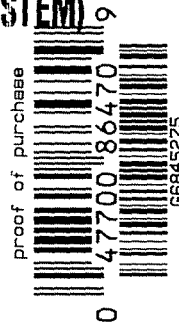


G6845275

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

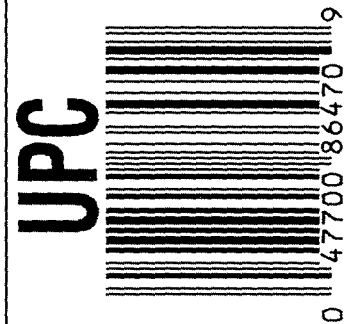


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845275



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845275

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION		5/6/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	LSM
540	APPLY COATINGS (BARREL ACTION)		5/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

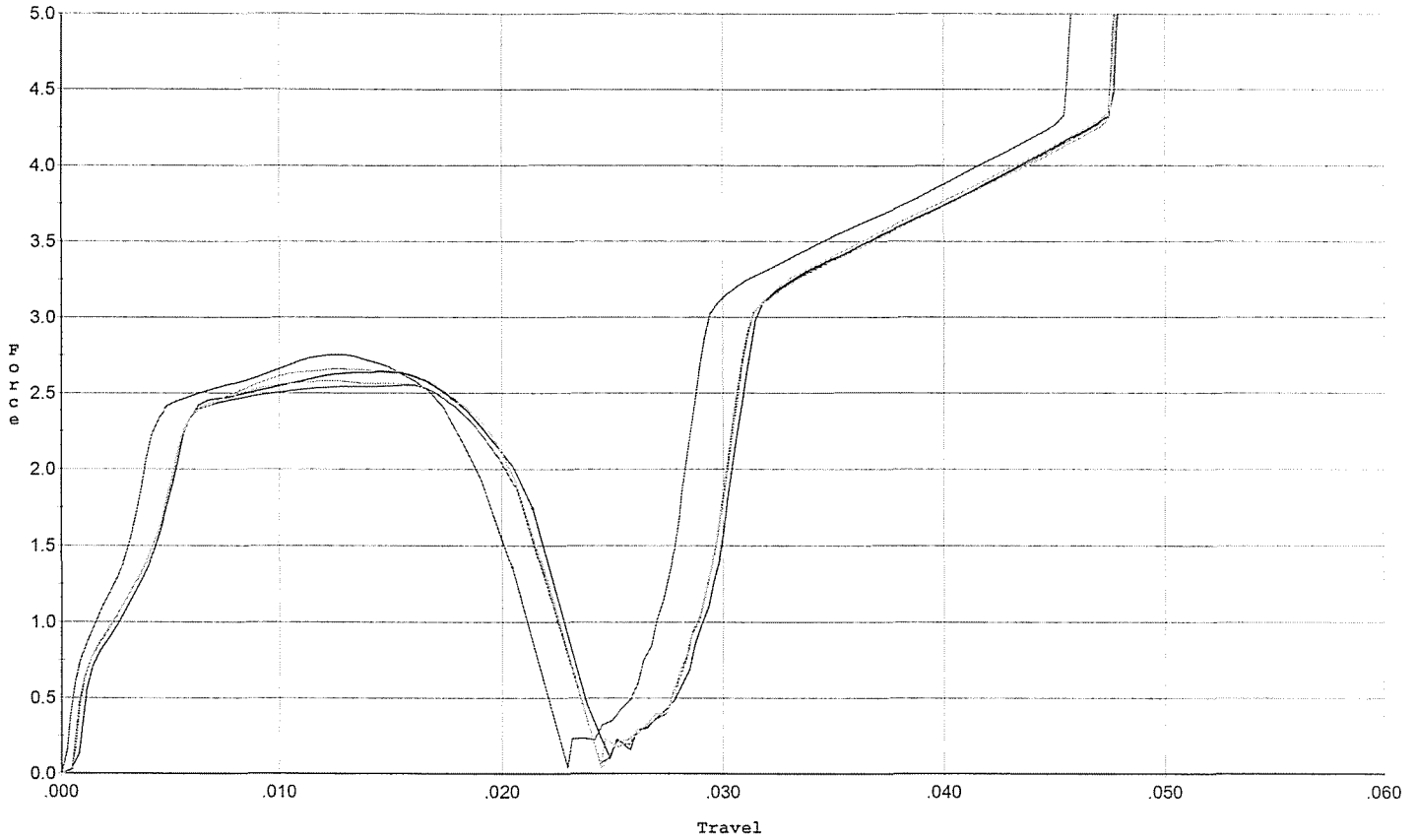
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.3</u>	<u>2.3</u>	<u>2.3</u>	5/22/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.8</u>	<u>3.8</u>	<u>3.6</u>	5/22/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5/22/09	RP		
	J) ASSEMBLE STOCK					5-18-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/22/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/20/09	RP		
			PASS	FAIL		10/07	RP		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-20-09	WW		
670	FINAL INSPECTION A) HEADSPACE					5/22/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.82</u>	<u>2.76</u>	<u>2.62</u>	<u>2.68</u>	5/21-09	WW
	C) FUNCTION					5/22/09	RP		
690	PACK					7/13/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



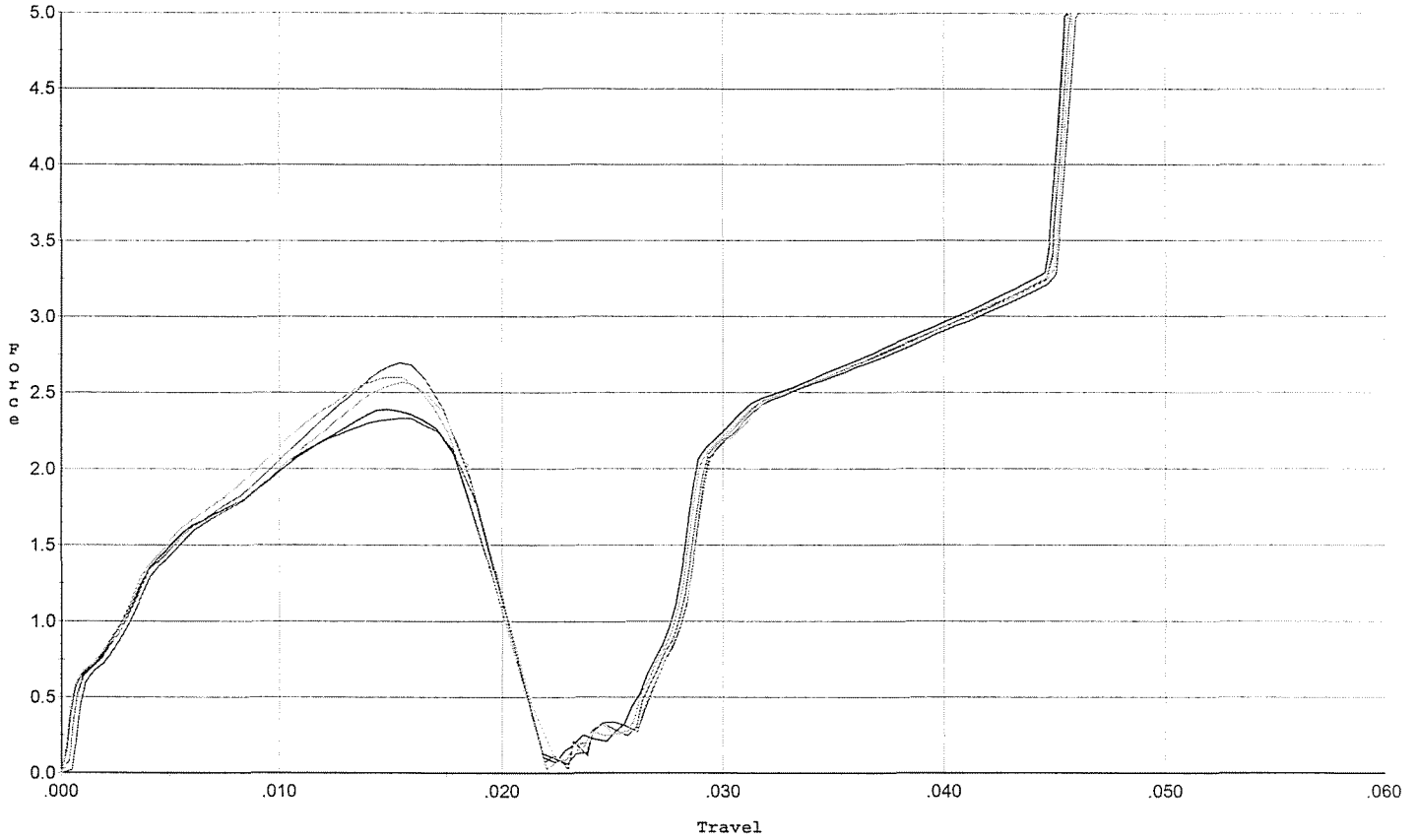
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.753	0.020	0.00	0.029	0.043		Set Trigger
2	2.642	0.021	0.00	0.030	0.042		Set Trigger
3	2.555	0.022	0.00	0.030	0.044		Set Trigger
4	2.582	0.022	0.00	0.030	0.044		Set Trigger
5	2.660	0.022	0.00	0.030	0.044		Set Trigger

A. 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



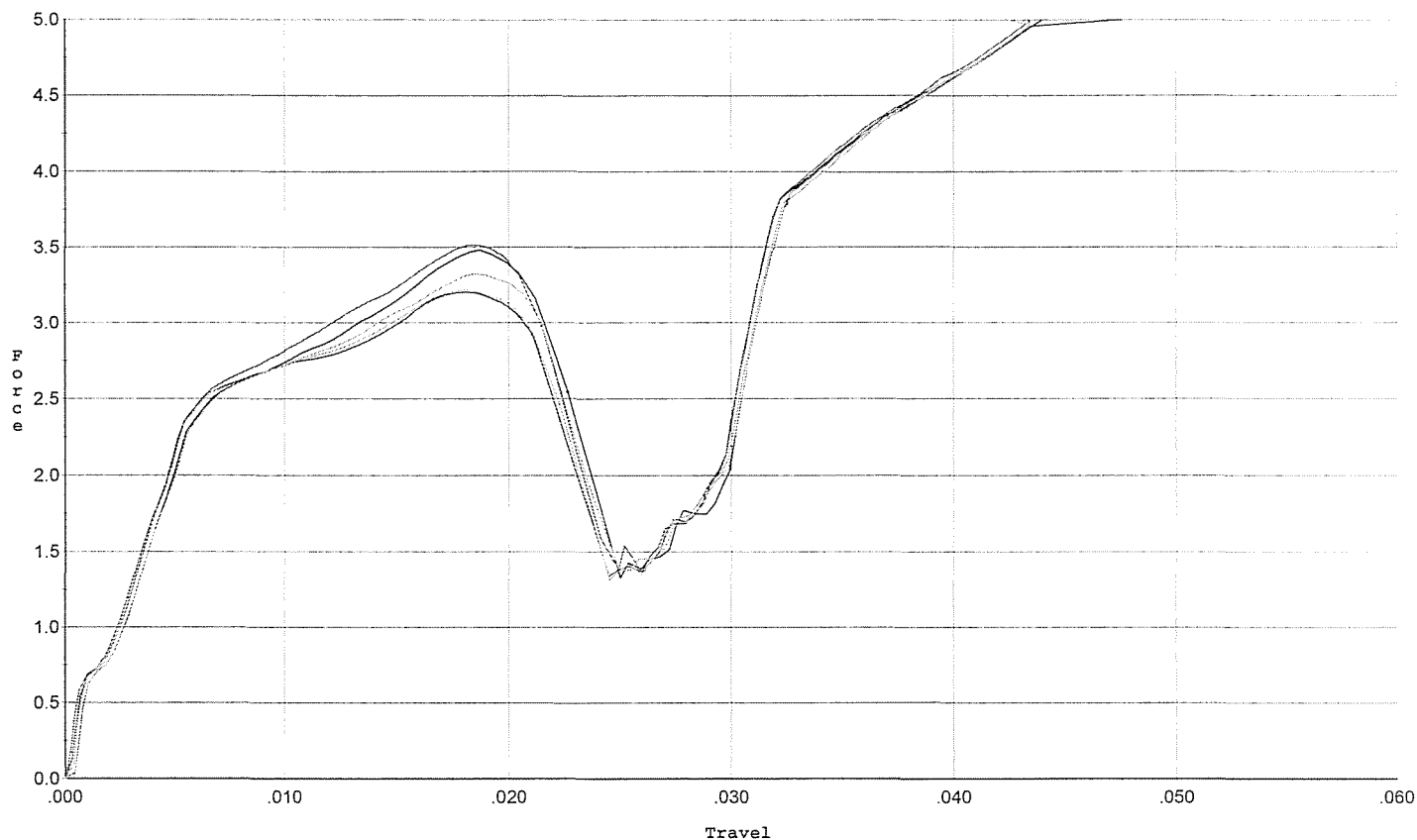
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.331	0.019	0.00	0.031	0.031		Set Trigger
2	2.390	0.019	0.00	0.030	0.032		Set Trigger
3	2.693	0.019	0.00	0.031	0.032		Set Trigger
4	2.566	0.018	0.00	0.031	0.031		Set Trigger
5	2.600	0.019	0.00	0.031	0.034		Set Trigger

A251

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



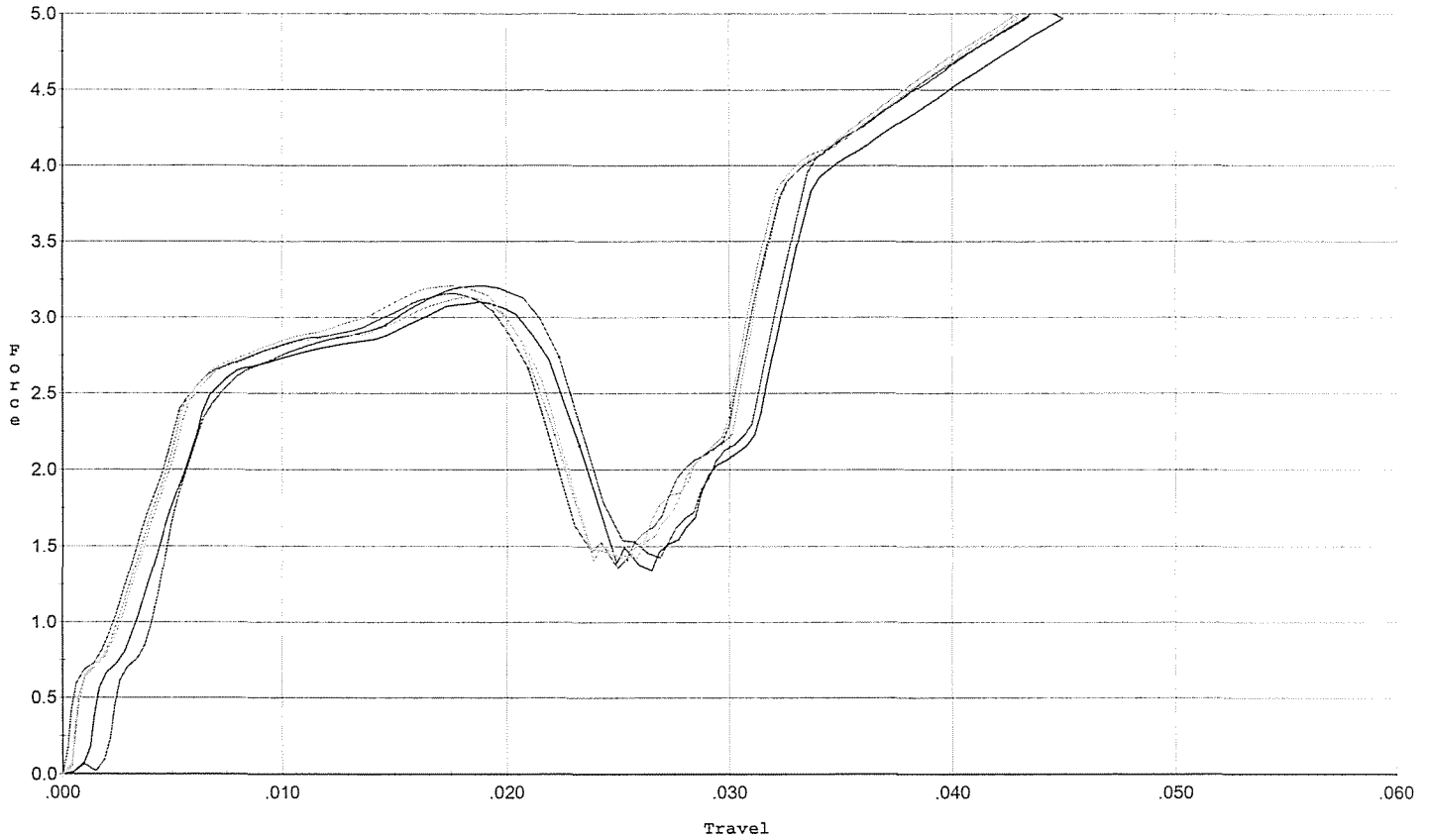
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.205	0.021	0.00	0.029	0.048		Set Trigger
2	3.482	0.023	0.00	0.028	0.054		Set Trigger
3	3.513	0.021	0.00	0.028	0.052		Set Trigger
4	3.219	0.022	0.00	0.028	0.051		Set Trigger
5	3.323	0.021	0.00	0.028	0.050		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



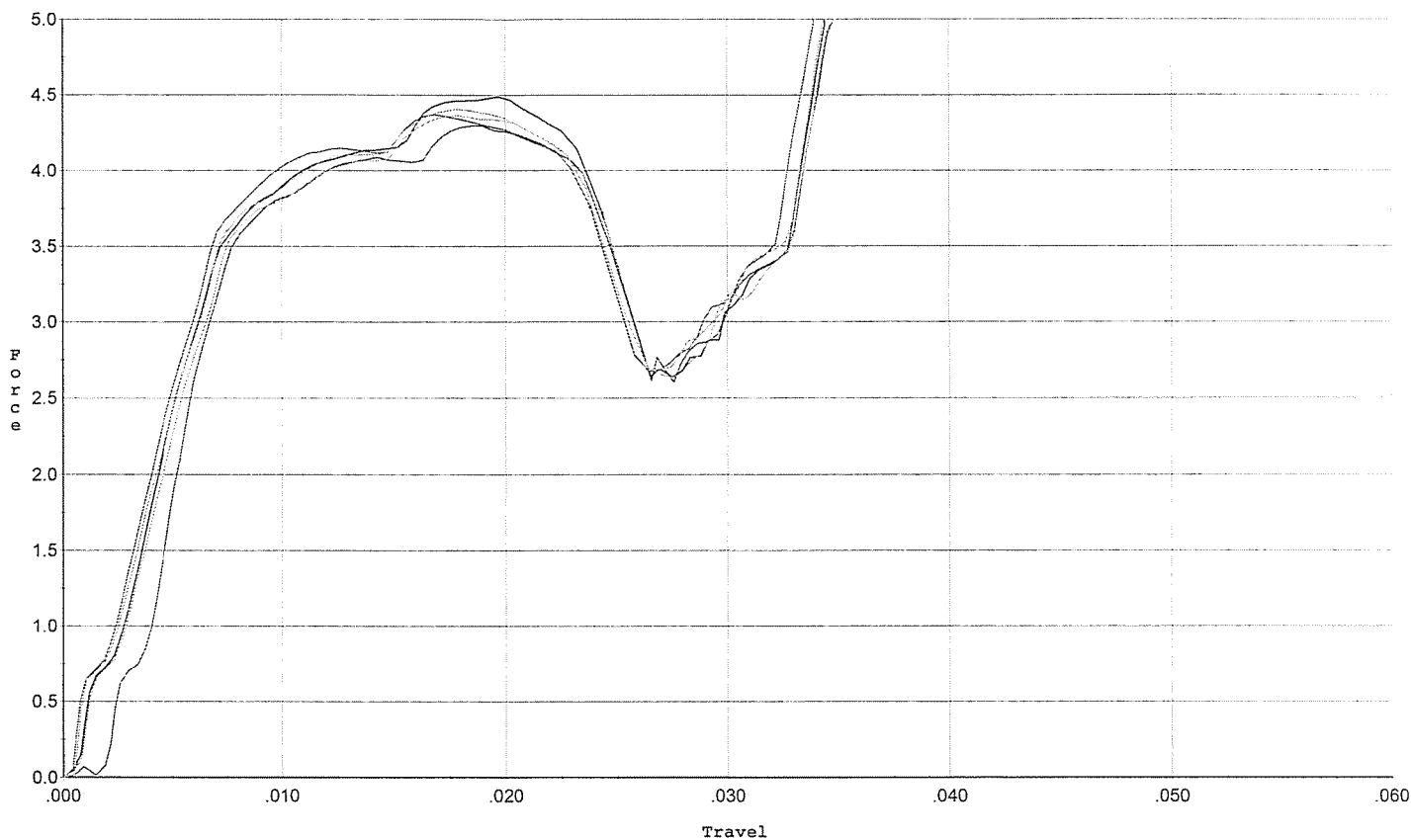
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.022	0.00	0.028	0.049		Set Trigger
2	3.101	0.023	0.00	0.029	0.051		Set Trigger
3	3.158	0.021	0.00	0.029	0.048		Set Trigger
4	3.133	0.022	0.00	0.028	0.049		Set Trigger
5	3.211	0.022	0.00	0.028	0.051		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



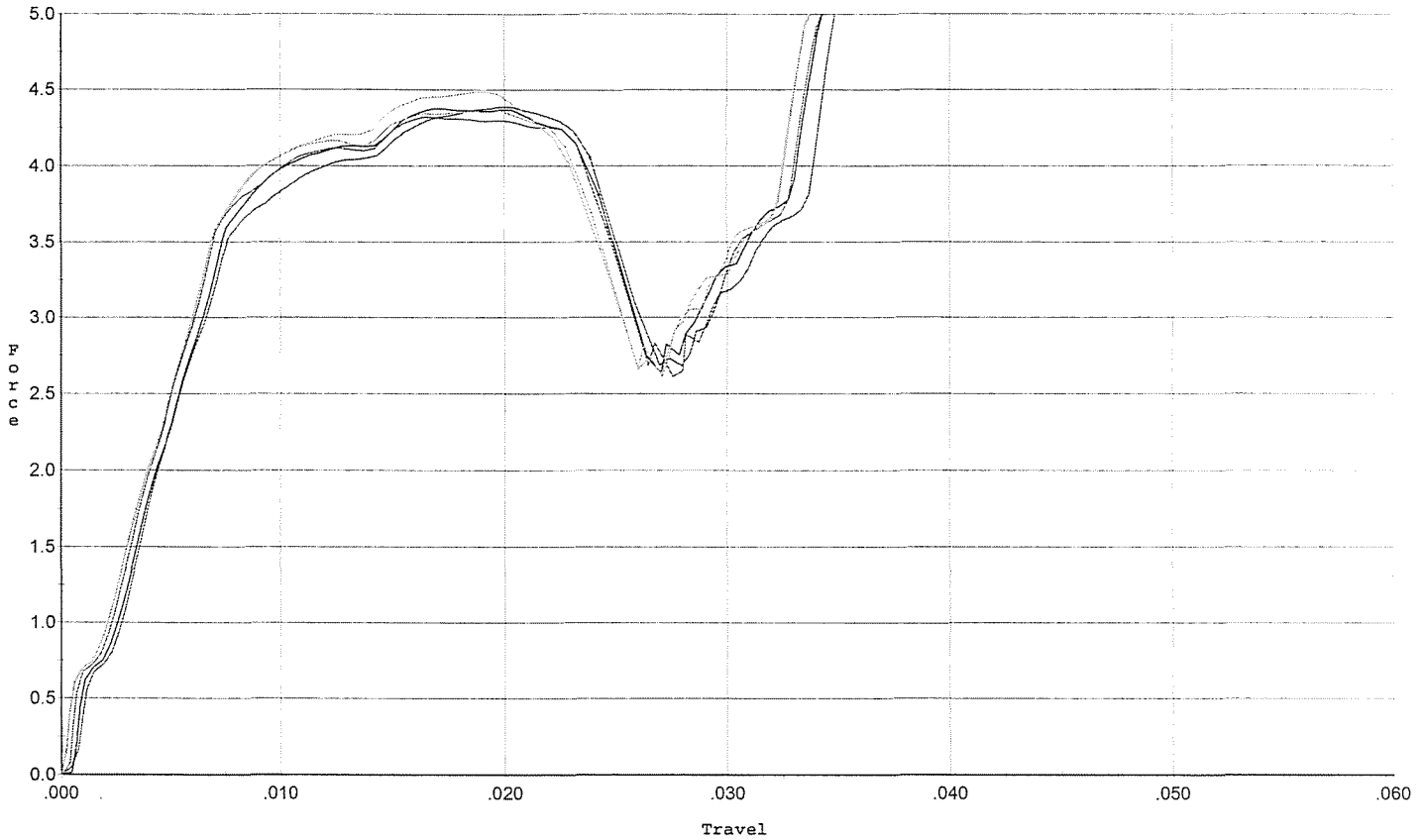
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.297	0.025	0.00	0.017	0.073		Set Trigger
2	4.490	0.024	0.00	0.017	0.077		Set Trigger
3	4.372	0.024	0.00	0.017	0.075		Set Trigger
4	4.364	0.024	0.00	0.018	0.075		Set Trigger
5	4.407	0.024	0.00	0.018	0.074		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



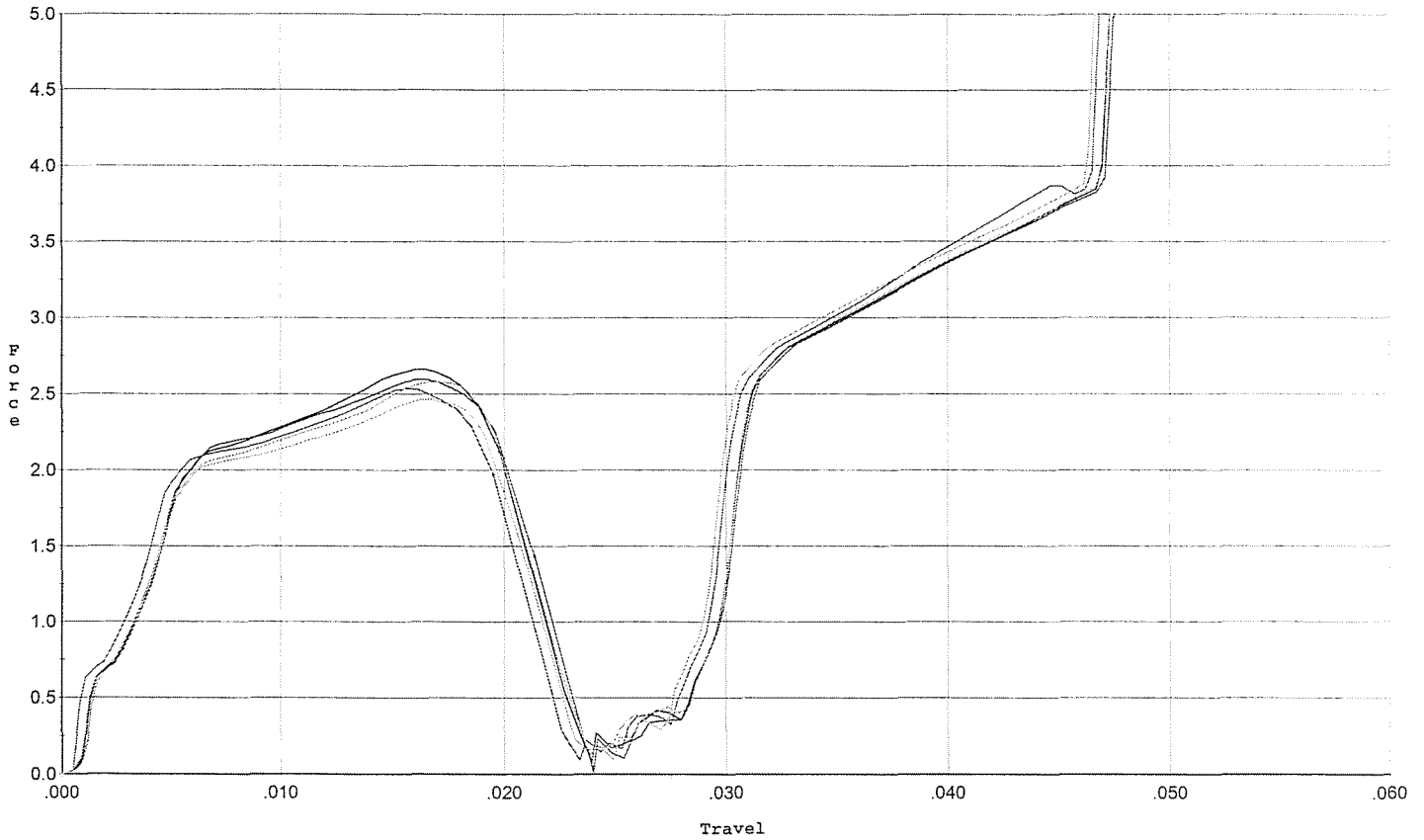
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.024	0.00	0.017	0.074		Set Trigger
2	4.377	0.024	0.00	0.017	0.076		Set Trigger
3	4.321	0.025	0.00	0.016	0.078		Set Trigger
4	4.486	0.024	0.00	0.016	0.078		Set Trigger
5	4.368	0.024	0.00	0.016	0.076		Set Trigger

A-438

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



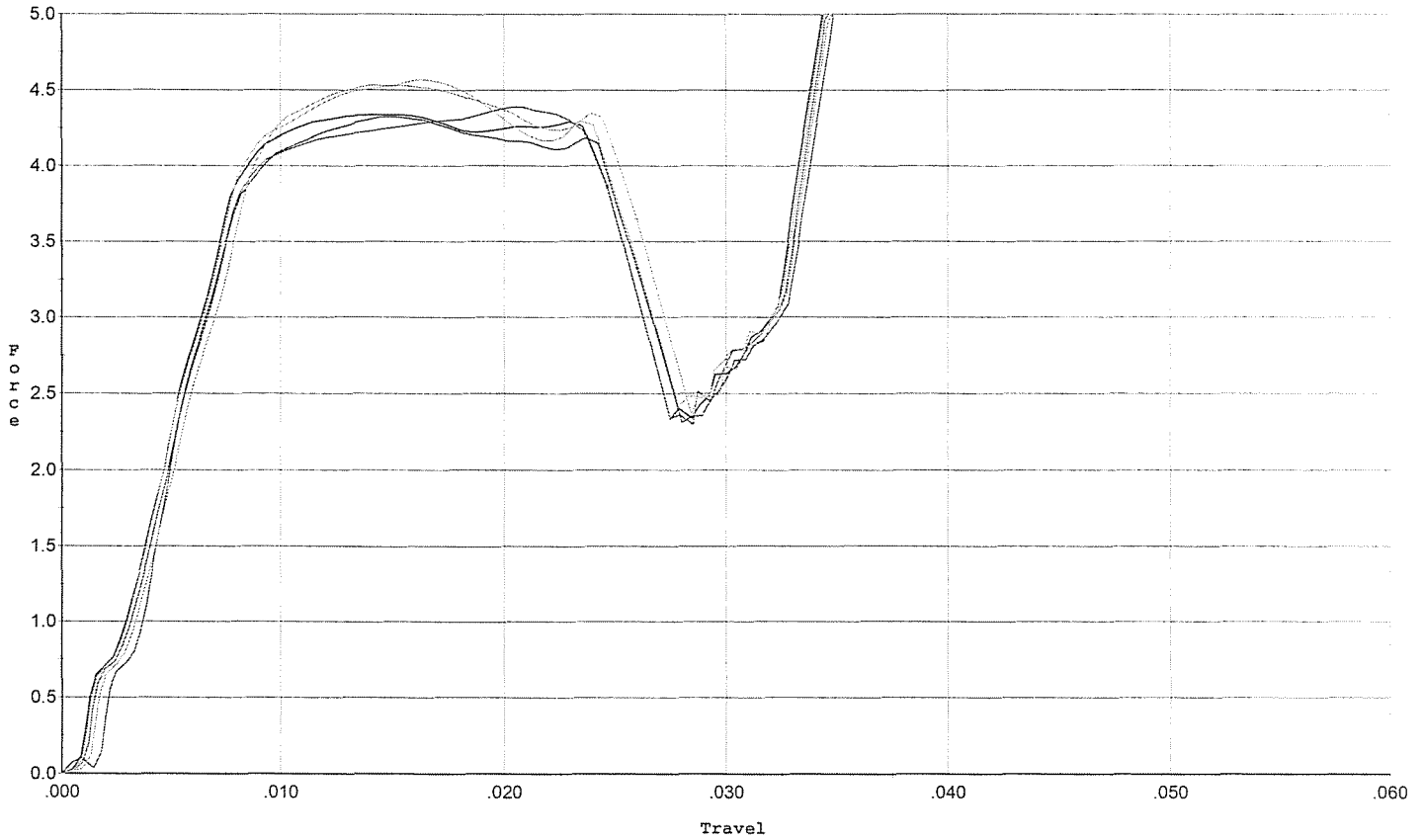
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.021	0.00	0.031	0.039		Set Trigger
2	2.663	0.020	0.00	0.031	0.037		Set Trigger
3	2.533	0.019	0.00	0.030	0.036		Set Trigger
4	2.466	0.021	0.00	0.030	0.036		Set Trigger
5	2.579	0.020	0.00	0.031	0.035		Set Trigger

7.256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.326	0.026	0.00	0.013	0.080		Set Trigger
2	4.340	0.025	0.00	0.013	0.078		Set Trigger
3	4.391	0.025	0.00	0.014	0.077		Set Trigger
4	4.568	0.026	0.00	0.013	0.083		Set Trigger
5	4.534	0.026	0.00	0.012	0.083		Set Trigger

A.4.43