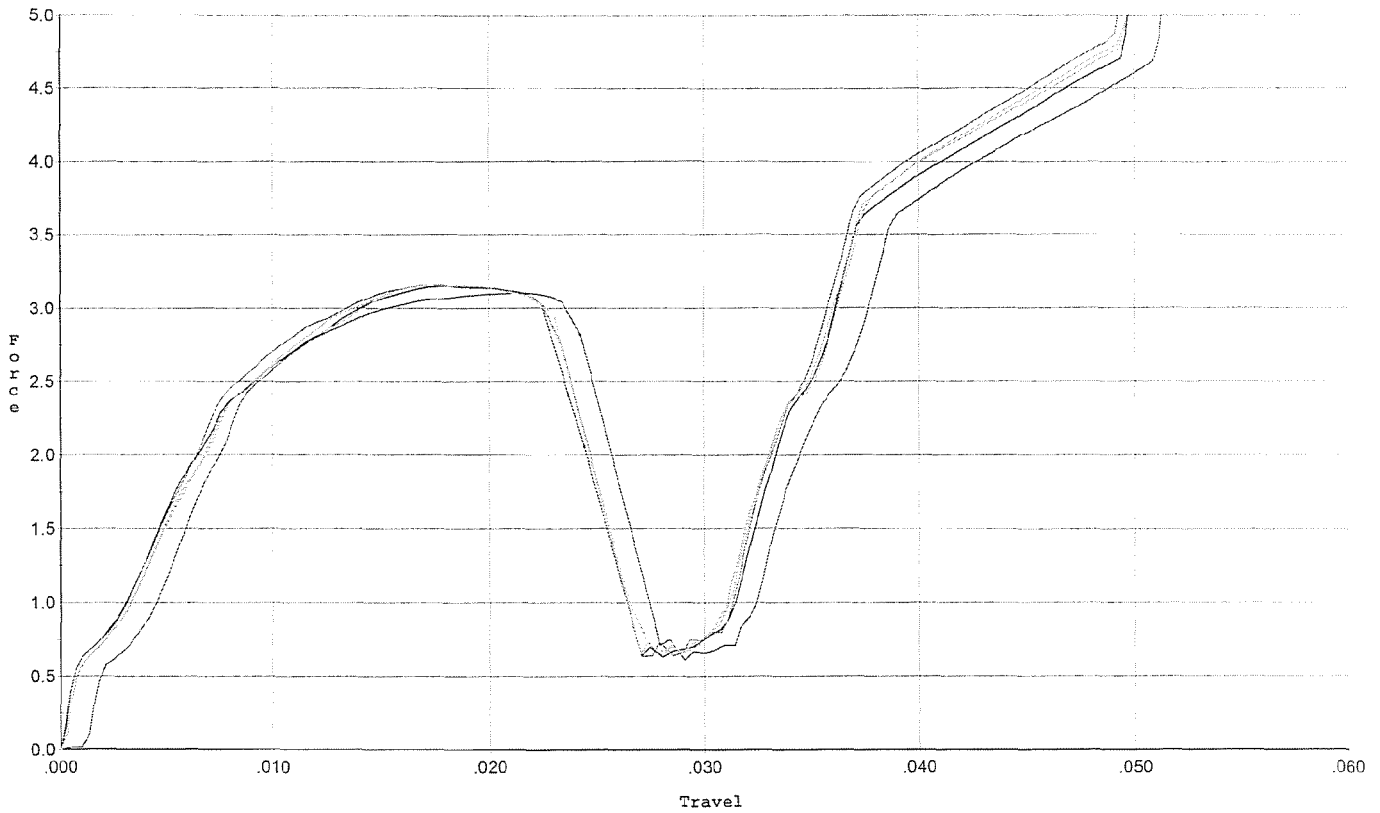
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.022	0.00	0.031	0.050		Set Trigger
2	3.122	0.023	0.00	0.031	0.051		Set Trigger
3	3.085	0.023	0.00	0.031	0.051		Set Trigger
4	3.104	0.023	0.00	0.031	0.051		Set Trigger
5	3.101	0.022	0.00	0.031	0.050		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



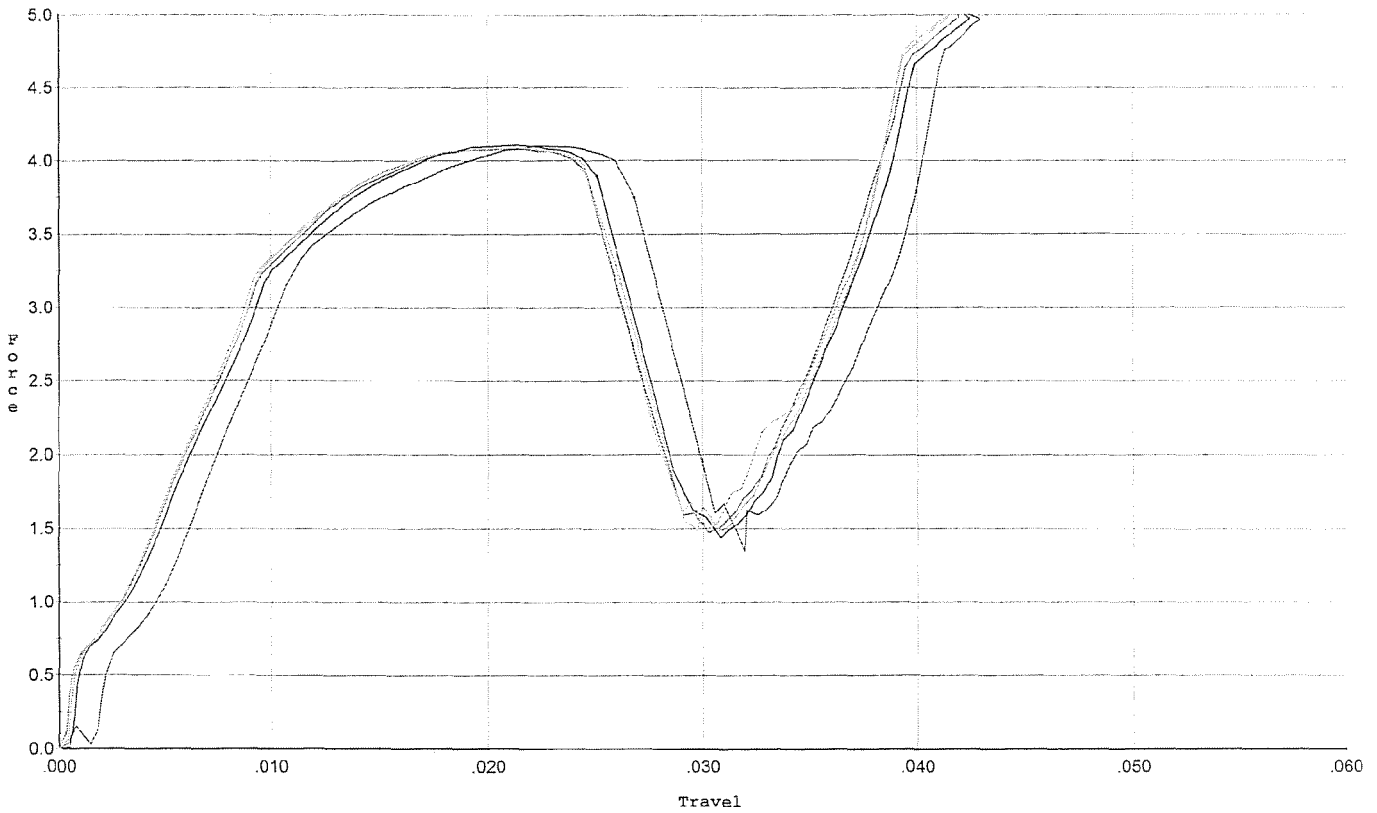
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.024	0.00	0.031	0.052		Set Trigger
2	3.150	0.023	0.00	0.031	0.052		Set Trigger
3	3.156	0.024	0.00	0.030	0.055		Set Trigger
4	3.155	0.023	0.00	0.031	0.052		Set Trigger
5	3.164	0.023	0.00	0.031	0.052		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



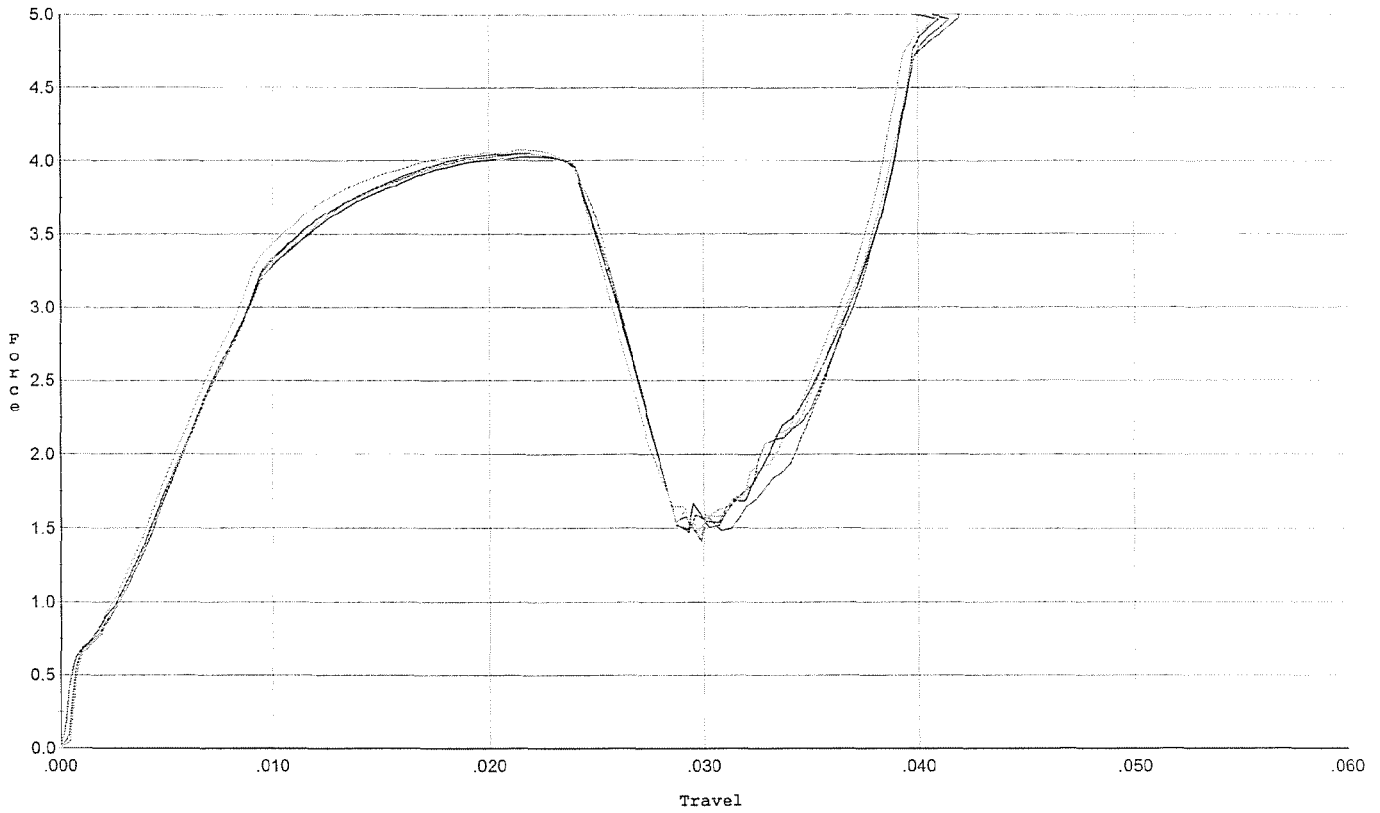
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.027	0.00	0.024	0.073		Set Trigger
2	4.104	0.025	0.00	0.024	0.071		Set Trigger
3	4.080	0.025	0.00	0.025	0.069		Set Trigger
4	4.085	0.025	0.00	0.025	0.070		Set Trigger
5	4.087	0.026	0.00	0.024	0.074		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



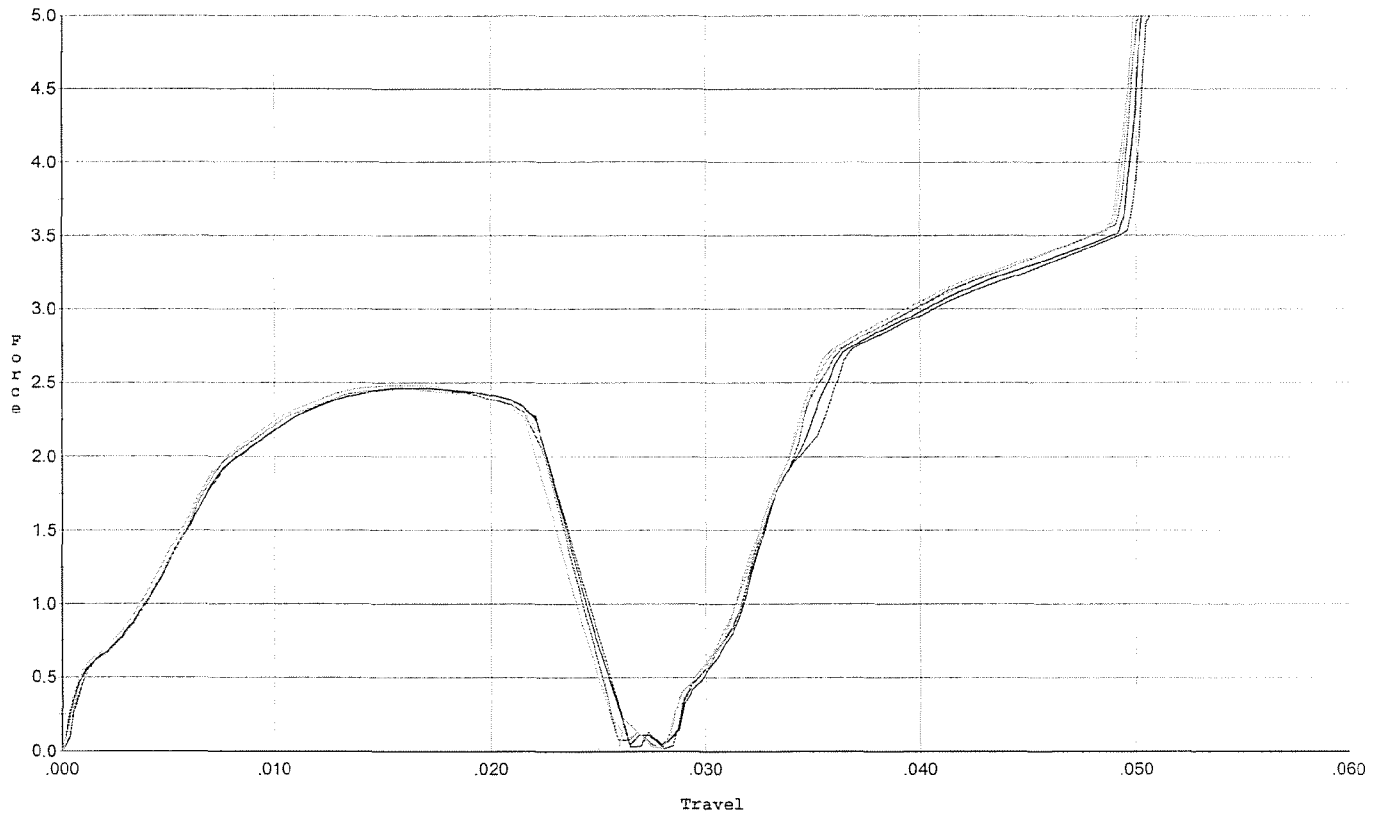
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.026	0.00	0.029	0.072		Set Trigger
2	4.030	0.026	0.00	0.026	0.073		Set Trigger
3	4.048	0.025	0.00	0.025	0.071		Set Trigger
4	4.043	0.025	0.00	0.029	0.071		Set Trigger
5	4.074	0.024	0.00	0.029	0.069		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



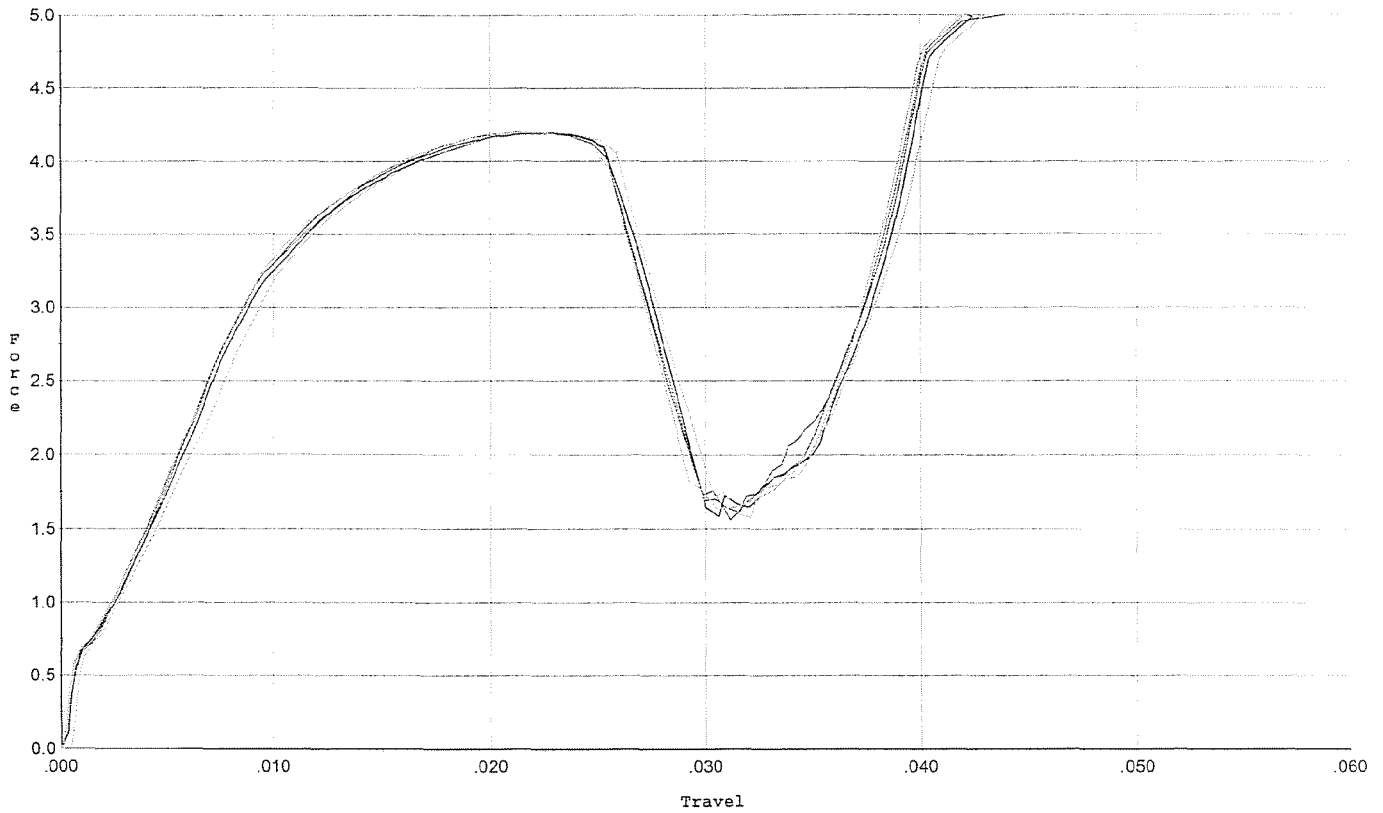
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.022	0.00	0.033	0.040		Set Trigger
2	2.461	0.022	0.00	0.032	0.040		Set Trigger
3	2.458	0.022	0.00	0.032	0.040		Set Trigger
4	2.457	0.022	0.00	0.033	0.039		Set Trigger
5	2.483	0.022	0.00	0.032	0.041		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.025	0.00	0.018	0.074		Set Trigger
2	4.188	0.027	0.00	0.018	0.078		Set Trigger
3	4.198	0.025	0.00	0.018	0.074		Set Trigger
4	4.203	0.026	0.00	0.018	0.075		Set Trigger
5	4.193	0.026	0.00	0.018	0.075		Set Trigger

Aug 4.19