

G684528D

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

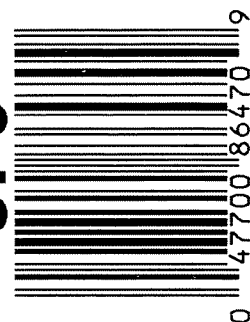
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845280

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845280

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

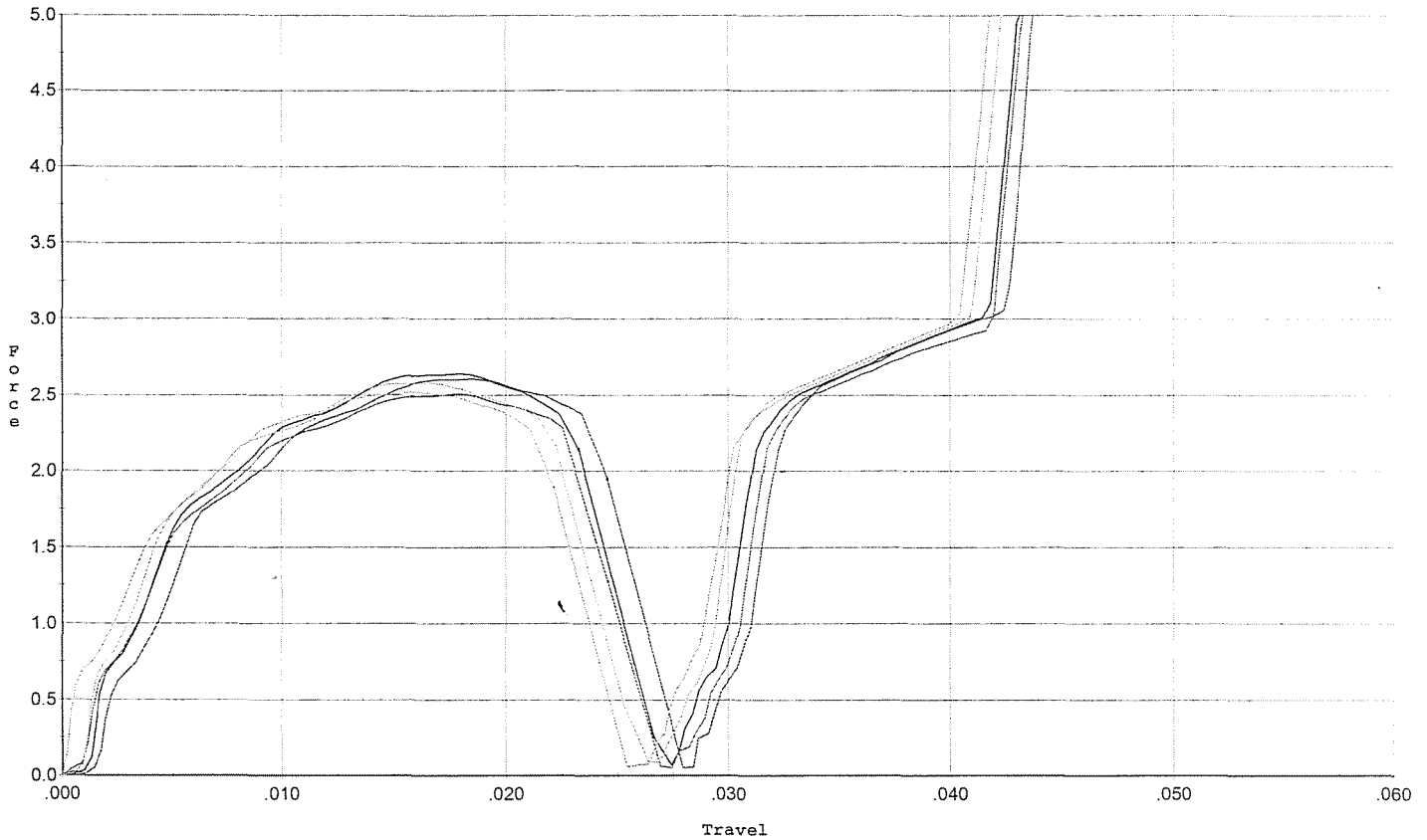
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.6	2.6	2.6	5/26/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	4.0	5/26/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.022	.023	.022	5/26/09	RP		
	J) ASSEMBLE STOCK					5-15-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					5/26/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		6/11/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					6/11/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					5/26/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.71	2.82	2.64	2.78	2.77	5-26-09	RP
	C) FUNCTION					5/26/09	RP		
690	PACK					7/10/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



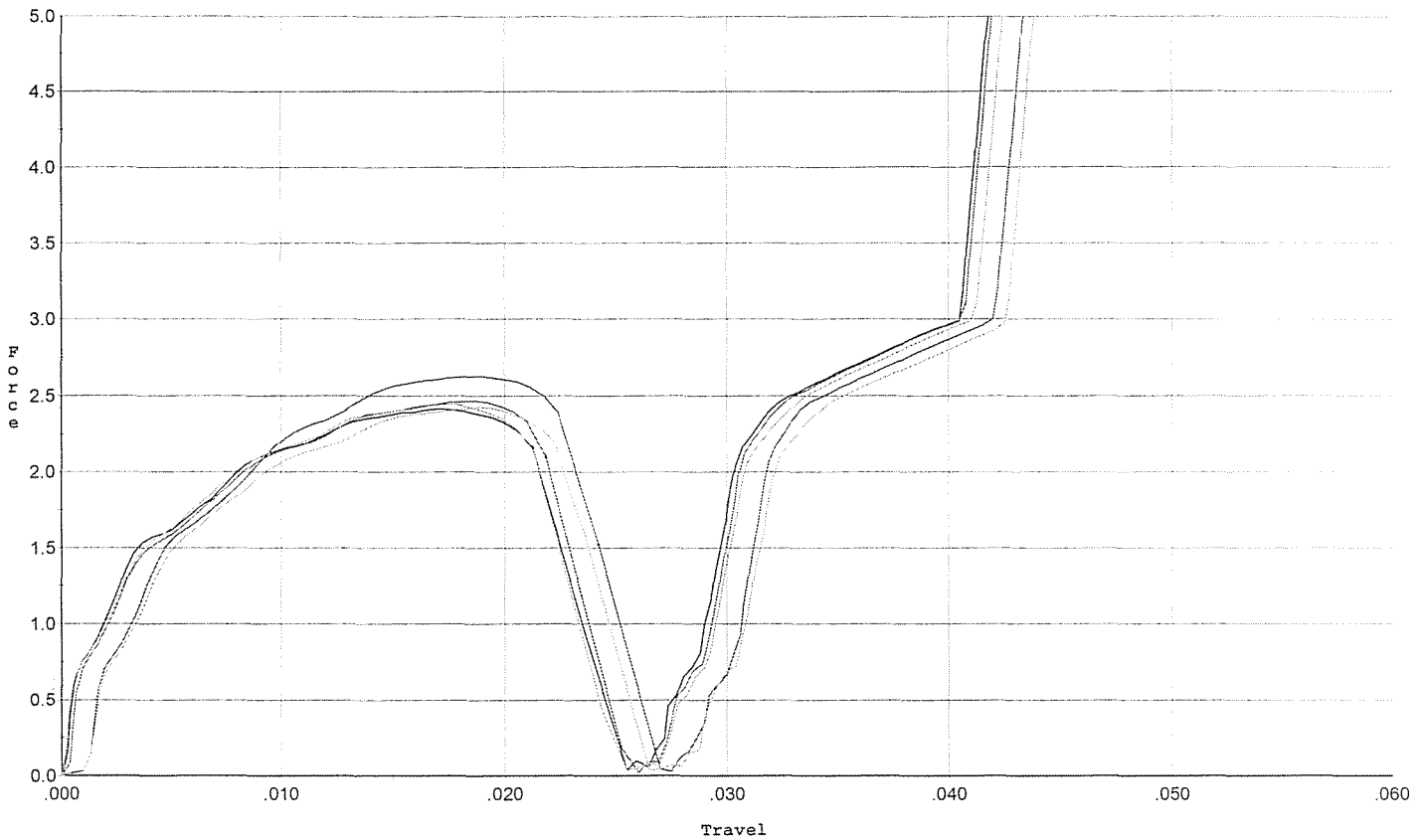
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.025	0.00	0.022	0.045		Set Trigger
2	2.641	0.023	0.00	0.023	0.044		Set Trigger
3	2.508	0.025	0.00	0.025	0.045		Set Trigger
4	2.580	0.022	0.00	0.026	0.042		Set Trigger
5	2.519	0.022	0.00	0.026	0.042		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



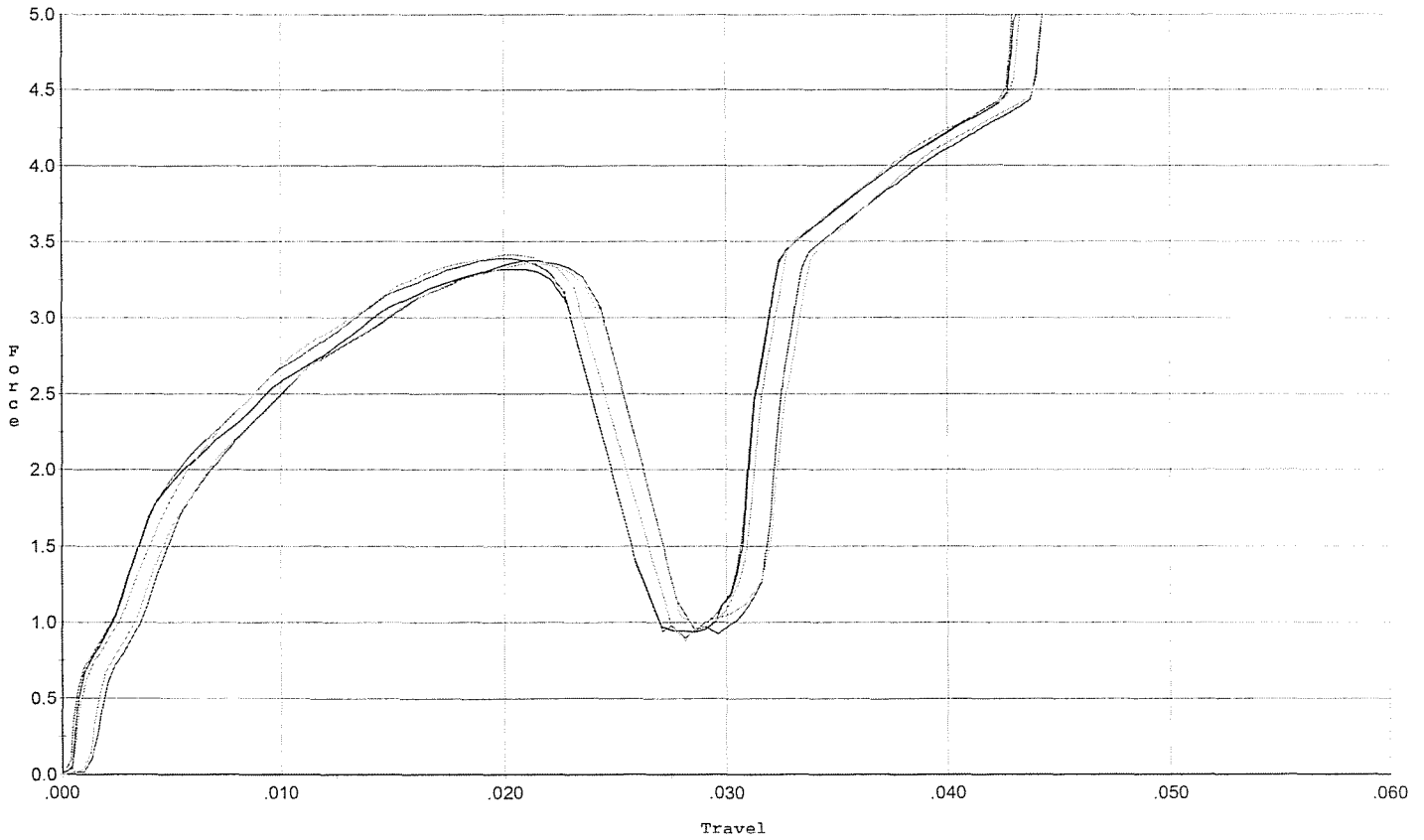
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.024	0.00	0.027	0.045		Set Trigger
2	2.413	0.021	0.00	0.027	0.039		Set Trigger
3	2.466	0.022	0.00	0.027	0.040		Set Trigger
4	2.426	0.024	0.00	0.028	0.041		Set Trigger
5	2.447	0.021	0.00	0.028	0.040		Set Trigger

A: 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



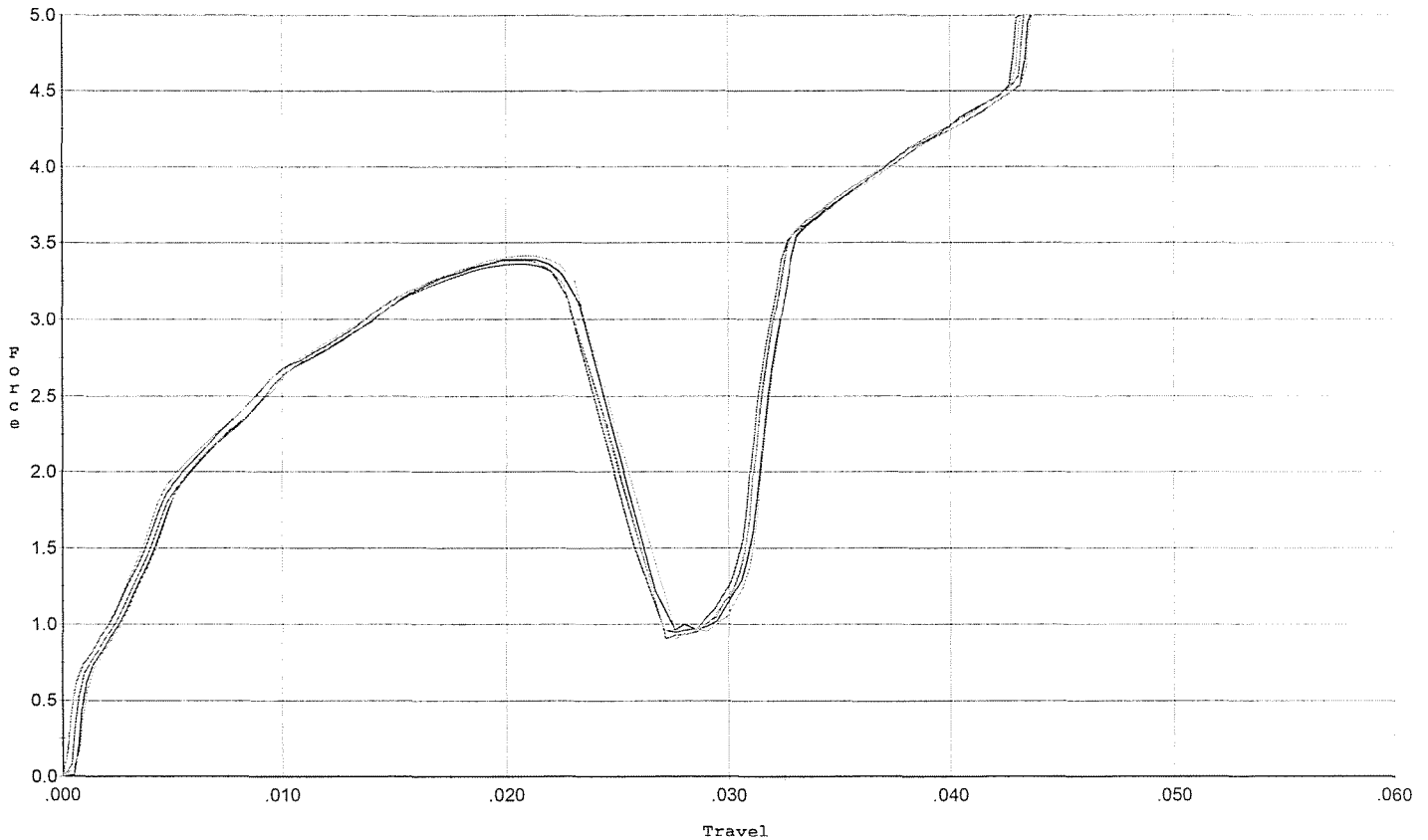
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.377	0.024	0.00	0.020	0.055		Set Trigger
2	3.320	0.023	0.00	0.020	0.053		Set Trigger
3	3.393	0.023	0.00	0.020	0.054		Set Trigger
4	3.358	0.025	0.00	0.020	0.056		Set Trigger
5	3.418	0.023	0.00	0.020	0.055		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



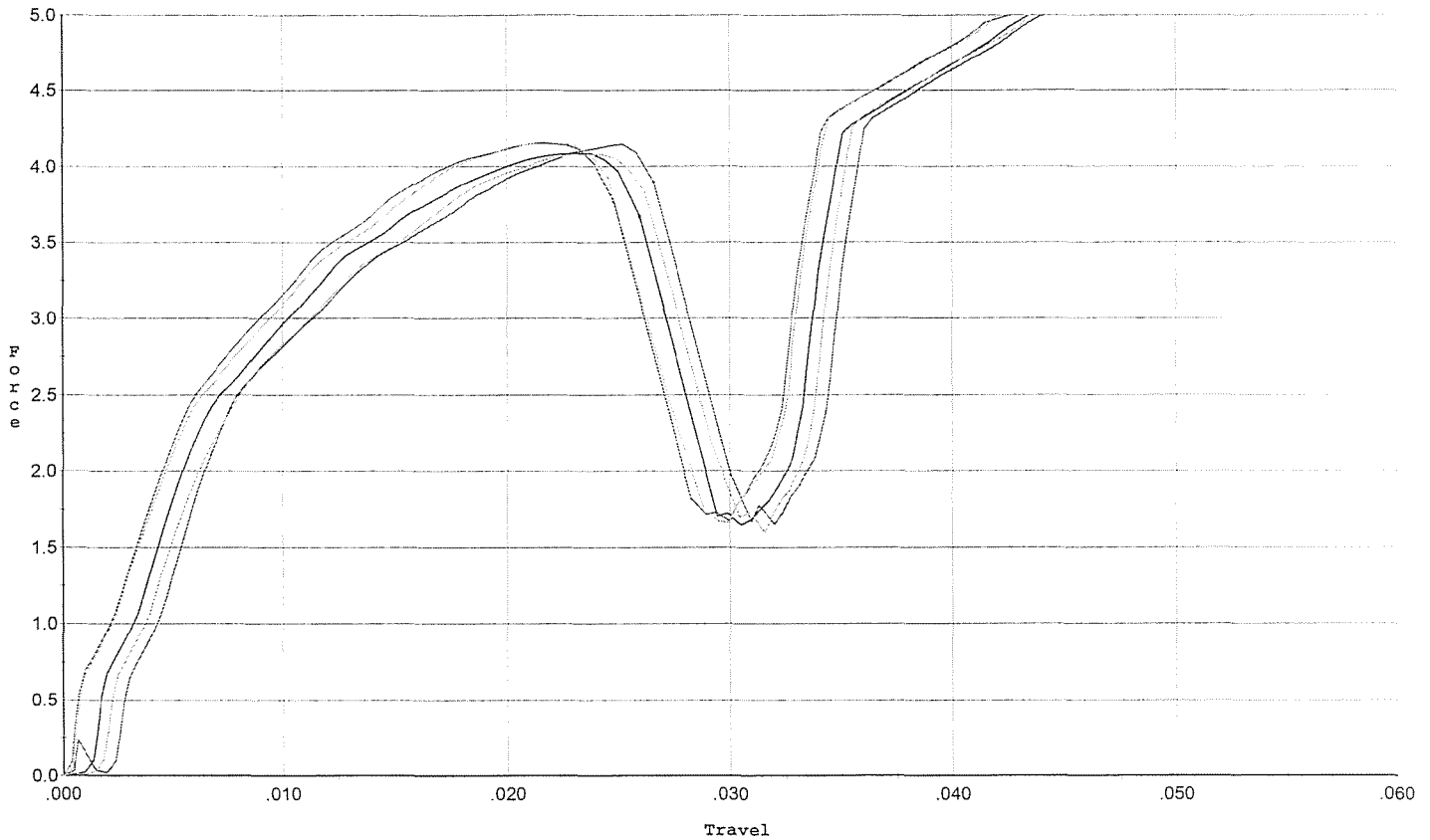
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.393	0.023	0.00	0.020	0.054		Set Trigger
2	3.389	0.023	0.00	0.020	0.055		Set Trigger
3	3.361	0.024	0.00	0.020	0.057		Set Trigger
4	3.416	0.023	0.00	0.020	0.054		Set Trigger
5	3.382	0.023	0.00	0.020	0.054		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



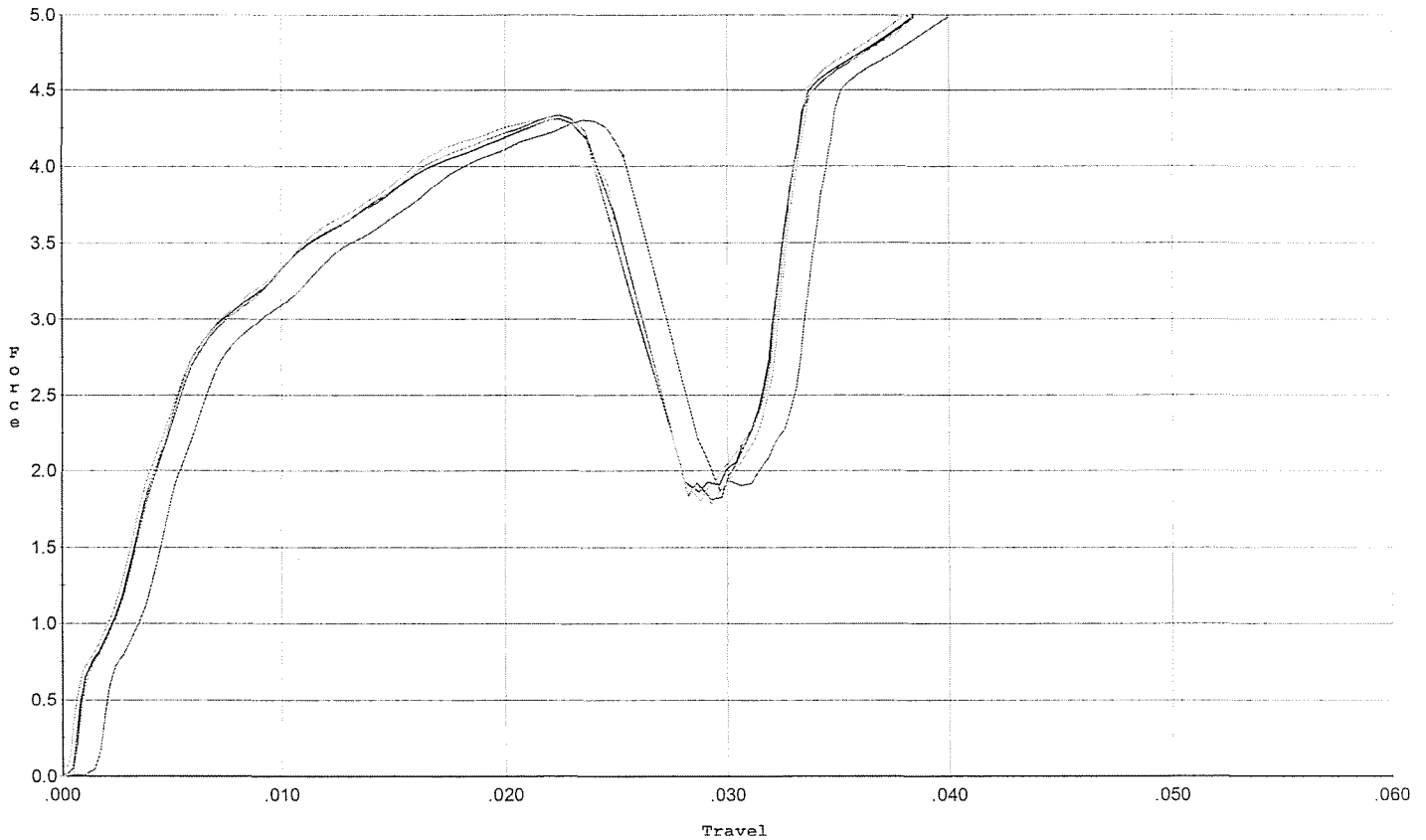
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.027	0.002	0.018	0.071		Set Trigger
2	4.086	0.026	0.00	0.018	0.072		Set Trigger
3	4.151	0.025	0.00	0.017	0.072		Set Trigger
4	4.160	0.025	0.00	0.017	0.070		Set Trigger
5	4.082	0.026	0.00	0.018	0.070		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



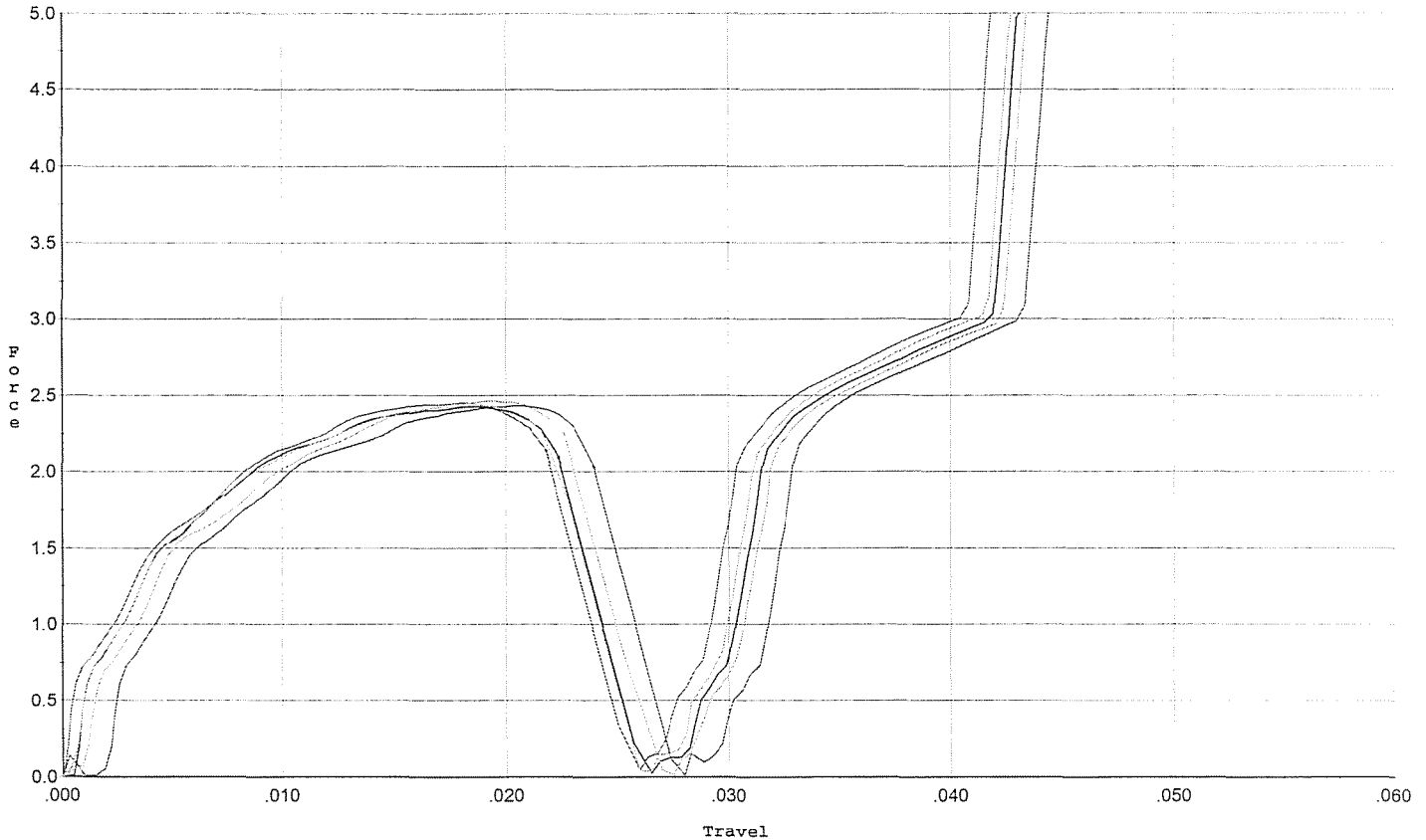
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.335	0.025	0.00	0.016	0.074		Set Trigger
2	4.309	0.024	0.00	0.017	0.070		Set Trigger
3	4.304	0.025	0.00	0.017	0.072		Set Trigger
4	4.331	0.025	0.00	0.017	0.074		Set Trigger
5	4.305	0.024	0.00	0.017	0.070		Set Trigger

A 4.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



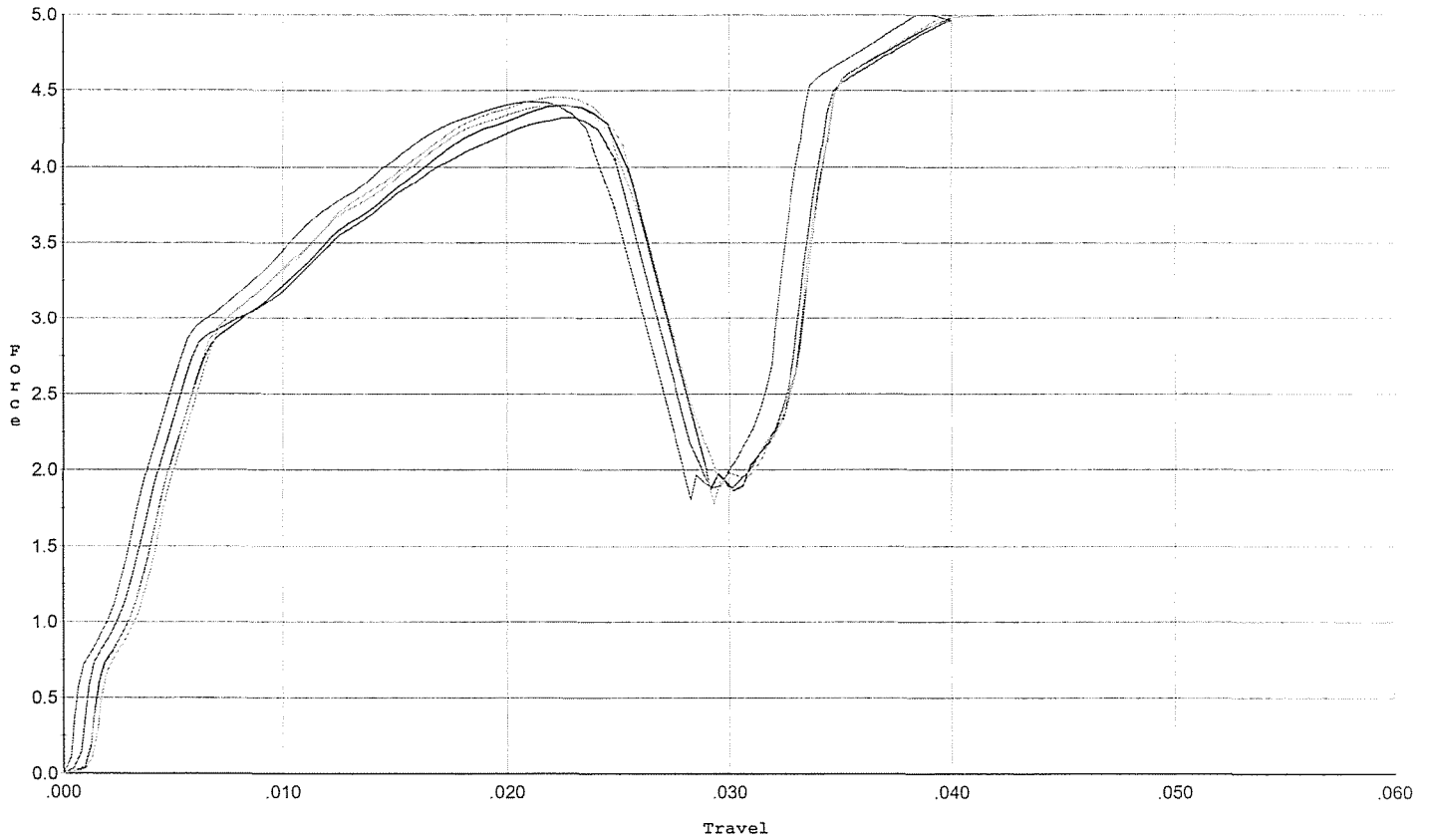
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.024	0.002	0.027	0.041		Set Trigger
2	2.428	0.022	0.00	0.027	0.040		Set Trigger
3	2.454	0.022	0.00	0.026	0.040		Set Trigger
4	2.441	0.023	0.00	0.027	0.041		Set Trigger
5	2.464	0.023	0.00	0.027	0.040		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: t set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.323	0.025	0.00	0.017	0.074		Set Trigger
2	4.401	0.025	0.00	0.017	0.076		Set Trigger
3	4.426	0.025	0.00	0.017	0.077		Set Trigger
4	4.405	0.026	0.00	0.017	0.078		Set Trigger
5	4.458	0.025	0.00	0.017	0.076		Set Trigger

A. 4.40