

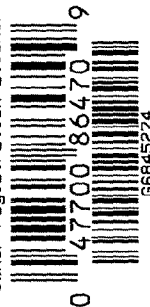
G6845274

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



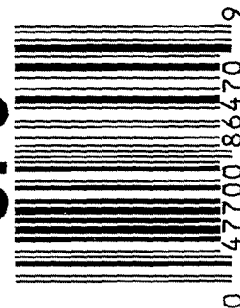
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845274

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 684 5274

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION		5/6/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RT
540	APPLY COATINGS (BARREL ACTION)		5/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

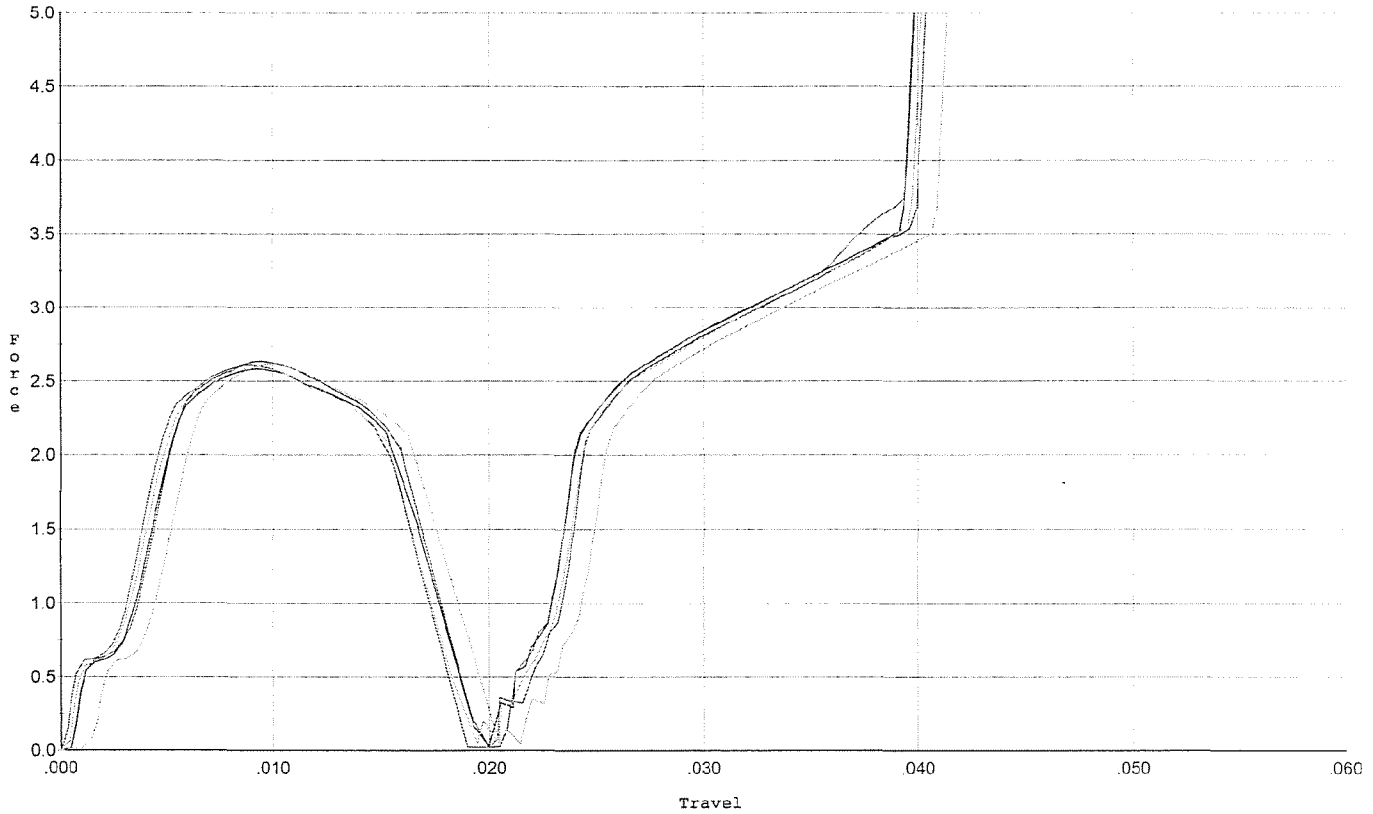
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>26</u> <u>26</u> <u>26</u>	5/26/09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	5/26/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	5/26/09	RP
	J) ASSEMBLE STOCK		5-15-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/26/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	5/19/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-19-09	WZ
670	FINAL INSPECTION A) HEADSPACE		5/26/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>247</u> <u>250</u> <u>248</u> <u>254</u>	5-26-09	RP
	C) FUNCTION		5/26/09	RP
690	PACK		7/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



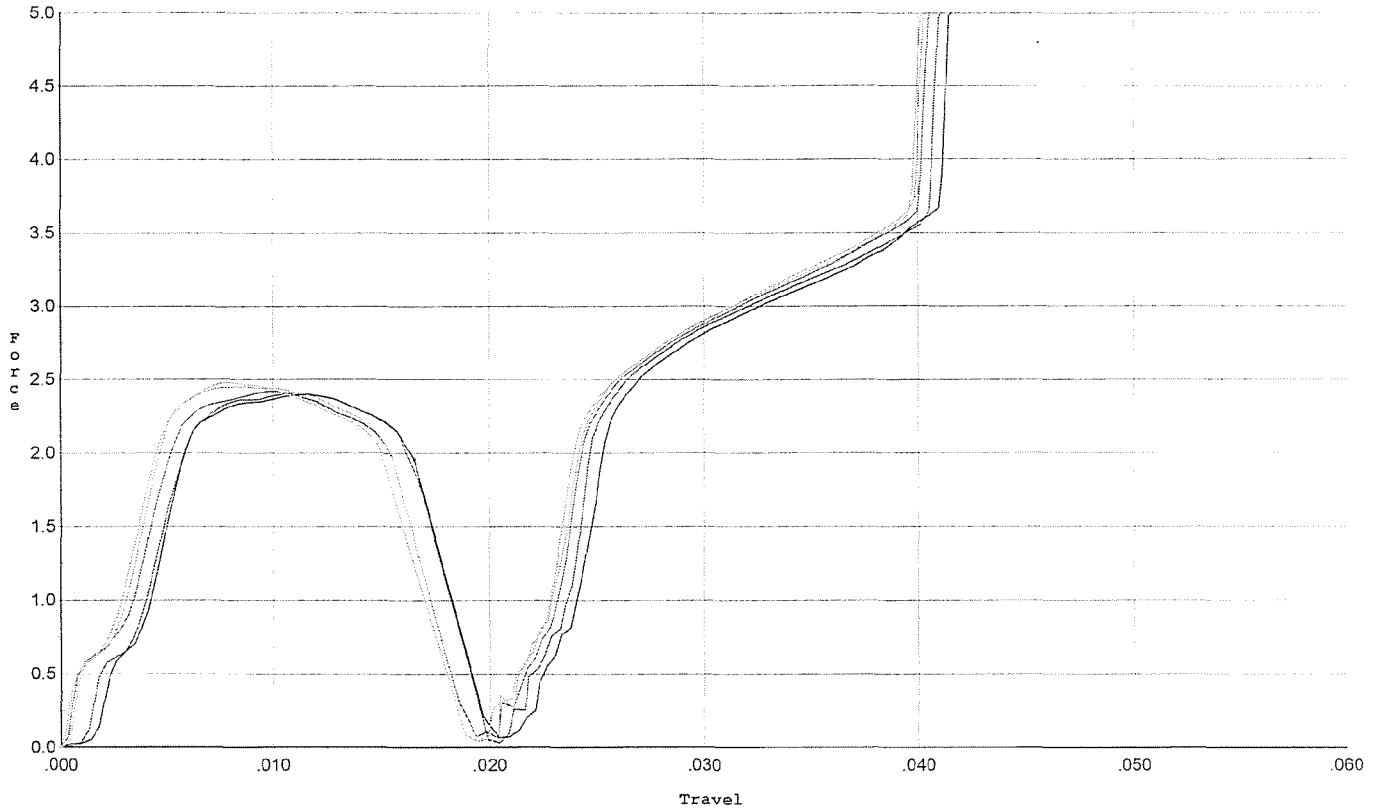
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.637	0.016	0.00	0.027	0.029		Set Trigger
2	2.583	0.017	0.00	0.027	0.030		Set Trigger
3	2.609	0.016	0.00	0.027	0.028		Set Trigger
4	2.596	0.015	0.00	0.028	0.028		Set Trigger
5	2.615	0.018	0.00	0.027	0.031		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



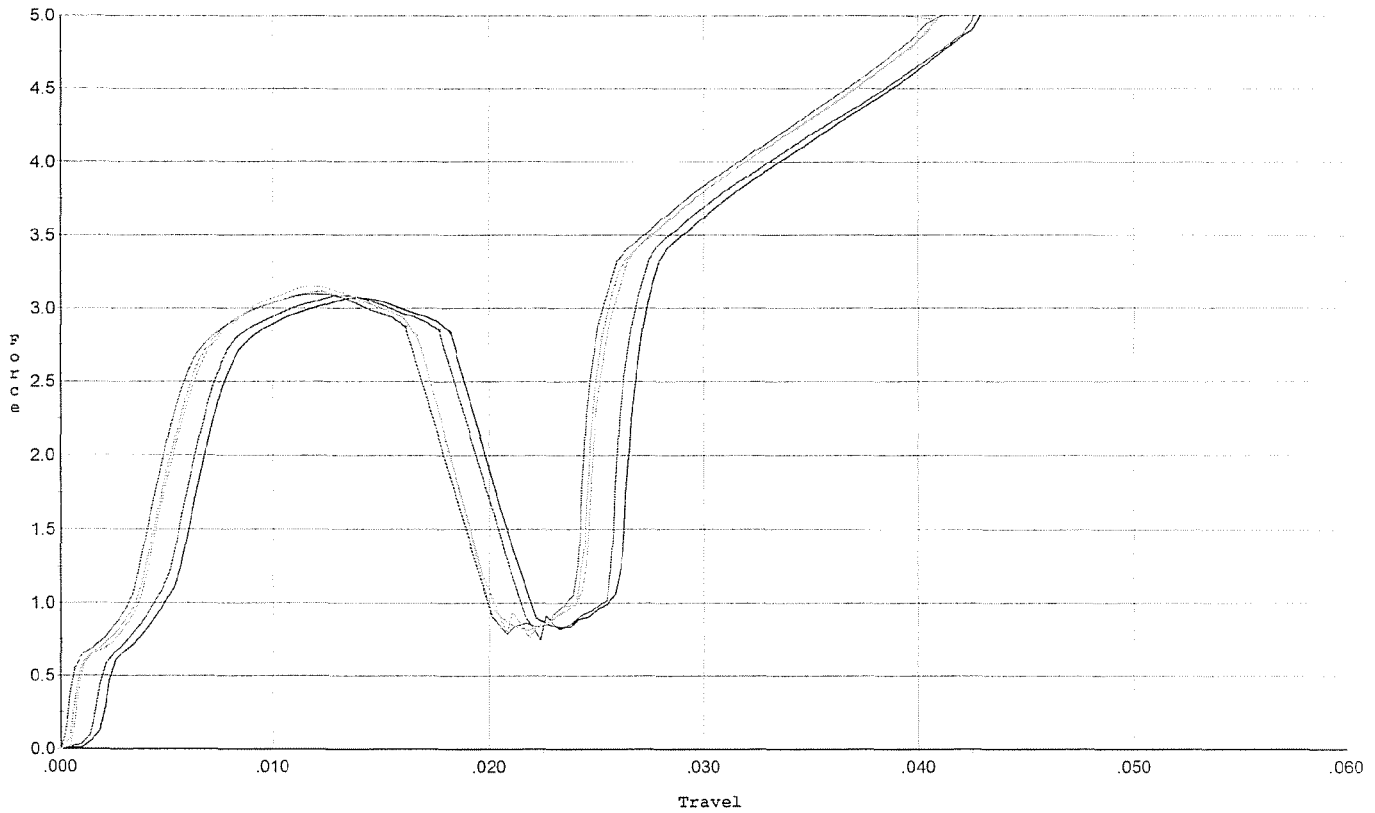
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.017	0.00	0.028	0.028		Set Trigger
2	2.395	0.017	0.00	0.028	0.027		Set Trigger
3	2.420	0.015	0.00	0.028	0.027		Set Trigger
4	2.481	0.015	0.00	0.028	0.027		Set Trigger
5	2.451	0.015	0.00	0.027	0.027		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



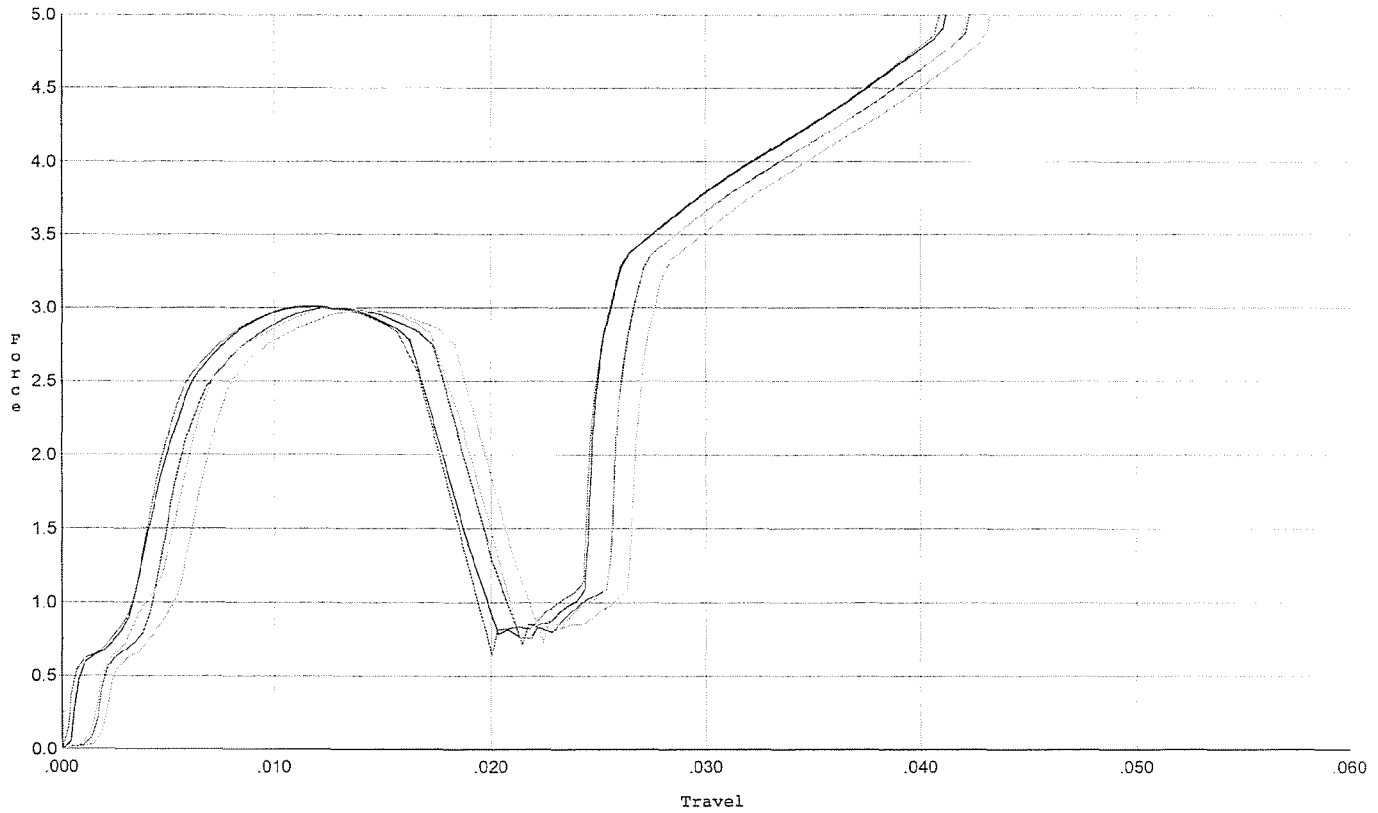
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.018	0.00	0.026	0.036		Set Trigger
2	3.074	0.018	0.00	0.027	0.036		Set Trigger
3	3.096	0.016	0.00	0.025	0.035		Set Trigger
4	3.150	0.017	0.00	0.025	0.036		Set Trigger
5	3.113	0.017	0.00	0.026	0.036		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



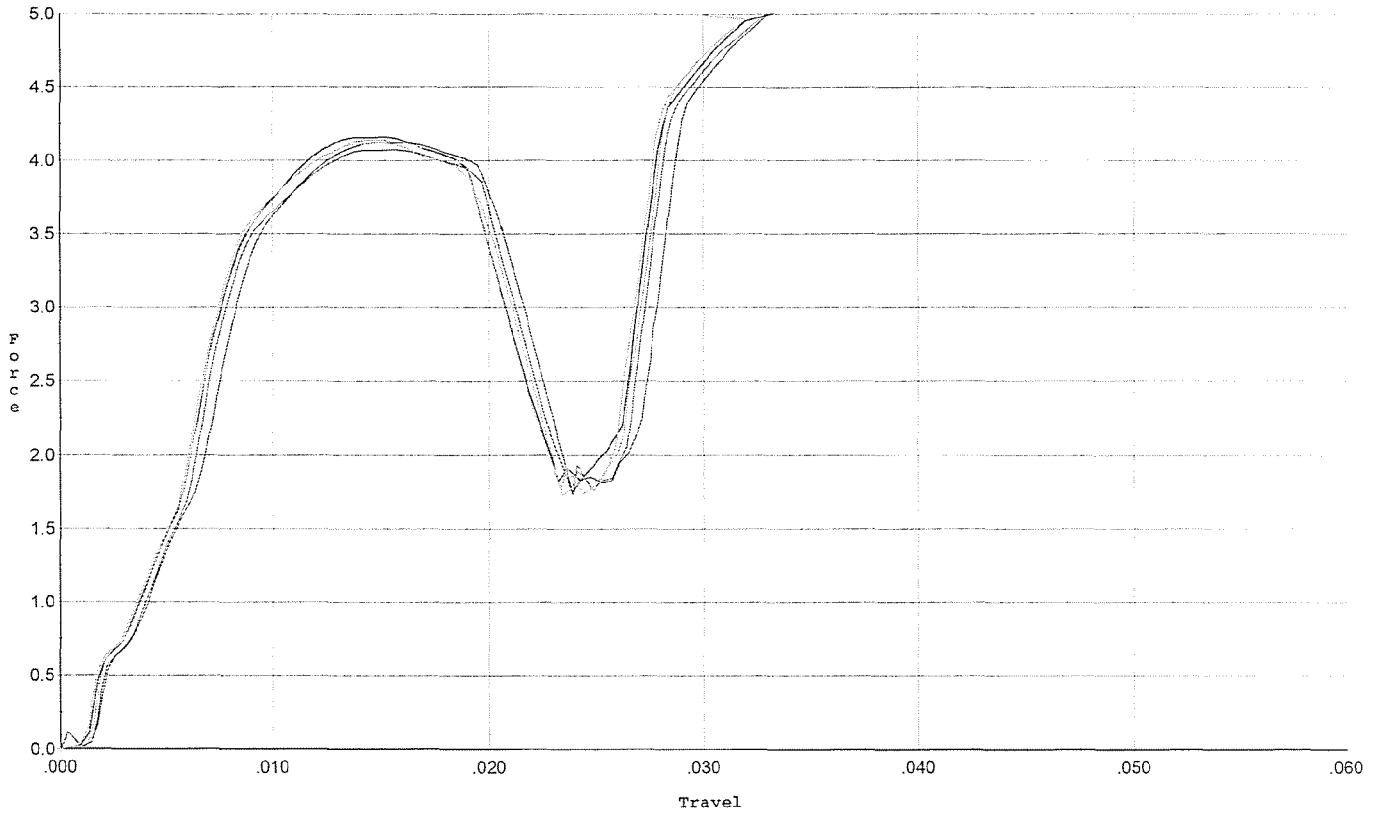
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.994	0.017	0.00	0.026	0.035		Set Trigger
2	3.010	0.016	0.00	0.026	0.034		Set Trigger
3	3.007	0.017	0.00	0.025	0.035		Set Trigger
4	3.004	0.019	0.00	0.026	0.038		Set Trigger
5	2.980	0.018	0.00	0.027	0.035		Set Trigger

A-2-99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



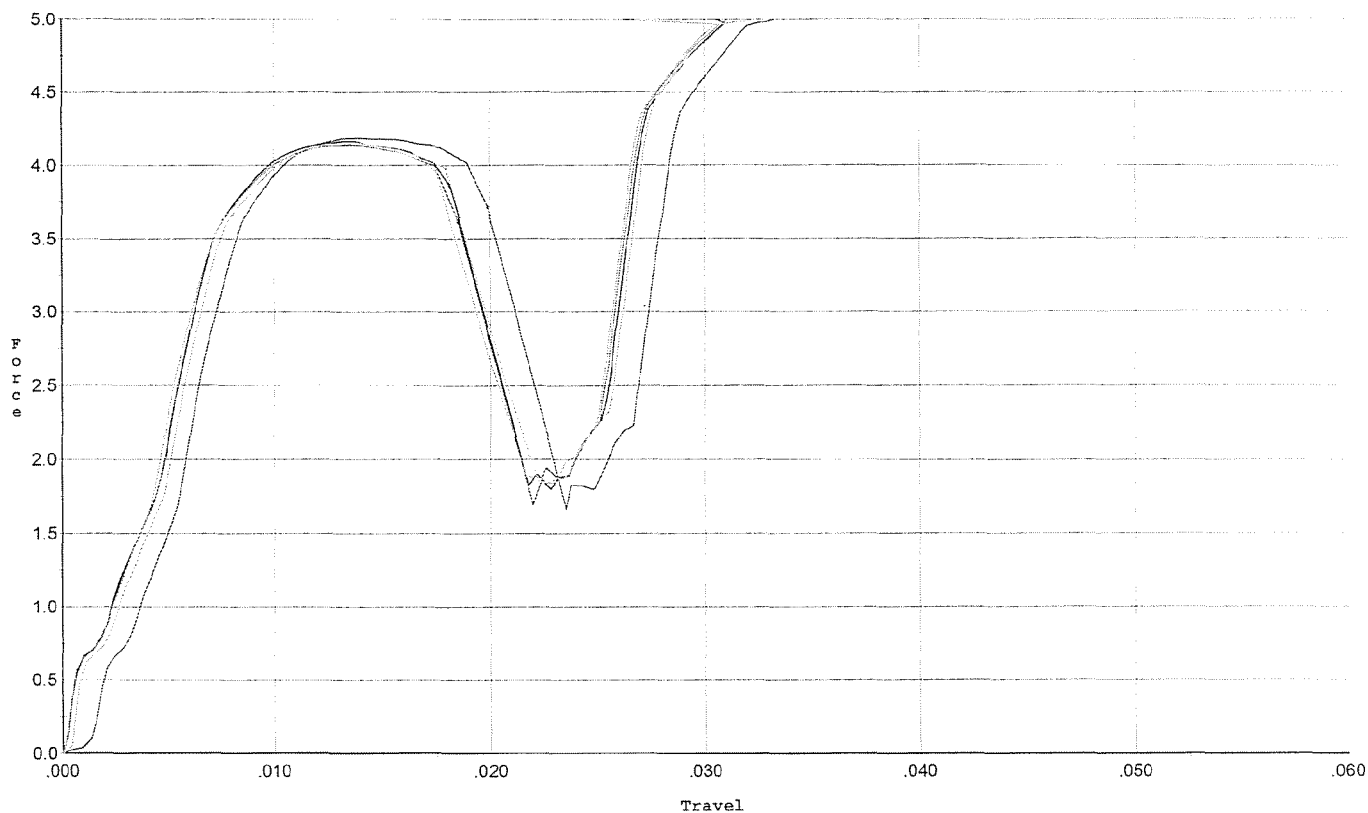
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.021	0.00	0.024	0.054		Set Trigger
2	4.161	0.019	0.00	0.024	0.051		Set Trigger
3	4.071	0.020	0.00	0.024	0.051		Set Trigger
4	4.121	0.019	0.00	0.024	0.051		Set Trigger
5	4.136	0.020	0.00	0.023	0.054		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



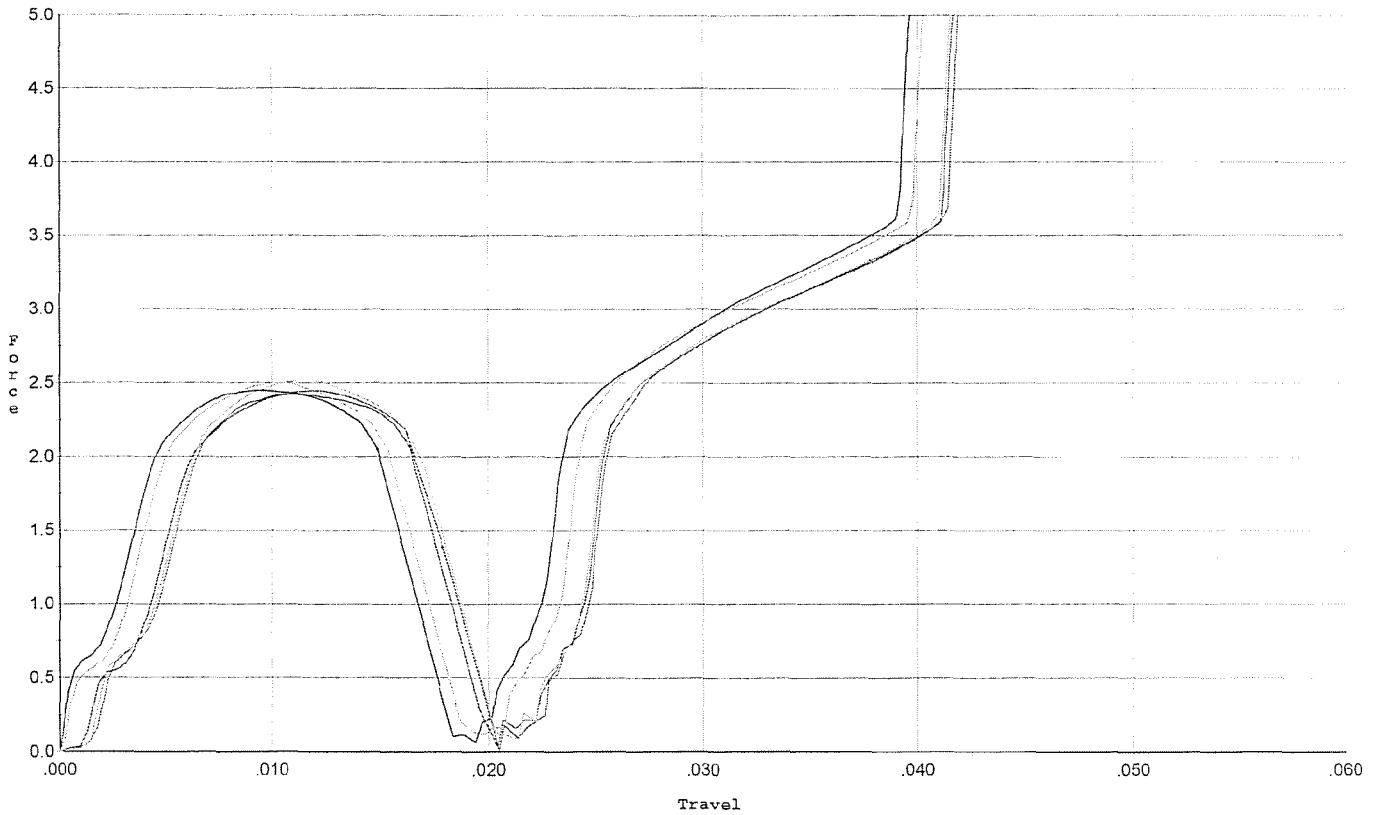
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.020	0.00	0.024	0.054		Set Trigger
2	4.160	0.018	0.00	0.024	0.051		Set Trigger
3	4.139	0.018	0.00	0.024	0.052		Set Trigger
4	4.152	0.018	0.00	0.024	0.050		Set Trigger
5	4.150	0.017	0.00	0.024	0.049		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



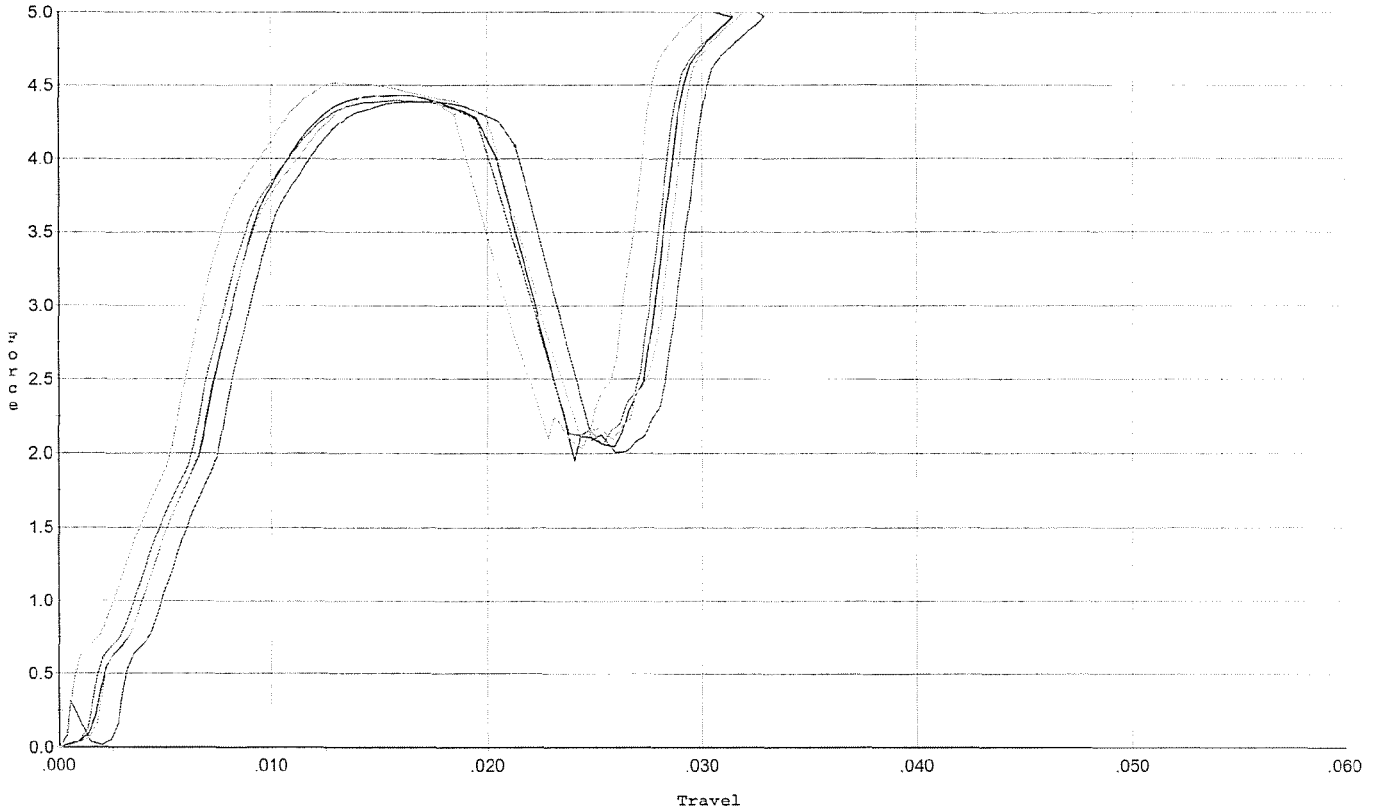
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.016	0.00	0.028	0.027		Set Trigger
2	2.447	0.015	0.00	0.027	0.027		Set Trigger
3	2.446	0.018	0.00	0.028	0.029		Set Trigger
4	2.516	0.017	0.00	0.028	0.028		Set Trigger
5	2.501	0.015	0.00	0.027	0.027		Set Trigger

A 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.021	0.003	0.018	0.057		Set Trigger
2	4.431	0.020	0.00	0.018	0.057		Set Trigger
3	4.399	0.021	0.00	0.018	0.060		Set Trigger
4	4.430	0.020	0.00	0.018	0.056		Set Trigger
5	4.519	0.018	0.00	0.018	0.055		Set Trigger

A.4.43