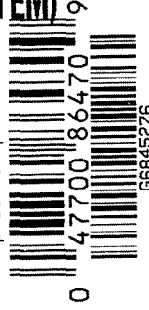


G 684 5276

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



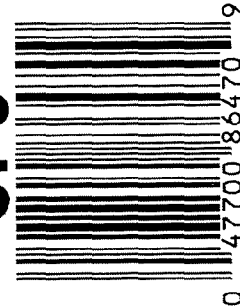
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845276

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6275276

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION		5/6/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

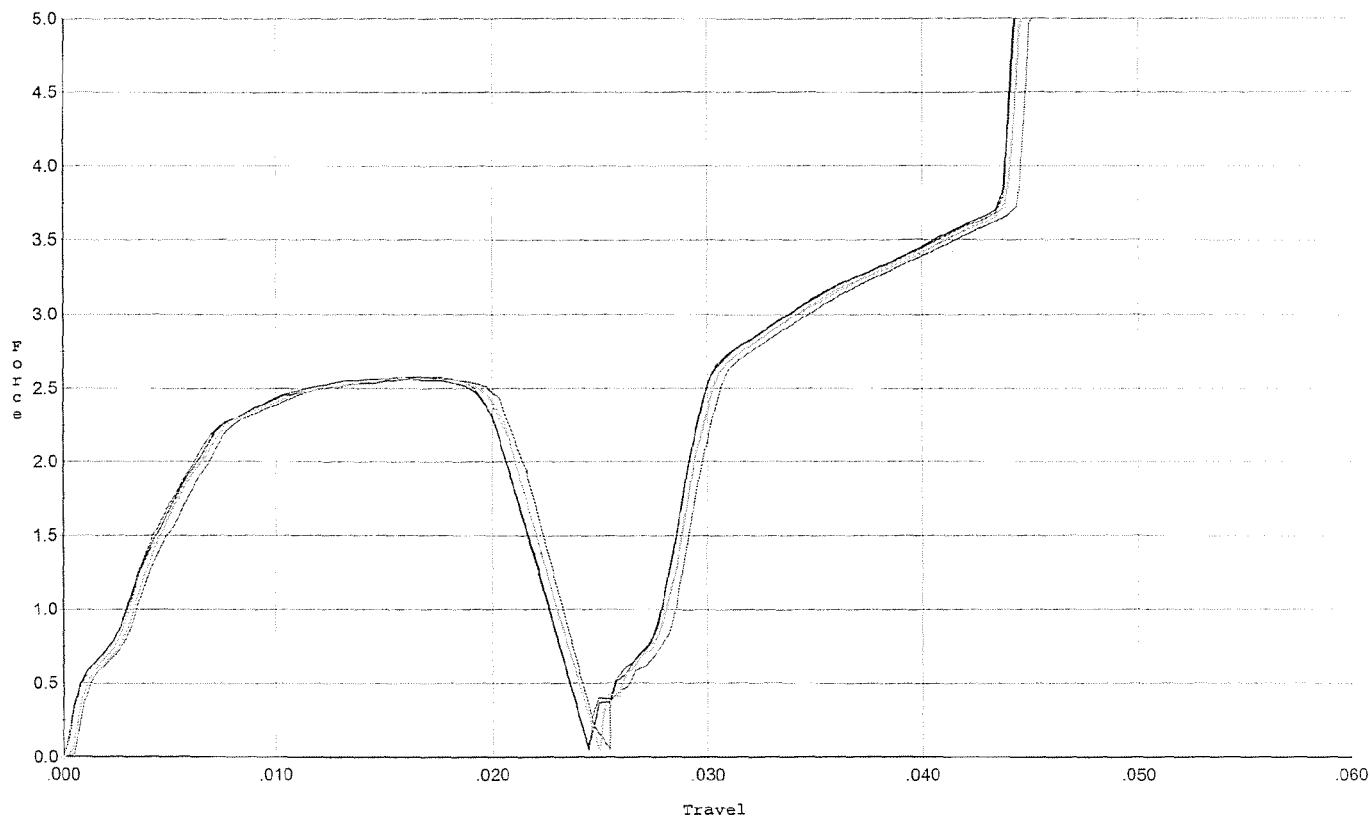
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u>	<u>50</u>	<u>40</u>	6-1-09	LJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	6-1-09	LJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	6-1-09	LJ		
	J) ASSEMBLE STOCK					5-15-09	LJ		
	K) ASSEMBLE SWIVEL STUDS					6-1-09	LJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5/19/07	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-19-09	NW		
670	FINAL INSPECTION A) HEADSPACE					6-1-09	LJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.40</u>	<u>2.45</u>	<u>2.45</u>	<u>2.55</u>	5-26-09	RP
	C) FUNCTION					6-1-09	LJ		
690	PACK					7/15/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



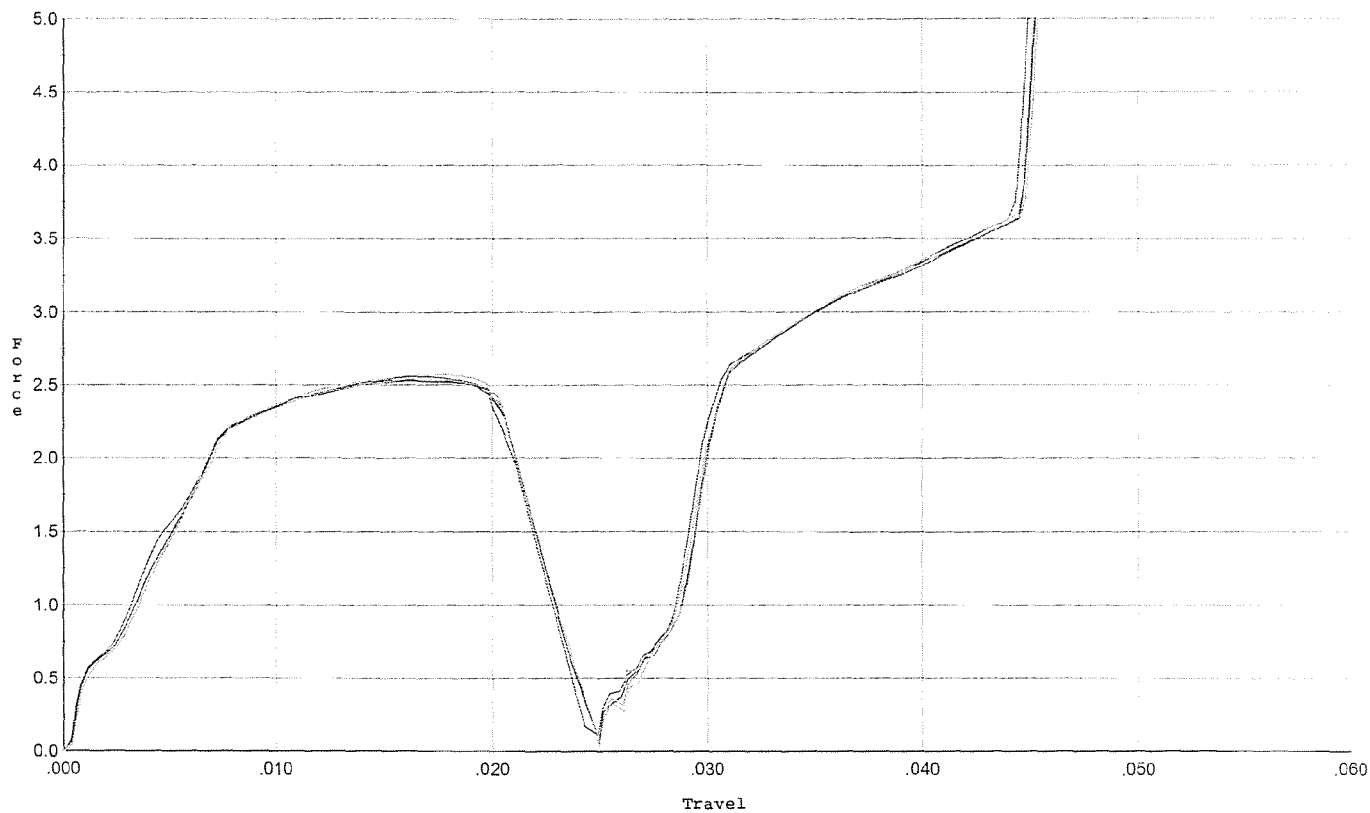
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.022	0.00	0.028	0.042		Set Trigger
2	2.560	0.022	0.00	0.028	0.042		Set Trigger
3	2.577	0.022	0.00	0.028	0.041		Set Trigger
4	2.566	0.021	0.00	0.028	0.040		Set Trigger
5	2.583	0.021	0.00	0.029	0.039		Set Trigger

AVG 257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



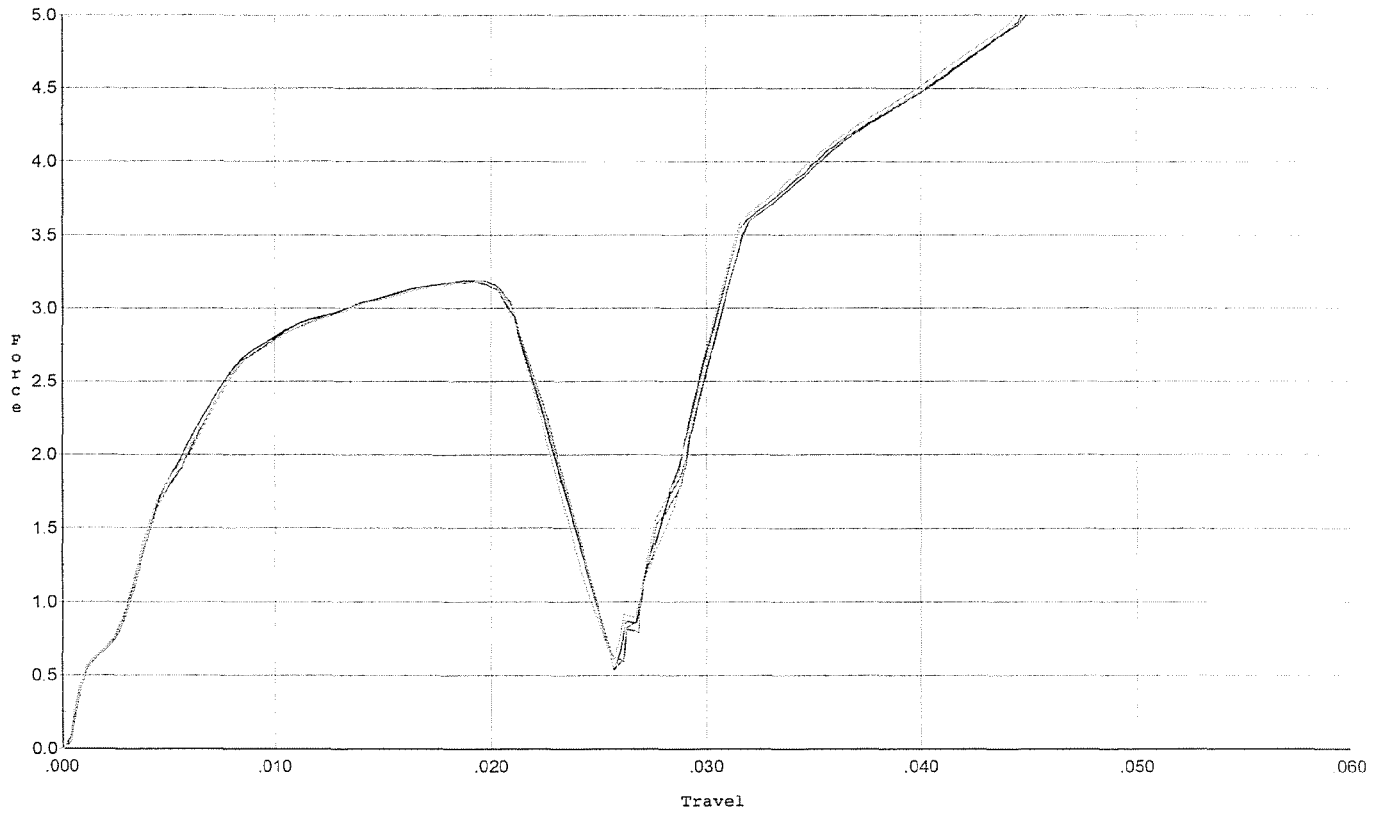
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.021	0.00	0.029	0.039		Set Trigger
2	2.543	0.021	0.00	0.029	0.038		Set Trigger
3	2.560	0.020	0.00	0.029	0.038		Set Trigger
4	2.543	0.020	0.00	0.029	0.038		Set Trigger
5	2.572	0.020	0.00	0.029	0.038		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



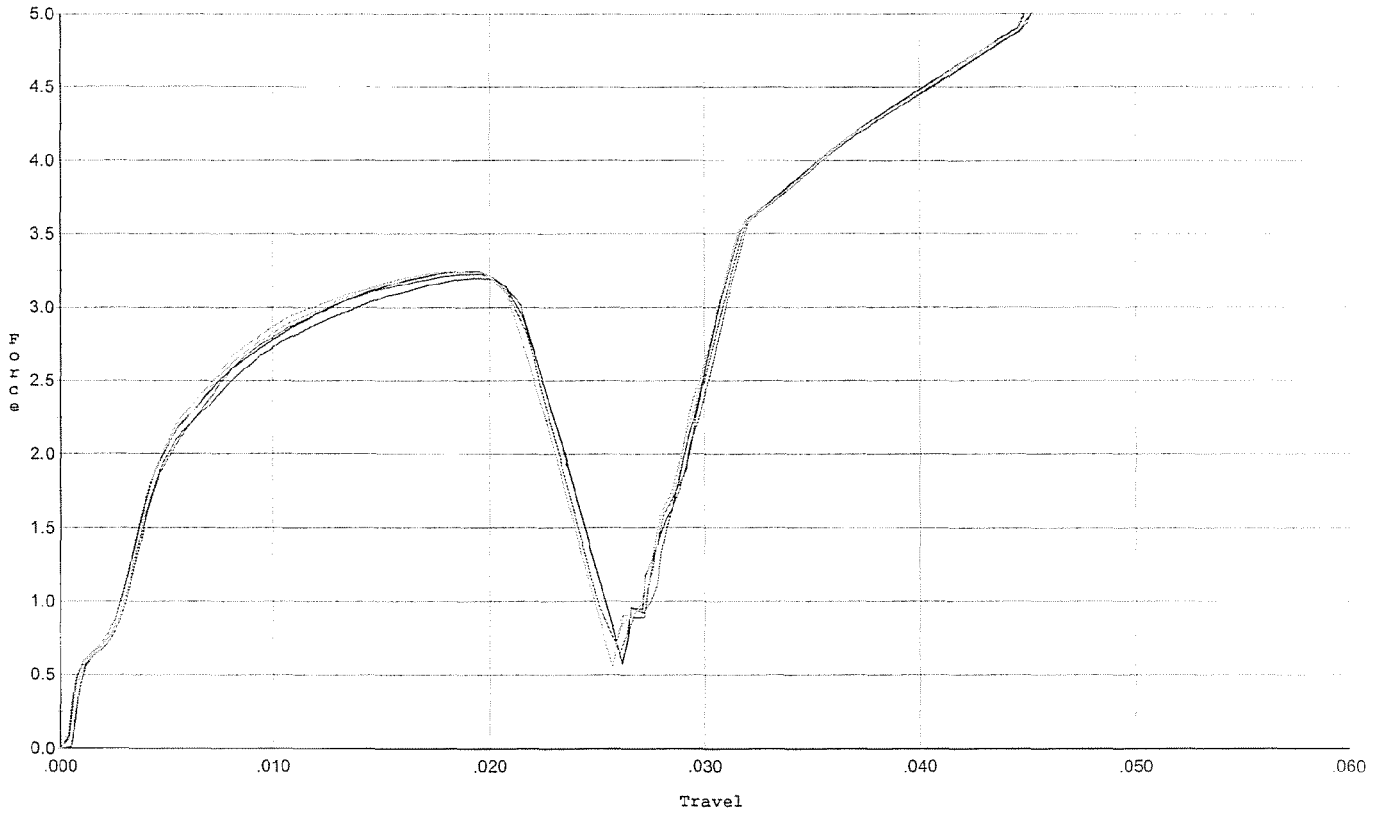
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.023	0.00	0.027	0.052		Set Trigger
2	3.180	0.023	0.00	0.027	0.052		Set Trigger
3	3.190	0.023	0.00	0.027	0.051		Set Trigger
4	3.180	0.023	0.00	0.027	0.051		Set Trigger
5	3.180	0.021	0.00	0.027	0.048		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



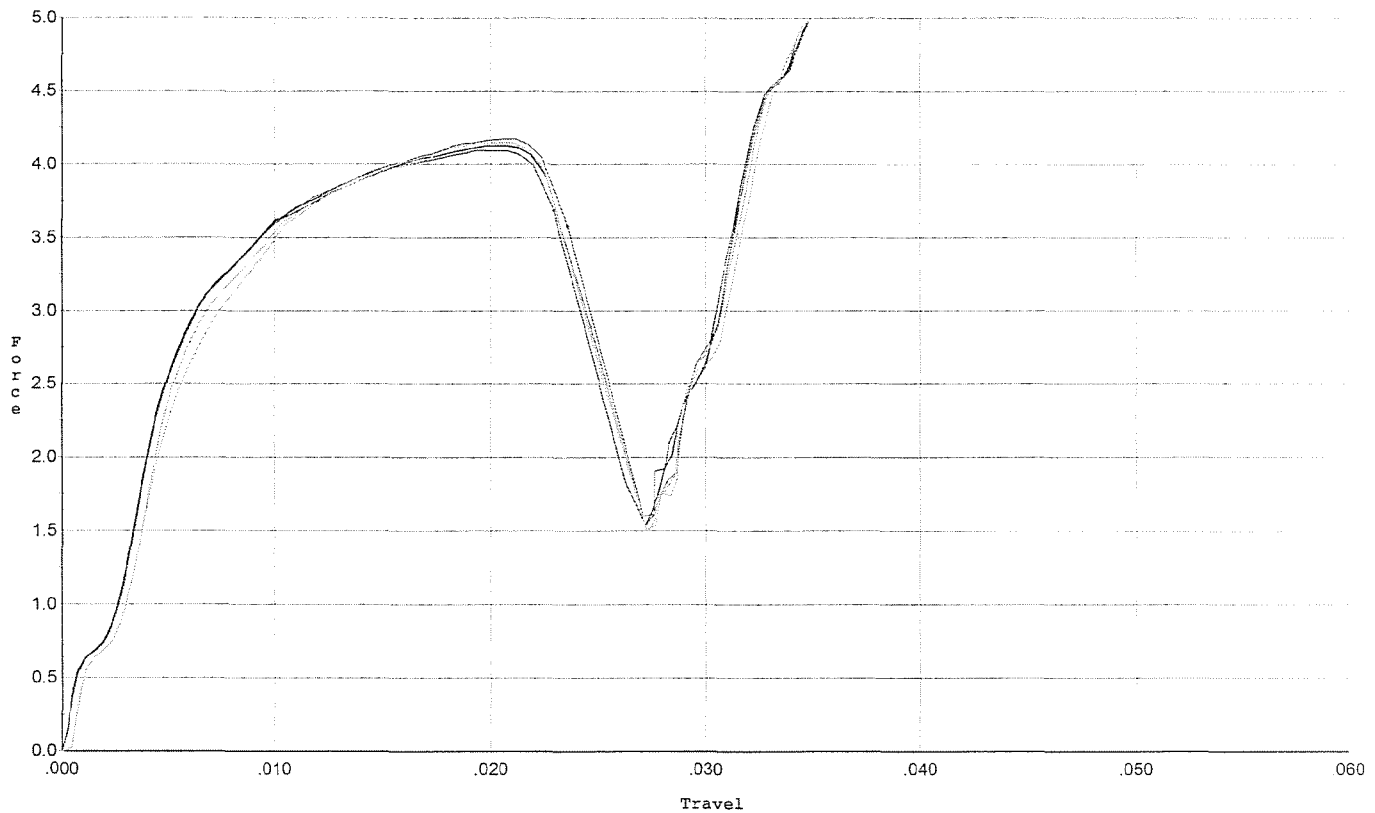
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.024	0.00	0.027	0.053		Set Trigger
2	3.242	0.023	0.00	0.027	0.054		Set Trigger
3	3.223	0.022	0.00	0.027	0.050		Set Trigger
4	3.247	0.023	0.00	0.027	0.053		Set Trigger
5	3.244	0.023	0.00	0.027	0.053		Set Trigger

Aug 3.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



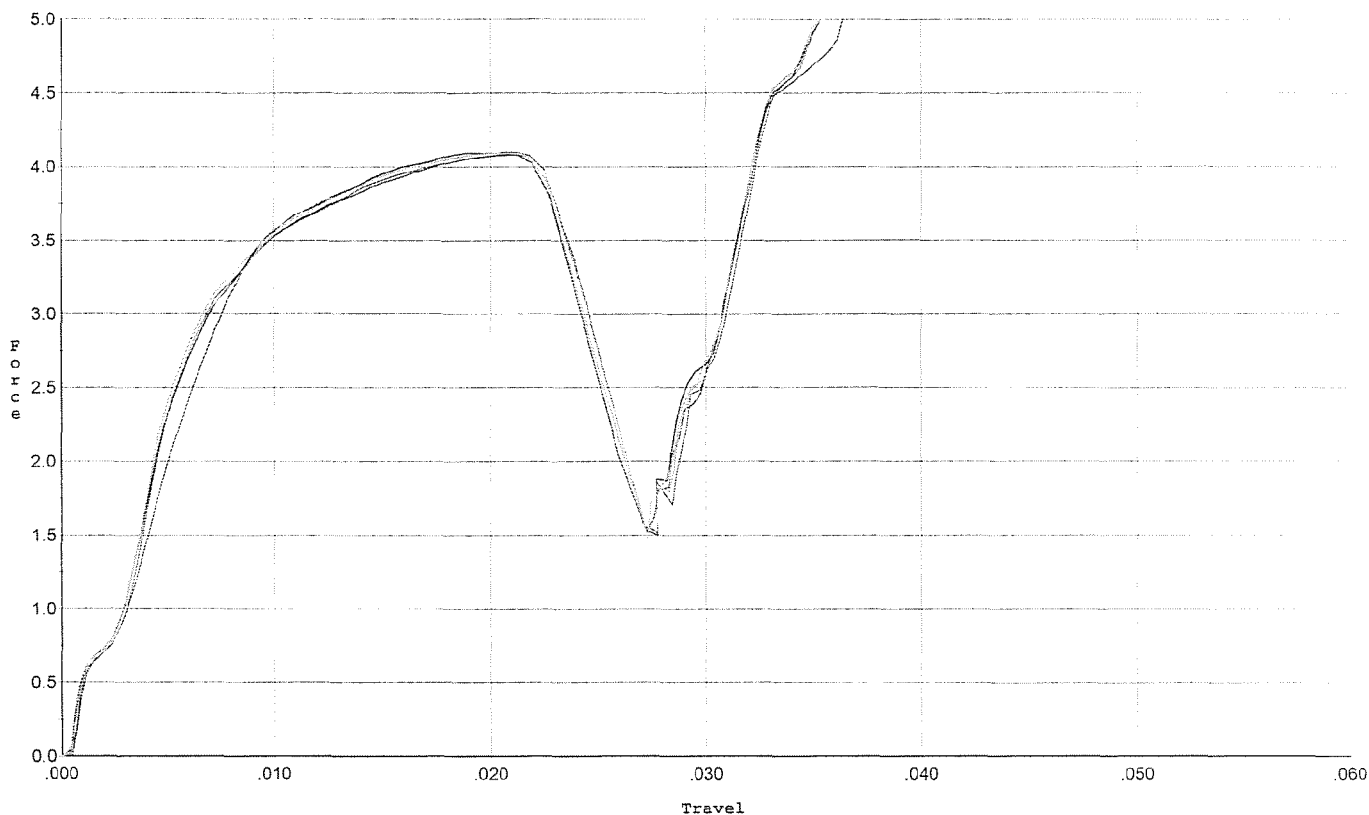
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.023	0.00	0.015	0.067		Set Trigger
2	4.128	0.025	0.00	0.014	0.073		Set Trigger
3	4.174	0.024	0.00	0.014	0.070		Set Trigger
4	4.133	0.022	0.00	0.015	0.065		Set Trigger
5	4.150	0.025	0.00	0.014	0.072		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



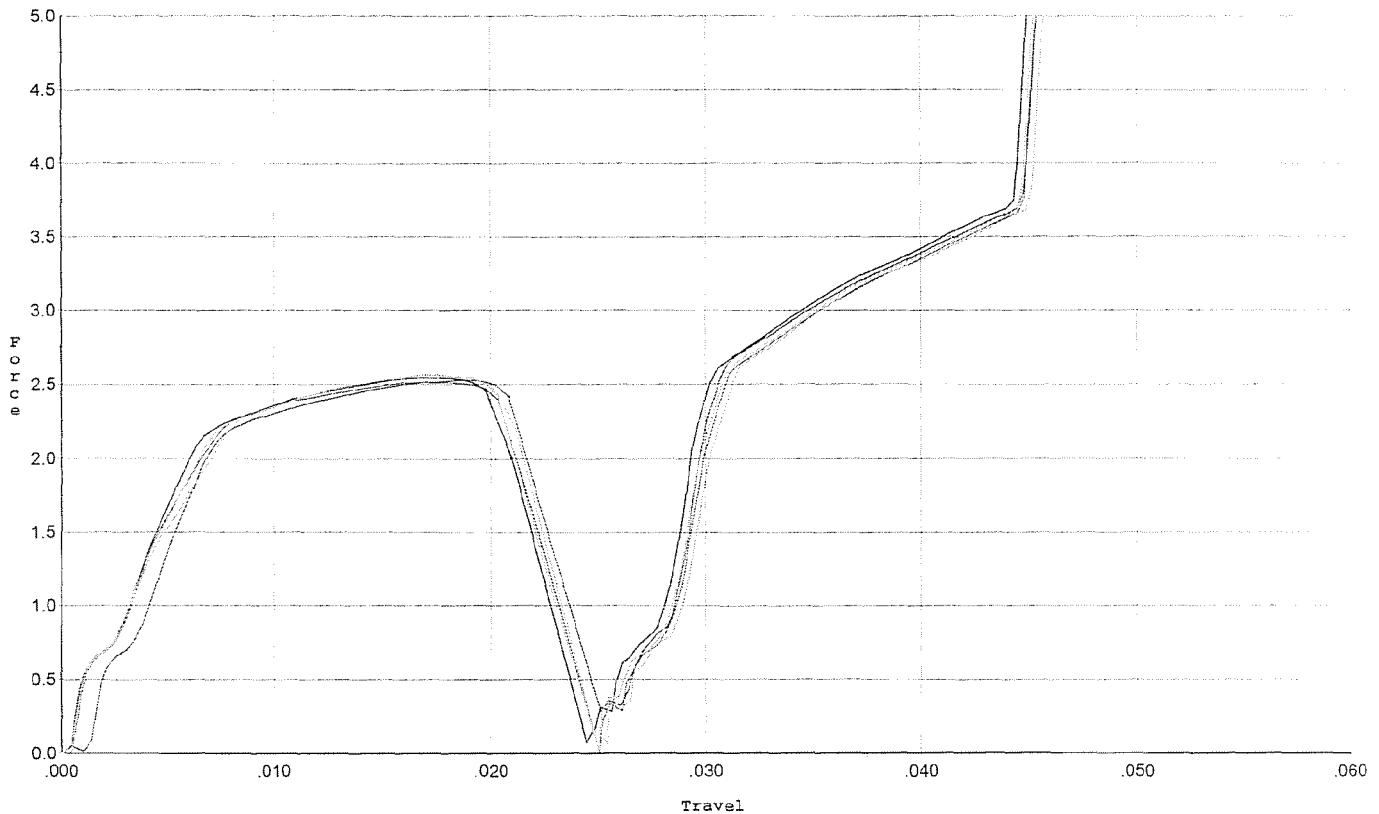
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.023	0.00	0.016	0.064		Set Trigger
2	4.100	0.024	0.00	0.015	0.070		Set Trigger
3	4.083	0.024	0.00	0.015	0.069		Set Trigger
4	4.096	0.023	0.00	0.015	0.065		Set Trigger
5	4.097	0.024	0.00	0.015	0.070		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



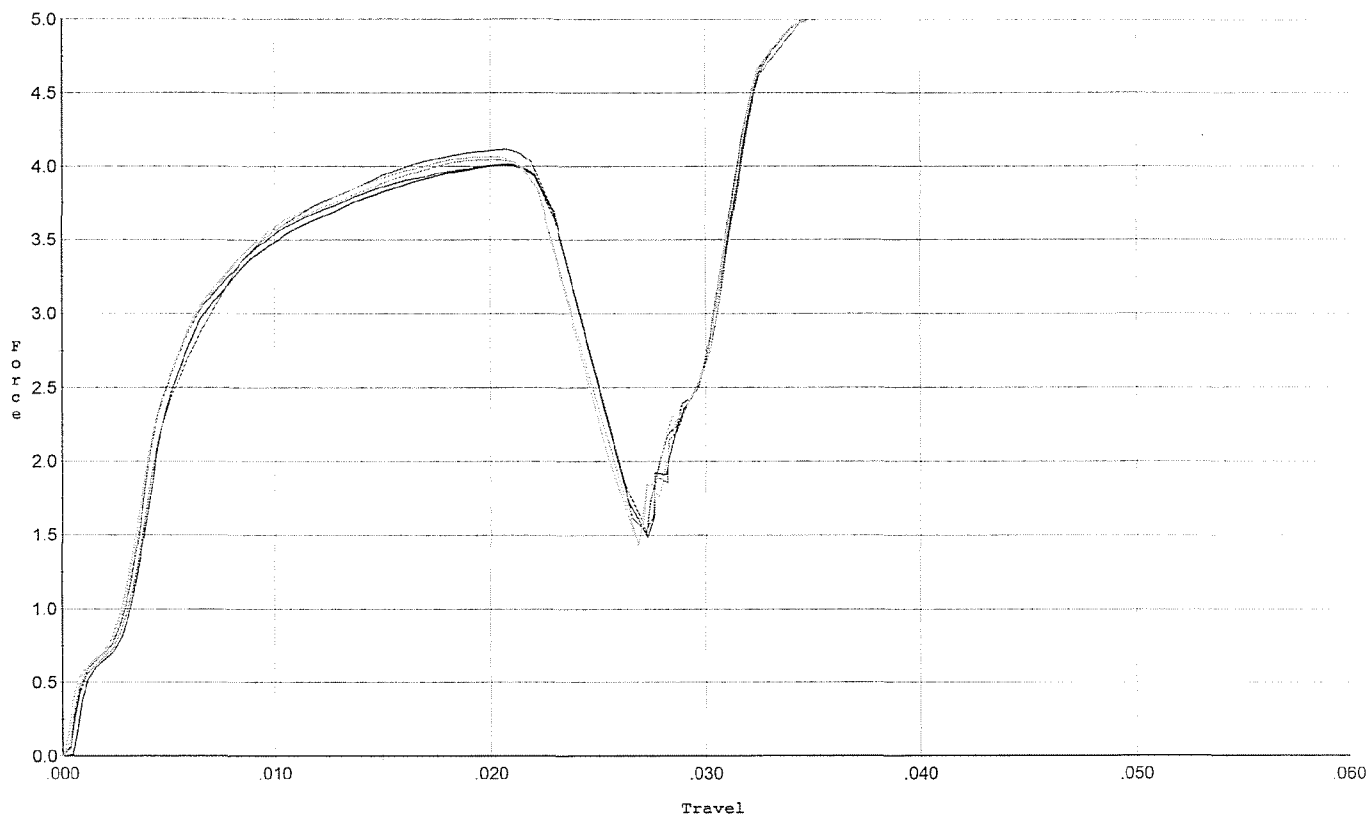
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.021	0.00	0.029	0.038		Set Trigger
2	2.541	0.021	0.00	0.029	0.040		Set Trigger
3	2.512	0.022	0.00	0.029	0.042		Set Trigger
4	2.546	0.020	0.00	0.029	0.038		Set Trigger
5	2.567	0.021	0.00	0.029	0.040		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.023	0.00	0.019	0.066		Set Trigger
2	4.015	0.023	0.00	0.020	0.065		Set Trigger
3	4.118	0.023	0.00	0.020	0.066		Set Trigger
4	4.069	0.022	0.00	0.020	0.064		Set Trigger
5	4.045	0.022	0.00	0.020	0.064		Set Trigger

Avg 4.05