

G6845272

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

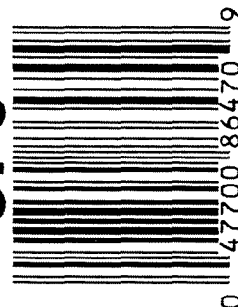
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845272

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845272

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNAFLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

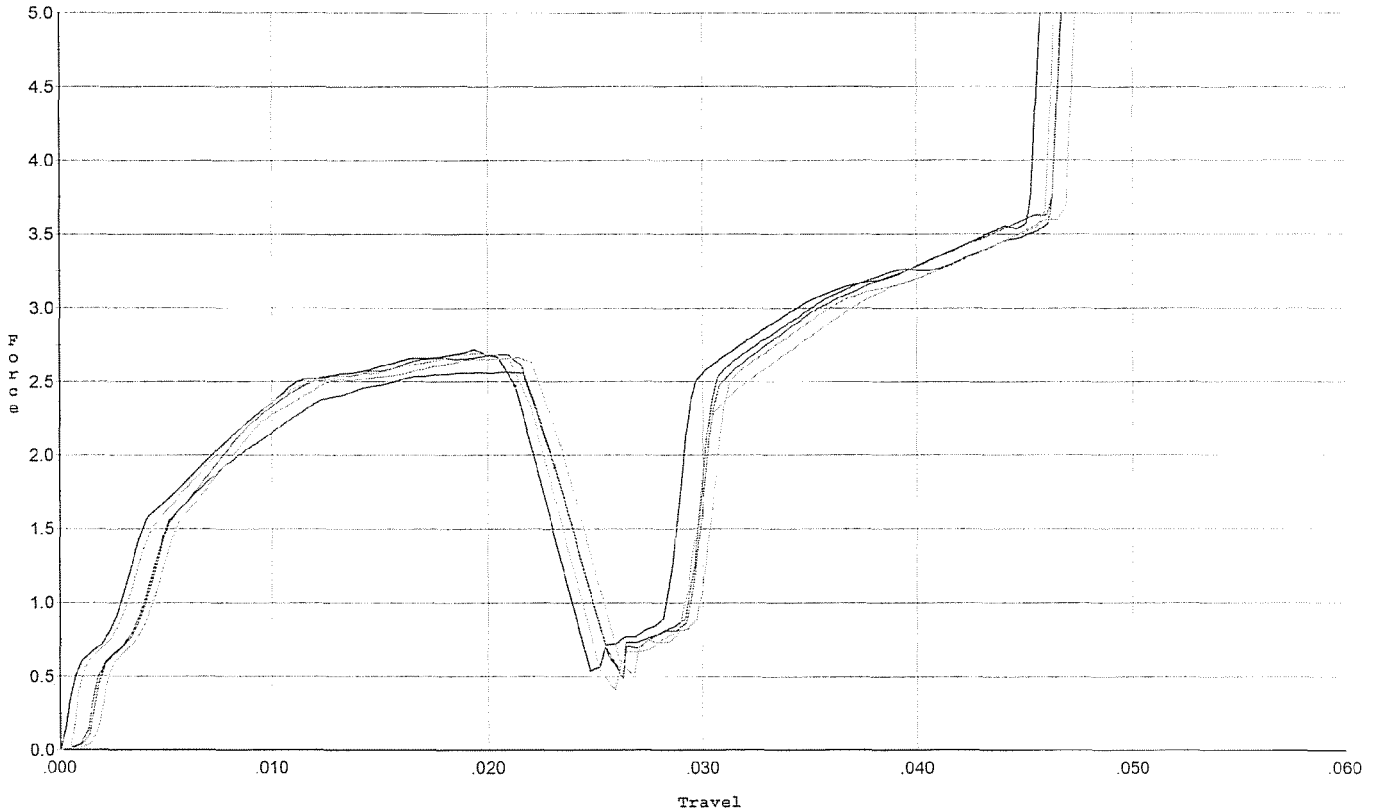
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>20</u> <u>20</u> <u>20</u>	5/22/09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>30</u> <u>30</u> <u>30</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-18-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL	5/20/09	RP
		<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	WN
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.35</u> <u>2.40</u> <u>2.39</u> <u>2.41</u>	5/21/09	WN
	C) FUNCTION		5/22/09	RP
690	PACK		7/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



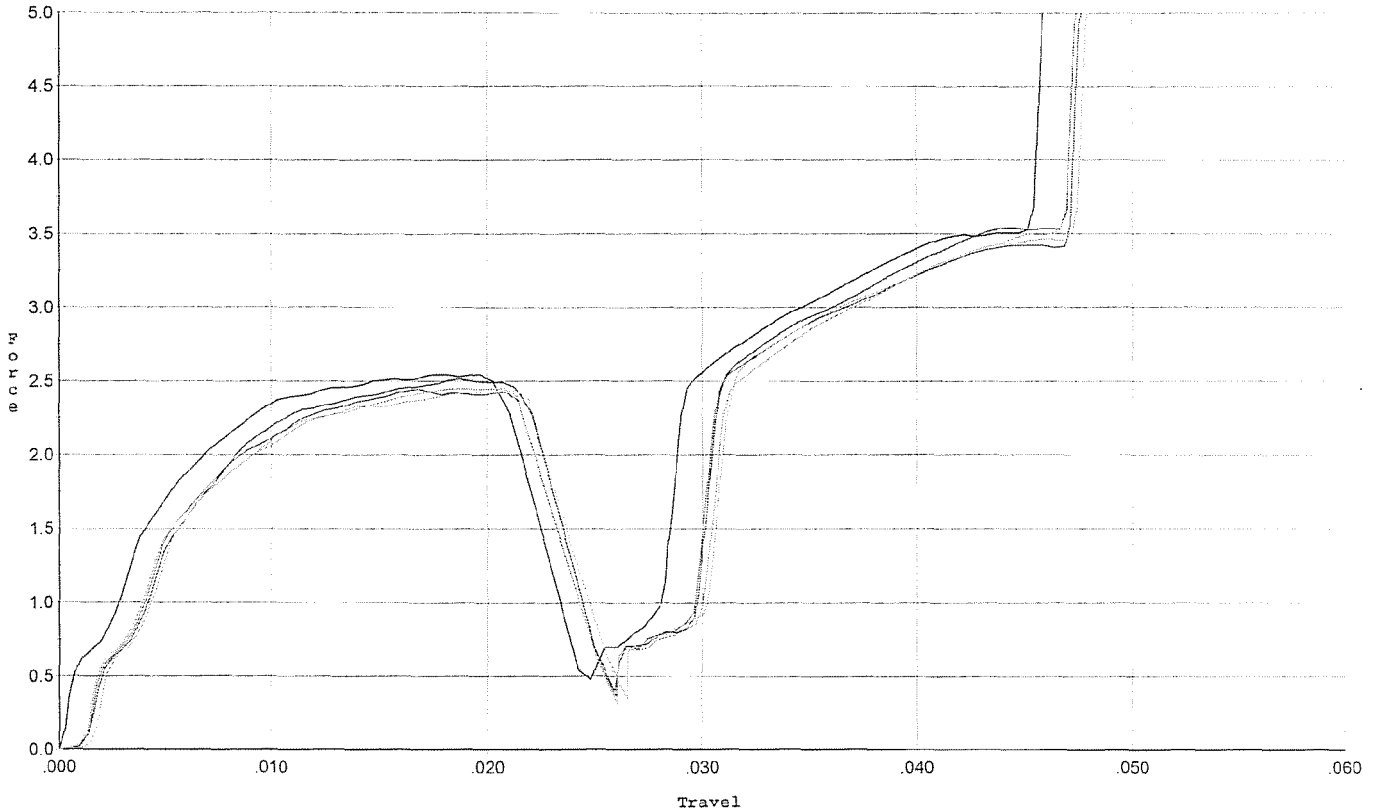
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.023	0.00	0.029	0.042		Set Trigger
2	2.721	0.021	0.00	0.029	0.042		Set Trigger
3	2.681	0.023	0.00	0.029	0.044		Set Trigger
4	2.691	0.022	0.00	0.029	0.043		Set Trigger
5	2.663	0.023	0.00	0.029	0.043		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



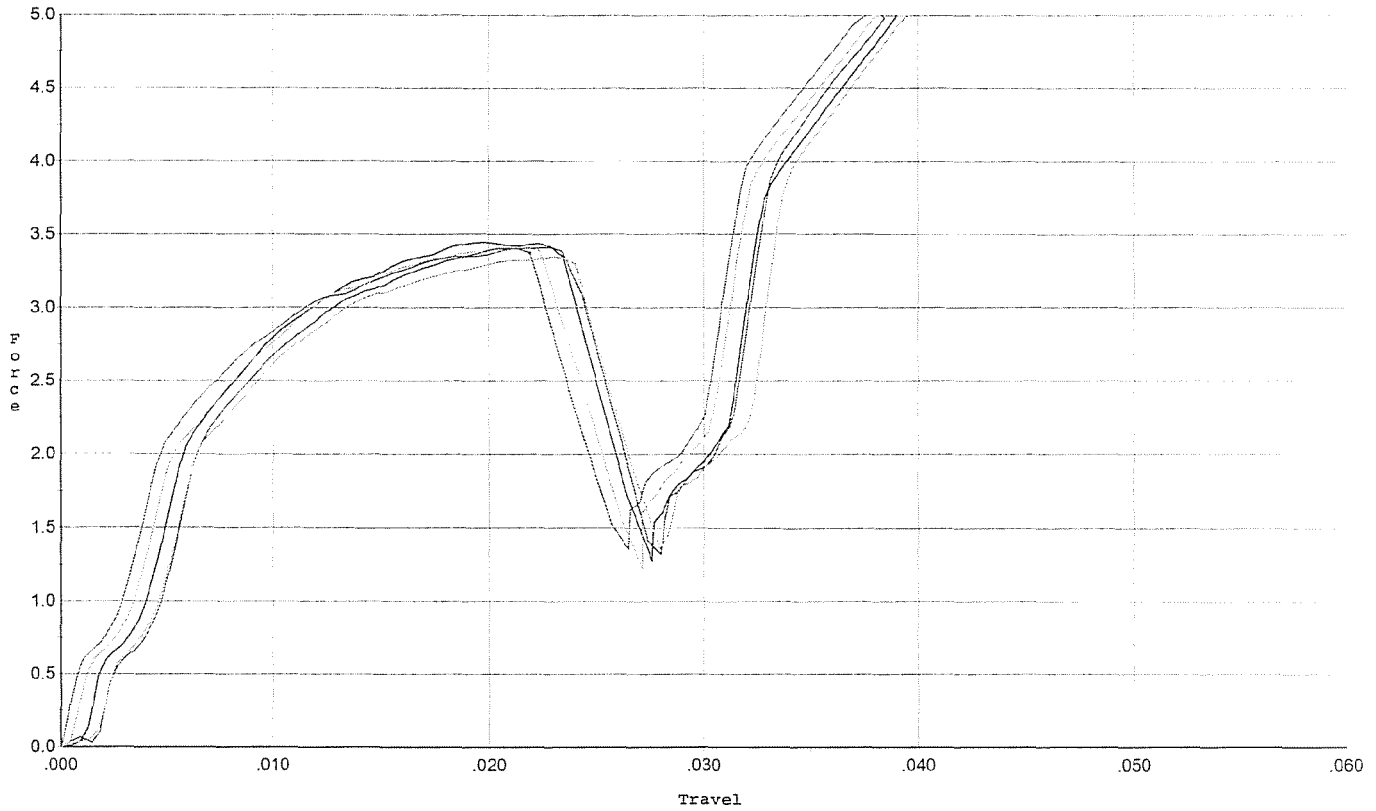
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.022	0.00	0.030	0.039		Set Trigger
2	2.547	0.021	0.00	0.029	0.040		Set Trigger
3	2.449	0.021	0.00	0.030	0.038		Set Trigger
4	2.439	0.022	0.00	0.030	0.038		Set Trigger
5	2.453	0.021	0.00	0.030	0.037		Set Trigger

A 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



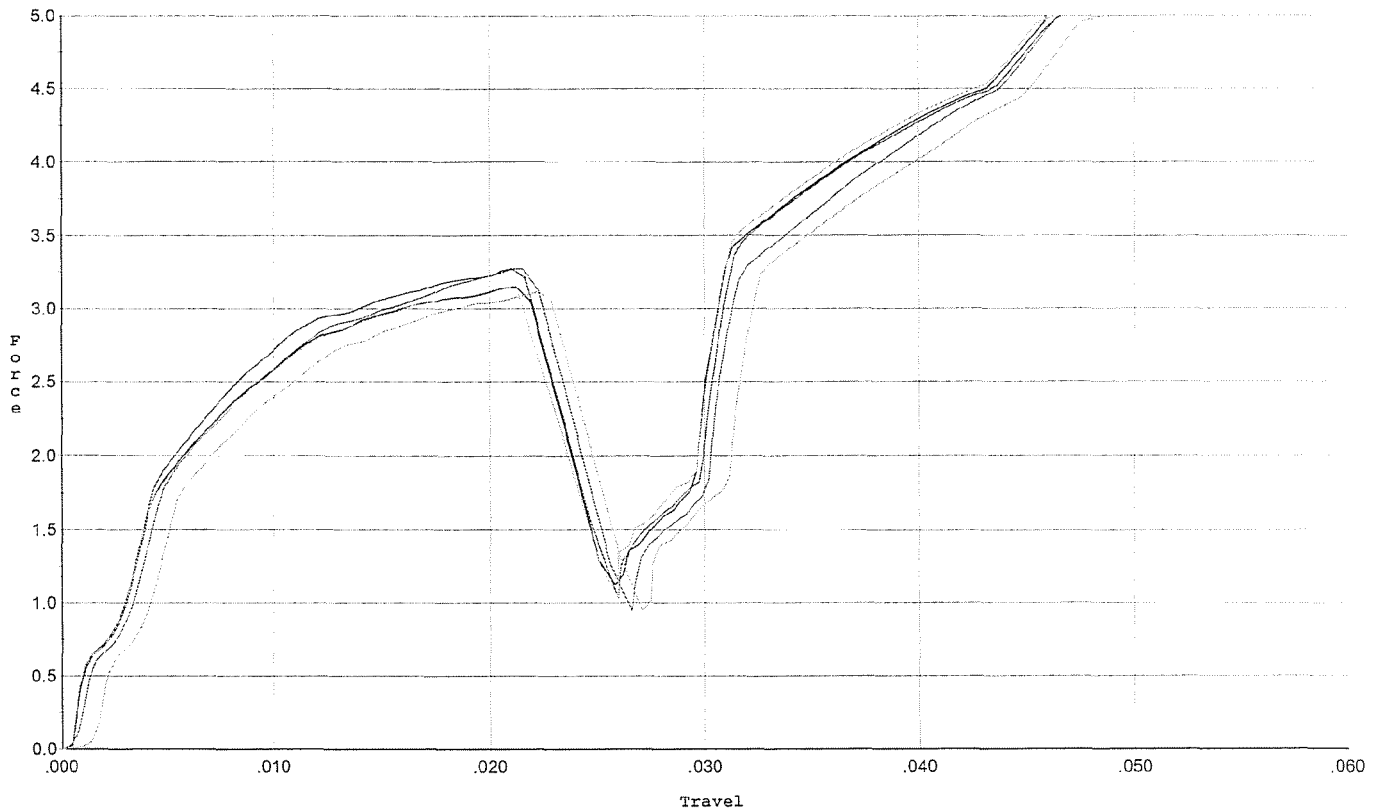
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.413	0.024	0.00	0.019	0.056		Set Trigger
2	3.447	0.023	0.00	0.020	0.056		Set Trigger
3	3.403	0.022	0.00	0.020	0.053		Set Trigger
4	3.412	0.024	0.00	0.020	0.057		Set Trigger
5	3.347	0.024	0.00	0.020	0.054		Set Trigger

A-3.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



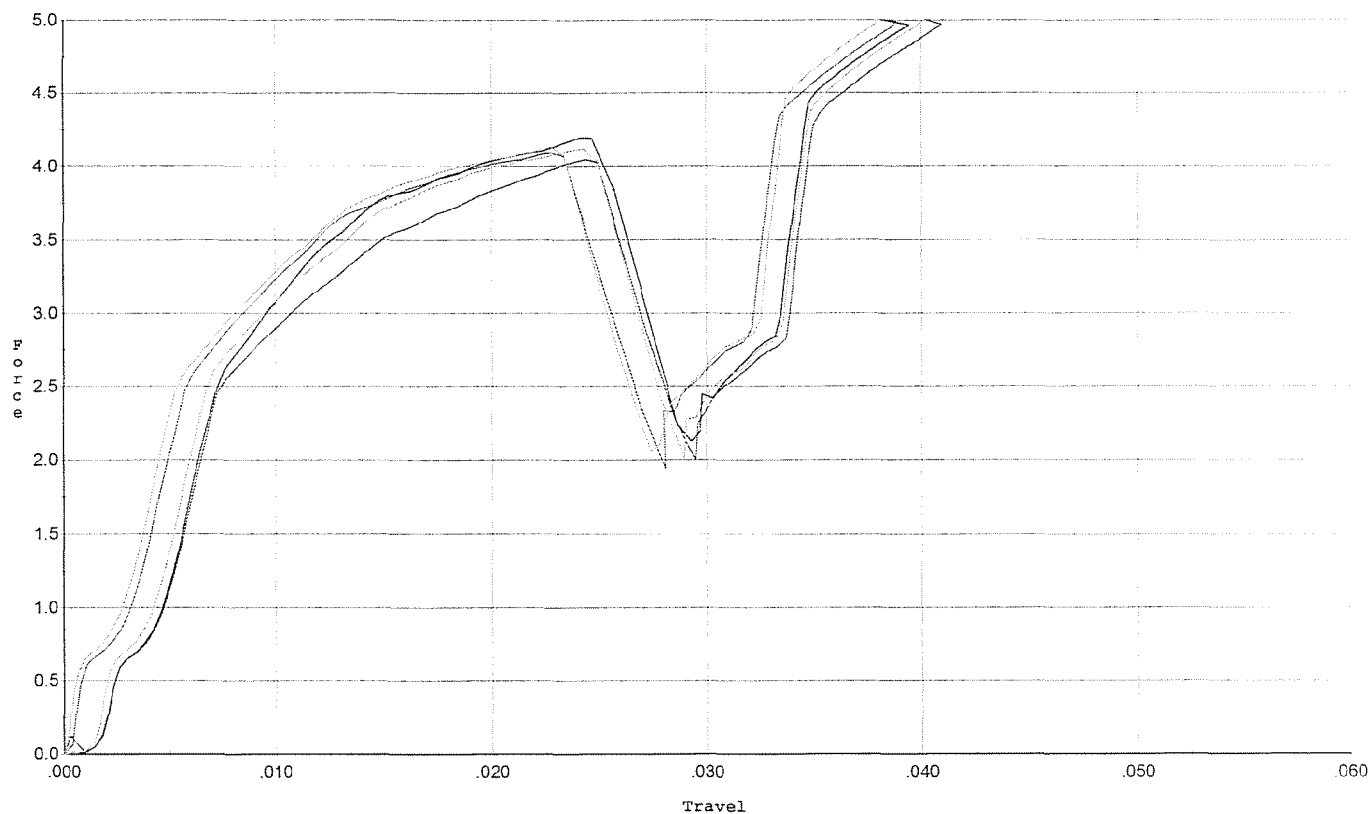
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.022	0.00	0.028	0.050		Set Trigger
2	3.151	0.022	0.00	0.028	0.049		Set Trigger
3	3.274	0.022	0.00	0.028	0.050		Set Trigger
4	3.148	0.023	0.00	0.028	0.051		Set Trigger
5	3.119	0.023	0.00	0.028	0.048		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



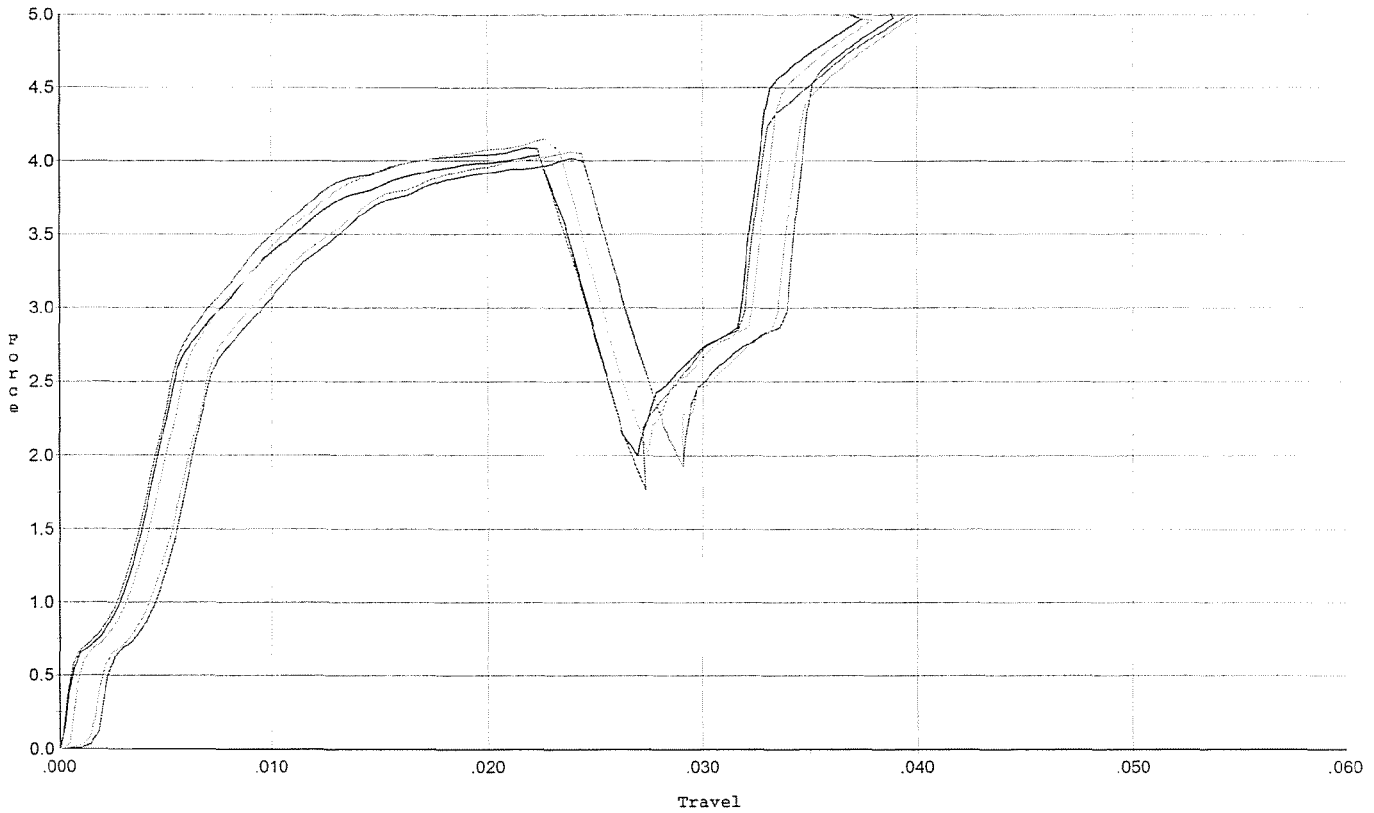
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.025	0.00	0.022	0.065		Set Trigger
2	4.193	0.026	0.00	0.021	0.070		Set Trigger
3	4.090	0.023	0.00	0.022	0.066		Set Trigger
4	4.118	0.025	0.00	0.021	0.068		Set Trigger
5	4.134	0.023	0.00	0.021	0.067		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



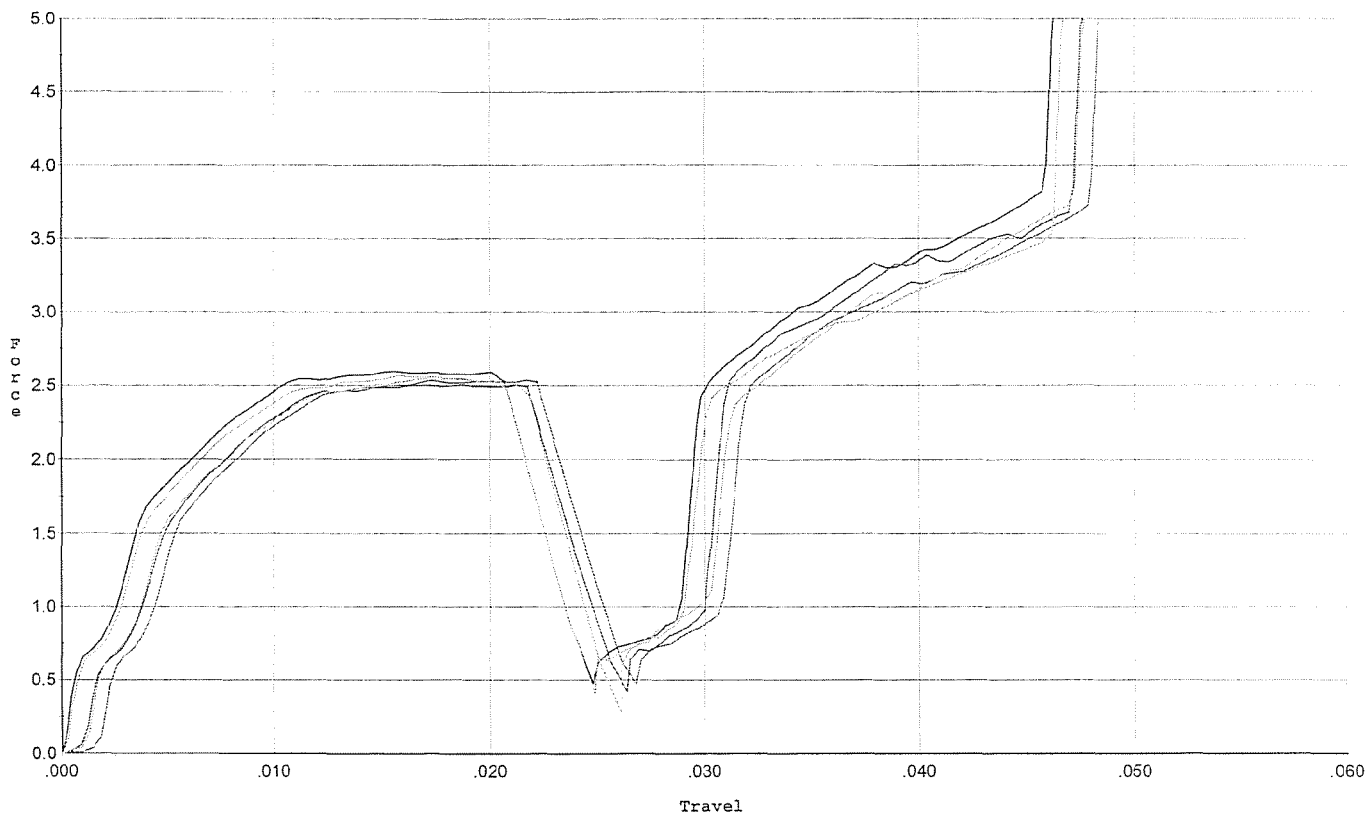
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.024	0.00	0.022	0.065		Set Trigger
2	4.039	0.024	0.00	0.021	0.067		Set Trigger
3	4.091	0.024	0.00	0.021	0.070		Set Trigger
4	4.149	0.023	0.00	0.020	0.067		Set Trigger
5	4.063	0.024	0.00	0.021	0.066		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



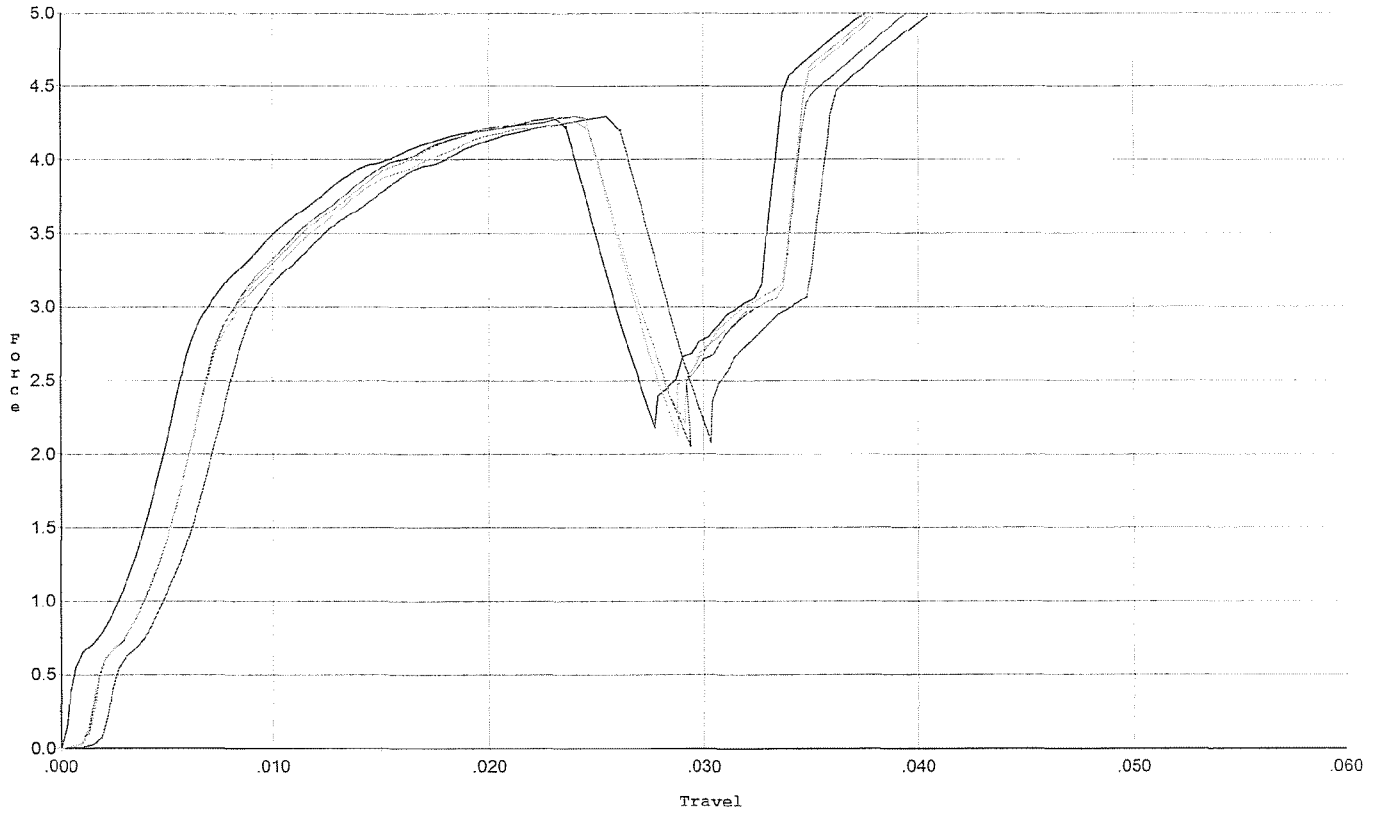
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.022	0.00	0.030	0.040		Set Trigger
2	2.594	0.021	0.00	0.029	0.041		Set Trigger
3	2.536	0.022	0.00	0.031	0.040		Set Trigger
4	2.560	0.021	0.00	0.030	0.040		Set Trigger
5	2.550	0.022	0.00	0.030	0.041		Set Trigger

A 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.026	0.00	0.017	0.073		Set Trigger
2	4.280	0.024	0.00	0.016	0.070		Set Trigger
3	4.293	0.024	0.00	0.016	0.070		Set Trigger
4	4.257	0.025	0.00	0.016	0.070		Set Trigger
5	4.293	0.024	0.00	0.016	0.070		Set Trigger

A-4.28